

Recommended Xerox Materials for WorkCentre 7755/7765/7775

For use in the US and Canada

Revision 1.0 - April 2010

For your convenience, this guide contains two lists. The Xerox Recommended Materials List, and the Xerox Custom Media List.

The Xerox Recommended Materials List contains Xerox paper and specialty media that has been extensively tested on the Xerox WorkCentre 7755 / 7765 / 7775 for image quality and performance. All Xerox paper and specialty media on this list are digitally optimized, designed and manufactured for optimal performance in Xerox digital printing equipment. Our extensive testing and stringent specifications ensure that we are able to guarantee the performance and consistency of Xerox paper and specialty media. Xerox paper and specialty media are tested and qualified by Xerox laboratories to guarantee consistent quality.

General Information

All media is listed by product, machine run mode, Image Quality System Setting, weight (standard gsm), re-order number, size, and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.

*Machine reliability specifications may be affected by increased usage of the Heavyweight , Extra-Heavyweight, Extra-Heavyweight Plus, Gloss, Heavyweight Gloss and Extra heavyweight Gloss modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight, Extra-Heavyweight, Extra-Heavyweight Plus, Gloss, Heavyweight Gloss and Extra-Heavyweight Gloss modes or special application media types for long duration copy/print runs.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher.

For Manual Duplex, it may help to manually remove curl after printing side 1 before placing sheets into feeder for side 2.

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Xerox Work Centre 7755 / 7765 / 7775 North America Recommended Materials List April, 2010

The Xerox Recommended Materials List contains Xerox paper and specialty media that has been extensively tested on the Xerox WorkCentre 7755 / 7765 / 7775 for image quality and performance. All Xerox paper and specialty media on this list are digitally optimized, designed and manufactured for optimal performance in Xerox digital printing equipment. Our extensive testing and stringent specifications ensure that we are able to guarantee the performance and consistency of Xerox paper and specialty media. Xerox paper and specialty media are tested and qualified by Xerox laboratories to guarantee consistent quality.

Plain/Recycled (64-105gsm) Heavyweight (106-176gsm) Extra-HW (176-220gsm) X-HW Plus (221-300gsm) Transparency	Gloss (106-176gsm) HW Gloss (177-220gsm) X-HW Gloss(221-300gsm) Label	<b style="color: red;">RML <b style="color: red;">WC 7755/7765/7775 <b style="color: red;">North America <b style="color: red;">October 2009 <b style="color: red;">V 0.0 ECAT	A=Auto Duplex S=Simplex Only M=Manual Duplex PCW=Post Consumer Waste ECF=Elemental Chlorine Free
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Media	Mode	Weight	Re-Order #	Type	Size	Trays 1 - 4				Tray 6	Tray 5 (Bypass)
						1	2	3	4	HCF	5
Xerox Business 4200	Plain	75 gsm/ 20lb	3R2047		8.5 x 11	A	A	A	A	A	A
			3R2641 (3-Hole)		8.5 x 11	A	A	A	A	A	A
			3R2051		8.5 x 14	A	A				A
			3R3761		11 x 17	A	A				A
Xerox 4024 Ring Tuff	Punched	75gsm/20lb	3R4299 (3-hole)		8.5 x 11	A	A	A	A	A	A
Xerox Business Plus	Plain	75 gsm/ 20lb	3R11600		8.5 x 11	A	A	A	A	A	A
			3R11601 (3-Hole)		8.5 x 11	A	A	A	A	A	A
			3R11602		8.5 x 14	A	A				A
			3R11603		11 x 17	A	A				A
Xerox Digital Laser Opaque	Plain	90gsm/ 24lb	3R5667		8.5 x 11	A	A	A	A	A	A
			3R5669		17 x 11	A	A				A
	Heavyweight	105gsm/ 28lb	3R5725		8.5 x 11	A	A	A	A	A	A
			3R5678		8.5 x 11	A	A	A	A	A	A
3R5679	17 x 11	A	A				A				
Xerox Color Xpressions Select	Plain	90 gsm/ 24lb	3R11540		8.5 x 11	A	A	A	A	A	A
			3R11541 (3-hole)		8.5 x 11	A	A	A	A	A	A
			3R11542		8.5 x 14	A	A				A
			3R11543		17 x 11	A	A				A
Xerox Color Xpressions Elite	Punched	105gsm/ 28lb	3R111761 (3-hole)		8.5 x 11	A	A	A	A	A	A
			3R11760		8.5 x 11	A	A	A	A	A	A
	Plain	105gsm/ 28lb	3R11762		17 x 11	A	A				A
			3R11763		18 x 12						M
			3R11764		8.5 x 11	A	A	A	A	A	A
	Heavyweight	120gsm/ 32lb	3R11765		17 x 11	A	A				A
			3R11766		18 x 12						A
			3R11767		8.5 x 11	A	A	A	A	A	A
	Heavyweight	163gsm/ 60lb	3R11768		17 x 11	A	A				A
			3R11769		18 x 12						A
			3R11770		8.5 x 11	S	S	S	S	S	M
	Extra-Heavyweight	215gsm/ 80lb	3R11771		17 x 11	S	S				M
3R11772			18 x 12							M	
3R11774			8.5 x 11							M	
Extra-Heavyweight Plus	270gsm/ 100lb	3R11775		17 x 11						M	
		3R11776		18 x 12						M	

Additional Information
On Light Production Finisher, do not staple more than 70 sheets per set. For 3 Hole Paper, select Punched PaperType to avoid false jams.
For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.
On Light Production Finisher, do not staple more than 70 sheets per set. For 3 Hole Paper, select Punched PaperType to avoid false jams.
On Light Production Finisher, do not staple more than 70 sheets per set.
Feed 8.5x11 Long Edge First (LEF) to prevent jams.
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Plain/Recycled (64-105gsm)		Gloss (106-176gsm)	
Heavyweight (106-176gsm)		HW Gloss (177-220gsm)	
Extra-HW (176-220gsm)		X-HW Gloss(221-300gsm)	
X-HW Plus (221-300gsm)		Label	
Transparency			

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Media	Mode	Weight	Re-Order #	Type	Size	Trays 1 - 4				Tray 6	Tray 5 (Bypass)
						1	2	3	4	HCF	5
Xerox Color Xpressions Planet 20 (20% PCW)	Plain	105gsm/28lb	3R11800		8.5 x 11	A	A	A	A	A	A
			3R11801			A	A				A
			3R11802								M
	Heavyweight	175gsm/65lb	3R11803		8.5 x 11	A	A	A	A	A	A
			3R11804			A	A				A
			3R11805								A
	Extra-Heavyweight	215gsm/80lb	3R11806		8.5 x 11	S	S	S	S	S	M
			3R11807			S	S				M
			3R11808								M
	Extra-Heavyweight Plus	270gsm/100lb	3R11160		8.5 x 11						M
			3R11161								M
			3R11162								M
Xerox Color Xpressions Planet 100 (100% PCW)	Recycled	90gsm/24lb	3R11815		8.5 x 11	A	A	A	A	A	A
Xerox Planet 30 (30% PCW)	Plain	105gsm/28lb	3R11820	Cream White	8.5 x 11	A	A	A	A	A	A
			3R11821			A	A				A
			3R11822								M
			3R11823	Warm White	8.5 x 11	A	A	A	A	A	A
			3R11824			A	A				A
			3R11825								M
	Extra-Heavyweight	215gsm/80lb Cover	3R11826	Cream White	8.5 x 11	S	S	S	S	S	M
			3R11827			S	S				M
			3R11828								M
			3R11829	Warm White	8.5 x 11	S	S	S	S	S	M
			3R11830			S	S				M
			3R11831								M
Xerox Digital Color Elite Gloss Coated Text and Covers (C2S)	Gloss	120gsm/80lb	3R11450	Gloss Text	8.5 x 11	S	S	S	S	S	M
			3R11451			S	S				M
			3R11452								M
	Gloss	140gsm/100lb	3R11454	Gloss Text	8.5 x 11	S	S	S	S	S	M
			3R11455			S	S			S	M
			3R11456								M
	Heavyweight Gloss	210gsm/80lb	3R11458	Gloss Cover	8.5 x 11	S	S	S	S	S	M
			3R11459			S	S				M
			3R11460								M
	Extra-Heavyweight Gloss	280gsm/100lb	3R11462	Gloss Cover	8.5 x 11						M
			3R11463								M
			3R11464								M
Extra-Heavyweight Gloss	300gsm/110lb	3R11466	Gloss Cover	8.5 x 11						M	
		3R11467								M	
		3R11468								M	

Additional Information

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Feed 8.5x11 Long Edge First (LEF) to prevent jams.
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Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. 100lb text generally performs better than 80lb text.
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Plain/Recycled (64-105gsm)		Gloss (106-176gsm)	
Heavyweight (106-176gsm)		HW Gloss (177-220gsm)	
Extra-HW (176-220gsm)		X-HW Gloss(221-300gsm)	
X-HW Plus (221-300gsm)		Label	
Transparency			

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Media	Mode	Weight	Re-Order #	Type	Size	Trays 1 - 4				Tray 6	Tray 5 (Bypass)
						1	2	3	4	HCF	5

Additional Information

Xerox Digital Color Elite Silk Coated Text and Covers (C2S)

Gloss	120gsm/80lb	3R11470	Silk Text	8.5 x 11	S	S	S	S	S	M	
		3R11471		17x11	S	S			S	M	
		3R11472		18x12						M	
	Gloss	140gsm/100lb	3R11474	Silk Text	8.5 x 11	S	S	S	S	S	M
			3R11475		17x11	S	S			S	M
			3R11476		18x12						M
	Heavyweight Gloss	210gsm/80lb	3R11478	Silk Cover	8.5 x 11	S	S	S	S	S	M
			3R11479		17 x 11	S	S				M
			3R11480		18 x 12						M
	Extra-Heavyweight Gloss	280gsm/100lb	3R11482	Silk Cover	8.5 x 11						M
			3R11483		17 x 11						M
			3R11484		18 x 12						M
Extra-Heavyweight Gloss	300gsm/110lb	3R11486	Silk Cover	8.5 x 11						M	
		3R11487		17 x 11						M	
		3R11488		18 x 12						M	

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Xerox Digital Color Select Gloss Coated Text and Covers (C2S)

Gloss	120gsm/80lb	3R11502	Gloss Text	8.5 x 11	S	S	S	S	S	M	
		3R11503		17 x 11	S	S			S	M	
		3R11504		18 x 12						M	
	Gloss	140gsm/100lb	3R11509	Gloss Text	8.5 x 11	S	S	S	S	S	M
			3R11510		17x11	S	S			S	M
			3R11511		18x12						M
	Heavyweight Gloss	210gsm/80lb	3R11516	Gloss Cover	8.5 x 11	S	S	S	S	S	M
			3R11506		17 x 11	S	S				M
			3R11507		18 x 12						M
	Extra-heavyweight Gloss	280gsm/100lb	3R11517	Gloss Cover	8.5 x 11						M
			3R11513		17 x 11						M
			3R11514		18 x 12						M

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Xerox Digital Color Supreme Gloss Coated Cover (C1S)

Heavyweight Gloss or Extra-Heavyweight	8pt / 176 gsm	3R11430		8.5 x 11	S	S				M	
		3R11431		17 x 11	S	S				M	
		3R11432		18 x 12						M	
	Heavyweight Gloss or Extra-Heavyweight	10pt / 210gsm	3R11434		8.5 x 11	S	S				M
			3R11435		17 x 11	S	S				M
			3R11436		18 x 12						M
	Extra-heavyweight Gloss or Extra-Heavyweight	12pt / 250gsm	3R11438		8.5 x 11						M
			3R11439		17 x 11						M
			3R11440		18 x 12						M

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Xerox Digital Color Trifold Brochure (C1S) (Glossy)

Gloss	8pt / 160 gsm	3R6348		8.5 x 11						M
					Extra-HW					

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Xerox Digital Color Greeting Card (C1S) (Glossy)

HW Gloss or X-HW Plus	10pt / 210gsm	3R6337		8.5 x 11						M
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Xerox Index Stock

Heavyweight	163gsm/90lb	3R3004		8.5 x 11	A	A	A	A	A	A
		3R5102		17x11	A	A	A	A	A	A

Xerox 110# Index Stock

Extra-HW	199 gsm	3R6383		8.5 x 11	S	S	S	S	S	M
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Plain/Recycled (64-105gsm) Heavyweight (106-176gsm) Extra-HW (176-220gsm) X-HW Plus (221-300gsm) Transparency		Gloss (106-176gsm) HW Gloss (177-220gsm) X-HW Gloss(221-300gsm) Label		RML WC 7755/7765/7775 North America October 2009 V 0.0 ECAT	A=Auto Duplex S=Simplex Only M=Manual Duplex PCW=Post Consumer Waste ECF=Elemental Chlorine Free
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Media	Mode	Weight	Re-Order #	Type	Size	Trays 1 - 4				Tray 6	Tray 5 (Bypass)
						1	2	3	4	HCF	5
Xerox 65# Cover	Heavyweight	176 gsm	3R3041		8.5 x 11	A	A	A	A	A	A
Xerox Digital Color Glossy Labels	Labels		3R5770	1 - up	8.5 x 11	S	S	S	S		S
			3R12370	1 - up	8.5 x 11	S	S	S	S		S
			3R5771	4-up	8.5 x 11	S	S	S	S		S
			3R6324	10-up	8.5 x 11	S	S	S	S		S
			3R6325	30-up	8.5 x 11	S	S	S	S		S
			3R6322	2 UP CD	8.5 x 11	S	S	S	S		S
			3R12372	6 UP CD	11 X 17						
Xerox Digital Color Matte Labels	Labels		3R5772	1 - up	8.5 x 11	S	S	S	S		S
			3R12371	1 - up	8.5 x 11	S	S	S	S		S
			3R5773	4-up	8.5 x 11	S	S	S	S		S
			3R6332	10-up	8.5 x 11	S	S	S	S		S
			3R6333	30-up	8.5 x 11	S	S	S	S		S
			3R6330	2 UP CD	8.5 x 11	S	S	S	S		S
			3R12373	6 UP CD	11 X 17						
Xerox Transparency	Transparency Mode		3R3117 3R12327 3R3108		8.5 x 11	S	S	S	S		S
Xerox Digital Color Trifold Brochures	Heavyweight	120 gsm	3R12310		8.5 x 11	A	A	A	A		A
Xerox Tabs	Pre-Cut Tabs	163gsm/ 90lb	3R4417		9 x 11						S
Xerox Digital Color Window Decals	Heavyweight		3R6339		8.5 x 11						S
			3R12059		8.5 x 11						S
			3R12315		17 x 11						
Xerox Docupac Folders	Heavyweight	163gsm	3R4885		9.25 x 11.75						S
Xerox High Gloss Presentation Folders	Heavyweight Gloss	176gsm	3R5570		9.25 x 11.75						S

Additional Information

For Face Down Output use LEF only.

Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray.

Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray.

It is not recommended that you output more than 20 transparencies at a time. If your job is larger than 20 pages, use Transparency Separators feature.

Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Limit to short runs.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints.

WARRANTY DISCLAIMER

Xerox makes no guarantees or warranties, either express or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that their expectations are met.

The quality of Xerox supplies is consistent from ream to ream, carton to carton, and it is backed by a Xerox 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best--Xerox Supplies. To learn more about the benefits of using Xerox Supplies, please contact your Supply Account Manager or call, in the US 1-800-822-2200 and in Canada 1-800-668-0199 (English) or 1-800-668-0133 (Francais).

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