

Recommended Xerox Materials List

for WorkCentre 7525 / 7530 / 7535 / 7545 / 7556 US and Canada

Revision 1.1 - March 2011

Important Notes:

All media is listed by product, paper type, paper tray settings - image quality, weight (standard gsm), re-order number, size, tray runability, and integrated office finisher runability. The additional information column is for hints and tips on how to run certain media applications.

Machine reliability specifications may be affected by increased usage of Heavyweight, Extra Heavyweight, Gloss, and Heavyweight Gloss modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight, Extra Heavyweight, Gloss, and Heavyweight Gloss modes or special application media types for long duration copy/print runs

Environmental Conditions may require that Gloss papers be fed one sheet at a time through Tray 5, (Bypass/SMH). Relative Humidity greater than 40% could cause multifees. Output may require removal at 25 sheets in the tray when not using a finisher

The Integrated Office "A" Finisher is capable of stapling at maximum; (maximum number will decrease if paper weight is greater than 24lb / 90 gsm):
 50 Sheets of Letter (8.5 x 11" / A4), Executive (7.25 x 10.5), in Long Edge Feed (LEF); or of Letter in Short Edge Feed (SEF)
 30 Sheets of Tabloid/Ledger (11 x 17" / A3), Legal (8.5 x 14), or 8.5 x 13"

The Office Finisher LX is capable of stapling at maximum; (maximum number will decrease if paper weight is greater than 24lb / 90 gsm):
 50 Sheets of Paper up to the size of 11 x 17" / A3 Short Edge Feed (SEF)

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Trays 1,2,3, TTM, SMH & HCF

Plain / Bond / Recycled (64 - 105 gsm)	Gloss (106 - 169 gsm)	Heavyweight (106 - 169 gsm)
HW Gloss (170 - 256 gms)	Extra HW (170 - 256 gsm)	Extra HW Plus (257 - 300 gsm)
Extra HW Gloss (257 - 300 gms)	Transparency	Label

Paper Types are selected when Paper Tray is closed

WorkCentre
 7525 / 7530 / 7535 / 7545 / 7556

RML

North America
 V 1.1 Mar. 2011

Media	Paper Type Setting	Weight	Re-Order #	Type	Size	Simplex / Duplex Capabilities										Finisher Capabilities						Additional Information	
						Trays						SMH (Bypass)	HCF	Integrated (A) Office Finisher			Professional (C) Finisher			Office (SB) Finisher LX			
						1	2	3	4	2	3	4	5	6	Stack	Staple	Stack	Staple	Stack	Staple	Stack		Staple
Xerox Business 4200	Plain	75 gsm / 20 lb	3R2047	Recycled	8.5 x 11	A	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦		
			3R2641 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦			
			3R2051		8.5 x 14	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦				
			3R3761		11 x 17	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦			
Xerox Business Recycled Paper	Recycled	75 gsm / 20 lb	3R6296	Recycled	8.5 x 11	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦			
			3R6297 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦				
			3R6298		8.5 x 14	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦			
			3R6299		11 x 17	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦			
Xerox Color Xpressions Select	Bond	90 gsm / 24 lb	3R11540		8.5 x 11	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦			
			3R11541 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦				
			3R11542		8.5 x 14	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦			
			3R11543		11 x 17	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦			
Xerox Color Xpressions Elite	Bond	105 gsm / 28 lb	3R11760		8.5 x 11	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦			
			3R11761 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦				
			3R11762		17 x 11	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦			
	Heavyweight	120 gsm / 32 lb	3R11764		8.5 x 11	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦			
			3R11765		17 x 11	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦			
			3R11766		18 x 12	n	A	A	A	A	n	n	A	n	n	n	•	n	n	n			
	Extra Heavyweight	163 gsm / 60 lb cvr	3R11767		8.5 x 11	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦			
			3R11768		17 x 11	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦			
			3R11769		18 x 12	n	A	A	A	A	n	n	A	n	n	n	•	n	n	n			
			3R11770		8.5 x 11	A	A	A	A	A	A	A	M	A	•	♦	•	♦	•	♦			
Extra Heavyweight Plus	270 gsm / 100 lb cvr	3R11771		17 x 11	A	A	A	A	A	n	n	M	n	•	♦	•	♦	•	♦				
		3R11772		18 x 12	n	A	A	A	A	n	n	M	n	n	n	•	n	n	n				
		3R11774		8.5 x 11	n	n	n	n	n	n	n	M	n	n	n	n	n	•	n				
		3R11775		17 x 11	n	n	n	n	n	n	n	M	n	n	n	n	n	•	n				
			3R11776		18 x 12	n	n	n	n	n	n	M	n	n	n	n	n	n	n				

Media	Paper Type Setting	Weight	Re-Order #	Type	Size	Trays								SMH (Bypass)	HCF	Integrated (A) Office Finisher		Professional (C) Finisher		Office (SB) Finisher LX		Additional Information			
						3TM				TTM						5	6	Stack	Staple	Stack	Staple		Stack	Staple	
						1	2	3	4	2	3	4													
Xerox Color Xpressions Planet 20	Bond	105 gsm / 28 lb	3R11800		8.5 x 11	A	A	A	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦		
			3R11801		17 x 11	A	A	A	A	A	n	n	n	A	n	A	n	•	♦	•	♦	•	♦		
			3R11802		18 x 12	n	A	A	A	A	n	n	n	A	n	A	n	n	n	•	n	n	n		
	Extra Heavyweight	175 gsm / 65 lb cvr	3R11803		8.5 x 11	A	A	A	A	A	A	A	M	A	A	A	•	♦	•	♦	•	♦			
			3R11804		17 x 11	A	A	A	A	A	n	n	n	M	n	A	n	•	♦	•	♦	•		♦	
			3R11805		18 x 12	n	A	A	A	A	n	n	n	M	n	A	n	n	n	•	n	n		n	
	Extra Heavyweight	215 gsm / 80 lb cvr	3R11806		8.5 x 11	A	A	A	A	A	A	A	M	A	A	A	•	♦	•	♦	•	♦			
			3R11807		17 x 11	A	A	A	A	A	n	n	n	M	n	A	n	•	♦	•	♦	•		♦	
			3R11808		18 x 12	n	A	A	A	A	n	n	n	M	n	A	n	n	n	•	n	n		n	
	Extra Heavyweight Plus	270 gsm / 100 lb cvr	3R11809		8.5 x 11	n	n	n	n	n	n	n	M	n	n	n	n	n	n	n	•	n			
			3R11810		17 x 11	n	n	n	n	n	n	n	M	n	n	n	n	n	n	n	n	n			
			3R11811		18 x 12	n	n	n	n	n	n	n	M	n	n	n	n	n	n	n	n	n			
Xerox Digital Color Elite Silk Text and Cover (C2S)	Gloss	120 gsm / 80 lb txt	3R11470	Silk Text	8.5 x 11	A	n	n	n	n	n	n	A	S	A	S	•	n	•	♦	•	♦	If jams occur when feeding from Trays 1 or HCF, switch to Bypass tray (Tray 5) for improved performance with coated papers. Environmental conditions (high humidity) may require that this product be fed one sheet at a time.		
			3R11471		17 x 11	A	n	n	n	n	n	n	n	A	n	A	n	•	n	•	♦	•		♦	
			3R11472		18 x 12	n	n	n	n	n	n	n	n	n	A	n	A	n	n	n	•	n		n	n
	Gloss	140 gsm / 100 lb txt	3R11474	Silk Text	8.5 x 11	A	n	n	n	n	n	n	n	A	S	A	S	•	n	•	♦	•	♦		
			3R11475		17 x 11	A	A	A	A	A	n	n	n	A	n	A	n	•	n	•	♦	•	♦		
			3R11476		18 x 12	n	n	n	n	n	n	n	n	A	n	A	n	n	n	•	n	n	n		
	Heavyweight Gloss	210 gsm / 80 lb cvr	3R11478	Silk Cover	8.5 x 11	S	n	n	n	n	n	n	M	S	A	S	•	n	•	♦	•	♦			
			3R11479		17 x 11	S	n	n	n	n	n	n	M	n	A	n	•	n	•	♦	•	♦			
			3R11480		18 x 12	n	n	n	n	n	n	n	M	n	A	n	n	n	•	n	n	n			
	Extra Heavyweight Gloss	280 gsm / 100 lb cvr	3R11482	Silk Cover	8.5 x 11	n	n	n	n	n	n	n	M	n	A	S	n	n	n	n	•	n			
			3R11483		17 x 11	n	n	n	n	n	n	n	M	n	A	n	n	n	n	n	•	n			
			3R11484		18 x 12	n	n	n	n	n	n	n	M	n	A	n	n	n	n	n	n	n			
Extra Heavyweight Gloss	300 gsm / 110 lb cvr	3R11486	Silk Cover	8.5 x 11	n	n	n	n	n	n	n	M	n	A	S	n	n	n	n	•	n				
		3R11487		17 x 11	n	n	n	n	n	n	n	M	n	A	n	n	n	n	n	•	n				
		3R11488		18 x 12	n	n	n	n	n	n	n	M	n	A	n	n	n	n	n	n	n				
Xerox Digital Color Elite Gloss Text and Cover (C2S)	Gloss	120 gsm / 80 lb txt	3R11450	Gloss Text	8.5 x 11	A	n	n	n	n	n	n	A	S	A	S	•	n	•	♦	•	♦	If jams occur when feeding from Trays 1 - 4 or HCF, switch to Bypass tray (Tray 5) for improved performance with coated papers. Environmental conditions (high humidity) may require that this product be fed one sheet at a time.		
			3R11451		17 x 11	A	n	n	n	n	n	n	n	A	n	A	n	•	n	•	♦	•		♦	
			3R11452		18 x 12	n	n	n	n	n	n	n	n	A	n	A	n	n	n	•	n	n		n	
	Gloss	140 gsm / 100 lb txt	3R11454	Gloss Text	8.5 x 11	A	n	n	n	n	n	n	n	A	S	A	S	•	n	•	♦	•	♦		
			3R11455		17 x 11	A	n	n	n	n	n	n	n	n	A	n	A	n	•	n	•	♦	•		♦
			3R11456		18 x 12	n	n	n	n	n	n	n	n	n	A	n	A	n	n	n	•	n	n		n
	Heavyweight Gloss	210 gsm / 80 lb cvr	3R11458	Gloss Cover	8.5 x 11	S	n	n	n	n	n	n	M	S	A	S	•	n	•	♦	•	♦			
			3R11459		17 x 11	S	n	n	n	n	n	n	M	n	A	n	•	n	•	♦	•	♦			
			3R11460		18 x 12	n	n	n	n	n	n	n	M	n	A	n	n	n	•	n	n	n			
	Extra Heavyweight Gloss	280 gsm / 100 lb cvr	3R11462	Gloss Cover	8.5 x 11	n	n	n	n	n	n	n	M	n	A	S	n	n	n	n	•	n			
			3R11463		17 x 11	n	n	n	n	n	n	n	M	n	A	n	n	n	n	n	•	n			
			3R11464		18 x 12	n	n	n	n	n	n	n	M	n	A	n	n	n	n	n	n	n			
Extra Heavyweight Gloss	300 gsm / 110 lb cvr	3R11466	Gloss Cover	8.5 x 11	n	n	n	n	n	n	n	M	n	A	S	n	n	n	n	•	n				
		3R11467		17 x 11	n	n	n	n	n	n	n	M	n	A	n	n	n	n	n	•	n				
		3R11468		18 x 12	n	n	n	n	n	n	n	M	n	A	n	n	n	n	n	n	n				
Xerox Digital Color Select Gloss Text and Cover (C2S)	Gloss	120 gsm / 80 lb txt	3R11503	Gloss Text	17 x 11	A	n	n	n	n	n	n	A	n	A	n	•	n	•	♦	•	♦	If jams occur when feeding from Trays 1 or HCF, switch to Bypass tray (Tray 5) for improved performance with coated papers. Environmental conditions (high humidity) may require that this product be fed one sheet at a time.		
			3R11504		18 x 12	n	n	n	n	n	n	n	n	A	n	A	n	n	n	•	n	n		n	
			3R11506		17 x 11	S	n	n	n	n	n	n	n	M	n	A	n	•	n	•	♦	•		♦	
Heavyweight Gloss	210 gsm / 80 lb cvr	3R11507	Gloss Cover	18 x 12	n	n	n	n	n	n	n	M	n	A	n	n	n	•	n	•	♦	•	♦		
		Gloss		8pt / 160gsm	3R11790	Coated 1 side	8.5 x 11	A	n	n	n	n	n	n	A	S	A	S	•	n	•	♦	•	♦	If jams occur when feeding from Trays 1 or HCF, switch to Bypass tray (Tray 5) for improved performance with coated papers. Environmental conditions (high humidity) may require that this product be fed one sheet at a time.
					3R11791		17 x 11	A	n	n	n	n	n	n	n	A	n	A	n	•	n	•	♦	•	
3R11792	18 x 12		n		n		n	n	n	n	n	n	n	A	n	A	n	n	n	•	n	n	n		
Heavyweight Gloss	12pt / 247gsm	3R11797	Coated 1 side	8.5 x 11	S	n	n	n	n	n	n	M	n	A	S	n	n	n	n	n	n				
		3R11798		17 x 11	S	n	n	n	n	n	n	M	n	A	n	n	n	n	n	n	n				
		3R11799		18 x 12	n	n	n	n	n	n	n	M	n	A	n	n	n	n	n	n	n				

Media	Paper Type Setting	Weight	Re-Order #	Type	Size	Trays								SMH (Bypass)	HCF	Integrated (A) Office Finisher		Professional (C) Finisher		Office (SB) Finisher LX		Additional Information		
						3TM				TTM						5	6	Stack	Staple	Stack	Staple		Stack	Staple
						1	2	3	4	2	3	4												
Xerox Business Index	Heavyweight	163 gsm / 90 lb	3R11747 3R11748	90 lb Index	8.5 x 11 17 x 11	A	A	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦		
	Extra Heavyweight	199 gsm / 110 lb	3R11749	110 lb Index	8.5 x 11	A	A	A	A	A	A	A	M	A	A	•	♦	•	♦	•	♦			
Xerox Digital Color Select Gloss Labels	Labels		3R12736	1 up	8.5 x 11	S	n	n	n	n	n	n	S	S	•	n	•	n	n	n	n	If jams occur when feeding from Trays 1 - 4 or HCF, switch to Bypass tray (Tray 5) for improved performance. Environmental conditions (high humidity) may require that this product be fed one sheet at a time. Professional Finisher (C) can only stack to Top Tray. If toner rubs off sheet, switch to Heavyweight 2 mode.		
			3R12737	4 up	8.5 x 11	S	n	n	n	n	n	n	n	S	S	•	n	•	n	n	n		n	
			3R12740	10 up	8.5 x 11	S	n	n	n	n	n	n	n	S	S	•	n	•	n	n	n		n	
			3R12741	30 up	8.5 x 11	S	n	n	n	n	n	n	n	S	S	•	n	•	n	n	n		n	
			3R12738	CD Rom	8.5 x 11	S	n	n	n	n	n	n	n	S	S	•	n	•	n	n	n		n	
Xerox Matte Coated Labels	Labels		3R5772	1 up	8.5 x 11	S	n	n	n	n	n	n	S	S	•	n	•	n	n	n	n	If jams occur when feeding from Trays 1 - 4 or HCF, switch to Bypass tray (Tray 5) for improved performance. Environmental conditions (high humidity) may require that this product be fed one sheet at a time. Professional Finisher (C) can only stack to Top Tray. If toner rubs off sheet, switch to Heavyweight 2 mode.		
			3R5773	4 up	8.5 x 11	S	n	n	n	n	n	n	n	S	S	•	n	•	n	n	n		n	
			3R6332	10 up	8.5 x 11	S	n	n	n	n	n	n	n	S	S	•	n	•	n	n	n		n	
			3R6333	30 up	8.5 x 11	S	n	n	n	n	n	n	n	S	S	•	n	•	n	n	n		n	
			3R6330	CD Rom	8.5 x 11	S	n	n	n	n	n	n	n	S	S	•	n	•	n	n	n		n	
Xerox Transparency - Removable Stripe	Transparency		3R3108	Standard Transp.	8.5 x 11	S	S	S	S	S	S	S	S	S	•	n	•	n	n	n	n	Load with the paper stripe at the trail edge. Select Paper Type Transparency on User Interface for trays / Bypass. It is not recommended to output more than 20 transparencies at a time to avoid blocking.		
Xerox Phase Professional Transparency	Transparency		3R12505	Premium Transp.	8.5 x 11	S	S	S	S	S	S	S	S	S	•	n	•	n	n	n	n	Select Paper Type Transparency on the User Interface for trays / Bypass. It is not recommended to output more than 20 transparencies at a time to avoid blocking.		
Xerox Digital EA Color Transfer Paper	Heavyweight		3R12398	T shirt	8.5 x 11	n	n	n	n	n	n	n	S	n	•	n	•	n	n	n	n			
			3R12397	Transfer	17 x 11	n	n	n	n	n	n	n	n	S	n	•	n	•	n	n	n		n	
Envelopes	No. 10 Envelope (4.1 x 9.5")	75 - 90 gsm			4.1 x 9.5	n	n	n	n	n	n	n	S	n	•	n	n	n	n	n	n	Envelope tray is available as an option. Envelopes are run in Extra Heavyweight mode. If 12-152 jams occur in finisher, change to "Left Top Tray" in "Output" - "More" - "Output Destination" Screen on the UI.		
	Monarch Envelope (3.9 x 7.5")				3.9 x 7.5	n	n	n	n	n	n	n	n	S	n	•	n	n	n	n	n		n	