

Recommended Xerox Materials List for Workcentre 7425 / 7428 / 7435

For use in the US and Canada

Revision 1.3 - Issued May 2009

Important Notes:

All media is listed by product, paper type, paper tray settings - image quality, weight (standard gsm), re-order number, size, tray runability, and integrated office finisher runability. The additional information column is for hints and tips on how to run certain media applications.

Machine reliability specifications may be affected by increased usage of Heavyweight, Extra Heavyweight, Gloss, and Heavyweight Gloss modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight, Extra Heavyweight, Gloss, and Heavyweight Gloss modes or special application media types for long duration copy/print runs

Environmental Conditions may require that Gloss papers be fed one sheet at a time through Tray 5, (Bypass/SMH). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher

The Integrated Office "A" Finisher is capable of stapling at maximum; (maximum number will decrease if paper weight is greater than 24lb / 90 gsm):

50 Sheets of Letter (8.5 x 11" / A4), Executive (7.25 x 10.5), in Long Edge Feed (LEF); or of Letter in Short Edge Feed (SEF)

30 Sheets of Tabloid/Ledger (11 x 17" / A3), Legal (8.5 x 14), or 8.5 x 13"

The Office Finisher LX is capable of stapling at maximum; (maximum number will decrease if paper weight is greater than 24lb / 90 gsm):

50 Sheets of Paper up to the size of 11 x 17" / A3 Short Edge Feed (SEF)

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Trays 1,2,3, TTM, SMH & HCF

Plain / Bond / Recycled (64 - 105 gsm) Gloss (106 - 169 gsm) Heavyweight (106 - 169 gsm)

HW Gloss (170 - 256 gms) Extra Heavyweight (170 - 256 gsm)

Transparency Label

Paper Types are selected when Paper Tray is closed

**WorkCentre
7425 / 7428 / 7435
RML
North America
V 1.3 May 2009**

Media	Paper Type Setting	Weight	Re-Order #	Type	Size	Simplex / Duplex Capabilities						Finisher Capabilities						Additional Information						
						A = Auto Duplex S = Simplex Only M = Manual Duplex n = not supported						• Capable of Stacking Paper Type ♦ Capable of Stapling Paper Type n = not supported												
						Trays		SMH (Bypass)		HCF		Integrated (A) Office Finisher		Professional (C) Finisher		Office (SB) Finisher LX								
1	2	3	4	2	3	4	5	6	Stack	Staple	Stack	Staple	Stack	Staple										
Xerox Business 4200	Plain	75 gsm / 20 lb	3R2047	Recycled	8.5 x 11	A	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦			
			3R2641 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦
			3R2051		8.5 x 14	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦	•	♦		
			3R3761		11 x 17	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦	•	♦		
Xerox High Yield Business	Plain	60 gsm / 17.7 lb	3R11720		8.5 x 11	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦				
Xerox Business Recycled Paper	Recycled	75 gsm / 20 lb	3R6296	Recycled	8.5 x 11	A	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦			
			3R6297 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦	
			3R6298		8.5 x 14	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦	•	♦		
			3R6299		11 x 17	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦	•	♦		
Xerox Color Xpressions Select	Bond	90 gsm / 24 lb	3R11540	Recycled	8.5 x 11	A	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦			
			3R11541 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦	
			3R11542		8.5 x 14	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦	•	♦		
			3R11543		11 x 17	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦	•	♦		
Xerox Color Xpressions Elite	Bond	105 gsm / 28 lb	3R11760	Recycled	8.5 x 11	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦				
			3R11761 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦		
			3R11762		17 x 11	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦	•	♦		
	Heavyweight	120 gsm / 32 lb	3R11764	Recycled	8.5 x 11	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦				
			3R11765		17 x 11	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦				
			3R11766		18 x 12	n	A	A	A	A	n	n	A	n	n	n	•	n	n	n	n			
	Heavyweight	163 gsm / 60 lb cvr	3R11767	Recycled	8.5 x 11	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦				
			3R11768		17 x 11	A	A	A	A	A	n	n	A	n	•	♦	•	♦	•	♦				
			3R11769		18 x 12	n	A	A	A	A	n	n	A	n	n	n	•	n	n	n	n			
Extra Heavyweight	215 gsm / 80 lb cvr	3R11770	Recycled	8.5 x 11	S	S	S	S	S	S	S	M	S	•	♦	•	♦	•	♦					
		3R11771		17 x 11	S	S	S	S	S	n	n	M	n	•	♦	•	♦	•	♦					
		3R11772		18 x 12	n	S	S	S	S	n	n	M	n	n	n	•	n	n	n	n				

Media	Paper Type Setting	Weight	Re-Order #	Type	Size	Trays						SMH (Bypass)	HCF	Integrated (A) Office Finisher		Professional (C) Finisher		Office (SB) Finisher LX		Additional Information			
						3TM			TTM					5	6	Stack	Staple	Stack	Staple		Stack	Staple	
						1	2	3	4	2	3												4
Xerox Color Xpressions Planet 20	Bond	105 gsm / 28 lb	3R11800		8.5 x 11	A	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦		
			3R11801		17 x 11	A	A	A	A	A	n	n	A	n	n	n	n	•	♦	•	♦	•	♦
			3R11802		18 x 12	n	A	A	A	A	n	n	n	A	n	n	n	n	n	n	n	n	n
	Extra Heavyweight	175 gsm / 65 lb cvr	3R11803		8.5 x 11	S	S	S	S	S	S	S	M	S	•	♦	•	♦	•	♦			
			3R11804		17 x 11	S	S	S	S	S	n	n	M	n	n	n	n	•	♦	•	♦	•	♦
			3R11805		18 x 12	n	S	S	S	S	n	n	M	n	n	n	n	n	n	n	n	n	n
	Extra Heavyweight	215 gsm / 80 lb cvr	3R11806		8.5 x 11	S	S	S	S	S	S	S	M	S	•	♦	•	♦	•	♦			
			3R11807		17 x 11	S	S	S	S	S	n	n	M	n	n	n	n	•	♦	•	♦	•	♦
			3R11808		18 x 12	n	S	S	S	S	n	n	M	n	n	n	n	n	n	n	n	n	n
Xerox Planet 30	Bond	105 gsm / 28 lb	3R11820		8.5 x 11	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦			
			3R11821		17 x 11	A	A	A	A	A	n	n	A	n	n	n	n	•	♦	•	♦	•	♦
			3R11822		18 x 12	n	A	A	A	A	n	n	A	n	n	n	n	n	n	n	n	n	n
	Bond	105 gsm / 28 lb	3R11823		8.5 x 11	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦			
			3R11824		17 x 11	A	A	A	A	A	n	n	A	n	n	n	n	•	♦	•	♦	•	♦
			3R11825		18 x 12	n	A	A	A	A	n	n	A	n	n	n	n	n	n	n	n	n	n
Xerox Digital Color Elite Silk Text and Cover (C2S)	Gloss	120 gsm / 80 lb txt	3R11470		8.5 x 11	A	n	n	n	n	n	n	A	S	•	n	•	♦	•	♦			
			3R11471		17 x 11	A	n	n	n	n	n	n	A	n	n	n	n	•	n	•	♦	•	♦
			3R11472		18 x 12	n	n	n	n	n	n	n	A	n	n	n	n	n	n	n	n	n	n
	Gloss	140 gsm / 100 lb txt	3R11474		8.5 x 11	A	n	n	n	n	n	n	A	S	•	n	•	♦	•	♦			
			3R11475		17 x 11	A	n	n	n	n	n	n	A	n	n	n	n	•	n	•	♦	•	♦
			3R11476		18 x 12	n	n	n	n	n	n	n	A	n	n	n	n	n	n	n	n	n	n
	Heavyweight Gloss	210 gsm / 80 lb cvr	3R11478		8.5 x 11	S	n	n	n	n	n	n	M	S	•	n	•	♦	•	♦			
			3R11479		17 x 11	S	n	n	n	n	n	n	M	n	n	n	n	•	n	•	♦	•	♦
			3R11480		18 x 12	n	n	n	n	n	n	n	M	n	n	n	n	n	n	n	n	n	n
Xerox Digital Color Elite Gloss Text and Cover (C2S)	Gloss	120 gsm / 80 lb txt	3R11450		8.5 x 11	A	n	n	n	n	n	n	A	S	•	n	•	♦	•	♦			
			3R11451		17 x 11	A	n	n	n	n	n	n	A	n	n	n	n	•	n	•	♦	•	♦
			3R11452		18 x 12	n	n	n	n	n	n	n	A	n	n	n	n	n	n	n	n	n	n
	Gloss	140 gsm / 100 lb txt	3R11454		8.5 x 11	A	n	n	n	n	n	n	A	S	•	n	•	♦	•	♦			
			3R11455		17 x 11	A	n	n	n	n	n	n	A	n	n	n	n	•	n	•	♦	•	♦
			3R11456		18 x 12	n	n	n	n	n	n	n	A	n	n	n	n	n	n	n	n	n	n
	Heavyweight Gloss	210 gsm / 80 lb cvr	3R11458		8.5 x 11	S	n	n	n	n	n	n	M	S	•	n	•	♦	•	♦			
			3R11459		17 x 11	S	n	n	n	n	n	n	M	n	n	n	n	•	n	•	♦	•	♦
			3R11460		18 x 12	n	n	n	n	n	n	n	M	n	n	n	n	n	n	n	n	n	n
Xerox Digital Color Select Gloss Text and Cover (C2S)	Gloss	120 gsm / 80 lb txt	3R11503		17 x 11	A	n	n	n	n	n	n	A	n	•	n	•	♦	•	♦			
			3R11504		18 x 12	n	n	n	n	n	n	n	A	n	n	n	n	n	n	n	n	n	
Xerox Digital Color Select Gloss Text and Cover (C2S)	Heavyweight Gloss	210 gsm / 80 lb cvr	3R11506		17 x 11	S	n	n	n	n	n	n	M	n	•	n	•	♦	•	♦			
			3R11507		18 x 12	n	n	n	n	n	n	n	M	n	n	n	n	n	n	n	n	n	
Xerox Digital Color Supreme Gloss (C1S)	Gloss	8pt / 160gsm	3R11430		8.5 x 11	A	n	n	n	n	n	n	A	S	•	n	•	♦	•	♦			
			3R11431		17 x 11	A	n	n	n	n	n	n	A	n	n	n	n	•	n	•	♦	•	♦
			3R11432		18 x 12	n	n	n	n	n	n	n	A	n	n	n	n	n	n	n	n	n	n
Xerox Digital Color Supreme Gloss (C1S)	Heavyweight Gloss	12pt / 247gsm	3R11438		8.5 x 11	S	n	n	n	n	n	n	M	n	n	n	n	n	n	n	n	n	
			3R11439		17 x 11	S	n	n	n	n	n	n	M	n	n	n	n	n	n	n	n	n	n
			3R11440		18 x 12	n	n	n	n	n	n	n	M	n	n	n	n	n	n	n	n	n	n

If jams occur when feeding from Trays 1 or HCF, switch to Bypass tray (Tray 5) for improved performance with coated papers. Environmental conditions (high humidity) may require that this product be fed one sheet at a time.

If jams occur when feeding from Trays 1 - 4 or HCF, switch to Bypass tray (Tray 5) for improved performance with coated papers. Environmental conditions (high humidity) may require that this product be fed one sheet at a time.

If jams occur when feeding from Trays 1 or HCF, switch to Bypass tray (Tray 5) for improved performance with coated papers. Environmental conditions (high humidity) may require that this product be fed one sheet at a time.

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Media	Paper Type Setting	Weight	Re-Order #	Type	Size	Trays								SMH (Bypass)	HCF	Integrated (A) Office Finisher		Professional (C) Finisher		Office (SB) Finisher LX		Additional Information		
						3TM				TTM						5	6	Stack	Staple	Stack	Staple		Stack	Staple
						1	2	3	4	2	3	4												
Xerox Digital Color Trifold Brochures (C1S)	Gloss	8pt / 160gsm	3R6348	Coated 1 side	8.5 x 11	A	n	n	n	n	n	n	A	S	•	n	•	♦	•	♦	If jams occur when feeding from Trays 1 or HCF, switch to Bypass tray (Tray 5) for improved performance with coated papers. Environmental conditions (high humidity) may require that this product be fed one sheet at a time.			
Xerox Index	Heavyweight	163 gsm / 90 lb	3R11620 3R5102	90 lb Index	8.5 x 11 17 x 11	A	A	A	A	A	A	A	A	A	•	♦	•	♦	•	♦				
	Extra Heavyweight	199 gsm / 110 lb	3R11668	110 lb Index	8.5 x 11	S	S	S	S	S	S	S	M	S	•	♦	•	♦	•	♦				
Xerox Digital Color Glossy Labels	Labels		3R5770	1 up	8.5 x 11	S	n	n	n	n	n	n	S	S	•	n	•	n	n	n	If jams occur when feeding from Trays 1 - 4 or HCF, switch to Bypass tray (Tray 5) for improved performance. Environmental conditions (high humidity) may require that this product be fed one sheet at a time. Professional Finisher (C) can only stack to Top Tray. If toner rubs off sheet, switch to Heavyweight 2 mode.			
			3R5771	4 up	8.5 x 11	S	n	n	n	n	n	n	n	S	S	•	n	•	n	n		n		
			3R6324	10 up	8.5 x 11	S	n	n	n	n	n	n	n	S	S	•	n	•	n	n		n		
			3R6325	30 up	8.5 x 11	S	n	n	n	n	n	n	n	S	S	•	n	•	n	n		n		
			3R6322	CD Rom	8.5 x 11	S	n	n	n	n	n	n	n	S	S	•	n	•	n	n		n		
Xerox Digital Color Matte Labels	Labels		3R5772	1 up	8.5 x 11	S	n	n	n	n	n	n	S	S	•	n	•	n	n	n	If jams occur when feeding from Trays 1 - 4 or HCF, switch to Bypass tray (Tray 5) for improved performance. Environmental conditions (high humidity) may require that this product be fed one sheet at a time. Professional Finisher (C) can only stack to Top Tray. If toner rubs off sheet, switch to Heavyweight 2 mode.			
			3R5773	4 up	8.5 x 11	S	n	n	n	n	n	n	n	S	S	•	n	•	n	n		n		
			3R6332	10 up	8.5 x 11	S	n	n	n	n	n	n	n	S	S	•	n	•	n	n		n		
			3R6333	30 up	8.5 x 11	S	n	n	n	n	n	n	n	S	S	•	n	•	n	n		n		
			3R6330	CD Rom	8.5 x 11	S	n	n	n	n	n	n	n	S	S	•	n	•	n	n		n		
Xerox Laser Transparency - Removable Stripe	Transparency		3R3108	Standard Transp.	8.5 x 11	S	S	S	S	S	S	S	S	S	•	n	•	n	n	n	Load with the paper stripe at the trail edge. Select Paper Type Transparency on User Interface for trays / Bypass. It is not recommended to output more than 20 transparencies at a time to avoid blocking.			
Xerox Digital Color Clear Transparency	Transparency		3R12505	Premium Transp.	8.5 x 11	S	S	S	S	S	S	S	S	S	•	n	•	n	n	n	Select Paper Type Transparency on the User Interface for trays / Bypass. It is not recommended to output more than 20 transparencies at a time to avoid blocking.			
Xerox Digital EA Color Transfer Paper	Heavyweight		3R12398	T shirt Transfer	8.5 x 11	n	n	n	n	n	n	n	S	n	•	n	•	n	n	n				
			3R12397		17 x 11	n	n	n	n	n	n	n	n	S	n	•	n	•	n	n		n		
Envelopes	No. 10 Envelope (4.1 x 9.5")	75 - 90 gsm			4.1 x 9.5	n	n	n	n	n	n	n	S	n	•	n	n	n	n	n	Envelope tray is available as an option. Envelopes are run in Extra Heavyweight mode. If 12-152 jams occur in finisher, change to "Left Top Tray" in "Output" - "More" - "Output Destination" Screen on th UI.			
	Monarch Envelope (3.9 x 7.5")				3.9 x 7.5	n	n	n	n	n	n	n	n	S	n	•	n	n	n	n		n		