

**Recommended Materials List for DocuColor 8080 / 8002 / 7002**

Review Date: 8/1/2012

**Important Note:**

Media recommendations made in this publication are based on qualification tests conducted using standard test images with moderate to heavy image area coverage. Test machines are maintained within specifications defined by user documentation.

\* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-50%.

Reliability is based on your operating environment and application mix.

Machine reliability specifications may be affected by high usage of heavy weight and specialty stocks. In addition, variances in machine reliability may occur due to extended use of some media types.

**Warranty disclaimer**

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**XEROX RECOMMENDED MATERIALS LIST- DocuColor 8080 / 8002 / 7002**

Weight Range Specification	Standard Cut Sizes				Basis Weight (lb)	Grammage Weight (gsm)	8080 / 8002 / 7002 Trays / Weight Selection and Best Practices for Operation											
	8.5X11 216x279 mm	8.5X14 216x356 mm	Short Grain 17x11 432x279 mm	Short Grain 18x12 457x305 mm	Weight of 500 sheets of the paper specific to trade type	Weight of the paper in grams per square meter	IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4			
Instructions for Printing one (Simplex) or two (Duplex) sides							60-80 gsm		81-105 gsm		106-135 gsm		136-186 gsm		187-220 gsm		221-300 gsm	
							Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex
<b>Business Papers (Bond, xerographic, and laser grades)</b>	Decurler Setting paper type				Xerographic/Bond													
Xerox Color Xpressions Select, 24 LB 8.5 x 11, 3-Hole Drilled*	A	3R11540			24	90			OK All Trays	OK All Trays								
		3R11541			24	90			OK All Trays	OK All Trays								
Xerox Color Xpressions Planet 20, 28 LB	A			3R11543	24	90			OK All Trays	OK All Trays								
		3R11800			28	105			OK All Trays	OK All Trays								
				3R11801	28	105			OK All Trays	OK All Trays								
Xerox Color Xpressions Elite, 28 LB 8.5 x 11, 3-Hole Drilled*	A	3R11760			28	105			OK All Trays	OK All Trays								
		3R11761			28	105			OK All Trays	OK All Trays								
				3R11762	28	105			OK All Trays	OK All Trays								
Xerox Color Xpressions Planet 100, 28 LB	A	3R11815			28	105			OK All Trays	OK All Trays								
		3R11764			32	120			OK All Trays	OK All Trays								
Xerox Color Xpressions Elite, 32 LB	A			3R11765	32	120			OK All Trays	OK All Trays								
				3R11786	32	120			OK All Trays	OK All Trays								
<b>Uncoated Cover Stocks</b>	Decurler Setting paper type				Cover Weight													
Xerox Color Xpressions Elite, 60 LB Cover	A	3R11767			60	163							OK All Trays	OK All Trays				
				3R11768	60	163			OK All Trays	OK All Trays								
Xerox Color Xpressions Planet 20, 65 LB Cover	A	3R11803			65	176							OK All Trays	OK All Trays				
				3R11804	65	176			OK All Trays	OK All Trays								
Xerox Color Xpressions Elite, 80 LB Cover	A	3R11770			80	216							OK All Trays	OK All Trays				
				3R11771	80	216			OK All Trays	OK All Trays								
Xerox Color Xpressions Planet 20, 80 LB Cover	A	3R11806			80	216							OK All Trays	OK All Trays				
				3R11807	80	216			OK All Trays	OK All Trays								
Xerox Color Xpressions Elite, 100 LB Cover	A	3R11774			100	270							OK All Trays	OK All Trays				
				3R11775	100	270			OK All Trays*	OK All Trays*								
Xerox Color Xpressions Planet 20, 100 LB Cover	A	3R11809			100	270							OK All Trays	OK All Trays				
				3R11810	100	270			OK All Trays*	OK All Trays*								
				3R11811	100	270			OK All Trays*	OK All Trays*								
<b>Gloss Coated Text or Book Stock (C2S)</b>	Decurler Setting paper type				Text Weight													
Xerox Digital Color Elite Gloss 80# Text	A	3R11450			80	120							OK All Trays	OK All Trays				
				3R11451	80	120			OK All Trays	OK All Trays								
Xerox Digital Color Select Gloss 80# Text	A			3R11452	80	120							OK All Trays	OK All Trays				
				3R11503	80	120			OK All Trays	OK All Trays								
Xerox Digital Color Impressions Gloss 80# Text	A			3R11875	80	120							OK All Trays	OK All Trays				
				3R11876	80	120			OK All Trays	OK All Trays								
Xerox Digital Color Elite Gloss 100# Text	A	3R11454			100	140							OK All Trays	OK All Trays				
				3R11455	100	140			OK All Trays	OK All Trays								
Xerox Digital Color Select Gloss 100# Text	A			3R11456	100	140							OK All Trays	OK All Trays				
				3R11510	100	140			OK All Trays	OK All Trays								
Xerox Digital Color Impressions Gloss 100# Text	A			3R11880	100	140							OK All Trays	OK All Trays				
				3R11881	100	140			OK All Trays	OK All Trays								
<b>Silk / Satin Coated Text or Book Stock (C2S)</b>	Decurler Setting paper type				Text Weight													
Xerox Digital Color Elite Silk 80# Text	A	3R11470			80	120							OK All Trays	OK All Trays				
				3R11471	80	120			OK All Trays	OK All Trays								
Xerox Digital Color Impressions Satin 80# Text	A			3R11472	80	120							OK All Trays	OK All Trays				
				3R11690	80	120			OK All Trays	OK All Trays								
Xerox Digital Color Elite Silk 100# Text	A	3R11474			100	140							OK All Trays	OK All Trays				
				3R11475	100	140			OK All Trays	OK All Trays								
Xerox Digital Color Impressions Satin 100# Text	A			3R11476	100	140							OK All Trays	OK All Trays				
				3R11695	80	120			OK All Trays	OK All Trays								
				3R11696	80	120			OK All Trays	OK All Trays								
<b>Gloss Coated Cover Stock (C2S)</b>	Decurler Setting paper type				Cover Weight													
Xerox Digital Color Elite Gloss 80# Cover	A	3R11458			80	210							OK All Trays	OK All Trays				
				3R11459	80	210			OK All Trays	OK All Trays								
Xerox Digital Color Select Gloss 80# Cover	A			3R11460	80	210							OK All Trays	OK All Trays				
				3R11506	80	210			OK All Trays	OK All Trays								
Xerox Digital Color Impressions Gloss 80# Cover	A			3R11507	80	210							OK All Trays	OK All Trays				
				3R11885	80	210			OK All Trays	OK All Trays								
Xerox Digital Color Elite Gloss 100# Cover	A	3R11462			100	280							OK All Trays	OK All Trays				
				3R11463	100	280			OK All Trays	OK All Trays								
Xerox Digital Color Select Gloss 100# Cover	A			3R11464	100	280							OK All Trays*	OK All Trays*				
				3R11513	100	280			OK All Trays*	OK All Trays*								
Xerox Digital Color Impressions Gloss 100# Cover	A			3R11514	100	280							OK All Trays*	OK All Trays*				
				3R11890	100	280			OK All Trays*	OK All Trays*								
Xerox Digital Color Elite Gloss 110# Cover	A	3R11466			110	300							OK All Trays	OK All Trays				
				3R11467	110	300			OK All Trays	OK All Trays								
				3R11468	110	300			OK All Trays*	OK All Trays*								

\* See "Specialty Media Guide: hints and tips" document for special run instructions

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				8.5X11 216x279 mm		8.5X14 216x356 mm		Short Grain 17x11 432x279 mm		Short Grain 18x12 457x305 mm		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4	
Weight Range Specification				60-80 gsm		61-105 gsm		106-135 gsm		136-186 gsm		187-220 gsm		221-300 gsm	
Instructions for Printing one (Simplex) or two (Duplex) sides				Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex
<b>Silk / Satin Coated Cover Stock (C2S)</b>	Decurler Setting paper type		Cover Weight												
Xerox Digital Color Elite Silk 80# Cover	A	3R11478	80	210										OK All Trays	OK All Trays
			80	210										OK All Trays	OK All Trays
			80	210										OK All Trays	OK All Trays
Xerox Digital Color Impressions Satin 80# Cover	A		3R11479	80	210									OK All Trays	OK All Trays
			3R11480	80	210									OK All Trays	OK All Trays
			3R11855	80	210									OK All Trays	OK All Trays
			3R11856	80	210									OK All Trays	OK All Trays
Xerox Digital Color Elite Silk 100# Cover	A	3R11482	100	280										OK All Trays	OK All Trays
			3R11483	100	280									OK All Trays	OK All Trays
			3R11484	100	280									OK All Trays	OK All Trays
Xerox Digital Color Impressions Satin 100# Cover	A		3R11860	100	280									OK All Trays	OK All Trays
			3R11861	100	280									OK All Trays	OK All Trays
Xerox Digital Color Elite Silk 110# Cover	A	3R11486	110	300										OK All Trays	OK All Trays
			3R11487	110	300									OK All Trays	OK All Trays
			3R11488	110	300									OK All Trays	OK All Trays
<b>Super Gloss Coated Cover Stock (C1S)</b>	Decurler Setting paper type		No weight equiv. Trade until 16 caliper												
		Load coated side up. Image quality will be best on first side.													
Xerox Digital Color SuperGloss 8pt. Cover C1S	A	3R11680	8 pt	160										OK All Trays	OK All Trays
			8 pt	160										OK All Trays	OK All Trays
			3R11681	8 pt	160									OK All Trays	OK All Trays
			3R11682	8 pt	160									OK All Trays	OK All Trays
Xerox Digital Color SuperGloss 10pt. Cover C1S	A	3R11683	10 pt	210										OK All Trays	OK All Trays
			10 pt	210										OK All Trays	OK All Trays
			3R11684	10 pt	210									OK All Trays	OK All Trays
			3R11685	10 pt	210									OK All Trays	OK All Trays
Xerox Digital Color SuperGloss 12pt. Cover C1S	A	3R11686	12 pt	250										OK All Trays	Manual Duplex
			12 pt	250										OK All Trays**	OK All Trays
			3R11687	12 pt	250									OK All Trays**	OK All Trays
			3R11688	12 pt	250									OK All Trays**	OK All Trays
<b>Transparencies</b>	Decurler Setting paper type		Transparencies												
Xerox Removable Stripe Transparency	Default	3R3108	OHP	NA											
Xerox Production Printer Transparency	A	3R5764	Image Quality will vary with productivity. 3R5765 is recommended for best results.	NA	NA									OK All Trays	OK All Trays
<b>Label Stock</b>	Decurler Setting paper type		Label Stocks	Approximately											
Xerox Digital Color Select Gloss Labels	A														
1 UP 8.5 x 11 (die cut face)	A	3R12735	NA	190										OK All Trays	
1 UP 8.5 x 11 (full sheet face)	A	3R12736												OK All Trays	
4 UP - 8.5 x 11	A	3R12737	NA	190										OK All Trays	
CD-ROM 8.5 x 11	A	3R12738	NA	190										OK All Trays	
6 UP CD-ROM 11 x 17	A														
10 UP 8.5 x 11	A	3R12740													
30 UP 8.5 x 11	A	3R12741	NA	190										OK All Trays	
Xerox Digital Color Xpressions Matte Coated Labels	A														
1 UP 8.5 x 11 (die cut face)	A	3R5772	NA	190										OK All Trays	
1 UP 8.5 x 11 (full sheet face)	A	3R12371												OK All Trays	
4 UP 8.5 x 11	A	3R5773	NA	190										OK All Trays	
10 UP 8.5 x 11	A	3R6332	NA	190										OK All Trays	
30 UP 8.5 x 11	A	3R6333	NA	190										OK All Trays	
CD-ROM 8.5 x 11	A	3R6330	NA	190										OK All Trays	
6 UP CD-ROM 11 x 17	A													OK All Trays	
			3R12373	NA	190									OK All Trays	
<b>Specialties</b>	Decurler Setting paper type		Various Categories	Approximately											
Xerox Digital Color Supreme Gloss Trifold Brochures, 8 pt Cover C1S	A	3R6348	Second side image quality is not as good as first side/cover or with use.	8 pt	160									OK All Trays	OK All Trays
Xerox High Gloss Folders 10pt. (9.3" x 11.7")	A	3R5570		10 pt.	160									OK All Trays	
Xerox High Gloss Folders 12pt. (9.3" x 11.7")	A	3R12458		12 pt.	210									OK All Trays	
Xerox 10pt. Supreme Gloss Document Folder	A			10 pt.	160									OK All Trays	
Xerox DocuCard ID Card (1-UP)*** (50 sheet stacks maximum)	A	3R12348		NA	165									OK All Trays	
Xerox 1-up Uncoated DocuMagnet (Short Edge Feed)**	A	3R12418		60 lb. Cover	163									OK All Trays	Manual Duplex
Xerox 1-up Coated DocuMagnet (Short Edge Feed)**	A	3R12419		8 pt	160									OK All Trays	Manual Duplex
Xerox Digital Color Premium Business Cards (10 UP)	A	3R12506		NA	250									OK All Trays	Manual Duplex
Xerox DuraPaper	A	3R12064		10 pt	200									OK All Trays	Manual Duplex
8.5 x 11, 3-Hole Drilled**	A	3R12065		10 pt	200									OK All Trays	Manual Duplex
			3R12063	10 pt	200									OK All Trays	Manual Duplex
Xerox Laser Transfer Paper	A	3R12648		NA	NA									OK All Trays	
			3R12649	NA	NA									OK All Trays	
Xerox Xpressions Tabs - 5 Bank; Single reverse collated**	A	3R12366	Labels tabs LSP with tabs trailing	60 lb. Cover	163									OK All Trays	
Xerox Xpressions Tabs - 5 Bank; Single straight collated**	A	3R12368	Labels tabs LSP with tabs trailing	60 lb. Cover	163									OK All Trays	

\* Contact your local Service representative and refer to the System Administration Guide for details

\*\* OHP Refers to Overhead projector

\*\*\* See "Specialty Media Guide: hints and tips" document for special run instructions

\*\*\*\* Maximum of 50 sheet stacks in tray 3