

# Recommended Xerox Materials for Xerox Color C60/C70

For use in the US and Canada

Issued September 2014

All Xerox paper and specialty media on this list are digitally optimized, designed and manufactured for optimal performance in Xerox digital printing equipment and carry the Domtar 100% Performance Guarantee.

100% Performance Guarantee: Domtar offers a 100% Performance Guarantee for any Xerox paper or specialty media that is featured on the Guaranteed Media List for a specific Xerox printer or digital press. This is your assurance that if you are unhappy with the performance of recommended Xerox paper or specialty media, Domtar will either take back the unused product and replace it or refund your money – guaranteed!

Domtar Paper Company, LLC, and Domtar Inc. (collectively referred to as "Domtar") are the exclusive U.S. and Canadian trademark licensees of Xerox Paper and Print Media. Domtar's and Xerox's extensive collaborative testing and stringent specifications ensure the performance and consistency of Xerox paper and specialty media.

#### Important Notes:

All media is listed by product, machine run mode, Image Quality System Setting, weight (standard gsm), re-order number, size, and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests\* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

\* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.

\*Machine reliability specifications may be affected by increased usage of the Heavyweight 1, Heavyweight 2, Heavyweight 3, Heavyweight 4, Coated 1, Coated 2 and Coated 3 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1, Heavyweight 2, Heavyweight 3, Heavyweight 4, Coated 1, Coated 2 and Coated 3 modes or special application media types for long duration copy/print runs.

Auto-duplexing of Coated and Heavyweight 2 media may cause increased jams. When this occurs, use manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. OHCF is strongly recommended when feeding Heavyweight 2, Heavyweight 3, and Coated 2 media.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Oversize High Capacity Feeder Option (OHCF) prevents multifeeds for Coated 1, Coated 2 and Coated 3 modes when Relative Humidity is greater than 40%. Output may require removal at 25 sheets in the tray when not using a finisher.

Oversize High Capacity Feeder Option is recommended for optimal feeding performance of Coated 2 Side (C2S) media. Coated 1, Coated 2 and Coated 3 modes on the OHCF prevent multifeeds, especially in high humidity environments. Coated 1 Side (C1S) media has best feeding performance in high humidity when using Coated 2 or Coated 3 mode. In low humidity environment, Heavyweight 2 or Heavyweight 3 mode may yield better image quality.

For Manual Duplex, it may help to manually remove curl after printing side 1 before placing sheets into feeder for Side 2.

© 2014 Xerox Corporation. All rights reserved.

Xerox® and all Xerox product names and product numbers mentioned in this publication are trademarks of Xerox Corporation. Other company trademarks are also acknowledged.

For the latest line of Xerox supplies contact your local Enterprise Group representative or a recommended distributor. For the most recent version of this list visit our website at [www.xerox.com](http://www.xerox.com), select "Country", then "Supplies".

Paper types are selected within System Settings	Plain/ Recycled (64-105 gsm)	Heavyweight (106-176 gsm)	Heavyweight 2 (176-220 gsm)	Heavyweight 3/4 (221-300 gsm)	<b>RML C60/C70 North America V 0.1 Draft</b>	A=Auto Duplex S=Simplex Only M=Manual Duplex PCW=Post Consumer Waste ECF=Elemental Chlorine Free
	Transparency	Coated 1 (106-150 gsm)	Coated 2 (151-220 gsm)	Coated 3 (221-300 gsm)		
	Label	Transfer Paper				

Media	Mode	Image Quality System Setting	Weight	Re-Order #	Type	Size	Trays 1 - 4				Tray 6-7		Tray 5 (Bypass)	Additional Information	
							1	2	3	4	HCF	OHCF	5		
Xerox Business 4200	Plain	Plain A	75 gsm/ 20lb	3R02047		8.5 x 11	A	A	A	A	A	A	A	For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.	
				3R02641 (3-Hole)		8.5 x 11	A	A	A	A	A	A	A		
				3R02051		8.5 x 14	A	A				A	A		
				3R03761		11 x 17	A	A				A	A		
Xerox Premium Multipurpose	Plain	Plain A	75 gsm/ 20lb	3R11029		8.5 x 11	A	A	A	A	A	A	A	For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.	
Xerox Color Xpressions Select	Plain	Plain B	90 gsm/ 24lb	3R11540		8.5 x 11	A	A	A	A	A	A	A	On Light Production Finisher, do not staple more than 70 sheets per set. For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.	
				3R11541 (3-hole)		8.5 x 11	A	A	A	A	A	A	A		
				3R11542		8.5 x 14	A	A				A	A		
				3R11543		17 x 11	A	A				A	A		
Xerox Color Xpressions Elite	Hole Punched	Plain C	105gsm/ 28lb	3R11761 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	On Light Production Finisher, do not staple more than 70 sheets per set. For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.	
	Plain			3R11760		8.5 x 11	A	A	A	A	A	A	A		
				3R11762		17 x 11	A	A				A	A		
				3R11763		18 x 12	A					A	A		
	Heavyweight 1	HW1A	120gsm/ 32lb	3R11764		8.5 x 11	A	A	A	A	A	A	A		
	Heavyweight 1	HW1C	163gsm/ 60lb	3R11765		17 x 11	A	A				A	A		
				3R11766		18 x 12	A					A	A		
	Heavyweight 2			215gsm/ 80lb	3R11767		8.5 x 11	A	A	A	A	A	A	A	Increased jams may occur when auto-duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. When feeding HW2 and/or coated stock it is highly recommended to feed from tray 5 (Bypass) or trays 6/7 (OHCF) due to degraded feeding performance of trays 1-4.
					3R11768		17 x 11	A	A				A	A	
					3R11769		18 x 12	A					A	A	
					3R11770		8.5 x 11	S	S	S	S	S	A	A	
	Heavyweight 4			270gsm/ 100lb	3R11774		8.5 x 11						S	M	
3R11775					17 x 11							S	M		
3R11776					18 x 12							S	M		
Xerox Color Xpressions Planet 20	Plain	Plain C	105gsm/ 28lb	3R11800		8.5 x 11	A	A	A	A	A	A	A	On Light Production Finisher, do not staple more than 70 sheets per set.	
				3R11801		17 x 11	A	A				A	A		
				3R11802		18 x 12	A					A	A		
	Heavyweight 1	HW1C	175gsm/ 65lb	3R11803		8.5 x 11	A	A	A	A	A	A	A		
				3R11804		17 x 11	A	A				A	A		
				3R11805		18 x 12	A					A	A		
	Heavyweight 2		215gsm/ 80lb	3R11806		8.5 x 11	S	S	S	S	S	A	A	Increased jams may occur when auto-duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. When feeding HW2 and/or coated stock it is highly recommended to feed from tray 5 (Bypass) or trays 6/7 (OHCF) due to degraded feeding performance of trays 1-4.	
				3R11807		17 x 11	S	S				A	A		
3R11808	18 x 12	S					A	A							
Heavyweight 4			270gsm/ 100lb	3R11809		8.5 x 11						S	M		
				3R11810		17 x 11						S	M		
				3R11811		18 x 12						S	M		

Paper types are selected within System Settings	Plain/ Recycled (64-105 gsm)	Heavyweight (106-176 gsm)	Heavyweight 2 (176-220 gsm)	Heavyweight 3/4 (221-300 gsm)	<b>RML C60/C70 North America V 0.1 Draft</b>	A=Auto Duplex S=Simplex Only M=Manual Duplex PCW=Post Consumer Waste ECF=Elemental Chlorine Free
	Transparency	Coated 1 (106-150 gsm)	Coated 2 (151-220 gsm)	Coated 3 (221-300 gsm)		
	Label	Transfer Paper				

Media	Mode	Image Quality System Setting	Weight	Re-Order #	Type	Size	Trays 1 - 4				Tray 6-7		Tray 5 (Bypass)	Additional Information
							1	2	3	4	HCF	OHCF	5	

<b>Xerox Color Xpressions Planet 100</b>	Recycled	Recycled B	90gsm / 24lb	3R11815		8.5 x 11	A	A	A	A	A	A	A	
--	----------	------------	--------------	---------	--	----------	---	---	---	---	---	---	---	--

<b>Xerox Digital Color Elite Gloss Coated Text and Covers (C2S)</b>	Coated 1	Coated 1A	120gsm/ 80lb	3R11450	Gloss Text	8.5 x 11	A	A	A	A	A	A	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. OHCF is recommended for high humidity (>40%) environments. 100lb text generally performs better than 80lb text. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs.
				3R11451		17 x 11	A	A			A	M		
				3R11452		18 x 12	A				A	M		
	Coated 1	Coated 1B	140gsm/ 100lb	3R11454	Gloss Text	8.5 x 11	A	A	A	A	A	A	M	
				3R11455		17x11	A	A			A	M		
				3R11456		18x12	A				A	M		

<b>Xerox Digital Color Elite Gloss Coated Text and Covers (C2S)</b>	Coated 2	Coated 2B	210gsm/ 80lb	3R11458	Gloss Cover	8.5 x 11	S	S	S	S	S	A	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Gloss variation can occur from machine rolls, especially on high area coverage prints. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. 8.5x11 autoduplex may perform better LEF.
				3R11459		17 x 11	S	S				A	M	
				3R11460		18 x 12	S					A	M	

<b>Xerox Digital Color Elite Gloss Coated Text and Covers (C2S)</b>	Coated 3	Coated 3B	280gsm/ 100lb	3R11462	Gloss Cover	8.5 x 11						S	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. OHCF is recommended for high humidity (>40%) environments. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints.	
				3R11463		17 x 11						S	M		
				3R11464		18 x 12						S	M		
	Coated 3	Coated 3B	300gsm/ 110lb	3R11466	Gloss Cover	8.5 x 11							S		M
				3R11467		17 x 11						S	M		
				3R11468		18 x 12						S	M		

<b>Xerox Digital Color Elite Silk Coated Text and Covers (C2S)</b>	Coated 1	Coated 1A	120gsm/ 80lb	3R11470	Silk Text	8.5 x 11						A	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. OHCF is recommended for high humidity (>40%) environments. 100lb text generally performs better than 80lb text. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs.	
				3R11471		17x11						A	M		
				3R11472		18x12						A	M		
	Coated 1	Coated 1B	140gsm/ 100lb	3R11474	Silk Text	8.5 x 11							A		M
				3R11475		17x11						A	M		
				3R11476		18x12						A	M		

<b>Xerox Digital Color Elite Silk Coated Text and Covers (C2S)</b>	Coated 2	Coated 2B	210gsm/ 80lb	3R11478	Silk Cover	8.5 x 11						A	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Gloss variation can occur from machine rolls, especially on high area coverage prints. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. 8.5x11 autoduplex may perform better LEF.
				3R11479		17 x 11						A	M	
				3R11480		18 x 12						A	M	

<b>Xerox Digital Color Elite Silk Coated Text and Covers (C2S)</b>	Coated 3	Coated 3B	280gsm/ 100lb	3R11482	Silk Cover	8.5 x 11						S	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints.	
				3R11483		17 x 11						S	M		
				3R11484		18 x 12						S	M		
	Coated 3	Coated 3B	300gsm/ 110lb	3R11486	Silk Cover	8.5 x 11							S		M
				3R11487		17 x 11						S	M		
				3R11488		18 x 12						S	M		

Paper types are selected within System Settings	Plain/ Recycled (64-105 gsm)	Heavyweight (106-176 gsm)	Heavyweight 2 (176-220 gsm)	Heavyweight 3/4 (221-300 gsm)	<b>RML C60/C70 North America V 0.1 Draft</b>	A=Auto Duplex S=Simplex Only M=Manual Duplex PCW=Post Consumer Waste ECF=Elemental Chlorine Free
	Transparency	Coated 1 (106-150 gsm)	Coated 2 (151-220 gsm)	Coated 3 (221-300 gsm)		
	Label	Transfer Paper				

Media	Mode	Image Quality System Setting	Weight	Re-Order #	Type	Size	Trays 1 - 4				Tray 6-7		Tray 5 (Bypass)	Additional Information
							1	2	3	4	HCF	OHCF	5	

Xerox Digital Color SuperGloss Coated Cover (C1S)	p	Coated 2B	8pt / 176 gsm	3R11680	8.5 x 11	S	S					S	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 1, Coated 2 or Heavyweight 2 may occur. OHCF prevents multifeeds better using Coated 2 when Relative Humidity is greater than 40%. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. C1S media should not be autoduplexed.		
				3R11681		S	S				S	M				
				3R11682		S					S	M				
	Coated 2 or Heavyweight 2	Coated 2B	10pt / 210gsm	3R11683	8.5 x 11	S	S					S	M		Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur. OHCF prevents multifeeds better using Coated 2 when Relative Humidity is greater than 40%. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. C1S media should not be autoduplexed.	
				3R11684		S	S				S	M				
				3R11685		S					S	M				
	Coated 3 or Heavyweight 3	Coated 3A	12pt / 250gsm	3R11686	8.5 x 11							S	M			Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 3 or Heavyweight 3 may occur. OHCF prevents multifeeds better using Coated 2 when Relative Humidity is greater than 40%. C1S media should not be autoduplexed.
				3R11687							S	M				
				3R11688							S	M				
Xerox Index Stock	Heavyweight 1	HW1C	163gsm/ 90lb	3R11747	8.5 x 11	A	A	A	A	A	A	A	Increased jams may occur when auto-duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. When feeding HW2 and/or coated stock it is highly recommended to feed from tray 5 (Bypass) or trays 6/7 (OHCF) due to degraded feeding performance of trays 1-4.			
				3R11748		A	A	A	A	A	A	A				
Xerox 110# Index Stock	Heavyweight 2		199 gsm	3R11749	8.5 x 11	S	S	S	S	S	A	A				
Xerox Digital Color Glossy Labels	Label Mode			3R12735	1 - up	8.5 x 11	S	S	S	S				S	Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray.	
				3R12736	1 - up	8.5 x 11	S	S	S	S				S		
				3R12737	4-up	8.5 x 11	S	S	S	S				S		
				3R12738	2 UP CD	8.5 x 11	S	S	S	S				S		
				3R12739	6 UP CD	11 X 17								S		
				3R12740	10 - up	8.5 x 11	S	S	S	S				S		
Xerox Digital Color Matte Labels	Label Mode			3R05772	1 - up	8.5 x 11	S	S	S	S			S	Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray.		
				3R12371	1 - up	8.5 x 11	S	S	S	S			S			
				3R05773	4-up	8.5 x 11	S	S	S	S			S			
				3R06332	10-up	8.5 x 11	S	S	S	S			S			
				3R06333	30-up	8.5 x 11	S	S	S	S			S			
				3R06330	2 UP CD	8.5 x 11	S	S	S	S			S			
3R12373	6 UP CD	11 X 17							S							

Paper types are selected within System Settings	Plain/ Recycled (64-105 gsm)	Heavyweight (106-176 gsm)	Heavyweight 2 (176-220 gsm)	Heavyweight 3/4 (221-300 gsm)	<b>RML C60/C70 North America V 0.1 Draft</b>	A=Auto Duplex S=Simplex Only M=Manual Duplex PCW=Post Consumer Waste ECF=Elemental Chlorine Free
	Transparency	Coated 1 (106-150 gsm)	Coated 2 (151-220 gsm)	Coated 3 (221-300 gsm)		
	Label	Transfer Paper				

Media	Mode	Image Quality System Setting	Weight	Re-Order #	Type	Size	Trays 1 - 4				Tray 6-7		Tray 5 (Bypass)	Additional Information
							1	2	3	4	HCF	OHCF	5	

Xerox Transparency	Transparency Mode		Monochrome Clear	3R3117 (Mono, Clear)	8.5 x 11	S	S	S	S		S	S	It is not recommended that you output more than 20 transparencies at a time. If your job is larger than 20 pages, use Transparency Separators feature.
			Color Clear	3R12505 (Removeable Stripe)									
			Removeable Stripe	3R3108 (Color Clear)									

Xerox Tabs	Tab Stock1	Tab1C	163gsm/ 90lb index	3R04417	8.5/9 x 11							S	For copy jobs, 8.5x11 size should be selected. For print jobs, 9x11 size should be selected. Tab stock functionality and work flow will vary for different Digital Front End Print/Network Controllers. Please consult the Network controller documentation when running tabs.
				3R04418 (3-hole)									

Xerox Premium Digital Carbonless Paper (Precollated)	Plain	Plain A	2-Part (W/C)	3R12420	8.5 x 11	S	S	S	S	S	S	S	Carbonless Paper is not intended for extensive or exclusive usage. Limit monthly volumes. Use a machine equipped with an Offset Catch Tray rather than finishing devices if possible to minimize the risk of paper jams.				
				3R12422										S	S	S	S
				3R12423										S	S		
	Plain	Plain A	3-Part Straight	3R12425	8.5 x 11					S	S	S					
				3R12427										8.5 x 14			S
	Plain	Plain A	3-Part Reverse	3R12424	8.5 x 11	S	S	S	S								
				3R12430										8.5 x 11			S
Plain	Plain A	4-Part Straight	3R12429	8.5 x 11	S	S	S	S									
			3R12424									8.5 x 11	S	S	S	S	S

Xerox Premium Digital Carbonless Paper (Singles)	Plain	Plain A	CB White	3R12434	8.5 x 11	S	S	S	S	S	S	S	Carbonless Paper is not intended for extensive or exclusive usage. Limit monthly volumes. Use a machine equipped with an Offset Catch Tray rather than finishing devices if possible to minimize the risk of paper jams.						
				3R12435										S	S	S	S	S	S
				3R12440										S	S	S	S	S	S
				3R12437										S	S	S	S	S	S
				3R12439										S	S	S	S	S	S

Warranty Disclaimer  
 Domtar and Xerox make no guarantees or warranties, either expressed or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure their expectations are met. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best: Xerox supplies.

To learn more about Xerox Paper and Specialty Media please call Domtar's Enterprise Group at 1-800-458-4640.  
 To learn more about the benefits of using Xerox Supplies (toner and ink), please contact your Xerox Supplies Representative please call 1-800-822-2200 (U.S.) or in Canada 1-800-668-0199.

© 2014 Xerox Corporation. All rights reserved.

Domtar Paper Company, LLC, and Domtar Inc. (collectively referred to as "Domtar") are the exclusive U.S. and Canadian trademark licensees of Xerox Paper and Print Media.

Xerox® and all Xerox product names and product numbers mentioned in this publication are trademarks of Xerox Corporation. Other company trademarks are also acknowledged.

## Xerox C60/C70 North America Custom Materials List September 2014

The Xerox CUSTOM Media List contains custom media that has been tested on the Xerox C60/C70 for image quality and performance. Custom media on this list are digitally optimized, designed and manufactured for performance in Xerox digital printing equipment. Best Practices for Operation are outlined below. Customers should validate the Best Practices for Operation are acceptable for their application. including sheet size, must be tested and approved by the Xerox Media & Compatibles Technology Center.\*

\*Any alterations to the product's basic design, When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that expectations are met. CUSTOM media may be ordered through the Enterprise Group.

Paper types are selected within System Settings	Plain/ Recycled (64-105 gsm)	Heavyweight (106-176 gsm)	Heavyweight 2 (176-220 gsm)	Heavyweight 3/4 (221-300 gsm)	CML Xerox C60/C70 North America Sept 2014 V 0.1	A=Auto Duplex S=Simplex Only M=Manual Duplex PCW=Post Consumer Waste ECF=Elemental Chlorine Free									
	Transparency	Coated 1 (106-150 gsm)	Coated 2 (151-220 gsm)	Coated 3 (221-300 gsm)		Trays 1 - 4	Tray 6-7		Tray 5 (Bypass)	Additional Information					
Label	Transfer Paper					1	2	3	4		HCF	OHCF	5		
<b>ID Cards</b>															
Xerox 1-up ClientCard w/ 32# Ledger Carrier	Heavyweight 1 (151 - 176)	HW1C	120 gsm Carrier; 185 gsm Card	3R20077	8.5 x 11	A								1) Deletions may occur if imaged near the edges of the card 2) Deliver to the Offset Catch Tray 3) Load Tray 1 LEF (Long Edge Feed) with cards toward the back of the tray (inboard) 4) Not intended for extensive / exclusive usage	
Xerox 2-up ClientCard w/ 32# Ledger Carrier	Heavyweight 1 (151 - 176)	HW1C	120 gsm Carrier; 185 gsm Card	3R20078	8.5 x 11	A								1) Deletions may occur if imaged near the edges of the card 2) Deliver to the Offset Catch Tray 3) Load Tray 1 LEF (Long Edge Feed) with cards toward the back of the tray (inboard) 4) Stacking may be compromised due to static in the card 5) Not intended for extensive / exclusive usage	
Xerox 4.5 mil Duradocument Paper	Coated 1 (106 - 128)	Coated 1A	103 gsm	3R20018	8.5 x 11	A	A						A	1) Select Face-Up Delivery to the Offset Catch Tray 2) Load MSI / Bypass Tray in LEF (Long Edge Feed) orientation 3) Stacking may be compromised due to static in the card 4) Not intended for extensive / exclusive usage	
Xerox 1-up DocuCard w/ 60# Xpressions Carrier	Heavyweight 1 (151 - 176)	HW1B	161 gsm Carrier; 225 gsm Card	3R14714	8.5 x 11								A	1) Deletions may occur if imaged near the edges of the card 2) Deliver to the Offset Catch Tray 3) Load Tray 5 (MSI / Bypass) SEF (Short Edge Feed) with cards on the trailing edge 4) Not intended for extensive / exclusive usage	
Xerox 2-up DocuCard w/ 60# Xpressions Carrier	Heavyweight 1 (151 - 176)	HW1B	161 gsm Carrier; 225 gsm Card	3R14716	8.5 x 11								A	1) Deletions may occur if imaged near the edges of the card 2) Deliver to the Offset Catch Tray 3) Load Tray 5 (MSI / Bypass) SEF (Short Edge Feed) with cards on the trailing edge 4) Stacking may be compromised due to static in the card 5) Not intended for extensive / exclusive usage	
Xerox 1-up Value Peel Card w/ 60# Xpressions Carrier	Heavyweight 2 (177 -220)	HW2B	161 gsm Carrier; 301 gsm Card	3R14733	8.5 x 11								A	1) Deletions may occur if imaged near the edges of the card 2) Deliver to the Offset Catch Tray 3) Load Tray 5 (MSI / Bypass) LEF (Long Edge Feed) with cards toward back of the machine (inboard) 4) Load / Stack no more than 80 Sheets at-a-time 5) Not intended for extensive / exclusive usage	
Xerox 1-up Value Perf Card w/ 60# Xpressions Carrier	Heavyweight 2 (177 -220)	HW2B	161 gsm Carrier; 251 gsm Card	3R14735	8.5 x 11								A	1) Deletions may occur if imaged near the edges of the card 2) Deliver to the Offset Catch Tray 3) Load Tray 5 (MSI / Bypass) LEF (Long Edge Feed) with cards toward back of the machine (inboard) 4) Load / Stack no more than 80 Sheets at-a-time 5) Not intended for extensive / exclusive usage	
<b>Magnets</b>															
Xerox 13 mil Digital Magnet Media	Coated 3 Reload (257 - 300)	Coated 3B	----	3R14699	8.5 x 11								S	1) Select Face-Up Delivery to the Offset Catch Tray 2) Sheets must be separated and fed one-at-a-time 3) Load individual sheets into MSI / Bypass Tray in LEF (Long Edge Feed) orientation 4) Not intended for extensive / exclusive usage	
Xerox DocuMagnet w/ 60# Xpressions Carrier	Heavyweight 3 (221 - 257)		165 gsm	3R14731	8.5 x 11								S	1) Load MSI / Bypass Tray 5 in LEF (Long Edge Feed) orientation with cards on trailing edge 2) No more than 75 sheets should be loaded in feed tray at one time 3) Select Face-Up Delivery to the Offset Catch Tray 4) Stack no more than 75 sheets in OCT 5) Not intended for extensive / exclusive usage	
Xerox DocuMagnet w/ 8pt. Gloss Carrier	Coated 3 (221 - 256)		183 gsm	3R14732	8.5 x 11								S	1) Load MSI / Bypass Tray 5 in LEF (Long Edge Feed) orientation with cards on trailing edge 2) No more than 75 sheets should be loaded in feed tray at one time 3) Select Face-Up Delivery to the Offset Catch Tray 4) Stack no more than 75 sheets in OCT 5) Not intended for extensive / exclusive usage	

The Xerox CUSTOM Media List contains custom media that has been tested on the Xerox C60/C70 for image quality and performance. Custom media on this list are digitally optimized, designed and manufactured for performance in Xerox digital printing equipment. Best Practices for Operation are outlined below. Customers should validate the Best Practices for Operation are acceptable for their application. including sheet size, must be tested and approved by the Xerox Media & Compatibles Technology Center.\*

\*Any alterations to the product's basic design, When purchasing a particular media product for the first time,

customers are advised to purchase small quantities to insure that expectations are met. CUSTOM media may be ordered through the Enterprise Group.

Plain/Recycled (64-105gsm) Heavyweight 1(106-176gsm) Heavyweight 2 (176-220gsm) Heavyweight 3 (221-300gsm) Transparency		Coated 1 (106-176gsm) Coated 2 (177-220gsm) Coated 3 (221-300gsm) Label Transfer Paper		CML Xerox C60 /C70 North	A=Auto Duplex S=Simplex Only M=Manual Duplex PCW=Post Consumer Waste ECF=Elemental Chlorine Free								Additional Information
Media	Mode	Image Quality System Setting	Weight		Re-Order #	Size	Trays 1 - 4				Tray 6	Tray 5 (Bypass)	
						1	2	3	4	HCF	OHCF	5	
<b>Mail</b>													
Xerox All-In-One Mailer	Heavyweight 2 (177 - 220)		179 gsm	3R20001 3R20002	8.5 x 14 11x17	A	A					A	1) Deliver to the Offset Catch Tray 2) Load Internal Trays in SEF (Short Edge Feed) orientation 3) Not intended for extensive / exclusive usage
Xerox Z-Fold Pressure Seal	Heavyweight 1 (151 - 176)	HW1A	107 gsm	3R20000	8.5 x 11	A	A					A	1) Select Face-Up Delivery to the Offset Catch Tray 2) Load Internal Trays in LEF (Long Edge Feed) orientation 3) Not intended for extensive / exclusive usage
<b>Synthetics</b>													
Xerox Premium Never Tear 3.7 mil	Coated 1 (106 - 128)		122 gsm	3R12414	8.5 x 11							S	1) Select Face-Up Delivery to the Offset Catch Tray 2) Load MSI / Bypass Tray in LEF (Long Edge Feed) orientation 3) Stacking may be compromised due to static in the card 4) Not intended for extensive / exclusive usage
Xerox Premium Never Tear 4.7 mil	Coated 1 (151 - 176)		167 gsm	3R12363	8.5 x 11							M	1) Select Face-Up Delivery to the Offset Catch Tray 2) Load MSI / Bypass Tray in LEF (Long Edge Feed) orientation 3) Stacking may be compromised due to static in the card 4) Not intended for extensive / exclusive usage
Xerox Gloss White Polyester Label w/ Permanent Adhesive	Heavyweight Label 1 (177 - 220)		217 gsm	3R14600	8.5 x 11							S	1) Select Face-Up Delivery to the Offset Catch Tray 2) Load MSI / Bypass Tray in LEF (Long Edge Feed) orientation 3) Stacking may be compromised due to static in the card 4) Not intended for extensive / exclusive usage
Xerox Matte White Polyester Label w/ Permanent Adhesive	Heavyweight Label 1 (177 - 220)		220 gsm	3R14604	8.5 x 11							S	1) Select Face-Up Delivery to the Offset Catch Tray 2) Load MSI / Bypass Tray in LEF (Long Edge Feed) orientation 3) Stacking may be compromised due to static in the card 4) Not intended for extensive / exclusive usage
Xerox Gloss Clear Polyester Label w/ Low Tack Adhesive	Heavyweight XHW Label (221 - 256)		225 gsm	3R14612	8.5 x 11							S	1) Select Face-Up Delivery to the Offset Catch Tray 2) Load MSI / Bypass Tray in LEF (Long Edge Feed) orientation 3) Stacking may be compromised due to static in the card 4) Not intended for extensive / exclusive usage
Xerox Frosted Clear Polyester Label w/ Permanent Adhesive	Heavyweight Label 1 (177 - 220)		223 gsm	3R14616	8.5 x 11							S	1) Select Face-Up Delivery to the Offset Catch Tray 2) Load MSI / Bypass Tray in LEF (Long Edge Feed) orientation 3) Stacking may be compromised due to static in the card 4) Not intended for extensive / exclusive usage
Xerox Gloss Clear Polyester Label w/ Permanent Adhesive	Heavyweight Label 1 (177 - 220)		219 gsm	3R14640	8.5 x 11							S	1) Select Face-Up Delivery to the Offset Catch Tray 2) Load MSI / Bypass Tray in LEF (Long Edge Feed) orientation 3) Stacking may be compromised due to static in the card 4) Not intended for extensive / exclusive usage
Xerox Performance Never Tear 5 mil	Coated 1		135 gsm	3R12920	8.5 x 11							S	1) Select Face-Up Delivery to the Offset Catch Tray 2) Load MSI / Bypass Tray in LEF (Long Edge Feed) orientation 3) Stacking may be compromised due to static in the card 4) Not intended for extensive / exclusive usage
Xerox Performance Never Tear 8 mil	Coated 1		230 gsm	3R12924	8.5 x 11							M	1) Select Face-Up Delivery to the Offset Catch Tray 2) Load MSI / Bypass Tray in LEF (Long Edge Feed) orientation 3) Stacking may be compromised due to static in the card 4) Not intended for extensive / exclusive usage