

Recommended Materials List for Xerox 700, 700i, 770**Important Note:**

Media recommendations made in this publication are based on qualification tests conducted using standard test images with moderate to heavy image area coverage. Test machines are maintained within specifications defined by user documentation.

* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-50%.

Reliability is based on your operating environment and application mix.

Machine reliability specifications may be affected by high usage of heavy weight and specialty stocks. In addition, variances in machine reliability may occur due to extended use of some media types.

Warranty disclaimer

Xerox makes no guarantees or warranties, either expressed or implied, concerning the performance, use, or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure their expectations are met. The quality of Xerox supplies is consistent from ream to ream and is backed by a 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best - Xerox Supplies. To learn more about the benefits of using Xerox Supplies, please contact your Supplies Representative or call in the US 1-800-822-2200 and in Canada 1-800-668-0133.

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Xerox makes no guarantees or warranties, either expressed or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guidance when purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that their expectations are met. The quality of Xerox supplies is consistent from ream to ream and is backed by a 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best - Xerox Supplies.

RECOMMENDED MATERIALS LIST- Xerox 700, 700i, 770

Weight Range Specification Instructions for Printing one (Simplex) or two (Duplex) sides	Standard Cut Sizes				Basis Weight (lb)	Grammage (gsm)	Xerox 700, 700i, 770 Trays / Weight Selection and Best Practices for Operation											
	8.5X11 216x279 mm	8.5X14 216x356 mm	Short Grain 17X11 432x279 mm	Short Grain 18X12 457x305 mm	Weight of 500 sheets of the paper specific to trade type	Weight of the paper in grams per square meter	IOT: Trays 1, 2, 3, 4 Bypass: Tray 5 OHCf: Tray 6, 7	IOT: Trays 1, 2, 3, 4 Bypass: Tray 5 OHCf: Tray 6, 7	IOT: Trays 1, 2, 3, 4 Bypass: Tray 5 OHCf: Tray 6, 7	IOT: Trays 1, 2, 3, 4 Bypass: Tray 5 OHCf: Tray 6, 7	IOT: Trays 1, 2, 3, 4 Bypass: Tray 5 OHCf: Tray 6, 7	IOT: Trays 1, 2, 3, 4 Bypass: Tray 5 OHCf: Tray 6, 7	IOT: Trays 1, 2, 3, 4 Bypass: Tray 5 OHCf: Tray 6, 7	IOT: Trays 1, 2, 3, 4 Bypass: Tray 5 OHCf: Tray 6, 7	IOT: Trays 1, 2, 3, 4 Bypass: Tray 5 OHCf: Tray 6, 7			
							80 - 90 gsm	91 - 99 gsm	91 - 105 gsm	106 - 128 gsm	129 - 150 gsm	151 - 176 gsm	177 - 220 gsm	221 - 256 gsm	257 - 300 gsm			
						Simplex / Duplex	Simplex / Duplex	Simplex / Duplex	Simplex / Duplex	Simplex / Duplex	Simplex / Duplex	Simplex / Duplex	Simplex / Duplex	Simplex / Duplex	Simplex / Duplex			
Business Papers (Monochrome, and text printing)																		
Discounter Setting paper type																		
Xerox Business 4200, 24 LB 8.5 x 11, 3-Hole Drilled*	3R2047				20	75	OK All Trays	OK All Trays										
	3R2841				20	75	OK All Trays	OK All Trays										
Xerox Business 4200, 24 LB 8.5 x 11, 3-Hole Drilled*	3R2531		3R3761		20	75	OK All Trays	OK All Trays										
	3R3317				24	90		OK All Trays	OK All Trays									
Xerox Business 4200, 28 LB	3R2353				20	75	OK All Trays	OK All Trays										
	3R11750		3R3873		28	105	OK All Trays	OK All Trays	OK All Trays	OK All Trays								
Xerox Business 4200, 20 LB (FSC Certified)	3R4299				20	75	OK All Trays	OK All Trays										
Xerox Business 4200 Ring Tuff (3-Hole*)	3R11600				20	75	OK All Trays	OK All Trays										
Xerox Business Plus 8.5 x 11, 3-Hole Drilled*	3R11801				20	75	OK All Trays	OK All Trays										
		3R11802			20	75	OK All Trays	OK All Trays										
Xerox Business Recycled 8.5 x 11, 3-Hole Drilled*	3R6296		3R11803		20	75	OK All Trays	OK All Trays										
	3R6297				20	75	OK All Trays	OK All Trays										
Xerox Digital Publishing Paper, 24 LB	3R11753		3R6299		20	75	OK All Trays	OK All Trays										
	3R11755				24	90		OK All Trays	OK All Trays	OK All Trays	OK All Trays							
Premium Papers (Color and High Area Coverage applications)																		
Discounter Setting paper type																		
Xerox Color Xpressions Select, 24 LB 8.5 x 11, 3-Hole Drilled*	3R11540				24	90		OK All Trays	OK All Trays									
	3R11541				24	90		OK All Trays	OK All Trays									
		3R11542				24	90		OK All Trays	OK All Trays								
Xerox Color Xpressions Planet 20, 28 LB	3R11800				28	105		OK All Trays	OK All Trays									
		3R11801			28	105		OK All Trays	OK All Trays	OK All Trays	OK All Trays							
Xerox Color Xpressions Elite, 28 LB 8.5 x 11, 3-Hole Drilled*	3R11760		3R11802		28	105		OK All Trays	OK All Trays									
	3R11761				28	105		OK All Trays	OK All Trays	OK All Trays	OK All Trays							
Xerox Color Xpressions Planet 100, 28 LB	3R11815			3R11763	28	105		OK All Trays	OK All Trays									
	3R11764				32	120		OK All Trays	OK All Trays									
Xerox Color Xpressions Elite, 32 LB	3R11765				32	120		OK All Trays	OK All Trays									
		3R11766		3R11766	32	120		OK All Trays	OK All Trays	OK All Trays	OK All Trays							
Index Stocks																		
Discounter Setting paper type																		
Xerox Business Index, 90 LB	3R11747				90	163							OK All Trays	OK All Trays				
Xerox Business Index, 110 LB	3R11749		3R11748		90	163							OK All Trays	OK All Trays				
					110	199												
Premium Uncoated Cover Stocks																		
Discounter Setting paper type																		
Xerox Color Xpressions Elite, 60 LB Cover	3R11767		3R11768		60	163							OK All Trays	OK All Trays				
			3R11769		60	163							OK All Trays	OK All Trays				
Xerox Color Xpressions Planet 20, 65 LB Cover	3R11803				65	176							OK All Trays	OK All Trays				
		3R11804			65	176							OK All Trays	OK All Trays				
Xerox Color Xpressions Elite, 80 LB Cover	3R11770				80	216							OK All Trays	OK All Trays				
		3R11771			80	216							OK All Trays	OK All Trays				
Xerox Color Xpressions Planet 20, 80 LB Cover	3R11806			3R11772	80	216							OK All Trays	OK All Trays				
		3R11807			80	216							OK All Trays	OK All Trays				
Xerox Color Xpressions Elite, 100 LB Cover	3R11774			3R11808	80	216							OK All Trays	OK All Trays				
		3R11775			100	270							OK All Trays	OK All Trays				
Xerox Color Xpressions Planet 20, 100 LB Cover	3R11809			3R11776	100	270							OK All Trays	OK All Trays		Tray 5, 6 Only		
		3R11810			100	270							OK All Trays	OK All Trays		Manual Duplex		
Xerox Color Xpressions Planet 20, 100 LB Cover			3R11811		100	270							OK All Trays	OK All Trays		Manual Duplex		
					100	270							OK All Trays	OK All Trays		Manual Duplex		
Coated Text or Book Stock																		
Discounter Setting paper type																		
Xerox Digital Color Elite Gloss 80# Text	3R11450				80	120							OK All Trays	OK All Trays				
		3R11451			80	120							OK All Trays	OK All Trays				
Xerox Digital Color Select Gloss 80# Text			3R11452		80	120							OK All Trays	OK All Trays				
		3R11503			80	120							OK All Trays	OK All Trays				
Xerox Digital Color Elite Gloss 100# Text	3R11454		3R11504		90	140							OK All Trays	OK All Trays				
		3R11455			100	140							OK All Trays	OK All Trays				
Xerox Digital Color Select Gloss 100# Text		3R11456			100	140							OK All Trays	OK All Trays				
		3R11510			100	140							OK All Trays	OK All Trays				
Xerox Digital Color Elite Silk 80# Text	3R11470				80	120							OK All Trays	OK All Trays				
		3R11471			80	120							OK All Trays	OK All Trays				
Xerox Digital Color Elite Silk 100# Text	3R11474			3R11472	80	120							OK All Trays	OK All Trays				
		3R11475			100	140							OK All Trays	OK All Trays				
Xerox Digital Color Elite Silk 100# Text		3R11476			100	140							OK All Trays	OK All Trays				
				3R11476	100	140							OK All Trays	OK All Trays				
Coated Cover Stock																		
Discounter Setting paper type																		
Xerox Digital Color Elite Gloss 80# Cover	3R11458				80	210							OK All Trays	OK All Trays				
		3R11459			80	210							OK All Trays	OK All Trays				
Xerox Digital Color Select Gloss 80# Cover		3R11506		3R11460	80	210							OK All Trays	OK All Trays				
				3R11507	80	210							OK All Trays	OK All Trays				
Xerox Digital Color Elite Gloss 100# Cover	3R11462				100	280							OK All Trays	OK All Trays		Tray 5, 6 Only		
		3R11463		3R11464	100	280							OK All Trays	OK All Trays		Manual Duplex		
Xerox Digital Color Select Gloss 100# Cover		3R11513		3R11514	100	280							OK All Trays	OK All Trays		Manual Duplex		
		3R11466			110	300							OK All Trays	OK All Trays		Manual Duplex		
Xerox Digital Color Elite Gloss 110# Cover		3R11467			110	300							OK All Trays	OK All Trays		Manual Duplex		
				3R11468	110	300							OK All Trays	OK All Trays		Manual Duplex		

* Short Edge Feeding is recommended

RECOMMENDED MATERIALS LIST- Xerox 700, 700i, 770

Weight Range Specification Instructions for Printing one (Simplex) or two (Duplex) sides	Standard Cut Sizes				Basis	Grammage	Xerox 700, 700i, 770 Trays / Weight Selection and Best Practices for Operation																
	8.5X11 216x279 mm	8.5X14 216x355 mm	Short Grain 17x11 435x279 mm	Short Grain 18x12 457x305 mm	Weight of 500 sheets of the paper specific to trade type	Weight of the paper in grams per square meter	IOT: Trays 1, 2, 3, 4 HCF: Tray 5 OHCF: Tray 6, 7		IOT: Trays 1, 2, 3, 4 HCF: Tray 5 OHCF: Tray 6, 7		IOT: Trays 1, 2, 3, 4 HCF: Tray 5 OHCF: Tray 6, 7		IOT: Trays 1, 2, 3, 4 HCF: Tray 5 OHCF: Tray 6, 7		IOT: Trays 1, 2, 3, 4 HCF: Tray 5 OHCF: Tray 6, 7		IOT: Trays 1, 2, 3, 4 HCF: Tray 5 OHCF: Tray 6, 7		IOT: Trays 1, 2, 3, 4 HCF: Tray 5 OHCF: Tray 6, 7				
							60 - 80 gsm	81 - 90 gsm		91 - 105 gsm		106 - 128 gsm		129 - 150 gsm		151 - 176 gsm		177 - 220 gsm		221 - 256 gsm		257 - 300 gsm	
						Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex
Coated Cover Stock	Decoupler Setting paper type						Cover Weight																
Xerox Digital Color Elite Silk 80# Cover	A		3R11478		80	210																	
				3R11479	80	210																	
				3R11480	80	210																	
Xerox Digital Color Elite Silk 100# Cover	A		3R11482		100	280																	
				3R11483	100	280																	
				3R11484	100	280																	
Xerox Digital Color Elite Silk 110# Cover	A		3R11486		110	300																	
				3R11487	110	300																	
				3R11488	110	300																	
Super Gloss Coated Cover Stock	Decoupler Setting paper type						No weight equiv. Trade unit is caliper																
Xerox Digital Color SuperGloss 8pt. Cover C15	A		3R11680		8 pt	160																	
				3R11681	8 pt	160																	
				3R11682	8 pt	160																	
Xerox Digital Color SuperGloss 10pt. Cover C15	A		3R11683		10 pt	210																	
				3R11684	10 pt	210																	
				3R11685	10 pt	210																	
Xerox Digital Color SuperGloss 12pt. Cover C15	A		3R11686		12 pt	250																	
				3R11687	12 pt	250																	
				3R11688	12 pt	250																	
Transparencies	Decoupler Setting paper type						Transparencies																
Compatible with "Standard" mode only if using Xerox 770	Default						OHP																
Xerox Removable Stripe Transparencies	Decoupler Setting paper type						Load with stripe down																
Labels	Decoupler Setting paper type						Inch																
Compatible with "Standard" mode only if using Xerox 770	Default						OHP																
Xerox Expressions + Tabs (9" x 11" - 5 bank reverse collated)	Decoupler Setting paper type						Deliver Tabs Face Up, Trailing Edge																
Xerox Digital Color Plastic Printable Tabs (5 bank reverse collated)	Default						90	163															
	Default						90	163															
Specialties	Decoupler Setting paper type						Various Categories	Approximately															
Compatible with "Standard" mode only if using Xerox 770	A						3R12506	NA	250														
Xerox Digital Color Premium Business Cards (10 UP)	A						3R2348	8 pt	160														
Xerox Supreme Gloss TriFold Brochures, 8 pt C15	A						3R2570	10 pt	210														
Xerox High Gloss Coated Presentation Folders (9.25x11.75")	A						3R2458	12 pt	250														
Xerox High Gloss Coated Presentation Folders (9.25x11.75")	A						3R12407	10 pt	210														
Xerox 10 pt. Supreme Gloss Document Folder	Auto						3R12398	NA	147														
Xerox Digital EA Transfer Paper	A						3R12419	60 lb. Cover	216														
Xerox 1-up Uncoated DocuMagnet	A						3R12419	8 pt	160														
Xerox 1-up Coated DocuMagnet	Decoupler Setting paper type						Label Stock	Approximately															
Label Stock	Decoupler Setting paper type						Label Stock	Approximately															
Compatible with "Standard" mode only if using Xerox 770	A						3R12736	NA	190														
Xerox Digital Color Select Gloss Coated Labels	A						3R12736	NA	190														
1 UP 8.5 x 11 (die cut face)	A						3R12737	NA	190														
1 UP 8.5 x 11 (full sheet)	A						3R12738	NA	190														
4 UP 8.5 x 11	A						3R12739	NA	190														
CD / DVD 8.5 x 11	A						3R12740	NA	190														
6-up CD / DVD 11"x17"	A						3R12741	NA	190														
10 UP 8.5 x 11	A						3R12742	NA	190														
30 UP 8.5 x 11	A						3R12743	NA	190														
Xerox Digital Color Expressions Matte Coated Labels	A						3R5772	NA	190														
1 UP 8.5 x 11 (die cut face)	A						3R12371	NA	190														
1 UP 8.5 x 11 (full sheet)	A						3R5773	NA	190														
4 UP 8.5 x 11	A						3R6332	NA	190														
10 UP 8.5 x 11	A						3R6333	NA	190														
30 UP 8.5 x 11	A						3R6330	NA	190														
CD / DVD 8.5 x 11	A						3R12373	NA	190														
6-up CD / DVD 11"x17"	A						3R12373	NA	190														
Xerox Plain Paper Labels	A						3R12057	NA	190														
1 UP 8.5" x 11"	A						3R12058	NA	190														
8 UP 4" x 2.5"	A						3R12055	NA	190														
10 UP 4" x 2"	A						3R12054	NA	190														
14 UP 4" x 1.33"	A						3R12053	NA	190														
20 UP 4" x 1"	A						3R12052	NA	190														
24 UP 2.6" x 1.25"	A						3R12051	NA	190														
30 UP 2.6" x 1"	A						3R12050	NA	190														
Carbonless Paper	Decoupler Setting paper type						Bond Weight	Approximately															
Compatible with "Standard" mode only if using Xerox 770	Decoupler Setting paper type						Bond Weight	Approximately															
Xerox Premium Digital Carbonless Paper	Decoupler Setting paper type						Bond Weight	Approximately															
CB Singles White (W)	A						3R12434	22	82														
CFB Singles White (W)	A						3R12435	23	86														
CFB Singles Carbon (C)	A						3R12437	23	86														
CF Singles Pink (P)	A						3R12439	22	82														
CF Singles White (W)	A						3R12440	22	82														
2 Part Straight / Reverse W/C	A						3R12420	22 / 22	82 / 82														
2 Part Straight / Reverse W/P	A						3R12421	22 / 22	82 / 82														
2 Part Straight / Reverse W/C	A						3R12422	22 / 22	82 / 82														
2 Part Straight / Reverse W/C	A						3R12423	22 / 22	82 / 82														
3 Part Reverse F/C/W	A						3R12424	22 / 23 / 22	82 / 86 / 82														
3 Part Straight W/C/P	A						3R12425	22 / 23 / 22	82 / 86 / 82														
3 Part Straight W/C/P (Mini carbon)	A						3R12426	22 / 23 / 22	82 / 86 / 82														
3 Part Straight W/C/P	A						3R12427	22 / 23 / 22	82 / 86 / 82														
4 Part Reverse G/P/C/W	A						3R12429	22 / 23 / 23 / 22	82 / 86 / 86 / 82														
4 Part Straight W/C/P/C	A						3R12430	22 / 23 / 23 / 22	82 / 86 / 86 / 82														
1/2 Vertical Pre-Perfed 3 Part Straight W/C/P (9" x 11")	A						3R12432	22 / 23 / 22	82 / 86 / 82														
1/2 Vertical Pre-Perfed 3 Part Straight W/C/P	A						3R12433	22 / 23 / 22	82 / 86 / 82														

* OHP Refers to Overhead projector

*** Maximum of 50 sheet stocks in tray 9