Material Safety Data Sheet

Manufacturer: Xerox Corporation, Office Group
P.O. Box 1000
Wilsonville, Oregon 97070-1000

MSDS No.: S-9505
Issue Date: 9/7/07
Revision Date: 2/8/10

Telephone Number(s): Safety Information: (800) 828-6571
Health Emergency: (585) 422-2177
Transportation Emergency (Chemtrec): (800) 424-9300

Section 1: Product Identification
Trade Name/Synonyms: Phaser 8860/Phaser 8860MFP Solid Ink

WHMIS Status: This is not a WHMIS controlled product

<table>
<thead>
<tr>
<th>Ingredients (% by wt.)</th>
<th>CAS No.</th>
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<tbody>
<tr>
<td>Polyethylene and fatty amide waxes</td>
<td>Proprietary</td>
</tr>
<tr>
<td>Resin</td>
<td>Proprietary</td>
</tr>
<tr>
<td>Dyes</td>
<td>Proprietary</td>
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Section 2: Emergency and First Aid
Primary Route of Entry: Skin
Eye: Contact unlikely. If particles get into eyes, flush thoroughly with water
Skin: Wash with thoroughly with soap and water.
Inhalation: Not applicable
Ingestion: Not applicable

Symptoms of Overexposure:
Skin: None expected from several, repeated prolonged skin exposures

Additional Information: None

Section 3: Toxicology and Health Information
The toxicity data noted below is based on the test results of similar reprographic materials:

Oral LD₅₀: >5 g/kg (rats) practically non-toxic.
Dermal LD₅₀: Not determined
Eye Irritation: Not determined
Skin Sensitization: Not determined
Skin Irritation: Not a skin irritant
Human Patch: Not determined
Mutagenicity: Negative in a standard bacterial reverse mutation assay (Ames test)
Carcinogens: Components not listed by IRAC, NTP, or OSHA
Aquatic LC₅₀: Not applicable

Additional Information: None
Section 4 – Physical Data

Appearance/Odor: Waxy solid. Black, blue, red or yellow in color/faint odor
Boiling Point: Not applicable
Solubility in Water: Insoluble
Evaporation Rate: Not applicable
Vapor Density (Air=1) Not applicable
Volatile: Not applicable
Melting Point: ~100°C (212°F)
Specific Gravity (H2O=1): ~1, @25°C (77°F)

Section 5 – Fire and Explosion Data

Flash Point (Method Used): >221°C (>429°F), Pensky-Martens closed tester
Extinguishing Media: All extinguishing agents classified as B and C are effective, including dry powder(s), carbon dioxide and halon.
Special Fire Fighting Procedures: Avoid inhalation of smoke. As in any fire, wear self-contained breathing apparatus, pressure demand, MSHA/NIOSH approved, and full protective gear.
Fire and Explosion Hazards: These inks will burn. During a fire, irritating and toxic gases may be generated by thermal decomposition or combustion.

Section 6 – Reactivity Data

Stability: Stable
Hazardous Polymerization: Will Not Occur
Hazardous Decomposition Products: Material may decompose into toxic byproducts when heated to temperatures above 200°C (392°F)
Incompatibility (Materials to Avoid): None known

Section 7 – Special Protection Information

Respiratory Protection: None required when used as intended.
Eye Protection: None required when used as intended.
Protective Gloves: None required when used as intended.
Other: Wash skin thoroughly

Section 8 – Special Precautions

Handling and Storage: No special precautions, when used as intended. Avoid high temperatures. Keep in below 60°C (140°F)
Conditions to Avoid: Temperatures above 200°C (392°F)

Section 9 – Spill, Leak, and Disposal Procedures

For Spills or Leakage: Not applicable
Waste Disposal Method: This product is not a hazardous waste as specified in 40CFR261. TCLP below hazardous waste levels set by EPA. State and local waste disposal requirements, however, may be more restrictive. Manage and dispose of waste in accordance with all federal, state, and local regulations.

Section 10 – Transportation Information

This product is not regulated as a hazardous material