

Recommended Xerox Materials for WorkCentre 7328, 7335, 7345 Color (USA and Canada)

For use in the US and Canada

Revision 1.2 - Issued April 2007 (701P46503)

Important Notes:

All media is listed by product, machine run mode, weight (standard gsm), re-order number, size, and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.

*Machine reliability specifications may be affected by increased usage of the Heavyweight, Extra Heavyweight, Coated, Heavyweight Coated, transparency, and Label modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight, Extra Heavyweight, Coated, and Heavyweight Coated modes or special application media types for long duration copy/print runs.

For specifications and a description of the various media types discussed in this publication, please refer to www.Xerox.com

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Xerox Recommended Material List (US and Canada)

| | |
|---|--------------|
| Trays 1,2,3,4& 5-Plain/Bond/Recycled (64-105gsm) | Transparency |
| Heavyweight Plain & Glossy (106-169gsm) | |
| Extra Heavyweight Plain & Heavyweight Glossy (170-220gsm) | |

WorkCentre 7328, 7335, 7345

A=Auto Duplex, M=Manual Duplex,
S=Simplex Only, PCW=Post Consumer Waste,
ECF=Elemental Chlorine Free
* Sizes Not Available from HCF

Note: Productivity will be decreased to enhance gloss

| Paper | Paper Type | Weight | Re-Order # | Type | Size | Trays | | | | | Bypass | Additional Information |
|-------------------------------|-------------------|-----------------|------------------|-------------|----------|-------|----|----|----|---|---|---|
| | | | | | | 1 | 2 | 3 | 4 | 5 | | |
| Xerox Business 4200 | Plain | 75 gsm/ 20lb | 3R2047 | | 8.5 x 11 | A | A | A | A | A | | Paper Type <i>Plain</i> should be displayed on the user interface for Trays/Bypass. |
| | | | 3R2641 | | 8.5 x 11 | A | A | A | A | A | | |
| | | | 3R2051 | | 8.5 x 14 | A | A | A* | A* | A | | |
| | | | 3R3761 | | 11 x 17 | A | A | A* | A* | A | | |
| Xerox Color Xpressions + | Bond | 90 gsm/ 24lb | 3R11540 | | 8.5 x 11 | A | A | A | A | A | | Paper Type <i>Bond</i> should be displayed on the user interface for Trays/Bypass. |
| | | | 3R11541 (3-hole) | | 8.5 x 11 | A | A | A | A | A | | |
| | | | 3R11542 | | 8.5 x 14 | A | A | A* | A* | A | | |
| | | | 3R11543 | | 11 x 17 | A | A | A* | A* | A | | |
| | Bond | 105gsm/ 28lb | 3R11545 | | 8.5 x 11 | A | A | A | A | A | | Paper Type <i>Bond</i> should be displayed on the user interface for Trays/Bypass. Alternate Paper Type- <i>Heavyweight</i> can be selected for higher gloss. |
| | | | 3R11549 | | 17 x 11 | A | A | A* | A* | A | | |
| | Heavyweight | 120gsm/ 32lb | 3R11550 | | 8.5 x 11 | A | A | A | A | A | | Paper Type <i>Heavyweight</i> should be displayed on the user interface for Trays/Bypass. |
| | | | 3R11551 | | 17 x 11 | A | A | A* | A* | A | | |
| | | | 3R11552 | | 18 x 12 | | | | | M | | |
| | Heavyweight | 163gsm/ 60lb | 3R11553 | | 8.5 x 11 | A | A | A | A | A | | Paper Type <i>Heavyweight</i> should be displayed on the user interface for Trays/Bypass. |
| 3R11554 | | | | 17 x 11 | A | A | A* | A* | A | | | |
| 3R11555 | | | | 18 x 12 | | | | | M | | | |
| Extra Heavyweight | 215gsm/ 80lb | 3R11556 | | 8.5 x 11 | S | S | S | S | M | | Paper Type <i>Extra Heavyweight</i> should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass tray, use <i>Extra Heavywt (Side 2)</i> as paper type. | |
| | | 3R11557 | | 17 x 11 | S | S | S* | S* | M | | | |
| | | 3R11558 | | 18 x 12 | | | | | M | | | |
| Xerox Graphic Expressions | Bond | 105gsm/ 28lb | 3R5529 | | 8.5 x 11 | A | A | A | A | A | | Paper Type <i>Bond</i> should be displayed on the user interface for Trays/Bypass. |
| | | | 3R5530 | | 17 x 11 | A | A | A* | A* | A | | |
| | | | 3R5531 | | 18 x 12 | | | | | M | | |
| | Heavyweight | 163gsm/ 60lb | 3R6385 | | 8.5 x 11 | A | A | A | A | A | | Paper Type <i>Heavyweight</i> should be displayed on the user interface for Trays/Bypass. Alternate Paper Type- <i>Custom 4</i> can be selected for higher gloss/ fix. |
| | | | 3R6386 | | 17 x 11 | A | A | A* | A* | A | | |
| | | | 3R6387 | | 18 x 12 | | | | | M | | |
| | Extra Heavyweight | 175gsm/ 65lb | 3R5533 | | 8.5 x 11 | S | S | S | S | M | | Paper Type <i>Extra Heavyweight</i> should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass tray, use <i>Extra Heavywt (Side 2)</i> as paper type. |
| | | | 3R5534 | | 17 x 11 | S | S | S* | S* | M | | |
| | | | 3R5535 | | 18 x 12 | | | | | M | | |
| | Extra Heavyweight | 215gsm/ 80lb | 3R5537 | | 8.5 x 11 | S | S | S | S | M | | Paper Type <i>Extra Heavyweight</i> should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass tray, use <i>Extra Heavywt (Side 2)</i> as paper type. |
| 3R5538 | | | | 17 x 11 | S | S | S* | S* | M | | | |
| 3R5539 | | | | 18 x 12 | | | | | M | | | |
| Xerox Digital Color Parchment | Bond | 90gsm/ 24lb | 3R11244 | White | 8.5 x 11 | A | A | A | A | A | | Paper Type <i>Bond</i> should be displayed on the user interface for Trays/Bypass. Due to unique surface patterns in Parchment Paper, this product will exhibit mottle as a design feature |
| | | | 3R11245 | Gold | 8.5 x 11 | A | A | A* | A* | A | | |
| Xerox Graphics Expressions | Bond | 105gsm/ 28lb | 3R11164 | Cream White | 8.5 x 11 | A | A | A | A | A | | Paper Type <i>Bond</i> should be displayed on the user interface for Trays/Bypass. |
| | | | 3R11168 | | 17 x 11 | A | A | A* | A* | A | | |
| | | | 3R11172 | | 18 x 12 | | | | | M | | |
| | Bond | 105gsm/ 28lb | 3R11165 | Warm White | 8.5 x 11 | A | A | A | A | A | | Paper Type <i>Bond</i> should be displayed on the user interface for Trays/Bypass. |
| | | | 3R11169 | | 17 x 11 | A | A | A* | A* | A | | |
| | | | 3R11173 | | 18 x 12 | | | | | M | | |

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 Heavyweight Plain & Glossy (106-169gsm)
 Extra Heavyweight Plain & Heavyweight Glossy (170-220gsm)

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7345**

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Note: Productivity will be decreased to enhance gloss

| Paper | Paper Type | Weight | Re-Order # | Type | Size | Trays | | | | | Bypass | Additional Information |
|--|-----------------------|------------------|------------|----------------|----------|-------|---|---|---|---|--------|---|
| | | | | | | 1 | 2 | 3 | 4 | 5 | | |
| Xerox Digital Color Elite Silk Coated Text and Covers (C2S) | Glossy | 120gsm/ 80lb | 3R11470 | Silk Text | 8.5 x 11 | A | | | | | A | Paper Type <i>Glossy</i> should be displayed on the user interface for Trays/Bypass. Alternate Paper type- <i>Heavy Weight Glossy</i> or <i>Custom 6</i> can be used for higher gloss. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. |
| | | | 3R11471 | | 17 x 11 | A | | | | | A | |
| | | | 3R11472 | | 18 x 12 | | | | | | M | |
| | Glossy | 140gsm/ 100lb | 3R11474 | Silk Text | 8.5 x 11 | S | | | | | A | |
| | | | 3R11475 | | 17 x 11 | S | | | | | A | |
| | | | 3R11476 | | 18 x 12 | | | | | | M | |
| | Heavyweight Glossy | 210gsm/ 80lb | 3R11478 | Silk Cover | 8.5 x 11 | M | | | | | M | |
| | | | 3R11479 | | 17 x 11 | M | | | | | M | |
| | | | 3R11480 | | 18 x 12 | M | | | | | M | |
| Xerox Digital Color Elite Gloss Coated Text and Covers (C2S) | Glossy | 120gsm/ 80lb | 3R11450 | Gloss Text | 8.5 x 11 | A | | | | | A | Paper Type <i>Glossy</i> should be displayed on the user interface. Alternate Paper type- <i>Custom 6</i> can be selected for higher gloss. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. |
| | | | 3R11451 | | 17 x 11 | A | | | | | A | |
| | | | 3R11452 | | 18 x 12 | | | | | | M | |
| | Glossy | 140gsm/ 100lb | 3R11454 | Gloss Text | 8.5 x 11 | S | | | | | A | |
| | | | 3R11455 | | 17 x 11 | S | | | | | A | |
| | | | 3R11456 | | 18 x 12 | | | | | | M | |
| | Heavyweight Glossy | 210gsm/ 80lb | 3R11458 | Gloss Cover | 8.5 x 11 | S | | | | | M | |
| | | | 3R11459 | | 17 x 11 | S | | | | | M | |
| | | | 3R11460 | | 18 x 12 | | | | | | M | |

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*
Sizes Not Available from HCF

Note: Productivity will be decreased to enhance gloss

| Paper | Paper Type | Weight | Re-Order # | Type | Size | Trays | | | | | Bypass | Additional Information |
|---|--------------------|--------------------|--------------------|-------------|----------|-------|---|----|----|---|--------|--|
| | | | | | | 1 | 2 | 3 | 4 | 5 | | |
| Xerox Digital Color Select Gloss Coated Text and Covers (C2S) | Glossy | 120gsm/80lb | 3R11503 | Gloss Text | 17 x 11 | A | | | | | A | Paper Type Glossy should be displayed on the user interface. Alternate Paper type- Custom 6 can be selected for higher gloss. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. |
| | | | 3R11504 | | 18 x 12 | | | | | | M | |
| | Heavyweight Glossy | 210gsm/80lb | 3R11506 | Gloss Cover | 17 x 11 | S | | | | | M | |
| | | | 3R11507 | | 18 x 12 | | | | | | M | |
| Xerox Digital Color Supreme Gloss (C1S) | Glossy | 8PT / 160gsm | 3R11430 | | 8.5 x 11 | A | | | | | M | Paper Type Glossy should be displayed on the user interface. Alternate Paper type- Custom 6 can be selected for higher gloss. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. |
| | | | 3R11431 | | 17 x 11 | A | | | | | M | |
| | | | 3R11432 | | 18 x 12 | | | | | | M | |
| Xerox Digital Color Supreme Recycled (C1S) | Glossy | 8PT / 160gsm | 3R11189 | | 8.5 x 11 | A | | | | | M | Paper Type Glossy should be displayed on the user interface. Alternate Paper type- Custom 6 can be selected for higher gloss. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. |
| | | | 3R11190 | | 17 x 11 | A | | | | | M | |
| | | | 3R11191 | | 18 x 12 | | | | | | M | |
| Xerox Digital Color Trifold Brochures (C1S) | Glossy | 8PT / 160gsm | 3R6348 | | 8.5 x 11 | A | | | | | M | Same settings as above: Xerox Digital Color Superglos (C1S) |
| Xerox Digital Color Durapaper | Custom 6 | 10pt | 3R121064 | | 8.5 x 11 | | | | | | M | Paper Type Custom 6 should be displayed on the user interface for Bypass. Environmental conditions may require that this product be fed one sheet at a time. |
| | | | 3R12065 (3 - Hole) | | 8.5 x 11 | | | | | | M | |
| | | | 3R12063 | | 17 x 11 | | | | | | M | |
| Xerox 90# Index Stock | Heavyweight | 163gsm/90lb Index | 3R11620 | | 8.5 x 11 | A | A | A | A | A | | Paper Type Heavyweight should be displayed on the user interface for trays/Bypass |
| | | | 3R5102 | | 11 x 17 | A | A | A* | A* | A | | |
| Xerox 110# Index Stock | Extra Heavyweight | 199 gsm/110# Index | 3R6383 | | 8.5 x 11 | S | S | S | S | M | | Paper Type Extra Heavyweight should be displayed on the user interface for trays/Bypass. For 2nd side printing from Bypass tray, use Extra Heavywt (Side 2) as paper type. |
| Xerox 65# Cover | Extra Heavyweight | 176 gsm | 3R3041 | | 8.5 x 11 | S | S | S | S | M | | Paper Type Extra Heavyweight should be displayed on the user interface for trays/Bypass. For 2nd side printing from Bypass tray, use Extra Heavywt (Side 2) as paper type. |
| Xerox Digital Color Glossy Labels | Label | | 3R5770 | 1-up | 8.5 x 11 | | | | | | S | Paper Type Label should be displayed on the user interface for Bypass. Labels are not intended as sole application of machine. |
| | | | 3R5771 | 4-up | 8.5 x 11 | | | | | | S | |
| | | | 3R6324 | 10-up | 8.5 x 11 | | | | | | S | |
| | | | 3R6325 | 30-up | 8.5 x 11 | | | | | | S | |

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Note: Productivity will be decreased to enhance gloss

| Paper | Paper Type | Weight | Re-Order # | Type | Size | Trays | | | | | Bypass | Additional Information |
|--|--------------|--------|------------|--------|----------|-------|---|---|---|---|---|------------------------|
| | | | | | | 1 | 2 | 3 | 4 | 5 | | |
| Xerox Digital Color Matte Labels | Label | | 3R6320 | VCR | 8.5 x 11 | | | | | S | Paper Type <i>Label!</i> should be displayed on the user interface for Bypass. Labels are not intended as sole application of machine. | |
| | | | 3R6322 | CD Rom | 8.5 x 11 | | | | | S | | |
| | | | 3R5772 | 1-up | 8.5 x 11 | | | | | S | | |
| | | | 3R5773 | 4-up | 8.5 x 11 | | | | | S | | |
| | | | 3R6332 | 10-up | 8.5 x 11 | | | | | S | | |
| | | | 3R6333 | 30-up | 8.5 x 11 | | | | | S | | |
| | | | 3R6328 | VCR | 8.5 x 11 | | | | | S | | |
| | 3R6330 | CD Rom | 8.5 x 11 | | | | | S | | | | |
| Xerox Laser Transp. - Removable Stripe | Transparency | | 3R3108 | | 8.5 x 11 | S | S | S | S | S | Print on NON - STRIPE side. Trays - Load Stripe down at trailing edge. Bypass- Load stripe up at trailing edge. Paper Type <i>Transparency</i> should be displayed on the user interface for trays/Bypass. It is not recommended to output more than 20 transparencies at a time. | |
| Xerox Digital Color Clear Transparency | Transparency | | 3R12505 | | 8.5 x 11 | S | S | S | S | S | Paper Type <i>Transparency</i> should be displayed on the user interface for trays/Bypass. It is not recommended to output more than 20 transparencies at a time. | |
| Digital EA Color Transfer Paper | Heavyweight | | 3R12398 | | 8.5 x 11 | S | | | | S | Load Media in the Short Edge feed orientation, 50 sheets max, with the stripe on the sheet as the lead edge (side to be imaged = stripe side) Remove sheets from the output tray / finisher, every 20 copies. | |
| | | | 3R12397 | | 11 x 17 | S | | | | S | | |

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