

**Recommended Materials List for DocuColor 5000AP**

Review Date: 6/23/2008

**Important Note:**

Media recommendations made in this publication are based on qualification tests conducted using standard test images with moderate to heavy image area coverage. Test machines are maintained within specifications defined by user documentation.

\* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-50%.

Reliability is based on your operating environment and application mix.

Machine reliability specifications may be affected by high usage of heavy weight and specialty stocks. In addition, variances in machine reliability may occur due to extended use of some media types.

**Warranty disclaimer**

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**XEROX RECOMMENDED MATERIALS LIST- DOCUCOLOR 5000AP**

Weight Range Specification Instructions for Printing one (Simplex) or two (Duplex) sides	Standard Cut Sizes				Basis Weight (lb)	Grammage Weight (gsm)	DC5000AP Trays / Weight Selection and Best Practices for Operation											
	8.5X11 216x279 mm	8.5X14 216x356 mm	Short Grain 17x11 432x279 mm	Short Grain 18x12 457x305 mm	Weight of 500 sheets of the paper specific to trade type	Weight of the paper in grams per square meter	IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4			
							60-80 gsm		81-105 gsm		106-135 gsm		136-186 gsm		187-300 gsm			
						Simplex		Duplex		Simplex		Duplex		Simplex		Duplex		
<b>Business Papers (Bond, xerographic, and laser grades)</b>	Decurler Setting paper type				Xerographic/ Bond													
Xerox Color Xpressions +, 24 LB 8.5 x 11, 3-Hole Drilled*	A	3R11540				24	90			OK All Trays	OK All Trays							
		3R11541				24	90			OK All Trays	OK All Trays							
			3R11542			24	90			OK All Trays	OK All Trays							
				3R11543		24	90			OK All Trays	OK All Trays							
Xerox Graphic Xpressions (True White), 24 LB 8.5 x 11, 3-Hole Drilled*	A	3R11152				24	90			OK All Trays	OK All Trays							
		3R11153				24	90			OK All Trays	OK All Trays							
				3R11154		24	90			OK All Trays	OK All Trays							
Xerox Color Xpressions +, 28 LB 8.5 x 11, 3-Hole Drilled*	A	3R11545				28	105			OK All Trays	OK All Trays							
		3R11546				28	105			OK All Trays	OK All Trays							
				3R11549		28	105			OK All Trays	OK All Trays							
					3R11548	28	105			OK All Trays	OK All Trays							
Xerox Graphic Xpressions (True White), 28 LB	A	3R5529				28	105			OK All Trays	OK All Trays							
				3R5530		28	105			OK All Trays	OK All Trays							
					3R5531	28	105			OK All Trays	OK All Trays							
Xerox Color Xpressions +, 32 LB	B	3R11550				32	120					OK All Trays	OK All Trays					
				3R11551		32	120					OK All Trays	OK All Trays					
					3R11552	32	120					OK All Trays	OK All Trays					
<b>Uncoated Cover Stocks</b>	Decurler Setting paper type				Cover Weight													
Xerox Color Xpressions +, 60 LB Cover	A	3R11553				60	163							OK All Trays	OK All Trays			
				3R11554		60	163							OK All Trays	OK All Trays			
Xerox Graphic Xpressions (True White), 65 LB Cover	A	3R5533			3R11555	65	176							OK All Trays	OK All Trays			
				3R5534		65	176							OK All Trays	OK All Trays			
					3R5535	65	176							OK All Trays	OK All Trays			
Xerox Color Xpressions +, 80 LB Cover	A	3R11556				80	216									OK All Trays	OK All Trays	
				3R11557		80	216								OK All Trays	OK All Trays		
					3R11558	80	216								OK All Trays	OK All Trays		
Xerox Graphic Xpressions (True White), 80 LB Cover	A	3R5537				80	216									OK All Trays	OK All Trays	
				3R5538		80	216								OK All Trays	OK All Trays		
					3R5539	80	216								OK All Trays	OK All Trays		
Xerox Graphic Xpressions (True White), 100 LB Cover	A	3R11160				100	270									OK All Trays	OK All Trays**	
				3R11161		100	270								OK All Trays	OK All Trays**		
					3R11162	100	270								OK All Trays	OK All Trays**		
<b>Coated Text or Book Stock C2S</b>	Decurler Setting paper type				Text Weight													
Xerox Digital Color Select Gloss 60# Text	A			3R11500	3R11501	60	90			OK All Trays	OK All Trays							
		3R11450				60	90			OK All Trays	OK All Trays							
Xerox Digital Color Elite Gloss 80# Text	A			3R11451		80	120					OK All Trays	OK All Trays					
					3R11452	80	120					OK All Trays	OK All Trays					
						80	120					OK All Trays	OK All Trays					
Xerox Digital Color Select Gloss 80# Text	A			3R11503		80	120					OK All Trays	OK All Trays					
					3R11504	80	120					OK All Trays	OK All Trays					
Xerox Digital Color Elite Gloss 100# Text	A	3R11454				100	140							OK All Trays	OK All Trays			
				3R11455		100	140							OK All Trays	OK All Trays			
					3R11456	100	140							OK All Trays	OK All Trays			
Xerox Digital Color Select Gloss 100# Text	A			3R11510		100	140							OK All Trays	OK All Trays			
					3R11511	100	140							OK All Trays	OK All Trays			
Xerox Digital Color Elite Silk 80# Text	A	3R11470				80	120					OK All Trays	OK All Trays					
				3R11471		80	120					OK All Trays	OK All Trays					
					3R11472	80	120					OK All Trays	OK All Trays					
Xerox Digital Color Elite Silk 100# Text	A	3R11474				100	140							OK All Trays	OK All Trays			
				3R11475		100	140							OK All Trays	OK All Trays			
					3R11476	100	140							OK All Trays	OK All Trays			
<b>Coated Cover Stock C2S</b>	Decurler Setting paper type				Cover Weight													
Xerox Digital Color Elite Gloss 80# Cover	A	3R11458				80	210									OK All Trays	OK All Trays	
				3R11459		80	210								OK All Trays	OK All Trays		
Xerox Digital Color Select Gloss 80# Cover	A			3R11506	3R11460	80	210									OK All Trays	OK All Trays	
					3R11507	80	210								OK All Trays	OK All Trays		
						80	210								OK All Trays	OK All Trays		
Xerox Digital Color Elite Gloss 100# Cover	A	3R11462				100	280									OK All Trays	OK All Trays**	
				3R11463		100	280								OK All Trays	OK All Trays**		
					3R11464	100	280								OK All Trays	OK All Trays**		
Xerox Digital Color Select Gloss 100# Cover	A			3R11513		100	280									OK All Trays	OK All Trays**	
					3R11514	100	280								OK All Trays	OK All Trays**		
Xerox Digital Color Elite Gloss 110# Cover	A	3R11466				110	300									OK All Trays	OK All Trays**	
				3R11467		110	300								OK All Trays	OK All Trays**		
					3R11468	110	300								OK All Trays	OK All Trays**		
Xerox Digital Color Elite Silk 80# Cover	A	3R11478				80	210									OK All Trays	OK All Trays**	
				3R11479		80	210								OK All Trays	OK All Trays**		
					3R11480	80	210								OK All Trays	OK All Trays**		
Xerox Digital Color Elite Silk 100# Cover	A	3R11482				100	280									OK All Trays	OK All Trays**	
				3R11483		100	280								OK All Trays	OK All Trays**		
					3R11484	100	280								OK All Trays	OK All Trays**		
Xerox Digital Color Elite Silk 110# Cover	A	3R11486				110	300									OK All Trays	OK All Trays**	
				3R11487		110	300								OK All Trays	OK All Trays**		
					3R11488	110	300								OK All Trays	OK All Trays**		

\*\* See "Specialty Media Guide: hints and tips" document for special run instructions

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	Standard Cut Sizes	Basis Weight (lb)	Grammage Weight (gsm)	DC5000AP Trays / Weight Selection and Best Practices for Operation												
				8.5X11 216x279 mm		8.5X14 216x356 mm		Short Grain 17x11 432x279 mm		Short Grain 18x12 457x305 mm		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4
Weight Range Specification				60-80 gsm		81-105 gsm		106-135 gsm		136-186 gsm		187-300 gsm				
Instructions for Printing one (Simplex) or two (Duplex) sides				Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex			
<b>Super Gloss Coated Cover Stock C1S</b>	Decurler Setting paper type	Load coated side up. Image quality will be best on first side.		No weight equiv. Trade unit is caliper												
Xerox Digital Color Supreme Gloss 8pt. Cover C1S	A	3R11430		3R11431		8 pt	160					OK All Trays	OK All Trays			
					3R11432	8 pt	160					OK All Trays	OK All Trays			
Xerox Digital Color Supreme Gloss 10pt. Cover C1S	A	3R11434		3R11435		10 pt	210					OK All Trays	OK All Trays			
					3R11436	10 pt	210					OK All Trays	OK All Trays			
Xerox Digital Color Supreme Gloss 12pt. Cover C1S	A	3R11438		3R11439		12 pt	250					OK All Trays	OK All Trays**			
					3R11440	12 pt	250					OK All Trays	OK All Trays**			
<b>Transparencies</b>	Decurler Setting paper type			Transparencies												
Xerox Removable Stripe Transparencies	Default	3R3108	Load with stripe down		OHP	NA										
<b>Specialties</b>	Decurler Setting paper type			Various Categories		Approximately										
Xerox Supreme Gloss Greeting Cards, 10 pt Cover C1S Folds to 8.5"x5.5"	A	3R6340	Second side image quality is not as good as that obtainable on side one		10 pt	210										
Xerox Trifold Brochures	A	3R12310			32lb. Xero / Bond	120			OK All Trays	OK All Trays						
Xerox Supreme Gloss Trifold Brochures, 8 pt Cover C1S	A	3R6348	Second side image quality is not as good as that obtainable on side one		8 pt	160										
Xerox DocuPac Folders (9.3" x 11.7")	A	3R4885			NA	160										
Xerox High Gloss Coated Presentation Folders (9x11")	A	3R5570			8 pt	160										
Xerox Docupac Laser Folders	A	3R5105			NA	160										
Xerox Color Xpressions + Document Folder	A			3R12406	80 lb. Cover	216										
Xerox 10 pt. Supreme Gloss Document Folder	A			3R12407	10 pt.	210										
Xerox Digital Color Premium Business Cards (10 UP)	A	3R12321			NA	250										
Xerox DuraPaper 8.5 x 11, 3-Hole Drilled**	A	3R12064			10 pt	200										
	A	3R12065			10 pt	200										
	A			3R12063	10 pt	200										
Xerox Xpressions Tabs - 5 Bank; Single reverse collated**	A	3R12366	Load tabs LEF with tabs trailing		60 lb. Cover	163										
Xerox Xpressions Tabs - 5 Bank; Single straight collated**	A	3R12368	Load tabs LEF with tabs trailing		60 lb. Cover	163										
<b>Tinted and textured stocks Offset/ Text weights</b>	Decurler Setting paper type	When printing solid colors or photographs, the inherent properties of these stocks may affect image quality. Please ensure output meets your requirements.		Xerographic/ Bond												
Xerox Graphic Xpressions Cream White, 28/ 70 LB.	A	3R11164		3R11168		28	105			OK All Trays	OK All Trays					
					3R11172	28	105			OK All Trays	OK All Trays					
Xerox Graphic Xpressions Warm White, 28/ 70 LB.	A	3R11165		3R11169		28	105			OK All Trays	OK All Trays					
					3R11173	28	105			OK All Trays	OK All Trays					
<b>Tinted and textured stocks Cover weights</b>	Decurler Setting paper type	When printing solid colors or photographs, the inherent properties of these stocks may affect image quality. Please ensure output meets your requirements.		Cover Weight												
Xerox Graphic Xpressions Cream White, 80 LB. Cover	A	3R11176		3R11180		80	216					OK All Trays	OK All Trays**			
					3R11184	80	216					OK All Trays	OK All Trays**			
Xerox Graphic Xpressions Warm White, 80 LB. Cover	A	3R11177		3R11181		80	216					OK All Trays	OK All Trays**			
					3R11185	80	216					OK All Trays	OK All Trays**			

\* OHP Refers to Overhead projector  
 \*\* See "Specialty Media Guide: hints and tips" document for special run instructions  
 \*\*\* Maximum of 50 sheet stacks in tray 3

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		Standard Cut Sizes				Basis Weight (lb)	Grammage Weight (gsm)	DC5000AP Trays / Weight Selection and Best Practices for Operation										
		8.5X11 216x279 mm	8.5X14 216x356 mm	17x11 432x279 mm	18x12 457x305 mm	Weight of 500 sheets of the paper specific to trade type	Weight of the paper in grams per square meter	IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4				
Weight Range Specification		Instructions for Printing one (Simplex) or two (Duplex) sides						60-80 gsm		81-105 gsm		106-135 gsm		136-186 gsm		187-300 gsm		
Label Stock		Decurler Setting paper type				Label Stocks	Approximately	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	
Xerox Digital Color Xpressions Gloss Coated Labels		A																
	1 UP 8.5 x 11 (die cut face)					3R5770	NA	190									OK All Trays	
	1 UP 8.5 x 11 (full sheet)					3R12370	NA	190									OK All Trays	
	4 UP 8.5 x 11					3R5771	NA	190									OK All Trays	
	CD-ROM 8.5 x 11					3R6322	NA	190									OK All Trays	
	6-up CD-ROM 11"x17"					3R12372	NA	190									OK All Trays	
Xerox Digital Color Xpressions Matte Coated Labels		A																
	1 UP 8.5 x 11 (die cut face)					3R5772	NA	190									OK All Trays	
	1 UP 8.5 x 11 (full sheet)					3R12371	NA	190									OK All Trays	
	4 UP 8.5 x 11					3R5773	NA	190									OK All Trays	
	10 UP 8.5 x 11					3R6332	NA	190									OK All Trays	
	30 UP 8.5 x 11					3R6333	NA	190									OK All Trays	
	CD-ROM 8.5 x 11					3R6330	NA	190									OK All Trays	
	6-up CD-ROM 11"x17"					3R12373	NA	190									OK All Trays	
Carbonless Paper **		Decurler Setting				When printing solid colors or photographs, the inherent properties of these stocks may affect image quality. Please ensure output meets your requirements.		Bond Weight	Approximately									
Xerox Premium Digital Carbonless Paper																		
Singles	CB Singles White (W)	A				3R12434	22	82										
	CFB Singles White (W)	A				3R12435	23	86										OK All Trays
	CFB Singles White (Mini carton)	A				3R12436	23	86										OK All Trays
	CFB Singles Canary (C)	A				3R12437	23	86										OK All Trays
	CF Singles Canary (C)	A				3R12438	22	82										OK All Trays
	CF Singles Pink (P)	A				3R12439	22	82										OK All Trays
	CF Singles White (W)	A				3R12440	22	82										OK All Trays
2 Part	2 Part Straight/Reverse W/C	A				3R12420	22/22	82/82										OK All Trays
	2 Part Straight/Reverse W/P	A				3R12421	22/22	82/82										OK All Trays
	2 Part Straight/Reverse W/C	A					3R12422	22/22	82/82									OK All Trays
	2 Part Straight/Reverse W/C	A						3R12423	22/22	82/82								OK All Trays
3 Part	3 Part Reverse P/C/W	A				3R12424	22/23/22	82/86/82										OK All Trays
	3 Part Straight W/C/P	A				3R12425	22/23/22	82/86/82										OK All Trays
	3 Part Straight W/C/P (Mini carton)	A				3R12426	22/23/22	82/86/82										OK All Trays
	3 Part Straight W/C/P	A					3R12427	22/23/22	82/86/82									OK All Trays
4 Part	4 Part Reverse G/P/C/W	A				3R12429	22/23/23/22	82/86/86/82										OK All Trays
	4 Part Straight W/C/P/G	A				3R12430	22/23/23/22	82/86/86/82										OK All Trays
	4 Part Straight W/C/P/G	A					3R12431	22/23/23/22	82/86/86/82									OK All Trays
Perf	1/2 Vertical Pre-Perfed 3 Part Straight W/C/P (9" x 11")	A				3R12432	22/23/22	82/86/82										OK All Trays
	1/2 Vertical Pre-Perfed 3 Part Straight W/C/P	A				3R12433	22/23/22	82/86/82										OK All Trays

\* Contact your local Service representative and refer to the System Administration Guide for details  
 \*\* See "Specialty Media Guide: hints and tips" document for special run instructions