Xerox Material Safety Data Sheet

Manufacturer: Xerox Corporation, P. O. Box 1000, Wilsonville, Oregon 97070

MSDS No.: OPB-6513
Date: October 28, 1994
Revision Date: March 16, 2005

SECTION 1- PRODUCT IDENTIFICATION

<table>
<thead>
<tr>
<th>Trade Names</th>
<th>Tektronix Part No.</th>
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<tr>
<td>Silicone Fluid (part of printer fuser unit)</td>
<td>016-1323-00 (110 v fuser)</td>
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<tr>
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<td>016-1354-00 (220 v fuser)</td>
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Product Use: Tektronix Phaser ® 540/550 color printers

SECTION 2 - INFORMATION ON INGREDIENTS

Ingredients
Polydimethylsiloxane Hazardous Ingredients: None. This is not a hazardous material as defined by the OSHA Hazard Communication Standard

SECTION 3 - HAZARDS IDENTIFICATION

POTENTIAL HEALTH EFFECTS
Eyes: Direct contact may cause temporary discomfort with mild redness and dryness similar to windburn.
Skin: A single prolonged exposure (24 to 48 hr.) causes no known adverse effect.
Inhalation: Not an irritant to respiratory passages.
Ingestion: Swallowing large amounts could cause digestive discomfort.
Carcinogenicity: This material is not listed as cancer-causing by IARC, NTP, or OSHA.

SECTION 4 - FIRST AID MEASURES

Eyes: Flush immediately with water.
Skin: Wipe off and wash with soap and water.
Inhalation: Not a likely route of exposure. No first aid should be needed.
Oral: Seek medical assistance.

SECTION 5 - FIRE FIGHTING MEASURES

Flammable Properties:
Flammable Properties: Flammable limits not determined.
Flash Point: 570o F, minimum, open cup.
Fire & Explosion Hazards: No unusual hazards known.
SECTION 6 - ACCIDENTAL RELEASE MEASURES

SPILL OR LEAK: Wipe with absorbent material and dispose in accordance with federal, state, and local regulations.

SECTION 7 - HANDLING AND STORAGE

HANDLING: No special requirements
STORAGE: No special requirements

SECTION 8 - EXPOSURE CONTROL - PERSONAL PROTECTION

EXPOSURE GUIDELINES: None established
ENGINEERING CONTROLS/PERSONAL PROTECTION: No special protection indicated when used as intended in Tektronix printers.
EYE PROTECTION: None needed.
SKIN PROTECTION: None should be needed.
RESPIRATORY PROTECTION: None needed.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCED: Colorless liquid.
ODOR: Slight.
SOLUBILITY: Not water soluble.
SPECIFIC GRAVITY: 0.97@ 25°

SECTION 10 - STABILITY AND REACTIVITY

STABILITY: Stable
INCOMPATIBILITY WITH OTHER MATERIALS: Oxidizing compounds can cause a reaction.
HAZARDOUS POLYMERIZATION: Will not occur.
HAZARDOUS DECOMPOSITION PRODUCTS: Traces of formaldehyde may form if heated in air above 300°F (149°C). Levels generated in the printer are not considered hazardous.

SECTION 11 - TOXICOLOGICAL INFORMATION

Acute Oral LD50: Greater than 30 gm/kg, (rat).

SECTION 12 - ECOLOGICAL INFORMATION

No known impact.

SECTION 13 - DISPOSAL CONSIDERATIONS
Observe all Federal, state, and local regulations. See section 15.

SECTION 14 - TRANSPORT INFORMATION


SECTION 15 - REGULATORY INFORMATION

EPCRA section 313 reportable ingredients: None.
California Prop. 65: Not listed.
Canadian WHMIS: Not considered a hazardous chemical.
TSCA: This product is listed in the Toxic Substances Control Act Inventory, as verified by our suppliers.
OSHA: Not considered a hazardous material as defined by 29CFR1910.1200 Hazard Communication.

SECTION 16 - OTHER INFORMATION

Xerox Corporation
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Mail Stop 60-512
Wilsonville, Oregon 97070-1000
Printer information call: 1-800-835-6100
MSDS Information: (800) 828-6571
Health Emergency: (585) 422-2177