SECTION 1- PRODUCT IDENTIFICATION

Trade Names

| Black Ink Cartridge | 016-1333-20 |
| Cyan Ink Cartridge   | 016-1334-20 |
| Magenta Ink Cartridge| 016-1335-20 |
| Yellow Ink Cartridge | 016-1336-20 |

Product Use: Tektronix Phaser ® 140 color printers

SECTION 2 - INFORMATION ON INGREDIENTS

Ingredients
Toners are a proprietary blend of pigments and resins, encased in a sturdy housing.

Ingredients CAS No. Wt. %
Water 7732-18-5 60-80%
Glycerin 56-81-5 5-10%
Water-soluble organic solvent --- 10-15%
Water-soluble organic pigment --- 5-10%

SECTION 3 - HAZARDS IDENTIFICATION

POTENTIAL HEALTH EFFECTS
Immediate effects:
Eyes: May cause slight irritation to eyes.
Skin: May cause temporary discoloration of skin.
Inhalation: Not applicable in usual use and storage.
Ingestion: May be harmful if swallowed.

Long Term effects: None known or expected. See Section 11, Toxicological Information.

Carcinogenicity: None of the ingredients of this product are listed as carcinogens by either OSHA, NTP, or IARC.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: None expected.

SECTION 4 - FIRST AID MEASURES

Eye: Flush with plenty of water. If irritation persists, get medical attention.
Skin: Wash with soap and water. Launder contaminated clothes before wearing. Seek medical attention if symptoms occur.
Inhalation: If person breathes large amount, remove to fresh air. Get medical attention.
Ingestion: Obtain immediate medical assistance. Call a physician.
SECTION 5 - FIRE FIGHTING MEASURES

FLASH POINT: Not applicable.
FIRE & EXPLOSION HAZARDS: None
EXTINGUISHING MEDIA: Water spray, carbon dioxide, dry chemical

SECTION 6 - ACCIDENTAL RELEASE MEASURES

SPILL OR LEAK: Wipe off with paper or wet cloth.

SECTION 7 - HANDLING AND STORAGE

HANDLING: Keep out of reach of children.
STORAGE: Store in a cool, dry area.

SECTION 8 - EXPOSURE CONTROL - PERSONAL PROTECTION

EXPOSURE GUIDELINES:
Glycerin as mist. OSHA PEL (TWA): 10 mg/m³, total particulate.
5 mg/m³, respirable fraction.
ACGIH TLV (TWA): 10 mg/m³, total particulate.

ENGINEERING CONTROLS/PERSONAL PROTECTION: No special protection indicated when used as intended.

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE/ODOR: Cyan, magenta, yellow, black liquid.
Mild odor.
SOLUBILITY IN WATER: Miscible
SOLUBILITY IN ORGANIC SOLVENTS: Glycerin pH: 6-10

SECTION 10 - STABILITY AND REACTIVITY

STABILITY: Stable
INCOMPATIBILITY WITH OTHER MATERIALS: Strong oxidizing agents
HAZARDOUS POLYMERIZATION: Will not occur

HAZARDOUS DECOMPOSITION PRODUCTS: As with any other organic material, combustion will produce carbon monoxide, carbon dioxide, and oxides of nitrogen.

SECTION 11 - TOXICOLOGICAL INFORMATION

MUTAGENICITY: Negative Ames Test (test strain: S. Typhimurium)

SECTION 12 - ECOLOGICAL INFORMATION

No data available
SECTION 13 - DISPOSAL CONSIDERATIONS

Empty cartridge is mainly composed of plastic. The cartridge may be discarded as plastic waste. Check federal, state, and local disposal regulations.

SECTION 14 - TRANSPORT INFORMATION

DOT: Not a hazardous material for DOT shipping.

SECTION 15 - REGULATORY INFORMATION

SARA Title III: Not applicable.
TSCA: All components are included in the Toxic Substances Control Act inventory, as verified by our suppliers.
OSHA: Not a hazardous substance under 1910.1200, Hazard communication.
California Proposition 65: Not listed.

SECTION 16 - OTHER INFORMATION

Original preparation date: 6/10/94
Xerox Corporation
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Mail Stop 60-512
Wilsonville, Oregon 97070-1000
Printer information call: 1-800-835-6100
Safety Information: (800) 828-6571
Health Emergency: (585) 422-2177