Section I - Product Identification

Trade Names/Synonyms: 2240 Ink Jet Printer Cyan
Part No.: 8R7781, 8R7785
Chemical Name: None
WHMIS Status: This is not a WHMIS controlled product.

Ingredients (% by wt.)

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water (80-90%)</td>
<td>7732-18-5</td>
</tr>
<tr>
<td>Tetraethylene Glycol (6-12%)</td>
<td>112-60-7</td>
</tr>
<tr>
<td>Cyan Dye (1-3%)</td>
<td>Trade Secret</td>
</tr>
</tbody>
</table>

Section II - Emergency and First Aid

Primary Route of Entry:
Ingestion, skin contact.

Symptoms of Overexposure:
Gastrointestinal symptoms may occur with ingestion of large quantities.

Medical Conditions Generally Aggravated by Exposure:
None when used as described by product literature.

Additional Information:
None

Section III - Toxicology and Health Information

This material has been evaluated by Xerox Corporation

Oral LD₅₀: >2500 mg/kg (rats) practically non-toxic.
Dermal LD₅₀: None available
Inhalation LC₅₀: None available
Eye Irritation: Not an irritant
Skin Sensitization: Not a sensitizer.
Skin Irritation: Not an irritant.
Human Patch: Non-irritating, non-sensitizing
Mutagenicity: No mutagenicity detected in Ames Assays.
Carcinogens: None present
Aquatic LC₅₀: None available

Additional Information:
Non-teratogenic in rats.

1This part number represents an article as defined by OSHA (CFR 29, Part 1910.1200).
2This product does not contain a toxic chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372. Its ingredients do not appear on the California Proposition 65 list.
3XEL-Xerox Exposure Limit

N.A. - Not Applicable N.E. -None Established N.D. -Not Determined 602E24600
XEROX  Trade Name:  2240 Ink Jet Printer Cyan  MSDS No.:  F-4069A

Section IV - Physical Data

Appearance/Odor:  Blue liquid/slight odor  Softening Range:  N.A.
Boiling Point:  206 °F  Melting Point:  N.A.
Solubility in Water:  Soluble  Specific Gravity (H₂O=1):  1.03
Evaporation Rate:  1.1 - 1.2 ug/s  Vapor Pressure (mm Hg):  N.A.
Vapor Density (Air=1):  Essentially water  pH:  8.6
Volatile:  88% (Wgt)  N.A. % (Vol.)

Section V - Fire and Explosion Data

Flash Point (Method Used):  >210 °F
Flammable Limits:  LEL: N.A.  UEL: N.A.
NFPA 704:  Health = 0, Fire=0, Reactivity= 0
Extinguishing Media:  Water, dry chemical, carbon dioxide or foam.
Special Fire Fighting Procedures:  Wear protective clothing and self-contained breathing apparatus.
Fire and Explosion Hazards:  None

Section VI - Reactivity Data

Stability:  Stable
Hazardous Polymerization:  Will Not Occur
Hazardous Decomposition Products:  Oxides of carbon, nitrogen, and sulfur, low molecular weight organics.
Incompatibility (Materials to Avoid):  None known

Section VII - Special Protection Information

Respiratory Protection:  None required when used as intended in Xerox equipment.
Eye Protection:  None required when used as intended in Xerox equipment.
Protective Gloves:  None required when used as intended in Xerox equipment.
Other:  None required when used as intended in Xerox equipment.

Section VIII - Special Precautions

Handling and Storage:  Avoid excessive heat during storage.
Conditions to Avoid:  Avoid contact between the eyes, skin and clothing.

Section IX- Spill, Leak, and Disposal Procedures

For Spills or Leakage:  Wipe off the ink and wash with water.
Waste Disposal Method:  No specific waste disposal method required. Dispose of in accordance with federal, state and local regulations.

Section X - Transportation Information

DOT Proper Shipping Name:  N.A. (Not Regulated)  ID Number:  N.A.
Hazard Classification:  N.A.  Packing Group:  N.A.