Section I - Product Identification

Trade Names/Synonyms: VivagrafX/Xpress/Xpress 36/Xpress 54 Black Ink

Chemical Name: None

WHMIS Status: Class D/Div. 2B, Toxic

<table>
<thead>
<tr>
<th>Ingredients 1</th>
<th>% by wt.</th>
<th>CAS No.</th>
<th>NJTSR No. 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrotreated middle distillates</td>
<td>Trade Secret</td>
<td>Trade Secret</td>
<td>01664900-8226P</td>
</tr>
<tr>
<td>Oleyl alcohol</td>
<td>Trade Secret</td>
<td>Trade Secret</td>
<td>01664900-8227P</td>
</tr>
<tr>
<td>Colorant</td>
<td>Trade Secret</td>
<td>Trade Secret</td>
<td>N.E.</td>
</tr>
<tr>
<td>High boiling aliphatic distillate solvent</td>
<td>Trade Secret</td>
<td>Trade Secret</td>
<td>01664900-8222P</td>
</tr>
<tr>
<td>Dispersing agent</td>
<td>Trade Secret</td>
<td>Trade Secret</td>
<td>01664900-5714P</td>
</tr>
</tbody>
</table>

Section II - Emergency and First Aid

Primary Route of Entry:
Inhalation, skin

Eyes:
Immediately flush with water for 15 minutes. If irritation persist, get medical attention.

Skin:
Wash with soap and water. If skin is broken or irritation persist, get medical attention.

Inhalation:
Remove from exposure to fresh air. If respiratory symptoms develop, get medical attention.

Ingestion:
DO NOT induce vomiting, Aspiration Hazard! Give several glasses of water to drink and get medical attention. Never give anything by mouth to an unconscious person.

Symptoms of Overexposure:
High concentrations of vapors or aerosols can induce headaches, nausea, and central nervous system depression. Ingestion of excessive quantities can induce drowsiness, dizziness, loss of coordination, and fatigue.

Medical Conditions Generally Aggravated by Exposure:
Skin contact may aggravate an existing dermatitis.

Additional Information:
Hydrocarbon pneumonitis is a risk if this product is aspirated.

Section III - Toxicology and Health Information

This material has been evaluated by Xerox Corporation.

Oral LD50: >2g/kg  TLV: N.E.
Dermal LD50: N.D.  PEL: N.E.
Inhalation LC50: N.D.  STEL: N.E.
Eye Irritation: Irritant  Ceiling: N.E.
Skin Sensitization: May induce skin sensitization.  XEL 3: N.E.
Skin Irritation: Irritant  
Human Patch: N.D. 
Mutagenicity: Negative 
Carcinogens: None present.
Aquatic LC50: None available 

Additional Information:
1 The product does not contain any toxic chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372. Its ingredients do not appear on the California Proposition 65 List. All ingredients contained within this product are listed on the Canadian Domestic Substances List (DSL) 2 New Jersey Trade Secret Registration number. 3 XEL-Xerox Exposure Limit
Section IV - Physical Data

Appearance/Odor: Black liquid / slight odor
Boiling Point: 197.6°F (92°C)
Solubility in Water: Immiscible
Evaporation Rate: N.D.
Vapor Density (Air=1): N.A.
Volatile: N.D. (Wt.) N.D. % (Vol.)

Softening Range: N.A.
Melting Point: N.A.
Specific Gravity (H₂O=1): N.D.
Vapor Pressure (mm Hg): N.A.
pH: N.D.
Volatile Organics: N.D.

Section V - Fire and Explosion Data

Flash Point (Method Used): >201°F (>94°C) T.C.C.
Flammable Limits: LEL: N.D., UEL: N.D.
NFPA 704: Health - 2, Fire - 1, Reactivity - 0
Extinguishing Media: Foam, dry chemical, CO₂, water fog, and halogenated agents.
Special Fire Fighting Procedures: Use air-supplied breathing equipment for enclosed areas. Avoid breathing vapor or fumes.
Fire and Explosion Hazards: None.

Section VI - Reactivity Data

Stability: Stable
Hazardous Polymerization: Will Not Occur
Hazardous Decomposition Products: Products of combustion include: carbon oxides and nitrogen oxides.
Incompatibility (Materials to Avoid): Strong oxidizing agents.

Section VII - Special Protection Information

Respiratory Protection: None when used as intended with Xerox ColorgrafX Systems products. Wear suitable respiratory protective equipment if exposure to high levels of this material is likely.
Eye Protection: Safety glasses.
Protective Gloves: Neoprene, nitrile, or polyvinyl chloride gloves for prolonged or repeated skin contact.
Other: None when used as intended with Xerox ColorgrafX Systems products.

Section VIII - Special Precautions

Handling and Storage: Store in a cool area with good ventilation. Keep out of the reach of children.
Conditions to Avoid: Avoid breathing vapors. Avoid prolonged or repeated skin contact. Avoid eye contact.

Section IX - Spill, Leak, and Disposal Procedures

For Spills or Leakage: Soak up ink with an absorbent medium.
Waste Disposal Method: The waste ink is not a hazardous waste under RCRA. An empty container retains ink residue. Observe all hazard precautions, and do not reuse. Empty containers should be punctured or otherwise destroyed and disposed of in a facility permitted for non-hazardous waste.

Section X - Transportation Information

DOT Proper Shipping Name: N.A. (Not Regulated)
Hazard Class: N.A.
Identification Number: N.A.
Packing Group: N.A.

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