Section I - Product Identification

Trade Names/Synonyms: Magenta Ink-Jet Ink Cartridge*  
Part No.: 8R1205, 8R2305, Included in kit(s): 8R1206, 8R2493, 8R2306

Chemical Name: None

Ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water (&gt;95%)</td>
<td>7732-18-5</td>
</tr>
<tr>
<td>Polyethylene glycol</td>
<td>25322-68-3</td>
</tr>
<tr>
<td>Dye</td>
<td>N.E.</td>
</tr>
</tbody>
</table>

*This product is considered an article in the United States of America (OSHA) and in Canada (WHMIS)

Section II - Emergency and First Aid

Eyes: Flush with water.
Skin: Wash with soap and water.
Inhalation: Not applicable
Ingestion: Dilute stomach contents with several glasses of water.
Primary Route of Entry: Skin
Symptoms of Overexposure: Gastrointestinal symptoms may occur with ingestion of large quantities.
Medical Conditions Generally Aggravated by Exposure: None when used as described by product literature.

Section III - Toxicology and Health Information

This material has been evaluated by Xerox Corporation

Oral LD<sub>50</sub>: >5 ml/kg (rats) practically non-toxic  
TLV: None established

Dermal LD<sub>50</sub>: None available  
PEL: None established

Inhalation LC<sub>50</sub>: None available  
STEL: None established

Eye Irritation: Not an irritant (rabbits).  
Ceiling: None established

Skin Sensitization: Not a sensitizer (guinea pigs).  
XEL<sub>2</sub>: None established

Skin Irritation: Not an irritant (rabbits).

Human Patch: Non-irritating, non-sensitizing

Mutagenicity: No mutagenicity detected in Ames, WP<sub>2</sub>, Pol A+/A- and Micronucleus Assays.

Carcinogens: None present

Aquatic LC<sub>50</sub>: None available

Additional Information: Non-teratogenic in rats.

<sup>1</sup>The product does not contain a toxic chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40CFR Part 372. Its ingredients do not appear on the California Proposition 65 List. <sup>2</sup>XEL-Xerox Exposure Limit

N.A. - Not Applicable  N.E. - None Established  N.D. - Not Determined  
600E63170
Section IV - Physical Data

Appearance/Odor: Purple liquid/slight odor
Boiling Point: 100°C
Solubility in Water: Soluble
Evaporation Rate: None available
Vapor Density (Air=1): None available
Softening Range: N.A.
Melting Point: -2°C
Specific Gravity (H₂O=1): 1.03
Vapor Pressure (mm Hg): 20
pH: 9.3 - 10.3
Volatile: 84.5% (Wgt)  N.A. % (Vol.)

Section V - Fire and Explosion Data

Flash Point (Method Used): Non-flammable
Extinguishing Media: N.A.
Special Fire Fighting Procedures: None
Flammable LEL: N.A.
Limits UEL: N.A.

Section VI - Reactivity Data

Stability: Stable
Hazardous Decomposition Products: None
Incompatibility (Materials to Avoid): Acids
Hazardous Polymerization: Will Not Occur

Section VII - Special Protection Information

Respiratory Protection: None required when used as intended in Xerox equipment.
Eye Protection: Goggles in unusual handling.
Protective Gloves: Water-proof gloves in unusual handling.
Other: None required when used as intended in Xerox equipment.

Section VIII - Special Precautions

Handling and Storage: None
Conditions to Avoid: None

Section IX - Spill, Leak, and Disposal Procedures

For Spills or Leakage: Wipe off the ink and wash with water.
Waste Disposal Method: No specific waste disposal method required. Dispose of in accordance with federal, state and local regulations.

Section X - Transportation Information

DOT Proper Shipping Name: Not Regulated
Hazard Classification: N.A.
ID Number: N.A.