Section I - Product Identification

Trade Names/Synonyms: Clean Hands
Chemical Name: None

Ingredients
Water (80%)  7732-18-5
d-Limonene (15%)  5989-27-5
Alcohol surfactant (5%)  68131-40-8

Section II - Emergency and First Aid

Eyes: Flush eyes thoroughly with water.
Skin: Wash with soap and water.
Inhalation: Remove from exposure.
Ingestion: Dilute stomach contents with several glasses of water.
Primary Route of Entry: Inhalation
Symptoms of Overexposure: Very minimal symptoms may occur with ingestion.
Medical Conditions Generally Aggravated by Exposure: None when used as described by product literature.
Additional Information: See Sections V through VII.

Section III - Toxicology and Health Information

This material has been evaluated by Xerox Corporation.

Oral LD<sub>50</sub>: N.D.  TLV: None established
Dermal LD<sub>50</sub>: N.D.  PEL: None established
Inhalation LC<sub>50</sub>: N.D.  STEL: None established
Eye Irritation: N.D.  Ceiling: None established
Skin Sensitization: See human patch.  XEL<sup>1</sup>: 45 ppm (d-limonene)
Skin Irritation: Not an irritant.
Human Patch: Non-irritating, non-sensitizing
Mutagenicity: No mutagenicity detected in the Ames Assay.
Carcinogens: None present
Aquatic LC<sub>50</sub>: N.D.

Additional Information: None

<sup>1</sup> XEL-Xerox Exposure Limit

N.A. - Not Applicable  N.E. -None Established  N.D. -Not Determined
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Section IV - Physical Data

Appearance/Odor: Clear liquid / slight odor
Boiling Point: N.D.
Solubility in Water: Complete
Evaporation Rate: N.D.
Vapor Density (Air=1): N.D.
Volatile: N.A. (Wgt) N.A.%(Vol.)
Softening Range: N.A.
Melting Point: N.D.
Specific Gravity (H₂O=1): N.D.
Vapor Pressure (mm Hg): N.D.
pH: N.D.

Section V - Fire and Explosion Data

Flash Point (Method Used): Non-flammable
Extinguishing Media: Non-flammable
Special Fire Fighting Procedures: None
Fire and Explosion Hazards: None
Flammable LEL: N.A.
Limits UEL: N.A.

Section VI - Reactivity Data

Stability: Stable
Hazardous Polymerization: Will Not Occur
Hazardous Decomposition Products: None
Incompatibility (Materials to Avoid): None

Section VII - Special Protection Information

Respiratory Protection: None required when used as intended in Xerox products.
Eye Protection: None required when used as intended in Xerox products.
Protective Gloves: None required when used as intended in Xerox products.
Other: None required when used as intended in Xerox products.

Section VIII - Special Precautions

Handling and Storage: None
Conditions to Avoid: None

Section IX - Spill, Leak, and Disposal Procedures

For Spills or Leakage: No special procedures.
Waste Disposal Method: When disposed, this material is not a hazardous waste according to Federal Regulation 40 CFR 261. However, State and Local requirements may be more restrictive. Therefore, consultation with the appropriate State and Local waste disposal authorities is advised.

Section X - Transportation Information

DOT Proper Shipping Name: Not regulated
Hazard Classification: N.A.
ID Number: N.A.

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