Section I - Product Identification

Trade Names/Synonyms: DocuColor 7000/8000 Digital Press Fuser Oil
Chemical Name: None
WHMIS Status: This is not a WHMIS controlled product.

<table>
<thead>
<tr>
<th>Ingredients (% by wt.)</th>
<th>CAS No.</th>
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<tbody>
<tr>
<td>Modified organopolysiloxane mixture (100%)</td>
<td>Proprietary</td>
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</table>

Section II - Emergency and First Aid

Primary Route of Entry:
- Inhalation
- Eyes: Flush with water.
- Skin: Wash with soap and water.
- Inhalation: Remove to fresh air and promptly call physician.
- Ingestion: Give lots of water to drink. Call a physician.

Symptoms of Overexposure:
- May cause minimal irritation of respiratory passages on continuous exposure to high concentrations.

Medical Conditions Generally Aggravated by Exposure:
- None when used as described by product literature.

Section III - Toxicology and Health Information

Oral LD$_{50}$: No information is available.  
Dermal LD$_{50}$: No information is available.  
Inhalation LC$_{50}$: No information is available.  
Eye Irritation: No information is available.  
Skin Sensitization: No information is available.  
Skin Irritation: No information is available.  
Human Patch: No information is available.  
Mutagenicity: No information is available.  
Carcinogens: None present  
Aquatic LC$_{50}$: No information is available.  

TLV: N.E.  
PEL: N.E.  
STEL: N.E.  
Ceiling: N.E.  
XEL$: N.E.  

Additional Information: This material contains an amino functional siloxane that has not been tested for acute inhalation toxicity. Based on information for other amino function siloxanes, it is expected that this amino functional siloxane will be of similar toxicity by aerosol inhalation.

$^1$Not tested to the highest dose or concentration.  
$^2$XEL-Xerox Exposure Limit

N.A. - Not Applicable  
N.E. -None Established  
N.D. -Not Determined
Xerox

Trade Name: DocuColor 7000/8000 Digital Press Fuser Oil

MSDS No.: D-4004 – replaced by D-4006

Section IV - Physical Data

Appearance/Odor: Light yellow / slight odor
Boiling Point: Not applicable
Solubility in Water: Not soluble
Evaporation Rate: Negligible (Butyl Acetate=1)
Vapor Density (Air=1): Not applicable
Volatile: N.A. % (Wt.) N.A. % (Vol.)

Softening Range: N.A.
Melting Point: Not applicable
Specific Gravity (H₂O=1): 0.97
Vapor Pressure: Negligible (25 degrees C)
pH: N.A.

Section V - Fire and Explosion Data

Flash Point (Method Used): >300 °C (Open Cup) >94 °C (Closed Cup)
Flammable Limits: LEL: N.A. / UEL: N.A.
NFPA 704: Health - 0, Fire-0, Reactivity -0
Extinguishing Media: Foam, dry chemical or carbon dioxide
Special Fire Fighting Procedures: None
Fire and Explosion Hazards: Not considered flammable nor combustible, but will burn if involved in a fire.

Section VI - Reactivity Data

Stability: Stable
Hazardous Polymerization: Will not occur
Hazardous Decomposition Products: Thermal breakdown of this product during fire or very high heat condition may evolve the following hazardous decomposition products: carbon oxides and traces of incompletely burned carbon compounds; silicon dioxide; nitrogen oxides; formaldehyde.

Incompatibility (Materials to Avoid): None

Section VII - Special Protection Information

Respiratory Protection: See Section III – Additional Information.
Eye Protection: Safety glasses
Protective Gloves: Plastic film or rubber gloves
Other: Eyewash equipment

Section VIII - Special Precautions

Handling and Storage: Keep container closed when not in use. Store in a cool place. Keep away from heat and flame. Do not lay the container on its side.
Conditions to Avoid: Avoid contact with eyes and skin. Do not breathe mist. Keep out of reach of children. Do not re-use container. Keep away from heat, sparks and flame. Do not puncture or cut container, and do not weld on or near this container.

Section IX - Spill, Leak, and Disposal Procedures

For Spills or Leakage: Soak up with an absorbent material.
Waste Disposal Method: Absorb liquid on vermiculite or other absorbent material. Dispose of in accordance with federal, state and local regulations.

Section X - Transportation Information

DOT Proper Shipping Name: N.A. (Not Regulated)
Hazard Classification: N.A.
ID Number: N.A.
Packing Group: N.A.