Section I - Product Identification

Trade Names/Synonyms: Xerox Photoreceptor Solvent

Chemical Name: None

WHMIS Status: Class B/Div. 2 Flammable and Class D/Div. 2B Toxic

Ingredients (% by wt.)

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Isopropyl alcohol (75%)</td>
<td>67-63-0</td>
</tr>
<tr>
<td>Odorless mineral spirits (25%)</td>
<td>64475-85-0</td>
</tr>
</tbody>
</table>

Section II - Emergency and First Aid

Primary Route of Entry:
Inhalation
Eyes:
Flush thoroughly with water.
Skin:
Wash thoroughly with soap and water.
Inhalation:
Remove from exposure.
Ingestion:
Do NOT induce vomiting. Call physician.

Symptoms of Overexposure:
Central nervous system depression, cardiovascular and respiratory depression and gastrointestinal irritation.

Medical Conditions Generally Aggravated by Exposure:
None when used as described by product literature.

Additional Information:
Call physician.

Section III - Toxicology and Health Information

This material has been evaluated by Xerox Corporation.

Oral LD$_{50}$: Slightly toxic.  
Dermal LD$_{50}$: Practically non-toxic.  
Inhalation LC$_{50}$: N.D.  
Eye Irritation: Irritant  
Skin Sensitization: Not a sensitizer.  
Skin Irritation: Not an irritant.  
Human Patch: N.D.  
Mutagenicity: N.D.  
Carcinogens: None present  
Aquatic LC$_{50}$: N.D.

TLV: 400 ppm (isopropanol)  
PEL: 100 ppm (mineral spirits)  
STEL: 400 ppm (isopropanol)  
Ceiling: 500 ppm (mineral spirits)  
XEL: N.E.

Additional Information: Prolonged or repeated skin contact may cause defatting of the skin and result in drying or cracking.

1This product contains a toxic chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40CFR Part 372. 2XEL-Xerox Exposure Limit. 3Hazardous ingredient(s) as defined by WHMIS.
Section IV - Physical Data

Appearance/Odor: Clear liquid/alcoholic odor
Boiling Point: 82°C (180°F)
Solubility in Water: Slightly
Evaporation Rate: N.D.
Vapor Density (Air=1): N.D.
Volatile: N.A. % (Wt.) 100% (Vol.)

Softening Range: N.A.
Melting Point: N.A.
Specific Gravity (H₂O=1): 0.77 @ 20°C
Vapor Pressure (mm Hg): N.D.
PH: N.D.
Volatile Organics: 770 g/l

Section V - Fire and Explosion Data

Flash Point (Method Used): 13°C (56°F) T.C.C.
Flammable Limits: LEL: N.D., UEL: N.D.
NFPA 704: Health - 1, Fire - 3, Reactivity - 0
Extinguishing Media: Dry chemical, carbon dioxide for small fires, alcohol-type foam for large fires.
Special Fire Fighting Procedures: Use water spray to cool containers. Firefighters should wear self contained breathing apparatus.
Fire and Explosion Hazards: A moderate explosion hazard occurs when this material is exposed to heat or flames.

Section VI - Reactivity Data

Stability: Stable
Hazardous Polymerization: Will Not Occur
Hazardous Decomposition Products: Carbon monoxide, carbon dioxide.
Incompatibility (Materials to Avoid): Anhydride, isocyanite, monomer and organometallic combinations, strong oxidants, ethylene oxide, oleum.

Section VII - Special Protection Information

Respiratory Protection: None during normal use. For large spills, wear air-supplied masks.
Eye Protection: Safety glasses with side shields or goggles required.
Protective Gloves: Rubber or vinyl coated gloves required.
Other: None

Section VIII - Special Precautions

Handling and Storage: Do not store near heat, flames, sparks, or strong oxidants. Keep containers closed.
Conditions to Avoid: Avoid heat, sparks and open flames.

Section IX - Spill, Leak, and Disposal Procedures

For Spills or Leakage: Use adequate ventilation. Eliminate sources of ignition. Small spills should be flushed with large quantities of water. Large spills should be collected for disposal.
Waste Disposal Method: Absorb liquid on vermiculite or other absorbent material or atomize into an incinerator where permitted. Dispose of in accordance with federal, state, and local regulations.

Section X - Transportation Information

<table>
<thead>
<tr>
<th>D.O.T.</th>
<th>Proper Shipping name</th>
<th>Hazard Class</th>
<th>ID#</th>
<th>Packing Group</th>
<th>Quantity exception may apply</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Flammable liquid, n.o.s. (Isopropanol, petroleum spirit)</td>
<td>3</td>
<td>UN 1993</td>
<td>II</td>
<td>Limited Quantities: 49 CFR 173.150 Consumer Commodity (ORM-D): 49 CFR 173.150 (c) yes</td>
</tr>
<tr>
<td>I.A.T.A.</td>
<td>Flammable liquid, n.o.s. (Isopropanol, petroleum spirit)</td>
<td>3</td>
<td>UN 1993</td>
<td>II</td>
<td>yes</td>
</tr>
<tr>
<td>I.M.O.</td>
<td>Flammable liquid, n.o.s. (Isopropanol, petroleum spirit)</td>
<td>3</td>
<td>UN 1993</td>
<td>II</td>
<td>yes</td>
</tr>
</tbody>
</table>