**Section I - Product Identification**

**Trade Names/Synonyms:** 7080 Blue Stamp Ink

**Chemical Name:** None

**WHMIS Status:** This is not a WHMIS controlled product.

**Ingredients (% by wt.)**
- Polybutene (>50%) 9003-29-6
- Rosin modified resin (25-35%) 8050-09-7
- Phthalocyanine blue (10-20%) 147-14-8

**Section II - Emergency and First Aid**

**Primary Route of Entry:** Skin

**Symptoms of Overexposure:** May cause irritation to eyes and skin.

**Eyes:**
- Flush with water.

**Skin:**
- Remove contaminated clothing. Wash with soap and water.

**Inhalation:**
- N.A.

**Ingestion:**
- N.A.

**Medical Conditions Generally Aggravated by Exposure:** None when used as described by product literature.

**Additional Information:** Further information on file in Poisindex.

**Section III - Toxicology and Health Information**

*This material has been evaluated by Xerox Corporation.*

**Oral LD$_{50}$:** Not tested

**Dermal LD$_{50}$:** Not tested

**Inhalation LC$_{50}$:** N.A.

**Eye Irritation:** Not tested

**Skin Sensitization:** See human patch.

**Skin Irritation:** See human patch.

**Human Patch:** Non-irritating, non-sensitizing

**Mutagenicity:** Non-mutagenic in Ames Assay.

**Carcinogens:** None present

**Aquatic LC$_{50}$:** Not tested

**Additional Information:** None

1 XEL-Xerox Exposure Limit

N.A. - Not Applicable  N.E. -None Established  N.D. -Not Determined  

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Section IV - Physical Data

Appearance/Odor: Blue Ink Pad / odorless
Boiling Point: 250°C
Softening Range: N.A.
Melting Point: -50°C
Solubility in Water: Insoluble
Evaporation Rate: N.D.
Specific Gravity (H₂O=1): 0.9
Vapor Density (Air=1): N.A.
Volatile: 15% (Wgt) 10% (Vol.)

Section V - Fire and Explosion Data

Flash Point (Method Used): 150°C
Flammable Limits: LEL: N.A.
UEL: N.A.
Extinguishing Media: Foam, carbon dioxide, dry chemical.
Special Fire Fighting Procedures: Spray with carbon dioxide or dry chemical.
Fire and Explosion Hazards: None

Section VI - Reactivity Data

Stability: Stable
Hazardous Polymerization: Will Not Occur
Hazardous Decomposition Products: None
Incompatibility (Materials to Avoid): None

Section VII - Special Protection Information

Respiratory Protection: N.A.
Eye Protection: None required when used as intended.
Protective Gloves: Gloves recommended for direct skin contact.
Other: None required when used as intended.

Section VIII - Special Precautions

Handling and Storage: Store at room temperature.
Conditions to Avoid: Avoid direct skin contact. Avoid extreme heat or flames.

Section IX - Spill, Leak, and Disposal Procedures

For Spills or Leakage: Recover free liquid with absorbant materials.
Waste Disposal Method: When disposed, this material is not a hazardous waste according to Federal Regulation 40 CFR 261. However, State and Local requirements may be more restrictive. Therefore, consultation with the appropriate State and Local waste disposal authorities is advised.

Section X - Transportation Information

DOT Proper Shipping Name: N.A. (Not Regulated)
Hazard Classification: N.A.
ID Number: N.A.
Packing Group: N.A.

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