Section I - Product Identification

Trade Names/Synonyms: Lubricant
Chemical Name: Petroleum Oil

Part No.: 70P102, 70H32*

* Cancelled Part No.

Ingredients
Paraffinic base lubricating oil (>95%) 64741-51-1
Polydimethylsiloxane (<5%) 63148-62-9

Section II - Emergency and First Aid

Eyes: Flush eyes thoroughly with water.
Skin: Wash with soap and water.
Inhalation: Remove from exposure.
Ingestion: Do NOT induce vomiting. Contact a physician.
Primary Route of Entry: Inhalation
Symptoms of Overexposure: Ingestion can create great risk of aspiration, pneumonia and associated severe respiratory symptoms.
Medical Conditions Generally Aggravated by Exposure: None when used as described by product literature.

Section III - Toxicology and Health Information

This material has been evaluated by Xerox Corporation.

Oral LD<sub>50</sub>: >5 g/kg (rats) practically non-toxic.¹
Dermal LD<sub>50</sub>: >10 g/kg (rabbits) practically non-toxic.¹
Inhalation LC<sub>50</sub>: N.D.
Eye Irritation: Not an irritant.¹
Skin Sensitization: Not a sensitizer.¹
Skin Irritation: Not an irritant.¹
Human Patch: N.D.
Mutagenicity: No mutagenicity detected in Ames Assay.
Carcinogens: None present
Aquatic LC<sub>50</sub>: N.D.

¹ Based on information for chemically related materials. ²XEL-Xerox Exposure Limit

N.A. - Not Applicable  N.E. -None Established  N.D. -Not Determined  600E33090
**Section IV - Physical Data**

- **Appearance/Odor:** Red fluid / petroleum odor  
- **Boiling Point:** >500°F  
- **Softening Range:** N.A.  
- **Solubility in Water:** Negligible  
- **Melting Point:** N.D.  
- **Boiling Point:** >500°F  
- **Specific Gravity (H₂O=1):** 0.90  
- **Evaporation Rate:** N.A.  
- **Vapor Pressure (mm Hg):** <5 @ 60°F  
- **Vapor Density (Air=1):** >1  
- **pH:** 6-8  
- **Volatile:** N.A.% (Wgt) Negligible% (Vol.)

**Section V - Fire and Explosion Data**

- **Flash Point (Method Used):** 410°F (C.O.C.)  
- **Flammable Limits:** LEL: N.A.  
- **UEL:** N.A.  
- **Extinguishing Media:** Fog, foam, carbon dioxide, dry chemical.  
- **Special Fire Fighting Procedures:** Use foam, water, and spray to prevent excessive frothing.  
- **Fire and Explosion Hazards:** Dense black smoke.

**Section VI - Reactivity Data**

- **Stability:** Stable  
- **Hazardous Polymerization:** Will Not Occur  
- **Hazardous Decomposition Products:** Oxides of carbon, sulfur, nitrogen and phosphorous; hydrogen sulfide.  
- **Incompatibility (Materials to Avoid):** Strong oxidizers, liquid oxygen.

**Section VII - Special Protection Information**

- **Respiratory Protection:** None required when used as intended in Xerox products.  
- **Eye Protection:** Safety glasses with side shields or goggles recommended.  
- **Protective Gloves:** Neoprene, polyvinyl alcohol, or polyethylene gloves recommended.  
- **Other:** None required when used as intended in Xerox products.

**Section VIII - Special Precautions**

- **Handling and Storage:** Keep container away from heat or open flames and keep tightly closed. Do not store or mix with strong oxidants.  
- **Conditions to Avoid:** Repeated or prolonged skin contact. Remove oil-soiled clothing.  

**Section IX - Spill, Leak, and Disposal Procedures**

- **For Spills or Leakage:** Eliminate all sources of ignition. Wipe or soak up with an absorbant material while wearing gloves.  
- **Waste Disposal Method:** When disposed, this material is not a hazardous waste according to Federal Regulation 40 CFR 261. However, State and Local requirements may be more restrictive. Therefore, consultation with the appropriate State and Local waste disposal authorities is advised.

**Section X - Transportation Information**

- **DOT Proper Shipping Name:** Not Regulated  
- **Hazard Classification:** N.A.  
- **ID Number:** N.A.