Section I - Product Identification

Trade Names/Synonyms: Clean-ups for all Versatec Plotters, Feedroll Cleaning Pad

Part No.: WH: 43P67, 8R3691; Cancelled: 8R3668 (kit), 8R3690, 8R3699, 8R3820, 8R3821, 4000CK (kit), 4007CK, 977027-00

Chemical Name: None

WHMIS Status: Class B/Div. 2, Flammable liquid and Class D/Div. 2B, Toxic

Ingredients (% by wt.)

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Paper towel saturated with 3 ml of solvent mixture:</td>
<td></td>
</tr>
<tr>
<td>Isopropanol (70-80%)</td>
<td>67-63-0</td>
</tr>
<tr>
<td>Water (20-30%)</td>
<td>7732-18-5</td>
</tr>
</tbody>
</table>

Section II - Emergency and First Aid

Primary Route of Entry:
Inhalation
Eyes: Flush eyes thoroughly with water.
Skin: Wash thoroughly with soap and water.

Inhalation:
Remove from exposure.

Ingestion:
Dilute stomach contents with several glasses of water.

Symptoms of Overexposure:
Central nervous system depression, cardiovascular and respiratory depression, gastrointestinal irritation.

Medical Conditions Generally Aggravated by Exposure:
None when used as described by product literature.

Additional Information:
None.

Section III - Toxicology and Health Information

This material has been evaluated by Xerox Corporation. The toxicity data presented below is for isopropanol only.

Oral LD₅₀: >5.84 g/kg (rats) practically non-toxic.
Dermal LD₅₀: >16 g/kg (rabbits) practically non-toxic.

Inhalation LC₅₀:
N.D.

Eye Irritation:
Irritant

Skin Sensitization:
Not a sensitizer.

Skin Irritation:
Not an irritant.

Human Patch:
N.D.

Mutagenicity:
N.D.

Carcinogens:
None present

Aquatic LC₅₀:
N.D.

TLV: 400 ppm (isopropanol)
PEL: 400 ppm (isopropanol)
STEL: 500 ppm (isopropanol)

Ceiling: N.E.

XEL³: N.E.

Additional Information: Prolonged or repeated skin contact may cause defatting of skin.

¹This product contains a toxic chemical subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40CFR Part 372. ²Hazardous ingredient(s) as defined by WHMIS. ³XEL-Xerox Exposure Limit.
Trade Name: Clean-Ups for all Versatec Plotters, Feedroll Cleaning Pad

MSDS No.: D-0409

Section IV - Physical Data

Appearance/Odor: Saturated pad / alcoholic odor
Boiling Point: 82°C (180°F)*
Solubility in Water: Completely soluble*
Evaporation Rate: 2.6 (n-butylacetate=1)*
Vapor Density (Air=1): 2.07*
Volatile: N.A. % (Wt.) 100% (Vol.)*

Softening Range: N.A.
Melting Point: -89°C*
Specific Gravity @ 20°C (H2O=1): 0.79 *
Vapor Pressure@20°C (mm Hg): 33 *
pH: N.A.

Section V - Fire and Explosion Data

Flash Point (Method Used): 12°C (53°F) T.C.C.
Flammable Limits LEL: 2.0, UEL: 12.0
NFPA 704: Health - 0, Fire - 4, Reactivity - 0
Extinguishing Media: Dry chemical, carbon dioxide, foam.
Special Fire Fighting Procedures: None
Fire and Explosion Hazards: None

Section VI - Reactivity Data

Stability: Stable
Hazardous Polymerization: Will Not Occur
Hazardous Decomposition Products: Carbon dioxide, carbon monoxide.
Incompatibility (Materials to Avoid): Anhydrides, isocyanate monomer, organometallic combinations, strong oxidants.

Section VII - Special Protection Information

Respiratory Protection: None required when used as intended in Xerox products.
Eye Protection: None required when used as intended in Xerox products.
Protective Gloves: Nitrile or Latex gloves. Use fresh gloves with each new operation.
Other: None required when used as intended in Xerox products.

Section VIII - Special Precautions

Handling and Storage: Do not handle or store near heat, sparks, open flames or strong oxidants.
Conditions to Avoid: Avoid heat, sparks and open flames.

Section IX - Spill, Leak, and Disposal Procedures

For Spills or Leakage: Use adequate ventilation. Eliminate ignition sources. Dispose of as indicated below.
Waste Disposal Method: Incinerate or landfill according to local, state and federal regulations. Do not dispose of this material in sewers or waterways. Dispose of pads with municipal refuse according to federal, state, and local regulations.

Section X - Transportation Information

<table>
<thead>
<tr>
<th>D.O.T.</th>
<th>Proper Shipping name</th>
<th>Hazard Class</th>
<th>ID#</th>
<th>Packing Group</th>
<th>Exceptions may apply</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>Isopropanol solution</td>
<td>3</td>
<td>UN 1219</td>
<td>II</td>
<td>Small Quantity Exception 49 CFR173.4</td>
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<td></td>
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<td></td>
<td></td>
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<td>Consumer Commodity (ORM-D): 49 CFR 173.150 (c)</td>
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<td></td>
<td></td>
<td></td>
<td>I.A.T.A. 2.7 Dangerous Goods in Excepted Quantities</td>
</tr>
<tr>
<td>I.M.O.</td>
<td>Isopropanol solution</td>
<td>3</td>
<td>UN 1219</td>
<td>II</td>
<td>3.4.7 Limited Quantities- Exemptions</td>
</tr>
</tbody>
</table>

If properly boxed, the item is excepted from the requirements of US Hazardous Materials Transportation regulations by provisions of 49 CFR 173.4.
limited quantity 600E44930