Section 1 - Product Identification

Trade Names/Synonyms: DocuColor 70/100 Transfer Drum

Chemical Name: None

WHMIS Status: This is not a WHMIS controlled product.

Ingredients (% by wt.)
Trade Secret

Section II - Emergency and First Aid

Primary Route of Entry:
Skin
Eyes: N.A.
Skin: Wash with soap and water
Inhalation: N.A.
Ingestion: N.A..

Symptoms of Overexposure:
None

Medical Conditions Generally Aggravated by Exposure:
None when used as described by product literature.

Additional Information:
None

Section III - Toxicology and Health Information

This material has been evaluated by Xerox Corporation.

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral LD₅₀</td>
<td>N.E.</td>
</tr>
<tr>
<td>Dermal LD₅₀</td>
<td>N.E.</td>
</tr>
<tr>
<td>Inhalation LC₅₀</td>
<td>N.E.</td>
</tr>
<tr>
<td>Eye Irritation</td>
<td>N.E.</td>
</tr>
<tr>
<td>Skin Sensitization</td>
<td>N.E.</td>
</tr>
<tr>
<td>Skin Irritation</td>
<td>N.E.</td>
</tr>
<tr>
<td>Human Patch</td>
<td>N.E.</td>
</tr>
<tr>
<td>Mutagenicity</td>
<td>N.E.</td>
</tr>
<tr>
<td>Carcinogens</td>
<td>Ames negative</td>
</tr>
<tr>
<td>Aquatic LC₅₀</td>
<td>N.E.</td>
</tr>
</tbody>
</table>

Mutagenicity: Ames negative

Carcinogens: Ames negative

Additional Information: None

¹XEL - Xerox Exposure Limit
Section IV - Physical Data

Appearance/Odor: Solid cylinder, green / odorless  
Softening Range: N.A.  
Boiling Point: N.A.  
Melting Point: 132 °C (min.)  
Solubility in Water: Insoluble  
Specific Gravity (H₂O=1): 2.7.  
Evaporation Rate: N.A.  
Vapor Pressure (mm Hg): N.A.  
Vapor Density (Air=1): N.A.  
PH: N.A.  
Volatile: N.A. % (Wt.) N.A. % (Vol.)

Section V - Fire and Explosion Data

Flash Point (Method Used): N.A.  
Flammable Limits: LEL: N.A., UEL: N.A.  
NFPA 704: N.D.  
Extinguishing Media: Water, carbon dioxide, foam  
Special Fire Fighting Procedures: When in a machine, treat as an electrical fire  
Fire and Explosion Hazards: None.

Section VI - Reactivity Data

Stability: Stable  
Hazardous Polymerization: Will Not Occur  
Hazardous Decomposition Products: Oxides of carbon and nitrogen.  
Incompatibility (Materials to Avoid): Strong acids and bases.

Section VII - Special Protection Information

Respiratory Protection: None required when used as intended in Xerox equipment  
Eye Protection: None required when used as intended in Xerox equipment  
Protective Gloves: None required when used as intended in Xerox equipment  
Other: None required when used as intended in Xerox equipment

Section VIII - Special Precautions

Handling and Storage: Do not handle surface. Store at room temperature.  
Conditions to Avoid: Avoid exposure to high temperatures.

Section IX - Spill, Leak, and Disposal Procedures

For Spills or Leakage: Particles of coating detached through physical damage may be collected and disposed of casually.  
Waste Disposal Method: Under present EPA Regulations, this photoreceptor is not classified as a hazardous waste and may be disposed of casually. Ensure conformity with federal, state and local regulations.

Section X - Transportation Information

DOT Proper Shipping Name: N.A. (Not Regulated)  
ID Number: N. A.  
Hazard Classification: N. A.  
Packing Group: N. A.