Material Safety Data Sheet

Manufacturer: Xerox Corporation
Telephone Number(s): Safety Information: (800) 828-6571
Health Emergency: (585) 422-2177
Rochester, NY 14644 Transportation Emergency (Chemtrec): (800) 424-9300

MSDS No.: C-3022
Issue Date: 1/22/10
Revision Date: N/A

Section 1: Product Identification
Trade Name/Synonyms: WorkCentre 7120 Drum Cartridge
Part No.: 13R657, 13R658, 13R660, 13R659

WHMIS Status: This is not a WHMIS controlled product

<table>
<thead>
<tr>
<th>Ingredients (% by wt.)</th>
<th>CAS No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Substrate (85-99%)</td>
<td>---</td>
</tr>
<tr>
<td>Aluminum drum or polymeric belt</td>
<td>---</td>
</tr>
<tr>
<td>Coating</td>
<td>---</td>
</tr>
<tr>
<td>Polymers (&lt;13%)</td>
<td>---</td>
</tr>
<tr>
<td>Photosensitive materials (&lt;2%)</td>
<td>---</td>
</tr>
</tbody>
</table>

Section 2: Emergency and First Aid

Primary Route of Entry: Not applicable

Symptoms of Overexposure:
None

Eyes:
Not applicable

Medical Conditions Generally Aggravated by Exposure:
None when used as described by product literature.

Skin:
Wash with soap and water

Inhalation:
Not applicable

Additional Information
None

Section 3: Toxicology and Health Information

Oral LD₅₀: Not applicable
Dermal LD₅₀: Not applicable
Inhalation LC₅₀: Not applicable
Eye Irritation: Not applicable
Skin Sensitization: Not applicable
Skin Irritation: Not applicable
Human Patch: Not applicable
Mutagenicity: Not applicable
Carcinogens: Not applicable
Aquatic LC₅₀: Not applicable

Additional Information: None

TLV: Not applicable
PEL: Not applicable
STEL: Not applicable
Ceiling: Not applicable
XEL¹: Not applicable
**Section 4 – Physical Data**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance/Odor</td>
<td>Solid/odorless</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapor Density (Air=1)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Volatile</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Softening Range</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting Point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Specific Gravity (H₂O=1)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapor Pressure (mm Hg)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

**Section 5 – Fire and Explosion Data**

- **Flash Point (Method Used):** Not applicable
- **Flammable Limits:** Not applicable
- **NFPA 704:** Health -0, Fire -0, Reactivity -0
- **Extinguishing Media:** Water, carbon dioxide, or foam
- **Special Fire Fighting Procedures:** When in a machine, treat as an electrical fire
- **Fire and Explosion Hazards:** Exposure to high temperatures can result in melting and pyrolysis. Fumes may cause respiratory symptoms.

**Section 6 – Reactivity Data**

- **Stability:** Stable
- **Hazardous Polymerization:** Will Not Occur
- **Hazardous Decomposition Products:** Oxides of carbon and nitrogen
- **Incompatibility (Materials to Avoid):** Strong acids

**Section 7 – Special Protection Information**

- **Respiratory Protection:** None required when used as intended in Xerox equipment.
- **Eye Protection:** None required when used as intended in Xerox equipment.
- **Protective Gloves:** None required when used as intended in Xerox equipment.
- **Other:** None required when used as intended in Xerox equipment.

**Section 8 – Special Precautions**

- **Handling and Storage:** Avoid exposure to high temperatures
- **Conditions to Avoid:** Flames, direct heat

**Section 9 – Spill, Leak, and Disposal Procedures**

- **For Spills or Leakage:** Particles detached through physical damage may be disposed of as indicated below.
- **Waste Disposal Method:** Under current regulations, this photoreceptor is not classified as hazardous waste. Ensure disposal methods conform with federal, state and local regulations.

**Section 10 – Transportation Information**

This product is **not** regulated as a Hazardous Material during transportation.