Section I - Product Identification

Trade Names/Synonyms: WorkCentre 5020/WorkCentre 5016 Photoreceptor

OSHA/WHMIS Status: This is not a WHMIS controlled product.

Ingredients (% by wt.)

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Substrate (85-99%)</td>
<td>-</td>
</tr>
<tr>
<td>Aluminum drum or polymeric belt</td>
<td>-</td>
</tr>
<tr>
<td>Coating</td>
<td>-</td>
</tr>
<tr>
<td>Polymers (&lt;13%)</td>
<td>-</td>
</tr>
<tr>
<td>Photosensitive materials (&lt;2%)</td>
<td>-</td>
</tr>
</tbody>
</table>

Section II – Emergency and First Aid

Primary Route of Entry: Not applicable

Eyes: Not applicable

Skin: Wash with soap and water

Inhalation: Not applicable

Ingestion: Not applicable

Symptoms of Overexposure:

None

Medical Conditions Generally Aggravated by Exposure:

None when used as described by product literature

Additional Information:

None

Section III – Toxicology and Health Information

Oral LD₅₀: Not applicable

Dermal LD₅₀: Not applicable

Inhalation LC₅₀: Not applicable

Eye Irritation: Not applicable

Skin Sensitization: Not applicable

Skin Irritation: Not applicable

Human Patch: Not applicable

Mutagenicity: Not applicable

Carcinogens: Not applicable

Aquatic LC₅₀: Not applicable

TLV: Not applicable

PEL: Not applicable

STEL: Not applicable

Ceiling: Not applicable

XEL¹: Not applicable

Additional Information: None
Section IV – Physical Data

Appearance/Odor: Solid / odorless
Softening Range: Not applicable
Boiling Point: Not applicable
Melting Point: Not applicable
Solubility in Water: Insoluble
Specific Gravity (H₂O=1): Not applicable
Evaporation Rate: Not applicable
Vapor Pressure (mm Hg): Not applicable
Vapor Density (Air=1): Not applicable
pH: Not applicable
Volatile: Not applicable

Section V - Fire and Explosion Data

Flash Point (Method Used): Not applicable
Flammable Limits: Not applicable
NFPA 704: Health - 0, Fire - 0, Reactivity - 0
Extinguishing Media: Water, carbon dioxide, foam
Special Fire Fighting Procedures: When in a machine, treat as an electrical fire
Fire and Explosion Hazards: Exposure to high temperatures can result in melting and pyrolysis. Fumes may cause respiratory symptoms.

Section VI – Reactivity Data

Stability: Stable
Hazardous Polymerization: Will Not Occur
Hazardous Decomposition Products: Oxides of carbon and nitrogen
Incompatibility (Materials to Avoid): Strong acids

Section VII - Special Protection Information

Respiratory Protection: None required when used as intended in Xerox equipment.
Eye Protection: None required when used as intended in Xerox equipment.
Protective Gloves: None required when used as intended in Xerox equipment.
Other: None required when used as intended in Xerox equipment.

Section VIII – Special Precautions

Handling and Storage: Avoid exposure to high temperatures.
Conditions to Avoid: Flames, direct heat

Section IX - Spill, Leak, and Disposal Procedures

For Spills or Leakage: Particles detached through physical damage may be disposed of as indicated below.
Waste Disposal Method: Under current regulations, this photoreceptor is not classified as a hazardous waste. Ensure disposal methods conform with federal, state and local regulations.

Section X – Transportation Information

This product is not regulated as a Hazardous Material during transportation.