Material Safety Data Sheet

MSDS No.: B-0260
Date: 10/9/90
Revision: 3/26/07

Manufacturer:
Xerox Corporation
Rochester, NY 14644

Telephone #: Safety Information: (800) 828-6571
Health Emergency: (585) 422-2177
Transportation Emergency (Chemtrec): (800) 424 - 9300

Section I - Product Identification

Trade Names/Synonyms:
5318/5320/5322/5337/5340/5343/5343-C/5350/
5352/5352-C/5622/5665/5745/5755/5845/5845-C/
5855/5855-C Red Developer

Part No.:
WH: 5R206, 5R237*;
XCL: 5R538*;
RX: 5R90162,
XLA: 5R285*

Chemical Name:
None

Whmis Status:
This is not a Whmis controlled product

Ingredients (% by wt.)

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No.</th>
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<tbody>
<tr>
<td>Cu-Zn ferrite powder (&gt;90%)</td>
<td>66402-68-4</td>
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<tr>
<td>Styrene/acrylate polymer (&lt;10%)</td>
<td>25767-47-9</td>
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<tr>
<td>Red pigment (&lt;2%)</td>
<td>7585-41-3</td>
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<tr>
<td>Polypropylene wax (&lt;1%)</td>
<td>9003-07-0</td>
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Section II - Emergency and First Aid

Primary Route of Entry: Inhalation

Symptoms of Overexposure:
Minimal respiratory tract irritation may occur as with exposure to large amounts of any non-toxic dust.

Eyes:
Flush with water.

Medical Conditions Generally Aggravated by Exposure:
None when used as described by product literature.

Skin:
Wash with soap and water.

Additional Information:

Inhalation:
Remove from exposure.

Ingestion:
Dilute stomach contents with several glasses of water.

Section III - Toxicology and Health Information

This material has been evaluated by Xerox Corporation. The toxicity data noted below is for toner only and based on test results of similar xerographic materials.

Oral LD50: >5 g/kg (rats) practically non-toxic.

Dermal LD50: >5 g/kg (rabbits) practically non-toxic.

Inhalation LC50:
>5 mg/l (rats, 4 hr exposure) practically non-toxic.
>20 mg/l (calculated 1 hr exposure) non-poisonous, DOT.

Eye Irritation:
Not an irritant.

Skin Sensitization:
Not a sensitizer.

Skin Irritation:
Not an irritant.

Human Patch:
Non-sensitizing, non-irritating.

Mutagenicity:
No mutagenicity detected in Ames Assay.

Carcinogens:
None present

Aquatic LC50:
>1125 mg/l (rainbow trout), non-toxic.

Additional Information:
The results obtained from a Xerox sponsored, Chronic Toner Inhalation Study, demonstrated no lung change in rats for the lowest (1mg/m³) exposure level (i.e. the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of the animals at the middle (4mg/m³) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16 mg/m³) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with EPA testing protocol. The test toner was ten times more respirable than commercially available Xerox toner, and would not be functionally suitable for Xerox equipment.

1This ingredient is a toxic chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40CFR Part 372. 2XEL-Xerox Exposure Limit

N.A. - Not Applicable  N.E. -None Established  N.D. -Not Determined

600E59160
Section IV - Physical Data

Appearance/Odor: Red powder/ faint odor
Boiling Point: N.A.
Solubility in Water: N.A.
Evaporation Rate: N.A.
Vapor Density (Air=1): N.A.
Volatile: N.A. % (Wt.)  N.A. % (Vol.)

Softening Range: N.A.
Melting Point: N.A.
Specific Gravity (H_2O=1): ~5
Vapor Pressure (mm Hg): N.A.
pH: N.A.

Section V - Fire and Explosion Data

Flash Point (Method Used): N.A.
Flammable Limits: LEL: N.A., UEL: N.A.
NFPA 704: Health - 0, Fire - 1, Reactivity - 0
Extinguishing Media: Water, foam, dry chemical.
Special Fire Fighting Procedures: Avoid inhalation of smoke. Wear protective clothing and self-contained breathing apparatus.
Fire and Explosion Hazards: None

Section VI - Reactivity Data

Stability: Stable
Hazardous Polymerization: Will Not Occur
Hazardous Decomposition Products: Products of combustion may be toxic. Avoid breathing smoke.
Incompatibility (Materials to Avoid): None

Section VII - Special Protection Information

Respiratory Protection: None required when used as intended in Xerox equipment.
Eye Protection: None required when used as intended in Xerox equipment.
Protective Gloves: None required when used as intended in Xerox equipment.
Other: For use other than normal customer - operating procedures (such as in bulk toner processing facilities), goggles and respirators may be required. For more information, contact Xerox.

Section VIII - Special Precautions

Handling and Storage: None
Conditions to Avoid: Avoid prolonged inhalation of excessive dust.

Section IX - Spill, Leak, and Disposal Procedures

For Spills or Leakage: If spilled, sweep up or vacuum.
Waste Disposal Method: This material is not a hazardous waste according to Federal Regulation 40 CFR 261 when disposed. State and Local waste disposal requirements may however, be more restrictive. Consult with the appropriate State and Local authorities for specific information.

Section X - Transportation Information

DOT Proper Shipping Name: N.A. (Not Regulated)
Hazard Classification: N.A.
ID Number: N.A.
Packing Group: N.A.