Section I - Product Identification

Trade Names/Synonyms: Work Centre Pro 665,685,765,785 Developer Unit
Part No.: XE: 101K42370

Chemical Name: None

WHMIS Status: This is not a WHMIS controlled product.

Ingredients (% by wt.)

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cu-Zn-Mg ferrite (85-95%)</td>
<td>66402-68-4</td>
</tr>
<tr>
<td>Iron oxide (5-7%)</td>
<td>1317-61-9</td>
</tr>
<tr>
<td>Styrene/ acrylicate polymer (4-5%)</td>
<td>25036-16-2</td>
</tr>
</tbody>
</table>

Section II - Emergency and First Aid

Primary Route of Entry:
Inhalation: Minimal respiratory tract irritation may occur as with exposure to large amounts of any non-toxic dust.

Eyes: Flush immediately with water.

Skin: Medical Conditions Generally Aggravated by Exposure: None when used as described by product literature.

Inhalation: Remove from exposure.

Ingestion: None.

Additional Information: Administer several glasses of water to dilute in the stomach.

Section III - Toxicology and Health Information

This material has been evaluated by Xerox Corporation. The toxicity data noted below is for toner only and based on test results of similar reprographic materials.

Oral LD₅₀: >5 mg/kg, (rats) practically non-toxic.

Dermal LD₅₀: >5 g/kg, (rats) practically non-toxic.

Inhalation LC₅₀: >5 mg/l (rats, 4hr. exposure) practically non-toxic.

>20 mg/l (rats, calculated 1 hr exposure) non-poisonous DOT

Eye Irritation: Not an irritant.

Skin Sensitization: Not a sensitizer.

Skin Irritation: Not an irritant.

Human Patch: Non-irritating/non-sensitizing.

Mutagenicity: No evidence of mutagenicity detected in Ames assay.

Carcinogens: None present

Aquatic LC₅₀: >1000 mg/l (fathead minnows/rainbow trout) non-toxic.

TLV: 10 mg/m³ (total dust)

PEL: 15 mg/m³ (total dust)

5 mg/m³ (respirable dust)

STEL: N.E.

Ceiling: N.E.

XEL¹: 2.5 mg/m³ (total dust)

0.4 mg/m³ (respirable dust)

¹ This product contains a toxic chemical(s) subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

² XEL - Xerox Exposure Limit
Section IV - Physical Data

Appearance/Odor: Black powder
Boiling Point: N.A.
Solubility in Water: insoluble
Evaporation Rate: N.A.
Vapor Density (Air=1): N.A.
Volatile: N.A. % (Wt.) N.A. % (Vol.)

Softening Range: 43.3 to 60.0 °C (110 to 140 °F)
Melting Point: N.A.
Specific Gravity (H2O=1): ~5
Vapor Pressure (mm Hg): N.A.

Section V - Fire and Explosion Data

Flash Point (Method Used): N.A.
Flammable Limits: LEL: N.A., UEL: N.D.
NFPA 704: Health - 0, Fire - 1, Reactivity - 0
Extinguishing Media: Water spray, foam, dry powder.
Special Fire Fighting Procedures: Avoid inhalation of smoke. Wear protective clothing and self-contained breathing apparatus.
Fire and Explosion Hazards: Toner is a combustible powder. Like most organic materials in powder form, it can form explosive mixtures when dispersed in air.

Section VI - Reactivity Data

Stability: Stable
Hazardous Polymerization: Will not occur
Hazardous Decomposition Products: CO, CO₂ and other toxic products of combustion. Avoid breathing smoke.
Incompatibility (Materials to Avoid): None known.

Section VII - Special Protection Information

Respiratory Protection: None required when used as intended in Xerox equipment.
Eye Protection: None required when used as intended in Xerox equipment.
Protective Gloves: None required when used as intended in Xerox equipment.
Other: For use other than normal customer - operating procedures (such as in bulk toner processing facilities), goggles and respirators may be required. For more information, contact Xerox.

Section VIII - Special Precautions

Handling and Storage: None
Conditions to Avoid: Avoid prolonged inhalation of excessive dust.

Section IX - Spill, Leak, and Disposal Procedures

For Spills or Leakage: If spilled, sweep up or vacuum.
Waste Disposal Method: This material is not a hazardous waste according to Federal Regulation 40 CFR 261 when disposed. State and Local requirements may be more restrictive. Consult with the appropriate State and Local waste disposal authorities for additional information.

Section X - Transportation Information

DOT Proper Shipping Name: N.A. (Not Regulated) ID Number: N.A.
Hazard Classification: N.A. Packing Group: N.A.