Material Safety Data Sheet

MSDS No: A-0042
Date: 10/9/84
Revision: 2/28/05

Manufacturer: Xerox Corporation
Rochester, NY 14644

Telephone #: Safety Information: (800) 828-6571
Health Emergency: (585) 422-2177
Transportation Emergency(Chemtrec):(800) 424-9300

Section I - Product Identification

Trade Names/Synonyms: 1025/1038 Black Dry Ink Plus
Part No.: WH: 6R121, 6R122, 6R133*;
XCI: 6R500*;
RX: 6R90099, 6R90152*;
XLA: 6R740*

WHMIS Status: This is not a WHMIS controlled product.

<table>
<thead>
<tr>
<th>Ingredients (% by wt.)</th>
<th>CAS No.</th>
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<tbody>
<tr>
<td>Styrene/acrylate polymer (60-70%)</td>
<td>25213-39-2</td>
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<tr>
<td>Acrylic resin (20-25%)</td>
<td>26299-47-8</td>
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<tr>
<td>Carbon black (10-15%)</td>
<td>1333-86-4</td>
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Section II - Emergency and First Aid

Primary Route of Entry: Inhalation
Eyes: Flush with water.
Skin: Wash with soap and water.

Inhalation:
Remove from exposure.

Additional Information: None when used as described by product literature.

Section III - Toxicology and Health Information

Oral LD\textsubscript{50}: >5 g/kg (rats) practically non-toxic.
Dermal LD\textsubscript{50}: >5 g/kg (rabbits) practically non-toxic.
Inhalation LC\textsubscript{50}: >5 mg/l (rats, 4 hr exposure)practically non-toxic.
>20 mg/l (calculated 1 hr exposure) non-poisonous, DOT.

Eye Irritation: Not an irritant
Skin Sensitization: Not a sensitizer.
Skin Irritation: Not an irritant
Human Patch: Non-irritating, non-sensitizing
Mutagenicity: No mutagenicity detected in Ames assay.
Carcinogens: None present
Aquatic LC\textsubscript{50}: >1000 mg/l (fathead minnows) non-toxic.

Additional Information: The results obtained from a Xerox sponsored Chronic Toner Inhalation Study demonstrated no lung change in rats for the lowest (1mg/m\textsuperscript{3}) exposure level (the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of the animals at the middle (4mg/m\textsuperscript{3}) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16 mg/m\textsuperscript{3}) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with EPA testing protocol. The test toner was ten times more respirable than commercially available Xerox toner, and would not be functionally suitable for Xerox equipment.

\textsuperscript{1}XEL-Xerox Exposure Limit
600E37110
XEROX  
Trade Name: 1025/1038 Black Dry Ink Plus  
MSDS No.: A-0042  

Section IV - Physical Data  
Appearance/Odor: Fine powder (black, green, blue, red, Yellow or other colors) / faint odor  
Softening Range: 120°F - 140°F  
Boiling Point: Not applicable  
Melting Point: N.D.  
Solubility in Water: Negligible  
Specific Gravity (H₂O=1): ~1  
Evaporation Rate: Not applicable  
Vapor Pressure (mm Hg): Not applicable  
Vapor Density (Air=1): Not applicable  
pH: Not applicable  
Volatile: Not applicable % (Wt.) Not applicable % (Vol.)  

Section V - Fire and Explosion Data  
Flash Point (Method Used): Not applicable  
LEL: Not applicable, UEL: Not applicable  
NFPA 704: Consumer Use and Storage (“Cartridge” / “Bottle”) -- Health - 0, Fire -1, Reactivity – 0  
Manufacturing Use and Storage (“Bulk Containers”) -- Health - 0, Fire -3, Reactivity - 0  
Extinguishing Media: Avoid direct stream -- gently apply water mist, water fog, or foam  
Special Fire Fighting Procedures: Avoid inhalation of smoke. Wear protective clothing and self-contained breathing apparatus.  
Fire and Explosion Hazards: Toner is a combustible powder. Like most organic materials in powder form, it can form explosive mixtures when dispersed in air.  

Section VI - Reactivity Data  
Stability: Stable  
Hazardous Polymerization: Will Not Occur  
Hazardous Decomposition Products: Products of combustion may be toxic. Avoid breathing smoke.  
Incompatibility (Materials to Avoid): None known  

Section VII - Special Protection Information  
Respiratory Protection: None required when used as intended in Xerox equipment.  
Eye Protection: None required when used as intended in Xerox equipment.  
Protective Gloves: None required when used as intended in Xerox equipment.  
Other: For use other than normal customer - operating procedures (such as in bulk toner processing facilities), goggles and respirators may be required. For more information, contact Xerox.  

Section VIII - Special Precautions  
Handling and Storage: Keep container tightly closed.  
Conditions to Avoid: Avoid prolonged inhalation of excessive dust.  

Section IX - Spill, Leak, and Disposal Procedures  
For Spills or Leakage: Sweep up or vacuum spilled toner and carefully transfer into sealable waste container. Sweep slowly to minimize generation of dust during clean up. If a vacuum is used, the motor must be rated as dust tight. A conductive hose bonded to the machine should be used to reduce static buildup (See Section V). Residue can be removed with soap and cold water. Garments may be washed or dry-cleaned, after removal of loose toner.  
Waste Disposal Method: This material is not a hazardous waste according to Federal Regulation 40 CFR 261 when disposed. State and Local requirements may, however, be more restrictive. Consult with the appropriate State and Local waste disposal authorities for additional information. Incinerate only in a closed container.  

Section X - Transportation Information  
This product is not regulated as a hazardous material  

600E37110