



Recommended Xerox Media for Xerox[®] DocuColour[®] 240/250 - Europe

Version 9.0. March 2012

This supersedes any previous Recommended Media for Xerox DocuColor 240/250.

Important Notes:

All media is listed by product, machine run mode, Image Quality System Setting, weight (standard gsm), re-order number, size and tray runnability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing environment Temperature 23°C±2, Relative Humidity 50 %±5.

*Machine reliability specifications may be affected by increased usage of the Heavyweight 1, Heavyweight 2, Coated 1, and Coated 2 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1, Heavyweight 2, Coated 1 and Coated 2 modes or special application media types for long duration copy/print runs.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40 % could cause multifeeds. Oversize High Capacity Feeder Options (OHCF) prevents most multifeeds for Coated 1 and Coated 2 modes when relative humidity is greater than 40 %. Output may require removal at 25 sheets in the tray when not using a finisher.

Oversize High Capacity Feeder Option is recommended for optimal feeding performance of Coated 2 Side (C2S) media. Coated 1 and Coated 2 modes prevent multifeeds, especially in high humidity environments. Coated 1 Side (C1S) media has best feeding performance in high humidity when using Coated 2 mode. In low humidity environment, Heavyweight 2 mode may yield better image quality.

For Manual Duplex, it may help to manually remove curl after printing side 1 before placing sheets into feeder for side 2.

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Trays 1,2,3,4 & 5:
 Plain/Bond/Recycled (64-105 gsm) ■
 Transparency ■
 Heavyweight 1 (105-176 gsm) ■
 Coated 1 (105-176 gsm) ■
 Coated 2 (176-280 gsm) ■
 Heavyweight 2 (176-300 gsm) ■
 Label ■

Paper Types are selected within system settings.

RML
 DocuColor 240/250
 Europe
 V9.0 March 2012

A=Auto Duplex
 M=Manual Duplex
 S=Simplex Only

| Media | Paper Type | Image Quality System Setting | Weight | Re-Order # | Type | Size | Trays 1-4 | | | | | Bypass | Additional Information |
|--------------------------|---------------|------------------------------|-----------|------------|------|-----------|-----------|---|---|---|---|--------|------------------------|
| | | | | | | | 1 | 2 | 3 | 4 | 5 | | |
| Xerox Premier | Plain | Plain A | 80 gsm | 003R91720 | A4 | A4 | A | A | A | A | A | | |
| | | | | 003R91721 | | A3 | A | A | | | A | | |
| Xerox Business | Plain | Plain B | 90 gsm | 003R91854 | A4 | A4 | A | A | A | A | A | | |
| | | | | 003R91853 | | A3 | A | A | | | A | | |
| Xerox Exclusive | Plain | Plain A | 80 gsm | 003R91820 | A4 | A4 | A | A | A | A | A | | |
| | | | | 003R91821 | | A3 | A | A | | | A | | |
| Xerox Exclusive | Plain | Plain A | 80 gsm | 003R90208 | A4 | A4 | A | A | A | A | A | | |
| | | | | 003R91712 | | A4-4 hole | A | A | A | A | A | | |
| Xerox Exclusive | Plain | Plain B | 90 gsm | 003R90209 | A3 | A3 | A | A | | | A | | |
| | | | | 003R90600 | | A4 | A | A | A | A | A | | |
| Xerox Exclusive | Plain | Plain B | 90 gsm | 003R90618 | A3 | A3 | A | A | | | A | | |
| | | | | | | | | | | | | | |
| Xerox Colour Impressions | Plain | Plain A | 80 gsm | 003R97661 | A4 | A4 | A | A | A | A | A | | |
| | | | | 003R97662 | | A3 | A | A | | | A | | |
| | Plain | Plain B | 90 gsm | 003R97663 | A4 | A4 | A | A | A | A | A | | |
| | | | | 003R97664 | | A3 | A | A | | | A | | |
| | | | | 003R97665 | | SRA3 | | | | | A | | |
| | Plain | Plain B | 100 gsm | 003R97666 | A4 | A4 | A | A | A | A | A | | |
| | | | | 003R97667 | | A3 | A | A | | | A | | |
| | | | | 003R97668 | | SRA3 | | | | | A | | |
| | Heavyweight 1 | HW1A | 120gsm | 003R98685 | A4 | A4 | A | A | A | A | A | | |
| | | | | 003R97669 | | A3 | A | A | | | A | | |
| | | | | 003R97670 | | SRA3 | | | | | A | | |
| | Heavyweight 1 | HW1A | 160gsm | 003R98007 | A4 | A4 | A | A | A | A | A | | |
| 003R98008 | | | | A3 | | A | A | | | A | | | |
| 003R98686 | | | | SRA3 | | | | | | A | | | |
| Heavyweight 2 | HW2A | 250 gsm | 003R98687 | A4 | A4 | | | | | M | | | |
| | | | 003R97671 | | A3 | | | | | M | | | |
| | | | 003R97672 | | SRA3 | | | | | M | | | |








Trays 1,2,3,4 & 5:
 Plain/Bond/Recycled (64-105 gsm) ■
 Transparency ■
 Heavyweight 1 (105-176 gsm) ■
 Coated 1 (105-176 gsm) ■
 Coated 2 (176-280 gsm) ■
 Heavyweight 2 (176-300 gsm) ■
 Label ■

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| Media | Paper Type | Image Quality System Setting | Weight | Re-Order # | Type | Size | Trays 1-4 | | | | | Bypass | Additional Information |
|---------------------------------|---------------|------------------------------|-----------|------------|------|------|-----------|---|---|---|---|--------|------------------------|
| | | | | | | | 1 | 2 | 3 | 4 | 5 | | |
| Xerox Colotech+ (Gold label) | Plain | Plain B | 90 gsm | 003R98837 | A4 | A4 | A | A | A | A | A | A | |
| | | | | 003R98839 | | | A | A | | | | | A |
| | | | | 003R98840 | | | | | | | | | A |
| | Plain | Plain B | 100 gsm | 003R98842 | A4 | A4 | A | A | A | A | A | A | |
| | | | | 003R98844 | | | A | A | | | | | A |
| | | | | 003R98845 | | | | | | | | | A |
| | Heavyweight 1 | HW1A | 120gsm | 003R98847 | A4 | A4 | A | A | A | A | A | A | |
| | | | | 003R98848 | | | A | A | | | | | A |
| | | | | 003R98849 | | | | | | | | | A |
| | Heavyweight 1 | HW1B | 160gsm | 003R98852 | A4 | A4 | A | A | A | A | A | A | |
| | | | | 003R98854 | | | A | A | | | | | A |
| | | | | 003R98855 | | | | | | | | | A |
| | Heavyweight 2 | HW2A | 200 gsm | 003R97967 | A4 | A4 | S | S | S | S | M | M | |
| | | | | 003R97968 | | | S | S | | | | | M |
| | | | | 003R97969 | | | | | | | | | M |
| | Heavyweight 2 | HW2A | 220 gsm | 003R97971 | A4 | A4 | S | S | S | S | M | M | |
| | | | | 003R97972 | | | S | S | | | | | M |
| | | | | 003R97973 | | | | | | | | | M |
| | Heavyweight 2 | HW2A | 250 gsm | 003R98975 | A4 | A4 | | | | | M | M | |
| | | | | 003R98976 | | | | | | | | | M |
| | | | | 003R98977 | | | | | | | | | M |
| | Heavyweight 2 | HW2B | 280 gsm | 003R98979 | A4 | A4 | | | | | M | M | |
| | | | | 003R98980 | | | | | | | | | M |
| | | | | 003R97981 | | | | | | | | | M |
| Heavyweight 2 | HW2B | 300 gsm | 003R97983 | A4 | A4 | | | | | M | M | | |
| | | | 003R97984 | | | | | | | | | M | |
| | | | 003R97985 | | | | | | | | | M | |

Trays 1,2,3,4 & 5:
 Plain/Bond/Recycled (64-105 gsm) 
 Transparency 
 Heavyweight 1 (105-176 gsm) 
 Coated 1 (105-176 gsm) 
 Coated 2 (176-280 gsm) 
 Heavyweight 2 (176-300 gsm) 
 Label 
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| Media | Paper Type | Image Quality System Setting | Weight | Re-Order # | Type | Size | Trays 1-4 | | | | | Bypass | Additional Information |
|---------------------------------|---------------|------------------------------|-----------|------------|------|------|-----------|---|---|---|---|--------|------------------------|
| | | | | | | | 1 | 2 | 3 | 4 | 5 | | |
| Xerox Colotech+ (Blue label) | Plain | Plain B | 90 gsm | 003R94641 | A4 | A4 | A | A | A | A | A | A | |
| | | | | 003R94642 | | | A | A | | | A | | |
| | | | | 003R95838 | | | | | | | A | | |
| | Plain | Plain B | 100 gsm | 003R94646 | A4 | A4 | A | A | A | A | A | A | |
| | | | | 003R94647 | | | A | A | | | A | | |
| | | | | 003R95839 | | | | | | | A | | |
| | Heavyweight 1 | HW1A | 120gsm | 003R94651 | A4 | A4 | A | A | A | A | A | A | |
| | | | | 003R94652 | | | A | A | | | A | | |
| | | | | 003R94840 | | | | | | | A | | |
| | Heavyweight 1 | HW1B | 160gsm | 003R94656 | A4 | A4 | A | A | A | A | A | A | |
| | | | | 003R94657 | | | A | A | | | A | | |
| | | | | 003R95841 | | | | | | | A | | |
| | Heavyweight 2 | HW2A | 200 gsm | 003R94661 | A4 | A4 | S | S | S | S | M | M | |
| | | | | 003R94662 | | | S | S | | | M | | |
| | | | | 003R95842 | | | | | | | M | | |
| Heavyweight 2 | HW2A | 220 gsm | 003R94668 | A4 | A4 | S | S | S | S | M | M | | |
| | | | 003R94669 | | | S | S | | | M | | | |
| | | | 003R95843 | | | | | | | M | | | |
| Heavyweight 2 | HW2A | 250 gsm | 003R94671 | A4 | A4 | | | | | M | M | | |
| | | | 003R94672 | | | | | | | M | | | |
| | | | 003R95844 | | | | | | | M | | | |
| Heavyweight 2 | HW2B | 280 gsm | 003R97097 | A4 | A4 | | | | | M | M | | |
| | | | 003R97098 | | | | | | | M | | | |
| | | | 003R97099 | | | | | | | M | | | |
| Heavyweight 2 | HW2B | 300 gsm | 003R97552 | A4 | A4 | | | | | M | M | | |
| | | | 003R97553 | | | | | | | M | | | |
| | | | 003R97554 | | | | | | | M | | | |
| Xerox Colotech+ Natural White | Plain | Plain B | 100 gsm | 003R97102 | A4 | A4 | A | A | A | A | A | A | |
| | | | | 003R97103 | | | A | A | | | A | | |
| | | | | 003R97397 | | | | | | | A | | |
| | Heavyweight 1 | HW1B | 160gsm | 003R95956 | A4 | A4 | A | A | A | A | A | A | |
| | | | | 003R95957 | | | A | A | | | A | | |
| | | | | 003R97276 | | | | | | | A | | |
| | Heavyweight 2 | HW2A | 200gsm | 003R95958 | A4 | A4 | S | S | S | S | M | M | |
| | | | | 003R95959 | | | S | S | | | M | | |
| | | | | 003R97277 | | | | | | | M | | |

Trays 1,2,3,4 & 5:
 Plain/Bond/Recycled (64-105 gsm) 
 Transparency 
 Heavyweight 1 (105-176 gsm) 
 Coated 1 (105-176 gsm) 
 Coated 2 (176-280 gsm) 
 Heavyweight 2 (176-300 gsm) 
 Label 
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| Media | Paper Type | Image Quality System Setting | Weight | Re-Order # | Type | Size | Trays 1-4 | | | | | Bypass | Additional Information |
|-----------------------|------------|------------------------------|-----------|------------|------|------|-----------|---|---|---|---|--|------------------------|
| | | | | | | | 1 | 2 | 3 | 4 | 5 | | |
| Xerox Colotech+ Gloss | Coated 1 | Coated 1A | 120gsm | 003R90336 | A4 | A3 | S | S | S | S | M | Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints. | |
| | | | | 003R90337 | | | S | S | | | M | | |
| | | | | 003R90338 | | | | | | | M | | |
| | Coated 1 | Coated 1B | 140gsm | 003R90339 | A4 | A3 | S | S | S | S | M | | |
| | | | | 003R90340 | | | S | S | | | M | | |
| | | | | 003R90341 | | | | | | | M | | |
| | Coated 1 | Coated 1B | 170gsm | 003R90342 | A4 | A3 | S | S | S | S | M | | |
| | | | | 003R90343 | | | S | S | | | M | | |
| | | | | 003R90344 | | | | | | | M | | |
| | Coated 2 | | 210gsm | 003R90345 | A4 | A3 | S | S | S | S | M | | |
| | | | | 003R90346 | | | S | S | | | M | | |
| | | | | 003R90347 | | | | | | | M | | |
| Coated 2 | | 250gsm | 003R90348 | A4 | A3 | | | | | M | | | |
| | | | 003R90349 | | | | | | | M | | | |
| | | | 003R90350 | | | | | | | M | | | |
| Coated 2 | | 280gsm | 003R90351 | A4 | A3 | | | | | M | | | |
| | | | 003R90352 | | | | | | | M | | | |
| | | | 003R90353 | | | | | | | M | | | |
| Xerox Colotech+ Silk | Coated 1 | Coated 1A | 120gsm | 003R90355 | A4 | A3 | S | S | S | S | M | Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints. | |
| | | | | 003R90356 | | | S | S | | | M | | |
| | | | | 003R90357 | | | | | | | M | | |
| | Coated 1 | Coated 1B | 140gsm | 003R90358 | A4 | A3 | S | S | S | S | M | | |
| | | | | 003R90359 | | | S | S | | | M | | |
| | | | | 003R90360 | | | | | | | M | | |
| | Coated 1 | Coated 1B | 170gsm | 003R90361 | A4 | A3 | S | S | S | S | M | | |
| | | | | 003R90362 | | | S | S | | | M | | |
| | | | | 003R90363 | | | | | | | M | | |
| | Coated 2 | | 210gsm | 003R90364 | A4 | A3 | S | S | S | S | M | | |
| | | | | 003R90365 | | | S | S | | | M | | |
| | | | | 003R90366 | | | | | | | M | | |
| Coated 2 | | 250gsm | 003R90367 | A4 | A3 | | | | | M | | | |
| | | | 003R90368 | | | | | | | M | | | |
| | | | 003R90369 | | | | | | | M | | | |
| Coated 2 | | 280gsm | 003R90370 | A4 | A3 | | | | | M | | | |
| | | | 003R90371 | | | | | | | M | | | |
| | | | 003R90372 | | | | | | | M | | | |








Trays 1,2,3,4 & 5:
 Plain/Bond/Recycled (64-105 gsm) ■
 Transparency ■
 Heavyweight 1 (105-176 gsm) ■
 Coated 1 (105-176 gsm) ■
 Coated 2 (176-280 gsm) ■
 Heavyweight 2 (176-300 gsm) ■
 Label ■

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| Media | Paper Type | Image Quality System Setting | Weight | Re-Order # | Type | Size | Trays 1-4 | | | | | Bypass | Additional Information |
|----------------------------------|---------------------------------------|------------------------------|----------------------------|-------------------|-----------|------|-----------|---|---|---|--|--|------------------------|
| | | | | | | | 1 | 2 | 3 | 4 | 5 | | |
| Xerox Colotech+ Supergloss | Coated 1 | Coated 1B | 135gsm | 003R97679 | | A4 | | | | | M | Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints. | |
| | Coated 1 or Coated 2 or Heavyweight 2 | | 160gsm | 003R97680 | | A4 | | | | | M | Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 1, Coated 2, or Heavyweight 2 may occur. | |
| | | | | 003R97681 | | A3 | | | | M | | | |
| | Coated 2 or Heavyweight 2 | | 210gsm | 003R97682 | | A4 | | | | | M | Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur. | |
| | | | | 003R97683 | | A3 | | | | M | | | |
| | | | | 003R97684 | | SRA3 | | | | M | | | |
| | Coated 2 or Heavyweight 2 | | 250gsm | 003R97686 | | A4 | | | | | M | Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur. | |
| | | | | 003R97687 | | A3 | | | | M | | | |
| 003R97688 | | | | | SRA3 | | | | M | | | | |
| Xerox Colour Copier/Laser Labels | Label Mode | Label 1 | 003R93872 | 1-up | A4 | S | S | S | S | S | Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray | | |
| | | | 003R95813 | 4-up | A4 | S | S | S | S | S | | | |
| | | | 003R93874 | 8-up | A4 | S | S | S | S | S | | | |
| | | | 003R93875 | 14-up | A4 | S | S | S | S | S | | | |
| | | | 003R95815 | 21-up | A4 | S | S | S | S | S | | | |
| | | | 003R97524 | 24-up | A4 | S | S | S | S | S | | | |
| Xerox Transparency | Transparency Mode | | 003R98205 | | A4 | S | S | S | S | S | It is not recommended to output more than 20 transparencies at a time. If your job is larger than 20 pages, use Transparency Separators feature. | | |
| Xerox Dividers Straight Collated | Heavyweight 2 | HW 1B | 003R91012 (5 Bank) | Straight Collated | 223x297mm | | | | | | | | |
| | | | 003R91014 (10 Bank) | Straight Collated | | | | | | | | | |
| | | | 003R91025 (5 Bank Rainbow) | Straight Collated | | | | | | | | | |
| Xerox Universal Transfer Paper | Coated 1 | Coated 1B | 003R93544 | | A4 | | | | | S | Transfer Paper is not intended for extensive/exclusive usage in the machine. Load 10 sheets max. Side to be imaged is face up. Sheets must be delivered to the output tray in the "face up" orientation and removed individually. Finishing devices are not currently supported. | | |
| | | | 003R93545 | | A3 | | | | S | | | | |
| Window GraphiX Opaque | Heavyweight 1 | HW 1 Special 2 | 003R97511 | | A4 | | | | | S | Environmental conditions may require that this product be fed one sheet at a time. Gloss variations can occur from machine rolls. Especially on high area coverage prints. Limit to short runs | | |
| 003R97539 | | | | A3 | | | | S | | | | | |
| Window GraphiX Clear | | | 003R97494 | | A4 | | | | S | | | | |

Trays 1,2,3,4 & 5:
 Plain/Bond/Recycled (64-105 gsm) 
 Transparency 
 Heavyweight 1 (105-176 gsm) 
 Coated 1 (105-176 gsm) 
 Coated 2 (176-280 gsm) 
 Heavyweight 2 (176-300 gsm) 
 Label 
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| Media | Paper Type | Image Quality System Setting | Weight | Re-Order # | Type | Size | Trays 1-4 | | | | | Bypass | Additional Information |
|-----------------------------------|---------------------------|------------------------------|---------|-----------------------|------|------------|-----------|---|---|---|---|--|---|
| | | | | | | | 1 | 2 | 3 | 4 | 5 | | |
| Xerox ColoBind Gloss Cover | Coated 2 | | 210gsm | 003R98022 (1.5mm) | | Custom | | | | | | M | Post script Custom Page size required for 1.5mm,9mm and 12 mm spines. Manual Duplex only. Moderate curl and slightly skewed stacking should be expected |
| | | | | 003R98023 (3mm) | | Custom | | | | | | M | |
| | | | | 003R98024 (6mm) | | Custom | | | | | | M | |
| | | | | 003R98025 (9mm) | | Custom | | | | | | M | |
| | | | | 003R98026 (12mm) | | Custom | | | | | | M | |
| | | | | 003R98027 (multipack) | | Custom | | | | | | M | |
| Xerox Colour Laser Business Cards | Heavyweight 2 | HW2A | 195 gsm | 003R97512 | | A4 (10-up) | | | | | M | Run A4 Short Edge Feed only, Simplex only. Do not image within 5mm of score lines and die cuts. Manual Duplex is possible, however please do not print within 5mm of the tape on the 2nd side. | |
| Xerox DuraPaper Label | Heavyweight 2 | HW2A | 256gsm | 003R97344 | | A4 | | | | | S | Labels are not intended as sole application of machine. Fan sheets before loading. Do not stack large amounts in Output Tray. Finishing devices are not currently supported. | |
| Xerox Supergloss Document Folder | Coated 2 or Heavyweight 2 | HW2A | 250gsm | 003R97634 | | SRA3 | | | | | M | Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur. | |
| ValuPerfCard | Heavyweight 2 | HW 2A | | 003R97677 (Gloss) | | A4 | | | | | S | Short edge feed | |
| | | | | 003R97690 (Matt) | | A4 | | | | | S | | |