

Recommended Xerox Materials List of WorkCentre 7232 / 7242

For use in Europe

Revision 1.0 - Issued June 2007

Important Notes:

All media is listed by product, paper type, paper tray settings - image quality, weight (standard gsm), re-order number, size, tray runability, and integrated office finisher runability. The additional information column is for hints and tips on how to run certain media applications.

Machine reliability specifications may be affected by increased usage of Heavyweight 1, Heavyweight 2, Coated 1, and Coated 2 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1, Heavyweight 2, Coated 1, and Coated 2 modes or special application media types for long duration copy/print runs

Environmental Conditions may require that coated paper be fed one sheet at a time through Tray 5, (Bypass/SMH). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher

The Integrated Office Finisher is capable of stapling at maximum (maximum number may decrease if paper weight is greater than 90 gsm):
50 Sheets of in B5, A4, or 16k in Long Edge Feed (LEF); or of A4 in Short Edge Feed (SEF)
30 Sheets of B4, A3, or 8K








If only papers which require Paper Tray Settings - Image Quality other than the default setting (Plain D) will be used, the administrator can change the default setting to match the Image Quality setting of the paper being used.

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Trays 1,2,3, TTM, SMH & HCF

Plain / Bond / Recycled (64 - 105 gsm)  Coated 1 (106 - 169 gsm)  Heavyweight 1 (106 - 169 gsm)  Transparency 
 Coated 2 (170 - 216 gsm)  Heavyweight 2 (170 - 216 gsm)  Label 

Paper Types are selected when Paper Tray is closed

RML 6/12/07
WorkCentre
7232 & 7242
Europe
V 1.0

A = Auto Duplex Full Color
 B = Auto Duplex Monochrome
 S = Simplex Only
 M = Manual Duplex

Integrated Office Finisher **

- Capable of Stacking Paper Type
- ♦ Capable of Stapling Paper Type

Media	Paper Type	Paper Tray Settings - Image Quality	Weight	Re-Order #	Type	Size	Trays					SMH (Bypass)	HCF	Integrated Office Finisher Stack Staple	Additional Information		
							2TM			TTM						5	6
							1	2	3	2	3						
Xerox Business Paper	Plain*	Plain F	80 gsm	003R91821		A3	A	A	A			A		•	♦		
				003R91802 (2 hole)		A4	A	A	A	A	A	A	A	A	•		♦
				003R91820		A4	A	A	A	A	A	A	A	A	•		♦
				003R91823 (4 hole)		A4	A	A	A	A	A	A	A	A	•		♦
Xerox Premier	Plain*	Plain F	80 gsm	003R91721		A3	A	A	A			A		•	♦		
				003R91720		A4	A	A	A	A	A	A	A	A	•		♦
				003R91741		US Legal	A	A	A			A		•	♦		
				003R91723 (4 hole)		A4	A	A	A	A	A	A	A	A	•		♦
	Plain*	Plain F	90 gsm	003R91853		A3	A	A	A			A		•	♦		
				003R91850 (4 hole)		A4	A	A	A	A	A	A	A	A	•		♦
Plain*	Plain F	100 gsm	003R93609		A4	A	A	A	A	A	A	A	•	♦			
			003R93608		A4	A	A	A	A	A	A	A	A	•		♦	
Xerox Premier TCF	Heavyweight 1	Heavyweight 1A	120 gsm	003R93007		A4	B	B	B	B	B	B	B	•	♦		
	Heavyweight 1	Heavyweight 1A	160 gsm	003R93009		A4	B	B	B	B	B	B	B	•	♦		
	Heavyweight 2	Heavyweight 2A	200 gsm	003R93011		A4	S	S	S	S	S	M	S	•	♦		Environmental conditions may require that this product be fed one sheet at a time
Xerox Exclusive	Bond	Plain A	80 gsm	003R90208		A4	A	A	A	A	A	A	A	•	♦		
				003R91712 (4 hole)		A4	A	A	A	A	A	A	A	A	•		♦
				003R90209		A3	A	A	A			A		•	♦		
	Bond	Plain A	90 gsm	003R90618		A3	A	A	A			A		•	♦		
				003R91845 (4 hole)		A4	A	A	A	A	A	A	A	A	•		♦
	Bond	Plain A	100 gsm	003R94574		A4	A	A	A	A	A	A	A	•	♦		
			003R94573	A3		A	A	A			A		•	♦			
Xerox Recycled Supreme	Plain*	Plain F	80 gsm	003R94568		A3	A	A	A			A		•	♦		
				003R94567(4 hole)		A4	A	A	A	A	A	A	A	A	•		♦
				003R94565		A4	A	A	A	A	A	A	A	A	•		♦
Plain*	Plain F	90 gsm	003R95156		A4	A	A	A	A	A	A	A	•	♦			
			003R95161		A4	A	A	A	A	A	A	A	A	•		♦	
Xerox Colour Impressions	Plain	Plain A	80 gsm	003R97661		A4	A	A	A	A	A	A	A	•	♦		
				003R97662		A3	A	A	A			A		•	♦		
	Plain	Plain A	90 gsm	003R97663		A4	A	A	A	A	A	A	A	•	♦		
				003R97664		A3	A	A	A			A		•	♦		
	Plain	Plain A	100 gsm	003R97666		A4	A	A	A	A	A	A	A	•	♦		
			003R97667	A3		A	A	A			A		•	♦			
Heavyweight 1	Heavyweight 1A	120 gsm	003R97669		A3	B	B	B			B		•	♦			
Bond	Plain A	90 gsm	003R97990			A3	A	A	A			A		•		♦	
			003R97988	A4		A	A	A	A	A	A	A	A	•	♦		
			003R97989 (4 hole)	A4		A	A	A	A	A	A	A	A	•	♦		
Bond	Plain A	100 gsm	003R97955		A3	A	A	A			A		•	♦			
			003R97993		A4	A	A	A	A	A	A	A	A	•		♦	

Supplies, contact your local Xerox Distributor or a recommended distributor. For the most recent version of this list visit our website at www.xerox.com, select "Country", then "Supplies and Consumables", then "Recommended Material Lists"

Xerox Colotech+ GOLD				003R97954 (4 hole)
	Heavyweight 1	Heavyweight 1A	120 gsm	003R97959 003R97958
	Heavyweight 1	Heavyweight 1A	160 gsm	003R97964 003R97963
	Heavyweight 2	Heavyweight 2A	200 gsm	003R97968 003R97967

A4	A	A	A	A	A	A	A	•	◆	
A3	B	B	B			B		•	◆	Environmental conditions may require that this product be fed one sheet at a time
A4	B	B	B	B	B	B	B	•	◆	
A3	B	B	B			B		•	◆	
A4	B	B	B	B	B	B	B	•	◆	
A3	S	S	S			M		•	◆	
A4	S	S	S	S	S	M	S	•	◆	

Xerox Colotech+	Bond	Plain A	90 gsm	003R94642 003R94641 003R97673 (4 hole)		A3 A4 A4	A A	A A A	• • •	◆ ◆ ◆	
	Bond	Plain A	100 gsm	003R94647 003R94646 003R97674 (4 hole)		A3 A4 A4	A A	A A A	• • •	◆ ◆ ◆	
	Heavyweight 1	Heavyweight 1A	120 gsm	003R94652 003R94651		A3 A4	B B B B B B B B B B B B B B	B B	• •	◆ ◆	Environmental conditions may require that this product be fed one sheet at a time
	Heavyweight 1	Heavyweight 1A	160 gsm	003R94657 003R94656		A3 A4	B B B B B B B B B B B B B B	B B	• •	◆ ◆	
	Heavyweight 2	Heavyweight 2A	200 gsm	003R94662 003R94661		A3 A4	S S S S S M S S S S S M	M S	• •	◆ ◆	
Xerox Colotech+ Gloss Coated	Coated 1	Coated 1A	120 gsm	003R97574 003R97575	Coated 2 Sides	A4 A3	B B B B B B B B B B B B B B	B B	• •	◆ ◆	Environmental conditions may require that this product be fed one sheet at a time
	Coated 1	Coated 1A	140 gsm	003R97577 003R98578		A4 A3	B B B B B B B B B B B B B B	B B	• •	◆ ◆	Environmental conditions may require that this product be fed one sheet at a time
Xerox Colotech+ Silk Coated	Coated 1	Coated 1A	120 gsm	003R97593 003R97592		A3 A4	B B B B B B B B B B B B B B	B B	• •	◆ ◆	Environmental conditions may require that this product be fed one sheet at a time.
	Coated 1	Coated 1A	140 gsm	003R97596 003R97595		A3 A4	B B B B B B B B B B B B B B	B B	• •	◆ ◆	
Xerox Colotech+ Natural White	Bond	Plain A	100 gsm	003R97103 003R97102	Natural White	A3 A4	A A A A A A A A A A A A A A	A A	• •	◆ ◆	
	Heavyweight 1	Heavy 1A	160 gsm	003R95957 003R95956		A3 A4	B B B B B B B B B B B B B B	B B	• •	◆ ◆	Environmental conditions may require that this product be fed one sheet at a time
	Heavyweight 2	Heavy 2A	200 gsm	003R95959 003R95958		A3 A4	S S S S S M S S S S S M	M S	• •	◆ ◆	Environmental conditions may require that this product be fed one sheet at a time
Xerox Universal Transparencies Plain	Transparency	Transparency		003R98220		A4	S S S S S S S	S	•	◆	Paper Type Transparency should be displayed on the User Interface for trays/Bypass. It is not recommended to output more than 20 transparencies at a time.
Xerox Colotech+ Labels	Label	Label		003R93874	8 Up	A4	S S S S S S S	S	•	◆	Labels are not intended as the sole application of the machine.
				003R95815	21 UP	A4	S S S S S S S	S	•	◆	
				003R95813	4 Up	A4	S S S S S S S	S	•	◆	
				003R93873	6 Up	A4	S S S S S S S	S	•	◆	
				003R93872	1 Up	A4	S S S S S S S	S	•	◆	
Xerox Mono High Speed Labels	Label	Label	90 gsm	003R96284	10 Up	A4	S S S S S S S	S	•	◆	
				003R96177	16 Up	A4	S S S S S S S	S	•	◆	
Xerox DuraPaper Labels	Label	Label	95 gsm	003R97344	1 Up	A4	S S S S S S S	S	•	◆	

*For usage of these papers, machine administrator may change the default setting of the "Plain" Paper Type in the Image Quality section of the Paper Tray Settings from the default to "Plain A"

** Integrated Office Finisher will staple maximum of:
50 sheets of Letter, Executive, B5(LEF), A4(LEF/SEF) or 16K papers
30 sheets of Ledger/Tabloid [17x11], Legal [8.5x14], B4, A3, or 8K papers
Stapling capability will depend upon weight of paper

