Recommended Xerox Materials for WorkCentre 7228, 7235, 7245 Color (Europe)

Revision V 1.0 - Issued Date May 2006

Important Note:
All media is listed by product, Paper Type System Setting, Paper Type, weight (standard gsm), re-order number, size, and tray runability. The additional information column is for hints and tips on how to run certain media applications. Paper type System Setting and Paper Types for use with finisher option are identified within parentheses ( ). Any paper identified in parentheses can also be delivered to the Center Output Tray. Custom 5 has been preset to Bond S, you may change name if desired. Alternative Gloss settings are referenced in pink which will slow machine output speed and increase gloss on output. Alternative Gloss settings Gloss 1A, Gloss 1C, and Coated 1 Gloss cannot be auto duplexed. Please refer to the WorkCentre 7228, 7235, 7245 User Guide.

Media recommendations made in this publication are based on qualification tests* conducted using standard test images with moderate to heavy image area coverage.   Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing environment Temperature 23 degreesC±2, Relative Humidity 50% ±5.

*Machine reliability specifications may be affected by increased usage of the Heavyweight, Extra Heavyweight, Coated, Heavyweight Coated, Transparency and Label modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight, Extra Heavyweight, Coated, and Heavyweight Coated modes or special application media types for long duration copy/print runs.

For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide that comes with your equipment.

Xerox Recommended Material List (Europe)

Trays 1,2,3,4& 5-Plain/Bond/Recycled (64-105gsm)　　Transparency
Heavyweight Plain & Glossy (106-169gsm)　　label
Extra Heavyweight Plain & Heavyweight Glossy (170-220gsm)

WorkCentre 7228, 7235, 7245

A=Auto Duplex, M=Manual Duplex, S=Simplex Only, PCW=Post Consumer Waste, ECF=Elemental Chlorine Free * Sizes Not Available from HCF

Please use the Recommended Media List in conjunction with the user guide. Updates to this Recommended Media List will be found on www.xerox.com, select "Country", then "Supplies".

Media	Paper Type	Weight	Re-Order #	Type	Size	TRAYS 1-4				Bypass	Additional Information
						1	2	3	4	5	
Xerox Premier	Lightweight	60 gsm	3R91713		A4					S	Paper Type *Lightweight* should be displayed on the user interface for Trays/Bypass.
	Plain	80 gsm	3R91720		A4	A	A	A	A	A	Paper Type *Plain* should be displayed on the user interface for Trays/Bypass.
			3R91721		A3	A	A	A*	A*	A	
	Bond	90 gsm	3R91854		A4	A	A	A	A	A	Paper Type *Bond* should be displayed on the user interface for Trays/Bypass.
			3R91853		A3	A	A	A*	A*	A	
	Heavyweight	120gsm	3R93007		A4	A	A	A	A	A	Paper Type *Heavyweight* should be displayed on the user interface for Trays/Bypass.
Xerox Recycled Supreme	Recycled	80 gsm	3R91165		A4	A	A	A	A	A	Paper Type *Recycled* should be displayed on the user interface for Trays/Bypass.
			3R91166		A3	A	A	A*	A*	A	
Xerox Exclusive	Plain	80 gsm	3R90208		A4	A	A	A	A	A	Paper Type *Plain* should be displayed on the user interface for Trays/Bypass.
			3R91712		A4-4 hole	A	A	A	A	A	
			3R90209		A3	A	A	A*	A*	A	
	Bond	90 gsm	3R90600		A4	A	A	A	A	A	Paper Type *Bond* should be displayed on the user interface for Trays/Bypass.
			3R90618		A3	A	A	A*	A*	A	
Xerox Digital Colour Colotech+	Bond	90 gsm	3R94641		A4	A	A	A	A	A	Paper Type *Bond* should be displayed on the user interface for Trays/Bypass.
			3R94642		A3	A	A	A*	A*	A	
			3R94643		A3+					M	
			3R95838		SRA3					M	
	Bond	100 gsm	3R94646		A4	A	A	A	A	A	Paper Type *Bond* should be displayed on the user interface for Trays/Bypass. Alternate Paper Type- Heavy Weight can be selected for higher gloss.
			3R94647		A3	A	A	A*	A*	A	
			3R94648		A3+					M	
			3R95839		SRA3					M	
Xerox Digital Colour Colotech+ GOLD	Bond	90 gsm	3R97988		A4	A	A	A	A	A	Paper Type *Bond* should be displayed on the user interface for Trays/Bypass.
			3R97990		A3	A	A	A*	A*	A	
			3R97991		SRA3					M	
	Bond	100 gsm	3R97993		A4	A	A	A	A	A	Paper Type *Bond* should be displayed on the user interface for Trays/Bypass. Alternate Paper Type- Heavy Weight can be selected for higher gloss.
			3R97955		A3	A	A	A*	A*	A	
			3R97956		SRA3					M	

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Trays 1,2,3,4& 5-Plain/Bond/Recycled (64-105gsm) ▭ Transparency ▭
Heavyweight Plain & Glossy (106-169gsm) ▭ label ▭
Extra Heavyweight Plain & Heavyweight Glossy (170-220gsm) ▭

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Media	Paper Type	Weight	Re-Order #	Type	Size	TRAYS 1-4 1	2	3	4	Bypass 5	Additional Information
Xerox Digital Colour Colotech+	Heavyweight	120gsm	3R94651		A4	A	A	A	A	A	Paper Type *Heavyweight* should be displayed on the user interface for Trays/Bypass.
			3R94652		A3	A	A	A*	A*	A	
			3R94653		A3+					M	
			3R95840		SRA3					M	
	Heavyweight	160gsm	3R94656		A4	A	A	A	A	A	Paper Type *Heavyweight* should be displayed on the user interface for Trays/Bypass.
			3R94657		A3	A	A	A*	A*	A	
			3R94658		A3+					M	
			3R95841		SRA3					M	
	Extra Heavyweight	200 gsm	3R94661		A4	S	S	S	S	M	Paper Type *Extra Heavyweight* should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass Tray, use Extra Heavywt (Side 2) as paper type.
			3R94662		A3	S	S	S*	S*	M	
			3R94663		A3+					M	
			3R95842		SRA3					M	
	Extra Heavyweight	220 gsm	3R94668		A4	S				M	
			3R94669		A3	S				M	
			3R94670		A3+					M	
			3R95843		SRA3					M	
Xerox Digital Colour Colotech+ GOLD	Heavyweight	120gsm	3R97958		A4	A	A	A	A	A	Paper Type *Heavyweight* should be displayed on the user interface for Trays/Bypass.
			3R97959		A3	A	A	A*	A*	A	
			3R97960		SRA3					M	
	Heavyweight	160gsm	3R97963		A4	A	A	A	A	A	Paper Type *Heavyweight* should be displayed on the user interface for Trays/Bypass.
			3R97964		A3	A	A	A*	A*	A	
			3R97965		SRA3					M	
	Extra Heavyweight	200 gsm	3R97967		A4	S	S	S	S	M	Paper Type *Extra Heavyweight* should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass Tray, use Extra Heavywt (Side 2) as paper type.
			3R97968		A3	S	S	S*	S*	M	
			3R97969		SRA3					M	
	Extra Heavyweight	220 gsm	3R97971		A4	S				M	
			3R97972		A3	S				M	
			3R97973		SRA3					M	

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Trays 1,2,3,4 & 5-Plain/Bond/Recycled (64-105gsm) ▢ Transparency ▢
Heavyweight Plain & Glossy (106-169gsm) ▢ label ▢
Extra Heavyweight Plain & Heavyweight Glossy (170-220gsm) ▢

WorkCentre 7228, 7235, 7245

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Media	Paper Type	Weight	Re-Order #	Type	Size	TRAYS 1-4 1	2	3	4	Bypass 5	Additional Information
Xerox Colotech+ Natural White	Bond	100 gsm	3R97102		A4	A	A	A	A	A	Paper Type *Bond* should be displayed on the user interface for Trays/Bypass. Alternate Paper Type- Heavy Weight can be selected for higher gloss.
			3R97103		A3	A	A	A*	A*	A	
			3R97254		A3+					M	
			3R97275		SRA3					M	
	Heavyweight	160gsm	3R95956		A4	A	A	A	A	A	Paper Type *Heavyweight* should be displayed on the user interface for Trays/Bypass.
			3R95957		A3	A	A	A*	A*	A	
			3R94648		A3+					M	
			3R97276		SRA3					M	
	Extra Heavyweight	200gsm	3R95958		A4	S	S	S	S	M	Paper Type *Extra Heavyweight* should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass tray, use *Extra Heavywt (Side 2)* as paper type.
			3R95959		A3	S	S	S*	S*	M	
			3R97256		A3+					M	
			3R97277		SRA3					M	
Xerox Digital Colour Colotech+ Gloss Coated Text & Covers	Glossy	120gsm	3R97574		A4	A				A	Paper Type *Glossy* should be displayed on the user interface for Trays/Bypass. Alternate Paper Type- *Custom 6* can be selected for higher gloss. Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R97575		A3	A				A	
			3R97576		SRA3					M	
	Glossy	140gsm	3R97577		A4	A				A	
			3R97578		A3	A				A	
			3R97579		SRA3					M	
	Heavyweight Glossy	170gsm	3R97580		A4	S				M	Paper Type *Heavyweight Glossy* should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass Tray, use *Heavywt Glossy (Side 2)* as paper type. Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R97581		A3	S				M	
			3R97582		SRA3					M	
	Heavyweight Glossy	210gsm	3R97583		A4	S				M	
			3R97584		A3	S				M	
			3R97585		SRA3					M	
Xerox Digital Colour Impressions Gloss Coated Text & Cover	Glossy	120gsm	3R97886		A3	A				A	Paper Type Glossy should be displayed on the user interface for Trays/Bypass. Alternate Paper Type- Custom 6 can be selected for higher gloss. Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R97887		SRA3	A				M	
	Heavyweight glossy	210gsm	3R97889		A3	S				M	Paper Type Heavyweight Glossy should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass Tray, use Heavywt Glossy (Side 2) as paper type. Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R97890		SRA3	S				M	

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Heavyweight Plain & Glossy (106-169gsm) ▭	label ▭					
Extra Heavyweight Plain & Heavyweight Glossy (170-220gsm) ▭						

Media	Paper Type	Weight	Re-Order #	Type	Size	TRAYS 1-4 1	2	3	4	Bypass 5	Additional Information
Xerox Digital Colour Colotech+ Silk Coated Text & Covers	Glossy	120gsm	3R97592		A4	A				A	Paper Type Glossy should be displayed on the user interface for Trays/Bypass. Alternate Paper Type- *Custom 6* can be selected for higher gloss. Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R97593		A3	A				A	
			3R97594		SRA3					M	
	Glossy	140gsm	3R97595		A4	A				A	
			3R97596		A3	A				A	
			3R97597		SRA3					M	
	Heavyweight Glossy	170gsm	3R97598		A4	S				S	Paper Type *Heavyweight Glossy* should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass Tray, use *Heavywt Glossy (Side 2)* as paper type. Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R97599		A3	S				S	
			3R97600		SRA3					S	
	Heavyweight Glossy	210gsm	3R97601		A4	S				S	
			3R97602		A3	S				S	
			3R97603		SRA3					S	
Xerox Colotech+ Supergloss	Glossy	135gsm	3R97679		A4	A				M	Paper Type *Glossy* should be displayed on the user interface for Trays/Bypass. Alternate Paper Type- *Custom 6* can be selected for higher gloss. Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
	Glossy	160gsm	3R97680		A4	A				M	
			3R97681		A3	A				M	
	Glossy	210 gsm	3R97682		A4	A				M	
			3R97683		A3	A				M	
			3R97685 Pre-Scored		A4	A				M	
Xerox Colour Copier/Laser Labels	Label		3R93872	1-up	A4	S				S	Paper Type *Label* should be displayed on the user interface for Bypass. Alternate Paper Type- Heavyweight can be selected in case of any PQ relted issues. Labels are not intended as sole application of machine.
			3R95813	4-up	A4	S				S	
			3R93874	8-up	A4	S				S	
			3R93875	14-up	A4	S				S	
			3R95815	21-up	A4	S				S	
			3R97524	24-up	A4	S				S	
Xerox Supergloss Labels	Heavyweight Glossy		3R97288	1-up	A4	S				S	Paper Type *Label* should be displayed on the user interface for Bypass. Alternate Paper Type- *Heavyweight or Label* can be selected in case of any PQ relted issues. Only allow a 5-10 sheets of the SRA3 labels to collect in the output tray. Labels are not intended as sole application of machine.
			3R97540	1-up	SRA3	S				S	

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Media	Paper Type	Weight	Re-Order #	Type	Size	TRAYS 1-4				Bypass	Additional Information
						1	2	3	4	5	
Xerox Color Laser Dura Paper Label	Label		3R97344	1-up	A4	S				S	Paper Type *Label* should be displayed on the user interface for Bypass. Alternate Paper Type- *Heavyweight* can be selected in case of any PQ relted issues. Labels are not intended as sole application of machine.
Xerox Removable Label	Label		3R96177	16-up	A4	S				S	Paper Type *Label* should be displayed on the user interface for Bypass. Alternate Paper Type- *Heavyweight* can be selected in case of any PQ relted issues. Labels are not intended as sole application of machine.
			3R96178	24-up	A4	S				S	
Xerox Digital Transparency Type CLO	Transparency		3R97517		A4	S	S	S	S	S	Paper Type *Transparency* should be displayed on the user interface for trays/Bypass. It is not recommended to output more than 20 transparencies at a time.
Xerox Digital Color DocuPac Prsentation Folder High Gloss White	Heavyweight Glossy	210 gsm	3R97251		Custom					S	Custom size setting is 232 x 310 mm. Paper Type *Heavyweight Glossy* should be displayed on the user interface for Bypass. Output will have some curl. Image one sheet then assemble folder to ensure correct image placement.
Xerox Digital Color DocuPac Prsentation Folder Matt White	Extra Heavyweight	180 gsm	3R97353		Custom					S	Custom size setting is 232 x 310 mm. Paper Type *Extra Heavyweight* should be displayed on the user interface for Bypass. Image one sheet then assemble folder to ensure correct image placement.
Xerox Colour Laser Gloss CD labels	Heavyweight Glossy		3R97287	2-up	A4					S	Only allow 5 to 10 sheets of the labels to collect in the output tray. Labels are not intended as sole application of machine.
Xerox Colour Laser Matt CD labels Combi Box	Heavyweight		3R97515	2-up	A4	S				S	Paper Type *Heavyweight* should be displayed on the user interface for Tray/Bypass. Alternate Paper Type- *Label* can be selected in case of any PQ relted issues. Labels are not intended as sole application of machine.
DuraPaper	Custom 6		3R97513		SRA3					M	Paper Type Custom 6 should be displayed on the user interface for Bypass. Envirionmental conditions may require that this product be fed one sheet at a time.
Xerox High Speed Laser Labels	Label		3R96284	10-up	A4	S				S	Paper Type *Label* should be displayed on the user interface for Bypass. Alternate Paper Type- H*eavyweight* can be selected in case of any PQ relted issues. Labels are not intended as sole application of machine.

WARRANTY DISCLAIMER

Xerox makes no guarantees or warranties, either express or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that their expectations are met.

The quality of Xerox supplies is consistent from ream to ream, carton to carton, and it is backed by a Xerox 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best--Xerox Supplies.

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