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## **Recommended Xerox Media for Xerox DocuColor 2240 and DocuColor 1632 (EUROPE)**

### **Revision 3.0 February 2007**

Last revision July 2006

This supersedes any previous Recommended Media for Xerox DocuColor 2240/1632 list.

**Any additions since the preliminary publication are indicated in Blue print.**

#### **Important Note:**

Media recommendations made in this publication are based on qualification tests\* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

\* Testing environment Temperature 23 degreesC±2, Relative Humidity 50% ±5.

In the enclosed Recommended Materials List, green shaded areas marked with an "x" indicate approved product/media type configurations. Although these configurations are recommended, reliability will be based upon your operating environment and application mix.

Machine reliability specifications may be affected by increased usage of Heavyweight 1 mode and Heavyweight 2 mode. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox Sales or Service representative can advise you on using Heavyweight mode 1, Heavyweight mode 2 and the special application modes .

For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide that comes with your equipment.

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	International Cut Sheet Size				Weight (g/m <sup>2</sup> )	Output		Trays 1&2 maximum A3 Trays 3&4 maximum A4/letter trays 3&4 Long Edge Feed only	Tray 5 ( Bypass) 55 - 220 g/m2									
	A4 210 x 297 mm	A3 297 x 420 mm	A3+ 457 x305 mm	SRA3 450 x 320 mm		Black only	Full Colour		55 - 63 g/m <sup>2</sup>	64 - 105 g/m2			106-169 g/m <sup>2</sup>		170-220 g/m <sup>2</sup>		Label	Transparency
Weight range specification		→																
Media selection	→																	

Paper types are selected within System and Printer settings. Ensure that the Correct Paper mode is selected for Printing and Copying.

Xerographic/Laser		for media marked # - colour print quality will not be as good as Colotech+ papers																	
Xerox Premier	3R91713				60	x	#					x							A
Xerox Premier	3R91720				80	x	#	x				x							A
	3R91723 4-hole				80	x	#	x				x							A
Xerox Business	3R91820				80	x	#	x				x							A
Xerox Exclusive - Perfo Samaceta	3R90293				80	x	#	x				x							A
	3R95248				80	x	#	x				x							A
Xerox Xprint	3R95249				80	x	#	x				x							A
Xerox Premier TCF	3R91805				80	x	#	x				x							A
Xerox Digital Color Impressions	3R97661				80	x	x		x			x							A
	3R97662				80	x	x		x			x							A
Xerox Digital Color Impressions	3R97663				90	x	x		x			x							A
	3R97664				90	x	x		x			x							A
	3R97665				90	x	x		x			x							M
Xerox Digital Color Colotech + Gold	3R97988				90	x	x		x			x							A
	3R97990				90	x	x		x			x							A
	3R97991				90	x	x		x			x							M
Xerox Digital Color Colotech +	3R94641				90	x	x		x			x							A
	3R94642				90	x	x		x			x							A
	3R94643				90	x	x		x			x							M
Xerox Xprint	3R95254				90	x	#		x			x							A
	3R95255				90	x	#												A
Xerox Premier	3R91720				90	x	#	x				x							A
	3R91721				90	x	#												A
Xerox Digital Color Impressions	3R97666				100	x	x		x			x							A
	3R97667				100	x	x		x			x							A
	3R97668				100	x	x		x			x							M
Xerox Digital Color Colotech + Gold	3R97993				100	x	x		x			x							A
	3R97955				100	x	x		x			x							A
	3R97956				100	x	x		x			x							M

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	International Cut Sheet Size			Weight (g/m <sup>2</sup> )	Output		Trays 1&2 maximum A3 Trays 3&4 maximum A4/letter trays 3&4 Long Edge Feed only										Tray 5 ( Bypass) 55 - 220 g/m2				
	A4 210 x 297 mm	A3 297 x 420 mm	A3+ 457 x305 mm		Black only	Full Colour	plain	bond	recycled	Auto Duplex	light weight	plain	bond	recycled	Duplex A = auto M = manual	Heavy weight paper 1	Heavy weight paper 1 -side 2	Heavy weight paper 2	Heavy weight paper 2 -side 2	Label	Trans- parency
Weight range specification	→						64 - 105 g/m <sup>2</sup>				55 - 63 g/m <sup>2</sup>	64 - 105 g/m2			106-169 g/m <sup>2</sup>		170-220 g/m <sup>2</sup>				
Media selection	→																				
Paper types are selected within System and Printer settings. Ensure that the Correct Paper mode is selected for Printing and Copying.																					
Xerox Digital Color Colotech +	3R94646			100	x	x		x		x			x		A						
		3R94647		100	x	x		x		x			x		A						
			3R94648	100	x	x		x		x			x		M						
Xerox Digital Color Colotech + Natural White	3R97102			100	x	x		x		x			x		A						
		3R97103		100	x	x		x		x			x		A						
Xerox Xprint	3R95256			100	x	x		x		x			x		A						
		3R95257		100	x	x		x					x		A						
Xerox Digital Color Impressions		3R97669		120	x	x										x	M				
			3R97670	120	x	x										x	M				
Xerox Digital Color Colotech + Gold	3R97958			120	x	x										x	M				
		3R97959		120	x	x										x	M				
			3R97960	120	x	x										x	M				
Xerox Digital Color Colotech +	3R94651			120	x	x										x	M				
		3R94652		120	x	x										x	M				
			3R94653	120	x	x										x	M				
Index/Cover																					
Xerox Digital Color Colotech + Gold	3R97963			160	x	x										x	M				
		3R97964		160	x	x										x	M				
			3R97965	160	x	x										x	M				
Xerox Digital Color Colotech +	3R94656			160	x	x										x	M				
		3R94657		160	x	x										x	M				
			3R94658	160	x	x										x	M				
Xerox Digital Color Colotech + Natural White	3R95956			160	x	x										x	M				
		3R95957		160	x	x										x	M				
Xerox Digital Color Colotech + Gold	3R97967			200	x	x												x	M		
		3R97968		200	x	x												x	M		
			3R97969	200	x	x												x	M		
Xerox Digital Color Colotech +	3R94661			200	x	x												x	M		
		3R94662		200	x	x												x	M		
			3R94663	200	x	x												x	M		

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	A4 210 x 297 mm	A3 297 x 420 mm	A3+ 457 x305 mm		Black only	Full Colour	plain	bond	recycled	Auto Duplex	light weight	plain	bond	recycled	Duplex A = auto M = manual	Heavy weight paper 1	Heavy weight paper 1 -side 2	Heavy weight paper 2	Heavy weight paper 2 -side 2	Label
Weight range specification	→						64 - 105 g/m <sup>2</sup>				55 - 63 g/m <sup>2</sup>	64 - 105 g/m2			106-169 g/m <sup>2</sup>		170-220 g/m <sup>2</sup>			
Media selection	→																			
Paper types are selected within System and Printer settings. Ensure that the Correct Paper mode is selected for Printing and Copying.																				
Xerox Digital Color Colotech + Natural White	3R95958			200	x	x												x	M	
		3R95959		200	x	x												x	M	
<b>Coated Papers</b>	Gloss variation can occur from machine rolls especially on high area coverage																			
Xerox Digital Color Colotech + Gloss Coated	3R97574			120	x	x												x	M	
		3R97575		120	x	x												x	M	
Xerox Digital Colour Impressions Gloss Coated		3R97886		120	x	x												x	M	
Xerox Digital Color Colotech + Silk Coated	3R97592			120	x	x												x	M	
		3R97593		120	x	x												x	M	
Xerox Digital Color Colotech + Gloss Coated	3R97577			140	x	x												x	M	
		3R97578		140	x	x												x	M	
Xerox Digital Color Colotech + Silk Coated	3R97595			140	x	x												x	M	
		3R97596		140	x	x												x	M	
Xerox Digital Color Colotech + Gloss Coated	3R97580			170	x	x												x	M	
		3R97581		170	x	x												x	M	
Xerox Digital Color Colotech + Silk Coated	3R97598			170	x	x												x	M	
		3R97599		170	x	x												x	M	
Xerox Digital Color Colotech + Gloss Coated	3R97583			210	x	x												x	M	
		3R97584		210	x	x												x	M	
Xerox Digital Colour Impressions Gloss Coated		3R97889		210	x	x												x	M	
Xerox Digital Color Colotech + Silk Coated	3R97601			210	x	x												x	M	
		3R97602		210	x	x												x	M	
<b>Coated One Side Cover C1S</b>	Gloss variation can occur from machine rolls especially on high area coverage																			
Xerox Digital Color Colotech+ Supergloss	3R97679			135	x	x												x	M	

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	A4 210 x 297 mm	A3 297 x 420 mm	A3+ 457 x305 mm		Black only	Full Colour	64 - 105 g/m <sup>2</sup>					55 - 63 g/m <sup>2</sup>	64 - 105 g/m2			106-169 g/m <sup>2</sup>		170-220 g/m <sup>2</sup>		Label	Trans- parency					
Weight range specification	→																									
Media selection	→																									
Paper types are selected within System and Printer settings. Ensure that the Correct Paper mode is selected for Printing and Copying.																										
	3R97680	3R97681			160	x	x																			
Xerox Digital Color Colotech+ Supergloss					210	x	x																			
Xerox Digital Color Colotech+ Supergloss					210	x	x																			
Xerox Digital Color Colotech+ Super Prescored					210	x	x																			
Transparency																										
Xerox Transparency for Colour Paper Label						x	x																		x	
Xerox Colotech Supergloss label					1-UP	x	x																		x	
Xerox Colour Copier/Laser Labels					1-UP	x	x																		x	
					4-UP	x	x																		x	
					8-UP	x	x																		x	
					14-UP	x	x																			x
					21-UP	x	x																			x
					24-UP	x	x																			x
Xerox Removable label					16-up	x	#																		x	
					24-up	x	#																		x	
Xerox Colotech Supergloss CD label 117mm x 41mm					2-UP	x	x																		x	
Xerox CD label & CD insert Combi Box					2-UP	x	x		insert only		insert only			insert only											x	



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Weight range specification	→						64 - 105 g/m <sup>2</sup>	55 - 63 g/m <sup>2</sup>	64 - 105 g/m2			106-169 g/m <sup>2</sup>		170-220 g/m <sup>2</sup>									
Media selection	→																						
Paper types are selected within System and Printer settings. Ensure that the Correct Paper mode is selected for Printing and Copying.																							
<b>Synthetic Label</b>																							
Xerox Durapaper Label - waterproof, oil, chemical resistant	3R97344				1-UP	x	x																x
<b>Synthetic media</b>																							
Xerox Premium Never Tear	3R98058				120 micron	x	x						x				A	NOTE: Use PLAIN MODE only. NOT to be used as sole application. Limit 300 per day					
<b>Special Application Media</b> for media marked # - colour print quality will not be as good as Colotech+ papers																							
Gloss variation can occur from machine rolls especially on high area coverage																							
Xerox DocuPac Glossy White Presentation folder	3R97251				210	x	x															x	M
Xerox DocuPac Matt Presentation folder	3R97353				180	x	#															x	M
Gloss variation can occur from machine rolls especially on high area coverage																							
Xerox Laser Window GraphiX Clear (window decal)	3R97494				1-up	x	x							x									
Gloss variation can occur from machine rolls especially on high area coverage																							
Xerox Laser Window GraphiX Opaque White (window decal)	3R97511				1-up	x	x							x									
		3R97539			1-up	x	x							x									
NOTE: Use PLAIN MODE only. NOT to be used as sole application. Limit 300 per day																							
Greetings cards	3R97685	Use Colotech Supergloss Pre-scored 210g/m <sup>2</sup> (see above).																					
50 Sheets maximum. For print mode use Heavyweight 1. SEF stripe lead edge																							
Transfer paper	3R97948	3R97950																					x

