1. Product and Company Identification

Trade Name  Toner  for  WorkCentre 5845, WorkCentre 5855, WorkCentre 5865, WorkCentre 5875, WorkCentre 5890, WorkCentre 5855i, WorkCentre 5865i, WorkCentre 5875i, WorkCentre 5890i

Part no. 006R01551, 006R01552, 093K04602, 093K04612

Color  Black

Pure substance/preparation  Preparation

Identified uses  Xerographic printing

Manufactured by  Xerox Corporation

Rochester, NY 14644

Emergency telephone  Safety Information US: (800) 275-9376

Chemical Emergency only (Chemtrec) (800) 424-9300

2. Hazards Identification

Classification of the substance or mixture

Customer use / Cartridges and sealed bottles

OSHA Hazard Classification

This product is an article which contains a mixture / preparation in powder form. Safety information is given for exposure to the article as sold and used by the customer. Intended use of the product is not expected to result in exposure to the mixture / preparation based on the packaging and method of dispensing.

While this material is not considered hazardous by the OSHA hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information for the safe handling and proper use of the product. This SDS should be retained and made available to employees and other users of this product.

Label elements

Signal Word  None
Hazard Statements
None required

Precautionary Statements
None required

Potential Health Effects

Principle Routes of Exposure
Inhalation

Acute Toxicity
Eyes
No known effect
Skin
No known effect
Inhalation
No known effect
Ingestion
No known effect

Chronic effects
Main symptoms
Overexposure may cause: mild respiratory irritation similar to nuisance dust.

Aggravated medical conditions
None under normal use conditions

Environmental hazard
The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

3. Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyester Resin</td>
<td>186397-54-6</td>
<td>&gt;80</td>
</tr>
<tr>
<td>Magnetite</td>
<td>1317-61-9</td>
<td>&gt;10</td>
</tr>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>&lt;5</td>
</tr>
<tr>
<td>Polypropylene wax</td>
<td>9003-07-0</td>
<td>&lt;3</td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>13463-67-7</td>
<td>&lt;1</td>
</tr>
</tbody>
</table>

4. First Aid Measures

General advice
For external use only. When symptoms persist or in all cases of doubt seek medical advice. Show this material safety data sheet to the doctor in attendance.

Eye contact
Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes.

Skin contact
Wash skin with soap and water

Inhalation
Move to fresh air

Ingestion
Rinse mouth with water and afterwards drink plenty of water or milk

Notes to physician
Treat symptomatically

Protection of first-aiders
No special protective equipment required

5. Fire-Fighting Measures

Flammable properties
Not flammable. Will not readily ignite

Flash point
Not applicable

Suitable extinguishing media
Use water spray or fog; do not use straight streams, Foam

Unsuitable extinguishing media
Do not use a solid water stream as it may scatter and spread fire
Specific hazards arising from the chemical
Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

Hazardous combustion products
Hazardous decomposition products due to incomplete combustion, Carbon oxides, Nitrogen oxides (NOx)

Explosion Data

Sensitivity to Mechanical Impact
Not impact sensitive

Sensitivity to Static Discharge
Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

Protective Equipment and Precautions for Firefighters
In the event of fire and/or explosion do not breathe fumes. Wear fire/flame resistant/retardant clothing. Use self-contained pressure-demand breathing apparatus if needed to prevent exposure to smoke or airborne toxins.

6. Accidental Release Measures

Personal Precautions
Avoid breathing dust

Environmental Precautions
No special environmental precautions required

Methods for containment
Prevent dust cloud

Methods for cleaning up
Prevent dust cloud. Sweep up or vacuum up spillage and collect in suitable container for disposal. Use non-sparking tools and equipment.

Other information
The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

7. Handling and Storage

Advice on safe handling
Handle in accordance with good industrial hygiene and safety practice
Avoid dust accumulation in enclosed space
Prevent dust cloud

Technical measures/Storage conditions
Keep container tightly closed in a dry and well-ventilated place. Store at room temperature

Hygiene measures
None under normal use conditions

8. Exposure Controls/Personal Protection

Exposure guidelines
No information available

Product Information

ACGIH TLV TWA 10 mg/m³ (inhalable particles)
ACGIH TLV TWA 3 mg/m³ (respirable dust)
OSHA PEL TWA 15 mg/m³ (total dust)
OSHA PEL TWA 5 mg/m³ (respirable dust)
Xerox Exposure Limit 2.5 mg/m³ (total dust)
Xerox Exposure Limit 0.4 mg/m³ (respirable dust)

Other information
The results obtained from a Xerox sponsored Chronic Toner Inhalation Study demonstrated no lung changes in rats for the lowest (1 mg/m³) exposure level (the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of animals at the middle (4mg/m³) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16
mg/m³) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with an EPA testing protocol.

**Occupational Exposure Controls**

**Engineering measures**
None under normal use conditions

**Personal Protective Equipment**

**Customer use / Cartridges and sealed bottles**

- **Respiratory protection**
  No special protective equipment required
- **Eye/Face protection**
  No special protective equipment required
- **Skin and body protection**
  No special protective equipment required
- **Hand protection**
  No special protective equipment required

**9. Physical and Chemical Properties**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Appearance</strong></td>
<td>Powder</td>
</tr>
<tr>
<td><strong>Odor</strong></td>
<td>Faint</td>
</tr>
<tr>
<td><strong>Physical state</strong></td>
<td>Solid</td>
</tr>
<tr>
<td><strong>Color</strong></td>
<td>Black</td>
</tr>
<tr>
<td><strong>Flash point</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Boiling point/range</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Autoignition temperature</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Explosive properties</strong></td>
<td>Fine dust dispersed in air,</td>
</tr>
<tr>
<td></td>
<td>in sufficient concentrations,</td>
</tr>
<tr>
<td></td>
<td>and in the presence of an</td>
</tr>
<tr>
<td></td>
<td>ignition source is a</td>
</tr>
<tr>
<td></td>
<td>potential dust explosion</td>
</tr>
<tr>
<td></td>
<td>hazard</td>
</tr>
<tr>
<td><strong>Vapor pressure</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Vapor density</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Water solubility</strong></td>
<td>Negligible</td>
</tr>
<tr>
<td><strong>Viscosity</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Partition coefficient</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Melting point/range</strong></td>
<td>Not determined</td>
</tr>
<tr>
<td><strong>Freezing point</strong></td>
<td>Not applicable</td>
</tr>
<tr>
<td><strong>Decomposition temperature</strong></td>
<td>Not determined</td>
</tr>
<tr>
<td><strong>Specific gravity</strong></td>
<td>~ 1 (toner component)</td>
</tr>
<tr>
<td></td>
<td>~ 5 (carrier component)</td>
</tr>
</tbody>
</table>

**10. Stability and Reactivity**

- **Reactivity**
  No dangerous reaction known under conditions of normal use
- **Stability**
  Stable under normal conditions
- **Incompatible products**
  None
### Conditions to Avoid
Prevent dust cloud. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

### Hazardous Decomposition Products
None under normal use

### Hazardous polymerization
Hazardous polymerization does not occur

### Hazardous reactions
None under normal processing

### 11. Toxicological Information
The toxicity data noted below is based on the test results of similar reprographic materials.

#### Acute Toxicity
**Product Information**

<table>
<thead>
<tr>
<th>Irritation</th>
<th>No skin irritation, No eye irritation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral LD50</td>
<td>&gt; 5 g/kg (rat)</td>
</tr>
<tr>
<td>Dermal LD50</td>
<td>&gt; 5 g/kg (rabbit)</td>
</tr>
<tr>
<td>LC50 Inhalation</td>
<td>&gt; 5 mg/L (rat, 4 hr)</td>
</tr>
<tr>
<td>Eyes</td>
<td>No known effect</td>
</tr>
<tr>
<td>Skin</td>
<td>No known effect</td>
</tr>
<tr>
<td>Inhalation</td>
<td>No known effect</td>
</tr>
<tr>
<td>Ingestion</td>
<td>No known effect</td>
</tr>
</tbody>
</table>

#### Chronic toxicity
**Product Information**

<table>
<thead>
<tr>
<th>Chronic effects</th>
<th>No known effects under normal use conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Main symptoms</td>
<td><strong>Overexposure may cause:</strong> mild respiratory irritation similar to nuisance dust.</td>
</tr>
<tr>
<td>Aggravated medical conditions</td>
<td>None under normal use conditions</td>
</tr>
<tr>
<td>Carcinogenicity</td>
<td>See &quot;Other Information&quot; in this section.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>IARC</th>
<th>NTP</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black</td>
<td>2B</td>
<td></td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>2B</td>
<td></td>
</tr>
</tbody>
</table>

**Other information**

The IARC (International Agency for Research on Cancer) has listed carbon black as "possibly carcinogenic to humans". The classification is based on studies evaluating pure, "free" carbon black. In contrast, toner is a formulation composed of specially prepared polymer and a small amount of carbon black (or other pigment). In the process of making toner, the small amount of carbon black becomes encapsulated within a matrix. Xerox has performed extensive testing of toner, including a chronic bioassay (test for potential carcinogenicity). Exposure to toner did not produce evidence of cancer in exposed animals. The results were submitted to regulatory agencies and published extensively.

The IARC (International Agency for Research on Cancer) has listed titanium dioxide as "possibly carcinogenic to humans". The classification is based on studies in rats using pure, unbound TiO2. Based on the review of available study results, when this product is used as intended, Xerox has concluded that the presence of titanium dioxide in this mixture does not present an increased risk of lung cancer or chronic respiratory disease.

#### Other toxic effects
**Product Information**

| Sensitization | No sensitization responses were observed |
| Mutagenic effects | Not mutagenic in AMES Test |
| Target organ effects | None known |
| Other adverse effects | None known |
| Aspiration Hazard | Not applicable |
12. Ecological Information

Ecotoxicity
The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

13. Disposal Considerations

Waste Disposal Methods
This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.

Contaminated packaging
Dispose of in accordance with local regulations.

14. Transport Information

Note
This material is not subject to regulation as a hazardous material for shipping

15. Regulatory Information

OSHA Regulatory Status
This product is an article which contains a mixture / preparation in powder form. Safety information is given for exposure to the article as sold and used by the customer. Intended use of the product is not expected to result in exposure to the mixture / preparation based on the packaging and method of dispensing. While this material is not considered hazardous by the OSHA hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information for the safe handling and proper use of the product. This SDS should be retained and made available to employees and other users of this product.

International Inventories

TSCA
Complies

DSL/NDSL
Complies

U.S. Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Clean Water Act
This product is not regulated as a pollutant pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)
This product is not regulated as a hazardous air pollutant (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

TSCA
TSCA 12(b) does not apply to this product.

U.S. State Regulations
California Proposition 65
Carbon black is regulated under California Proposition 65 only if in the form of "airborne, unbound particles of respirable size". Toner products do not contain carbon black in the form of "airborne, unbound particles of respirable size". Therefore, the requirements of Proposition 65 do not apply to this product.

Titanium dioxide is regulated under California Proposition 65 only if a product results in exposure in the form of "airborne, unbound particles of respirable size". Toner products do not result in exposure to titanium dioxide in the form of "airborne, unbound particles of respirable size". Therefore, the requirements of Proposition 65 do not apply to this product.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No</th>
<th>California Prop. 65</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>Carcinogen</td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>13463-67-7</td>
<td>Carcinogen</td>
</tr>
</tbody>
</table>

U.S. State Right-to-Know Regulations
Although this product contains substances included in some U.S. State Right-to-Know regulations, the particles are bound in a unique matrix and, therefore, the product does not pose any specific hazard.

Canada
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the CPR.

16. Other Information

<table>
<thead>
<tr>
<th>Issuing Date</th>
<th>2013-02-20</th>
</tr>
</thead>
<tbody>
<tr>
<td>Revision Date</td>
<td>2016-01-25</td>
</tr>
<tr>
<td>Revision Note</td>
<td>Model #(s) WorkCentre 5855i, WorkCentre 5865i, WorkCentre 5875i, WorkCentre 5890i added</td>
</tr>
</tbody>
</table>

Disclaimer
The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

end