1. PRODUCT AND COMPANY IDENTIFICATION

Tradename: Developer for WorkCentre 7556, Phaser 7800, WorkCentre 7830, WorkCentre 7835, WorkCentre 7845, WorkCentre 7855, WorkCentre 7830i, WorkCentre 7835i, WorkCentre 7845i, WorkCentre 7855i, Xerox® AltaLink® C8030 Color Multifunction Printer, Xerox® AltaLink® C8035 Color Multifunction Printer, Xerox® AltaLink® C8045 Color Multifunction Printer, Xerox® AltaLink® C8055 Color Multifunction Printer, Xerox® AltaLink® C8070 Color Multifunction Printer

Part no.: 675K85030, 675K85040, 675K85050, 675K85060

Color: Black, Cyan, Magenta, Yellow
Pure substance/mixture: Mixture

Identified uses: Xerographic printing

Manufactured by: Xerox Corporation
Rochester, NY 14644

Emergency telephone: Safety Information US: (800) 275-9376
Chemical Emergency only (Chemtrec) (800) 424-9300

2. HAZARDS IDENTIFICATION

Emergency Overview
The product contains no substances which, in the form utilized and at their given concentrations, are considered to be hazardous to health.

<table>
<thead>
<tr>
<th>Color</th>
<th>Appearance</th>
<th>Physical state</th>
<th>Odor</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black, Cyan, Magenta, Yellow</td>
<td>Powder</td>
<td>Solid</td>
<td>Faint</td>
</tr>
</tbody>
</table>

Classification of the substance or mixture

Customer use / Cartridges and sealed bottles

OSHA Hazard Classification
This product is an article which contains a mixture / preparation in powder form. Safety information is given for exposure to the article as sold and used by the customer. Intended use of the product is not expected to result in exposure to the mixture / preparation based on the packaging and method of dispensing.
While this material is not considered hazardous by the OSHA hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information for the safe handling and proper use of the product. This SDS should be retained and made available to employees and other users of this product.

**Label elements**

- **Signal Word**: None
- **Hazard Statements**: None required
- **Precautionary Statements**: None required

**Potential Health Effects**

- **Principle Routes of Exposure**: Inhalation

**Acute Toxicity**

- **Eyes**: No known effect
- **Skin**: No known effect
- **Inhalation**: No known effect
- **Ingestion**: No known effect

**Chronic effects**

- **Main symptoms**: Overexposure may cause: mild respiratory irritation similar to nuisance dust.

**Aggravated Medical Conditions**

- None under normal use conditions

**Environmental hazard**

- The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ferrite</td>
<td>66402-68-4</td>
<td>80-90</td>
</tr>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>1-10</td>
</tr>
<tr>
<td>Resin</td>
<td>Proprietary</td>
<td>&lt;2</td>
</tr>
</tbody>
</table>

### 4. FIRST AID MEASURES

**General advice**

For external use only. When symptoms persist or in all cases of doubt seek medical advice. Show this material safety data sheet to the doctor in attendance.

**Eye contact**

Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes.

**Skin contact**

Wash skin with soap and water.

**Inhalation**

Move to fresh air.

**Ingestion**

Rinse mouth with water and afterwards drink plenty of water or milk.

**Notes to physician**

Treat symptomatically.

**Protection of first-aiders**

No special protective equipment required.

### 5. FIRE-FIGHTING MEASURES
### Flammable properties
Not flammable. Will not readily ignite

**Flash point**
Not applicable

**Suitable extinguishing media**
Use water spray or fog; do not use straight streams, Foam

**Unsuitable extinguishing media**
Do not use a solid water stream as it may scatter and spread fire

### Specific hazards arising from the chemical

<table>
<thead>
<tr>
<th>Hazardous combustion products</th>
<th>Hazardous decomposition products due to incomplete combustion, Carbon oxides, Nitrogen oxides (NOx)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Explosion Data</td>
<td>Sensitivity to Mechanical Impact</td>
</tr>
<tr>
<td></td>
<td>Sensitivity to Static Discharge</td>
</tr>
</tbody>
</table>

### Protective Equipment and Precautions for Firefighters
In the event of fire and/or explosion do not breathe fumes. Wear fire/flame resistant/retardant clothing. Use self-contained pressure-demand breathing apparatus if needed to prevent exposure to smoke or airborne toxins.

### 6. ACCIDENTAL RELEASE MEASURES

<table>
<thead>
<tr>
<th>Personal Precautions</th>
<th>Avoid breathing dust</th>
</tr>
</thead>
<tbody>
<tr>
<td>Environmental Precautions</td>
<td>No special environmental precautions required</td>
</tr>
<tr>
<td>Methods for containment</td>
<td>Prevent dust cloud</td>
</tr>
<tr>
<td>Methods for cleaning up</td>
<td>Prevent dust cloud, Sweep up or vacuum up spillage and collect in suitable container for disposal, Use non-sparking tools and equipment</td>
</tr>
<tr>
<td>Other information</td>
<td>The environmental impact of this product has not been fully investigated, However, this preparation is not expected to present significant adverse environmental effects</td>
</tr>
</tbody>
</table>

### 7. HANDLING AND STORAGE

<table>
<thead>
<tr>
<th>Advice on safe handling</th>
<th>Handle in accordance with good industrial hygiene and safety practice, Avoid dust accumulation in enclosed space, Prevent dust cloud</th>
</tr>
</thead>
<tbody>
<tr>
<td>Technical measures and storage conditions</td>
<td>Keep container tightly closed in a dry and well-ventilated place, Store at room temperature</td>
</tr>
<tr>
<td>Hygiene measures</td>
<td>None under normal use conditions</td>
</tr>
</tbody>
</table>

### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>Exposure guidelines</th>
<th>No information available</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Product Information</strong></td>
<td></td>
</tr>
<tr>
<td>ACGIH TLV TWA</td>
<td>10 mg/m³ (inhalable particles)</td>
</tr>
<tr>
<td>ACGIH TLV TWA</td>
<td>3 mg/m³ (respirable dust)</td>
</tr>
<tr>
<td>OSHA PEL TWA</td>
<td>15 mg/m³ (total dust)</td>
</tr>
<tr>
<td>OSHA PEL TWA</td>
<td>5 mg/m³ (respirable dust)</td>
</tr>
</tbody>
</table>
**Xerox Exposure Limit**
- 2.5 mg/m³ (total dust)
- 0.4 mg/m³ (respirable dust)

**Other information**
The results obtained from a Xerox sponsored Chronic Toner Inhalation Study demonstrated no lung changes in rats for the lowest (1 mg/m³) exposure level (the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of animals at the middle (4mg/m³) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16 mg/m³) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with an EPA testing protocol.

**Occupational exposure controls**

**Engineering measures**
None under normal use conditions

**Personal Protective Equipment**

**Customer use / Cartridges and sealed bottles**
- **Respiratory protection**
  - No special protective equipment required
- **Eye/face protection**
  - No special protective equipment required
- **Skin and body protection**
  - No special protective equipment required
- **Hand protection**
  - No special protective equipment required

**9. PHYSICAL AND CHEMICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Powder</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not applicable</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability Limits in Air</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapor density</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Water solubility</td>
<td>Negligible</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point/range</td>
<td>Not determined</td>
</tr>
<tr>
<td>Freezing point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not determined</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>~ 1 (toner component)</td>
</tr>
<tr>
<td></td>
<td>~ 5 (carrier component)</td>
</tr>
</tbody>
</table>

**10. STABILITY AND REACTIVITY**
Reactivity
No dangerous reaction known under conditions of normal use

Stability
Stable under normal conditions

Incompatible products
None

Conditions to Avoid
Prevent dust cloud. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

Hazardous Decomposition Products
None under normal use

Hazardous polymerization
Hazardous polymerization does not occur

Hazardous reactions
None under normal processing

11. TOXICOLOGICAL INFORMATION
The toxicity data noted below is based on the test results of similar reprographic materials.

Acute Toxicity

Product Information
Irritation
No skin irritation, No eye irritation

Oral LD50
> 5 g/kg (rat)

Dermal LD50
> 5 g/kg (rabbit)

LC50 Inhalation
> 5 mg/L (rat, 4 hr)

Eyes
No known effect

Skin
No known effect

Inhalation
No known effect

Ingestion
No known effect

Chronic toxicity

Product Information
Chronic effects
No known effects under normal use conditions

Main symptoms
Overexposure may cause: mild respiratory irritation similar to nuisance dust.

Aggravated Medical Conditions
None under normal use conditions

Carcinogenicity
See "Other Information" in this section.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>IARC</th>
<th>NTP</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black</td>
<td>2B</td>
<td></td>
</tr>
</tbody>
</table>

Other information
The IARC (International Agency for Research on Cancer) has listed carbon black as "possibly carcinogenic to humans". However, Xerox has concluded that the presence of carbon black in this mixture does not present a health hazard. The IARC classification is based on studies evaluating pure, "free" carbon black. In contrast, toner is a formulation composed of specially prepared polymer and a small amount of carbon black (or other pigment). In the process of making toner, the small amount of carbon black becomes encapsulated within a matrix. Xerox has performed extensive testing of toner, including a chronic bioassay (test for potential carcinogenicity). Exposure to toner did not produce evidence of cancer in exposed animals. The results were submitted to regulatory agencies and published extensively.

Other toxic effects

Product Information
Sensitization
No sensitization responses were observed

Mutagenic effects
Not mutagenic in AMES Test

Target organ effects
None known

Other adverse effects
None known

Aspiration Hazard
Not applicable
12. ECOLOGICAL INFORMATION

Ecotoxicity
The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

13. DISPOSAL CONSIDERATIONS

Waste Disposal Methods
This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.

Contaminated packaging
Dispose of in accordance with local regulations.

14. TRANSPORT INFORMATION

Note
This material is not subject to regulation as a hazardous material for shipping

15. REGULATORY INFORMATION

OSHA Regulatory Status
This product is an article which contains a mixture / preparation in powder form. Safety information is given for exposure to the article as sold and used by the customer. Intended use of the product is not expected to result in exposure to the mixture / preparation based on the packaging and method of dispensing.
While this material is not considered hazardous by the OSHA hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information for the safe handling and proper use of the product. This SDS should be retained and made available to employees and other users of this product.

International Inventories
TSCA
Complies
DSL/NDSL
Complies

U.S. Federal Regulations
SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372 Clean Water Act
This product is not regulated as a pollutant pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).
Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)
This product is not regulated as a hazardous air pollutant (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.
CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

TSCA
TSCA 12(b) does not apply to this product.
US State Regulations

California Proposition 65
Carbon black is regulated under California Proposition 65 only if in the form of "airborne, unbound particles of respirable size". Toner products do not contain carbon black in the form of "airborne, unbound particles of respirable size". Therefore, the requirements of Proposition 65 do not apply to this product.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>California Prop. 65</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>Carcinogen</td>
</tr>
</tbody>
</table>

U.S. State Right-to-Know Regulations
Although this product contains substances included in some U.S. State Right-to-Know regulations, the particles are bound in a unique matrix and, therefore, the product does not pose any specific hazard.

Canada
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the CPR.

16. OTHER INFORMATION

Issuing Date 2012-09-11
Revision Date 2017-02-16
Revision Note Model #(s) Xerox AltaLink C8030/C8035/C8045/C8055/C8070 added

Disclaimer
The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

end