1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product Identifier


Part no.: 006R03013, 006R03014, 006R03015, 006R03016, 006R03017

Colour: Black, Cyan, Magenta, Yellow

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use: Xerographic printing

1.3 Details of the supplier of the safety data sheet

Supplier: Xerox Ltd.
Xerox Environment, Health & Safety
Bessemer Road
Welwyn Garden City
Herts. AL7 1HE
UK

For further information, please contact

Contact person: Manager, Environment, Health, Safety & Sustainability

Phone: +44 (0)1707 353434

Fax: -

E-mail address: ehs-europe@xerox.com

1.4 Emergency telephone

Not applicable

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

According to present data no classification and labelling is required according to Regulation (EC) No 1272/2008

2.2 Label elements

None

2.3 Other hazards

No hazard expected under normal conditions of use
3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Mixtures

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Weight %</th>
<th>CAS No.</th>
<th>EC-No</th>
<th>Classification (Reg. 1272/2008)</th>
<th>Hazard Statements</th>
<th>REACH Registration Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Styrene acrylate polymer</td>
<td>70-80</td>
<td>25085-34-1</td>
<td>Not listed</td>
<td>--</td>
<td>--</td>
<td></td>
</tr>
<tr>
<td>Wax</td>
<td>1-10</td>
<td>Proprietary</td>
<td>Not listed</td>
<td>--</td>
<td>--</td>
<td></td>
</tr>
<tr>
<td>Magenta pigment</td>
<td>1-10</td>
<td>Proprietary</td>
<td>Listed</td>
<td>--</td>
<td>--</td>
<td>01-2119456804-33-0008</td>
</tr>
<tr>
<td>Cyan pigment</td>
<td>1-10</td>
<td>Proprietary</td>
<td>Listed</td>
<td>--</td>
<td>--</td>
<td>01-2119458771-32-0044</td>
</tr>
<tr>
<td>Carbon black</td>
<td>1-10</td>
<td>1333-86-4</td>
<td>215-609-9</td>
<td>Carc 2 (inhalation)</td>
<td>H351</td>
<td>01-2119384822-32-0065</td>
</tr>
<tr>
<td>Yellow pigment</td>
<td>1-10</td>
<td>Proprietary</td>
<td>Listed</td>
<td>--</td>
<td>--</td>
<td></td>
</tr>
<tr>
<td>Amorphous silica</td>
<td>1-10</td>
<td>7631-86-9</td>
<td>231-545-4</td>
<td>--</td>
<td>--</td>
<td></td>
</tr>
</tbody>
</table>

Full text of H- statements: see section 16
Note
Components marked as "Not Listed" are exempt from registration.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice For external use only. When symptoms persist or in all cases of doubt seek medical advice. Show this safety data sheet to the doctor in attendance.

Eye contact Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes
Skin contact Wash skin with soap and water
Inhalation Move to fresh air
Ingestion Rinse mouth with water and afterwards drink plenty of water or milk

4.2 Most important symptoms and effects, both acute and delayed

Acute toxicity
Eyes No known effect
Skin No known effect
Inhalation No known effect
Ingestion No known effect

Chronic effects
Chronic toxicity No known effects under normal use conditions
Main symptoms Overexposure may cause:
mild respiratory irritation similar to nuisance dust.

4.3 Indication of immediate medical attention and special treatment needed

Protection of first-aiders No special protective equipment required
Notes to physician Treat symptomatically

5. FIRE-FIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media Use water spray or fog; do not use straight streams, Foam
Unsuitable extinguishing media  Do not use a solid water stream as it may scatter and spread fire

5.2 Special hazards arising from the substance or mixture

Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

5.3 Special protective actions for fire-fighters

In the event of fire and/or explosion do not breathe fumes. Wear fire/flame resistant/retardant clothing. Use self-contained pressure-demand breathing apparatus if needed to prevent exposure to smoke or airborne toxins. Wear self-contained breathing apparatus and protective suit.

Other information

<table>
<thead>
<tr>
<th>Flammable properties</th>
<th>Not flammable</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Hazardous combustion products</td>
<td>Hazardous decomposition products due to incomplete combustion, Carbon oxides, Nitrogen oxides (NOx)</td>
</tr>
</tbody>
</table>

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Avoid breathing dust

6.2 Environmental precautions

No special environmental precautions required

6.3 Methods and material for containment and cleaning up

<table>
<thead>
<tr>
<th>Methods for containment</th>
<th>Prevent dust cloud</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methods for cleaning up</td>
<td>Use a vacuum cleaner to remove excess, then wash with COLD water. Hot water fuses the toner making it difficult to remove</td>
</tr>
</tbody>
</table>

6.4 Reference to other sections

The environmental impact of this product has not been fully investigated
However, this preparation is not expected to present significant adverse environmental effects.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Handle in accordance with good industrial hygiene and safety practice, Avoid dust accumulation in enclosed space, Prevent dust cloud

Hygiene measures None under normal use conditions

7.2 Conditions for safe storage, including any incompatibilities
Keep container tightly closed in a dry and well-ventilated place, Store at room temperature

7.3 Specific end uses

Xerographic printing

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Xerox Exposure Limit (total dust)</td>
<td>2.5 mg/m³</td>
</tr>
<tr>
<td>Xerox Exposure Limit (respirable dust)</td>
<td>0.4 mg/m³</td>
</tr>
</tbody>
</table>

8.2 Exposure controls

- Engineering measures: None under normal use conditions
- Respiratory protection: No special protective equipment required
- Eye/face protection: No special protective equipment required
- Skin and body protection: No special protective equipment required
- Hand protection: No special protective equipment required

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Powder</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>Not applicable</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Softening point</td>
<td>49 - 60 °C / - 140 °F</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapour density</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Water solubility</td>
<td>Negligible</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point/range</td>
<td>Not determined</td>
</tr>
<tr>
<td>Freezing point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not determined</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>~ 1</td>
</tr>
<tr>
<td>Flammability Limits in Air</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard</td>
</tr>
</tbody>
</table>

Explosive properties
10. STABILITY AND REACTIVITY

10.1 Reactivity

No dangerous reaction known under conditions of normal use

10.2 Chemical stability

Stable under normal conditions

10.3 Possibility of hazardous reactions

<table>
<thead>
<tr>
<th>Hazardous reactions</th>
<th>None under normal processing</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hazardous polymerisation</td>
<td>Hazardous polymerisation does not occur</td>
</tr>
</tbody>
</table>

10.4 Conditions to avoid

Prevent dust cloud. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

10.5 Incompatible materials to avoid

None

10.6 Hazardous decomposition products

None under normal use

11. TOXICOLOGICAL INFORMATION

The toxicity data noted below is based on the test results of similar reprographic materials.

11.1 Information on toxicological effects

**Acute toxicity**

*Product Information*

<table>
<thead>
<tr>
<th>Irritation</th>
<th>No skin irritation, No eye irritation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral LD50</td>
<td>&gt; 5 g/kg (rat)</td>
</tr>
<tr>
<td>Dermal LD50</td>
<td>&gt; 5 g/kg (rabbit)</td>
</tr>
<tr>
<td>LC50 Inhalation</td>
<td>&gt; 5 mg/L (rat, 4 hr)</td>
</tr>
</tbody>
</table>

**Chronic toxicity**

*Product Information*

<table>
<thead>
<tr>
<th>Chronic effects</th>
<th>No known effects under normal use conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carcinogenicity</td>
<td>Not classifiable as a human carcinogen</td>
</tr>
<tr>
<td>Other information</td>
<td>The IARC (International Agency for Research on Cancer) has listed carbon black as &quot;possibly carcinogenic to humans&quot;. However, Xerox has concluded that the presence of carbon black in this mixture does not present a health hazard. The IARC classification is based on studies evaluating pure, &quot;free&quot; carbon black. In contrast, toner is a formulation composed of specially prepared polymer and a small amount of carbon black (or other pigment). In the process of making toner, the small amount of carbon black becomes encapsulated within a matrix. Xerox has performed extensive testing of toner, including a chronic bioassay (test for potential carcinogenicity). Exposure to toner did not produce evidence of cancer in exposed animals. The results were submitted to regulatory agencies and published extensively.</td>
</tr>
</tbody>
</table>
Other toxic effects

Product Information

- Sensitisation: No sensitisation responses were observed
- Mutagenic effects: Not mutagenic in AMES Test
- Target organ effects: None known
- Other adverse effects: None known
- Aspiration Hazard: Not applicable

12. ECOLOGICAL INFORMATION

12.1 Toxicity

- Acute Aquatic Toxicity: On available data, substance is not harmful to aquatic life.
- Chronic Aquatic Toxicity: On available data, substance is not harmful to aquatic life.

12.2 Persistence and degradability

- Not readily biodegradable

12.3 Bioaccumulative potential

- Bioaccumulation is unlikely

12.4 Mobility in soil

- Insoluble in water

12.5 Results of PBT and vPvB assessment

- Not a PBT according to REACH Annex XIII

12.6 Other adverse effects

- The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

13. DISPOSAL CONSIDERATIONS

13.1 Disposal considerations

- Waste Disposal Method: No special precautions are needed in handling this material
- EWC Waste Disposal No.: 08 03 18

14. TRANSPORT INFORMATION

14.1 UN/ID No

- Not regulated

14.2 Proper shipping name
Not regulated

14.3 Transport hazard class(es)
Not classified

14.4 Packing Group
Not applicable

14.5 Environmental hazards
Presents little or no hazard to the environment

14.6 Special precautions for users
No special precautions are needed in handling this material

14.7 Transport in bulk according to MARPOL 73/78 and the IBC Code
Not applicable

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
According to present data no classification and labelling is required according to Regulation (EC) No 1272/2008.

15.2 Chemical Safety Assessment
Not applicable

16. OTHER INFORMATION

Issuing Date 2017-04-18
Revision Date 2017-04-19
Revision Note Initial Release
Full text of H-Statements referred to under sections 2 and 3 H351 - Suspected of causing cancer if inhaled

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008 as amended.

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.