1. PRODUCT AND COMPANY IDENTIFICATION

Trade Name  Toner  for  WorkCentre 6515, Phaser 6510, Xerox® VersaLink C500, Xerox® VersaLink C505, Xerox® VersaLink C600, Xerox® VersaLink C605


Color  Cyan, Black, Magenta, Yellow
Pure substance/mixture  Mixture

Identified uses  Xerographic printing

Distributor  Xerox Corporation
Rochester, NY 14644

Emergency telephone  Safety Information US: (800) 275-9376
Chemical Emergency only (Chemetrec) (800) 424-9300

2. HAZARDS IDENTIFICATION

Emergency Overview
The product contains no substances which, in the form utilized and at their given concentrations, are considered to be hazardous to health.

<table>
<thead>
<tr>
<th>Color</th>
<th>Appearance</th>
<th>Physical state</th>
<th>Odor</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cyan, Black, Magenta, Yellow</td>
<td>Powder</td>
<td>Solid</td>
<td>Faint</td>
</tr>
</tbody>
</table>

Classification of the substance or mixture
Customer use / Cartridges and sealed bottles
OSHA Hazard Classification  
This product is an article which contains a mixture / preparation in powder form. Safety information is given for exposure to the article as sold and used by the customer. Intended use of the product is not expected to result in exposure to the mixture / preparation based on the packaging and method of dispensing.

While this material is not considered hazardous by the OSHA hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information for the safe handling and proper use of the product. This SDS should be retained and made available to employees and other users of this product.

Label elements
Signal Word  None
Hazard Statements  None required
Precautionary Statements  None required

Potential Health Effects
Principle Routes of Exposure  Inhalation
Acute Toxicity
Eyes  No known effect
Skin  No known effect
Inhalation  No known effect
Ingestion  No known effect
Chronic effects
Chronic toxicity  No known effects under normal use conditions
Main symptoms  Overexposure may cause: mild respiratory irritation similar to nuisance dust.
Aggravated Medical Conditions  None under normal use conditions
Environmental hazard  The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Product Description  This formulation represents multiple colors and the component list includes multiple pigments/dyes. The actual formulation for each color will differ only in the pigment/dye used.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Resin(s)</td>
<td>Proprietary</td>
<td>60-80</td>
</tr>
<tr>
<td>Paraffin wax</td>
<td>8002-74-2</td>
<td>5-15</td>
</tr>
<tr>
<td>Cyan Pigment</td>
<td>147-14-8</td>
<td>0-10</td>
</tr>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>0-10</td>
</tr>
<tr>
<td>Magenta pigment</td>
<td>Proprietary</td>
<td>0-10</td>
</tr>
<tr>
<td>Yellow pigment</td>
<td>Proprietary</td>
<td>0-10</td>
</tr>
<tr>
<td>Silica</td>
<td>68909-20-6</td>
<td>1-10</td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>13453-67-7</td>
<td>&lt;2</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

General advice  For external use only. When symptoms persist or in all cases of doubt seek medical advice. Show this material safety data sheet to the doctor in attendance.
5. FIRE-FIGHTING MEASURES

Flammable properties
Not flammable. Will not readily ignite

Flash point
Not applicable

Suitable extinguishing media
Use water spray or fog; do not use straight streams, Foam

Unsuitable extinguishing media
Do not use a solid water stream as it may scatter and spread fire

Specific hazards arising from the chemical
Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

Hazardous combustion products
Hazardous decomposition products due to incomplete combustion, Carbon oxides, Nitrogen oxides (NOx)

Explosion Data
Sensitivity to Mechanical Impact
Not impact sensitive

Sensitivity to Static Discharge
Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard

Protective Equipment and Precautions for Firefighters
In the event of fire and/or explosion do not breathe fumes. Wear fire/flame resistant/retardant clothing. Use self-contained pressure-demand breathing apparatus if needed to prevent exposure to smoke or airborne toxins.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions
Avoid breathing dust

Environmental Precautions
No special environmental precautions required

Methods for containment
Prevent dust cloud

Methods for cleaning up
Prevent dust cloud, Sweep up or vacuum up spillage and collect in suitable container for disposal, Use non-sparking tools and equipment

Other information
The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects

7. HANDLING AND STORAGE

Advice on safe handling
Handle in accordance with good industrial hygiene and safety practice, Avoid dust accumulation in enclosed space, Prevent dust cloud
Technical measures and storage conditions
Keep container tightly closed in a dry and well-ventilated place, Store at room temperature

Hygiene measures
None under normal use conditions

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure guidelines
No information available

Product Information

<table>
<thead>
<tr>
<th></th>
<th>ACGIH TLV TWA</th>
<th></th>
<th>OSHA PEL TWA</th>
<th></th>
<th>Xerox Exposure Limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH TLV TWA</td>
<td>10 mg/m³ (inhalable particles)</td>
<td></td>
<td>15 mg/m³ (total dust)</td>
<td></td>
<td>2.5 mg/m³ (total dust)</td>
</tr>
<tr>
<td>ACGIH TLV TWA</td>
<td>3 mg/m³ (respirable dust)</td>
<td></td>
<td>5 mg/m³ (respirable dust)</td>
<td></td>
<td>0.4 mg/m³ (respirable dust)</td>
</tr>
</tbody>
</table>

Other information
The results obtained from a Xerox sponsored Chronic Toner Inhalation Study demonstrated no lung changes in rats for the lowest (1 mg/m³) exposure level (the level most relevant to potential human exposure). A very slight degree of fibrosis was noted in 25% of animals at the middle (4 mg/m³) exposure level, while a slight degree of fibrosis was noted in all the animals at the highest (16 mg/m³) exposure level. These findings are attributed to "lung overloading", a generic response to excessive amounts of any dust retained in the lungs for a prolonged period. This study was conducted using a special test toner to comply with an EPA testing protocol.

Occupational exposure controls

Engineering measures
None under normal use conditions

Personal Protective Equipment

Customer use / Cartridges and sealed bottles
Respiratory protection
No special protective equipment required
Eye/Face protection
No special protective equipment required
Skin and body protection
No special protective equipment required
Hand protection
No special protective equipment required

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Powder</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not applicable</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Softening point</td>
<td>49 - 60 °C / 120 - 140 °F</td>
</tr>
<tr>
<td>Odor</td>
<td>Faint</td>
</tr>
<tr>
<td>Physical state</td>
<td>Solid</td>
</tr>
<tr>
<td>Color</td>
<td>Cyan, Black, Magenta, Yellow</td>
</tr>
<tr>
<td>Boiling point/temperature</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability Limits in Air</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

BR547
Explosive properties
Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Vapor pressure
Not applicable

Vapor density
Not applicable

Water solubility
Negligible

Viscosity
Not applicable

Partition coefficient
Not applicable

Evaporation rate
Not applicable

Melting point/range
Not determined

Freezing point
Not applicable

Decomposition temperature
Not determined

Specific gravity
~ 1

10. STABILITY AND REACTIVITY

Reactivity
No dangerous reaction known under conditions of normal use

Stability
Stable under normal conditions

Incompatible products
None

Conditions to Avoid
Prevent dust cloud. Fine dust dispersed in air, in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Hazardous Decomposition Products
None under normal use

Hazardous polymerization
Hazardous polymerization does not occur

Hazardous reactions
None under normal processing.

11. TOXICOLOGICAL INFORMATION

The toxicity data noted below is based on the test results of similar reprographic materials.

Acute Toxicity
Product Information

Irritation
No skin irritation, No eye irritation

Oral LD50
> 5 g/kg (rat)

Dermal LD50
> 5 g/kg (rabbit)

LC50 Inhalation
> 5 mg/L (rat, 4 hr)

Eyes
No known effect

Skin
No known effect

Inhalation
No known effect

Ingestion
No known effect

Chronic toxicity
Product Information

Chronic effects
No known effects under normal use conditions

Main symptoms
Overexposure may cause: mild respiratory irritation similar to nuisance dust.

Aggravated Medical Conditions
None under normal use conditions

Carcinogenicity
See "Other Information" in this section.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>IARC</th>
<th>NTP</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black</td>
<td>2B</td>
<td></td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>2B</td>
<td></td>
</tr>
</tbody>
</table>

Other information
The IARC (International Agency for Research on Cancer) has listed carbon black as "possibly carcinogenic to humans". However,
Xerox has concluded that the presence of carbon black in this mixture does not present a health hazard. The IARC classification is based on studies evaluating pure, "free" carbon black. In contrast, toner is a formulation composed of specially prepared polymer and a small amount of carbon black (or other pigment). In the process of making toner, the small amount of carbon black becomes encapsulated within a matrix. Xerox has performed extensive testing of toner, including a chronic bioassay (test for potential carcinogenicity). Exposure to toner did not produce evidence of cancer in exposed animals. The results were submitted to regulatory agencies and published extensively.

The IARC (International Agency for Research on Cancer) has listed titanium dioxide as "possibly carcinogenic to humans". However, Xerox has concluded that the presence of titanium dioxide in this mixture does not present a health hazard. The IARC classification is based on studies in rats using high concentrations of pure, unbound TiO2 particles of respirable size. The Titanium Dioxide Industry REACH Consortium has concluded that these effects were species-specific, attributable to lung overload and not specific to TiO2, i.e. similar effects would also be seen for other low solubility dusts. Toxicological and epidemiological studies do not suggest a carcinogenic effects in humans. In addition, the titanium dioxide in this mixture is encapsulated in a matrix or bound to the surface of the toner.

**Other toxic effects**

**Product Information**

<table>
<thead>
<tr>
<th>Sensitization</th>
<th>No sensitization responses were observed</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mutagenic effects</td>
<td>Not mutagenic in AMES Test</td>
</tr>
<tr>
<td>Target organ effects</td>
<td>None known</td>
</tr>
<tr>
<td>Other adverse effects</td>
<td>None known</td>
</tr>
<tr>
<td>Aspiration Hazard</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

The environmental impact of this product has not been fully investigated. However, this preparation is not expected to present significant adverse environmental effects.

**13. DISPOSAL CONSIDERATIONS**

**Waste Disposal Methods**

This material, as supplied, is not a hazardous waste according to Federal regulations (40 CFR 261). This material could become a hazardous waste if it is mixed with or otherwise comes in contact with a hazardous waste, if chemical additions are made to this material, or if the material is processed or otherwise altered. Consult 40 CFR 261 to determine whether the altered material is a hazardous waste. Consult the appropriate state, regional, or local regulations for additional requirements.

**Contaminated packaging**

Dispose of in accordance with local regulations.

**14. TRANSPORT INFORMATION**

**Note**

This material is not subject to regulation as a hazardous material for shipping

**15. REGULATORY INFORMATION**

**OSHA Regulatory Status**

This product is an article which contains a mixture / preparation in powder form. Safety information is given for exposure to the article as sold and used by the customer. Intended use of the product is not expected to result in exposure to the mixture / preparation based on the packaging and method of dispensing.
While this material is not considered hazardous by the OSHA hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information for the safe handling and proper use of the product. This SDS should be retained and made available to employees and other users of this product.

**International Inventories**

- **TSCA**: Complies
- **DSL/NDSL**: Complies

**U.S. Federal Regulations**

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**Clean Water Act**

This product is not regulated as a pollutant pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)**

This product is not regulated as a hazardous air pollutant (HAPS) under Section 112 of the Clean Air Act Amendments of 1990.

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**TSCA**

TSCA 12(b) does not apply to this product.

**US State Regulations**

**California Proposition 65**

Carbon black is regulated under California Proposition 65 only if in the form of "airborne, unbound particles of respirable size". Toner products do not contain carbon black in the form of "airborne, unbound particles of respirable size". Therefore, the requirements of Proposition 65 do not apply to this product.

Titanium dioxide is regulated under California Proposition 65 only if a product results in exposure in the form of "airborne, unbound particles of respirable size". Toner products do not result in exposure to titanium dioxide in the form of "airborne, unbound particles of respirable size". Therefore, the requirements of Proposition 65 do not apply to this product.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS No.</th>
<th>California Prop. 65</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Black</td>
<td>1333-88-4</td>
<td>Carcinogen</td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>13463-67-7</td>
<td>Carcinogen</td>
</tr>
</tbody>
</table>

**U.S. State Right-to-Know Regulations**

Although this product contains substances included in some U.S. State Right-to-Know regulations, the particles are bound in a unique matrix and, therefore, the product does not pose any specific hazard.

**Canada**

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR), and the SDS contains all the information required by the HPR.

**16. OTHER INFORMATION**

- **Issuing Date**: 2016-02-23
- **Revision Date**: 2017-03-01
- **Revision Note**: Part number(s) 106R03855 thru 106R03939 added
  
  Model(s) Xerox VersaLink C500, C505, C600, C605 added
Disclaimer

The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

end