

Recommended Xerox Materials for Xerox Color 550/560

For use in the US and Canada

Revision 1.1 - Issued May 2012

Important Notes:

All media is listed by product, machine run mode, Image Quality System Setting, weight (standard gsm), re-order number, size, and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.

*Machine reliability specifications may be affected by increased usage of the Heavyweight 1, Heavyweight 2, Heavyweight 3, Heavyweight 4, Coated 1, Coated 2 and Coated 3 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1, Heavyweight 2, Heavyweight 3, Heavyweight 4, Coated 1, Coated 2 and Coated 3 modes or special application media types for long duration copy/print runs.

Auto-duplexing of Coated and Heavyweight 2 media may cause increased jams. When this occurs, use manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. OHCF is strongly recommended when feeding Heavyweight 2 and Coated 2 media.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Oversize High Capacity Feeder Option (OHCF) prevents multifeeds for Coated 1, Coated 2 and Coated 3 modes when Relative Humidity is greater than 40%. Output may require removal at 25 sheets in the tray when not using a finisher.

Oversize High Capacity Feeder Option is recommended for optimal feeding performance of Coated 2 Side (C2S) media. Coated 1, Coated 2 and Coated 3 modes on the OHCF prevent multifeeds, especially in high humidity environments. Coated 1 Side (C1S) media has best feeding performance in high humidity when using Coated 2 or Coated 3 mode. In low humidity environment, Heavyweight 2 or Heavyweight 3 mode may yield better image quality.

For Manual Duplex, it may help to manually remove curl after printing side 1 before placing sheets into feeder for side 2.

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Plain/Recycled (64-105gsm)	Coated 1 (106-150gsm)	Label
Heavyweight 1 (106-176gsm)	Coated 2 (151-220gsm)	Transfer Paper
Heavyweight 2 (176-220gsm)	Coated 3 (221-300gsm)	
Heavyweight 3/4 (221-300gsm)		
Transparency		

Paper types are selected within System Settings

**RML
550/560
North America
V 1.1**

A=Auto Duplex
S=Simplex Only
M=Manual Duplex
PCW=Post Consumer Waste
ECF=Elemental Chlorine Free

Media	Mode	Image Quality System Setting	Weight	Re-Order #	Type	Size	Trays 1 - 4				Tray 6-7		Tray 5 (Bypass)	Additional Information
							1	2	3	4	HCF	OHCF		
Xerox Business 4200	Plain	Plain A	75 gsm/ 20lb	3R2047		8.5 x 11	A	A	A	A	A	A	A	For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.
				3R2641 (3-Hole)		8.5 x 11	A	A	A	A	A	A	A	
				3R2051		8.5 x 14	A	A				A	A	
				3R3761		11 x 17	A	A				A	A	
Xerox Business 4200 Ring Tuff	Hole Punched		75gsm/20lb	3R4429 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.
Xerox Business Plus	Plain	Plain A	75 gsm/ 20lb	3R11600		8.5 x 11	A	A	A	A	A	A	A	For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.
				3R11601 (3-Hole)		8.5 x 11	A	A	A	A	A	A	A	
				3R11602		8.5 x 14	A	A				A	A	
				3R11603		11 x 17	A	A				A	A	
Xerox Color Xpressions Select	Plain	Plain B	90 gsm/ 24lb	3R11540		8.5 x 11	A	A	A	A	A	A	A	On Light Production Finisher, do not staple more than 70 sheets per set. For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.
				3R11541 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	
				3R11542		8.5 x 14	A	A				A	A	
				3R11543		17 x 11	A	A				A	A	
Xerox Color Xpressions Elite	Hole Punched	Plain C	105gsm/ 28lb	3R11761 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	On Light Production Finisher, do not staple more than 70 sheets per set. For 3 Hole Paper, select Hole Punched PaperType to avoid false jams.
	Plain			3R11760		8.5 x 11	A	A	A	A	A	A	A	
				3R11762		17 x 11	A	A				A	A	
				3R11763		18 x 12	A					A	A	
	Heavyweight 1	HW1A	120gsm/ 32lb	3R11764		8.5 x 11	A	A	A	A	A	A	A	
				3R11765		17 x 11	A	A				A	A	
				3R11766		18 x 12	A					A	A	
	Heavyweight 1	HW1C	163gsm/ 60lb	3R11767		8.5 x 11	A	A	A	A	A	A	A	
				3R11768		17 x 11	A	A				A	A	
				3R11769		18 x 12	A					A	A	
Heavyweight 2		215gsm/ 80lb	3R11770		8.5 x 11	S	S	S	S	S	A	A	Increased jams may occur when auto-duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. When feeding HW2 and/or coated stock it is highly recommended to feed from tray 5 (Bypass) or trays 6/7 (OHCF) due to degraded feeding performance of trays 1-4.	
			3R11771		17 x 11	S	S				A	A		
			3R11772		18 x 12	S					M	M		
Heavyweight 4		270gsm/ 100lb	3R11774		8.5 x 11						S	M		
			3R11775		17 x 11						S	M		
			3R11776		18 x 12						S	M		
Xerox Color Xpressions Planet 20	Plain	Plain C	105gsm/ 28lb	3R11800		8.5 x 11	A	A	A	A	A	A	A	On Light Production Finisher, do not staple more than 70 sheets per set.
				3R11801		17 x 11	A	A				A	A	
				3R11802		18 x 12	A					A	A	
	Heavyweight 1	HW1C	175gsm/ 65lb	3R11803		8.5 x 11	A	A	A	A	A	A	A	
				3R11804		17 x 11	A	A				A	A	
				3R11805		18 x 12	A					A	A	
	Heavyweight 2		215gsm/ 80lb	3R11806		8.5 x 11	S	S	S	S	S	A	A	Increased jams may occur when auto-duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. When feeding HW2 and/or coated stock it is highly recommended to feed from tray 5 (Bypass) or trays 6/7 (OHCF) due to degraded feeding performance of trays 1-4.
				3R11807		17 x 11	S	S				A	A	
				3R11808		18 x 12	S					M	M	
	Heavyweight 4		270gsm/ 100lb	3R11809		8.5 x 11						S	M	
3R11810				17 x 11							S	M		
3R11811				18 x 12							S	M		

Plain/Recycled (64-105gsm)	Coated 1 (106-150gsm)	
Heavyweight 1 (106-176gsm)	Coated 2 (151-220gsm)	
Heavyweight 2 (176-220gsm)	Coated 3 (221-300gsm)	
Heavyweight 3/4 (221-300gsm)	Label	
Transparency	Transfer Paper	
Paper types are selected within System Settings		

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Media	Mode	Image Quality System Setting	Weight	Re-Order #	Type	Size	Trays 1 - 4				Tray 6-7		Tray 5 (Bypass)	Additional Information
							1	2	3	4	HCF	OHCF	5	
Xerox Color Xpressions Planet 100	Recycled	Recycled B	90gsm / 24lb	3R11815		8.5 x 11	A	A	A	A	A	A		
Xerox Digital Publishing Paper	Plain	Plain B	90gsm/ 24lb	3R11755 3R5669		8.5 x 11 17 x 11	A	A	A	A	A	A		On Light Production Finisher, do not staple more than 70 sheets per set.
Xerox Digital Color Elite Gloss Coated Text and Covers (C2S)	Coated 1	Coated 1A	120gsm/ 80lb	3R11450 3R11451 3R11452	Gloss Text	8.5 x 11	A	A	A	A	A	A	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. OHCF is recommended for high humidity (>40%) environments. 100lb text generally performs better than 80lb text. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs.
						17 x 11	A	A				A	M	
						18 x 12	A					A	M	
	Coated 1	Coated 1B	140gsm/ 100lb	3R11454 3R11455 3R11456	Gloss Text	8.5 x 11	A	A	A	A	A	A	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Gloss variation can occur from machine rolls, especially on high area coverage prints. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs.
						17 x 11	A	A				A	M	
						18x12	A					A	M	
	Coated 2	Coated 2B	210gsm/ 80lb	3R11458 3R11459 3R11460	Gloss Cover	8.5 x 11	S	S	S	S	S	A	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Gloss variation can occur from machine rolls, especially on high area coverage prints. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. 8.5x11 aut duplex may perform better LEF.
						17 x 11	S	S				S	M	
						18 x 12	S					S	M	
	Coated 3	Coated 3B	280gsm/ 100lb	3R11462 3R11463 3R11464	Gloss Cover	8.5 x 11						S	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints.
						17 x 11						S	M	
						18 x 12						S	M	
Coated 3	Coated 3B	300gsm/ 110lb	3R11466 3R11467 3R11468	Gloss Cover	8.5 x 11						S	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints.	
					17 x 11						S	M		
					18 x 12						S	M		
Xerox Digital Color Elite Silk Coated Text and Covers (C2S)	Coated 1	Coated 1A	120gsm/ 80lb	3R11470 3R11471 3R11472	Silk Text	8.5 x 11					A	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. OHCF is recommended for high humidity (>40%) environments. 100lb text generally performs better than 80lb text. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs.	
						17x11						A		M
						18x12						A		M
	Coated 1	Coated 1B	140gsm/ 100lb	3R11474 3R11475 3R11476	Silk Text	8.5 x 11						A	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Gloss variation can occur from machine rolls, especially on high area coverage prints. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. 8.5x11 aut duplex may perform better LEF.
						17x11						A	M	
						18x12						A	M	
	Coated 2	Coated 2B	210gsm/ 80lb	3R11478 3R11479 3R11480	Silk Cover	8.5 x 11						A	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Gloss variation can occur from machine rolls, especially on high area coverage prints. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. 8.5x11 aut duplex may perform better LEF.
						17 x 11						S	M	
						18 x 12						S	M	
	Coated 3	Coated 3B	280gsm/ 100lb	3R11482 3R11483 3R11484	Silk Cover	8.5 x 11						S	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints.
						17 x 11						S	M	
						18 x 12						S	M	
Coated 3	Coated 3B	300gsm/ 110lb	3R11486 3R11487 3R11488	Silk Cover	8.5 x 11						S	M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints.	
					17 x 11						S	M		
					18 x 12						S	M		

Media	Mode	Image Quality System Setting	Weight	Re-Order #	Type	Size	Trays 1 - 4				Tray 6-7		Tray 5 (Bypass)	Additional Information
							1	2	3	4	HCF	OHCF	5	
Xerox Digital Color Select Gloss Coated Text and Covers (C2S)	Coated 1	Coated 1A	120gsm/80lb	3R11503	Gloss Text	17 x 11	A	A				A	M	<p>Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. OHCF is recommended for high humidity (>40%) environments. 100lb text generally performs better than 80lb text. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs.</p> <p>Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. OHCF is recommended for high humidity (>40%) environments. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints.</p>
				3R11504		18 x 12	A				A	M		
	Coated 1	Coated 1B	140gsm/100lb	3R11510	Gloss Text	17 x 11	A	A				A	M	
				3R11511		18 x 12	A				A	M		
	Coated 2	Coated 2B	210gsm/80lb	3R11506	Gloss Cover	17 x 11	S	S	S	S	S	S	M	
				3R11507		18 x 12	S				S	M		
	Coated 3	Coated 3B	280gsm/100lb	3R11513	Gloss Cover	17 x 11	S	S	S	S	S	S	M	
				3R11514		18 x 12					S	M		
Xerox Digital Color SuperGloss Coated Cover (C1S)	Coated 2 or Heavyweight 2	Coated 2B	8pt / 176 gsm	3R11680		8.5 x 11	S	S				S	M	<p>Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 1, Coated 2 or Heavyweight 2 may occur. OHCF prevents multifeeds better using Coated 2 when Relative Humidity is greater than 40%. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. C1S media should not be aut duplexed.</p> <p>Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur. OHCF prevents multifeeds better using Coated 2 when Relative Humidity is greater than 40%. Increased jams may occur when auto-duplexing. When this occurs, use Manual Duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. C1S media should not be aut duplexed.</p> <p>Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 3 or Heavyweight 3 may occur. OHCF prevents multifeeds better using Coated 2 when Relative Humidity is greater than 40%. C1S media should not be aut duplexed.</p>
				3R11681		17 x 11	S	S				S	M	
				3R11682		18 x 12	S					S	M	
	Coated 2 or Heavyweight 2	Coated 2B	10pt / 210gsm	3R11683		8.5 x 11	S	S				S	M	
				3R11684		17 x 11	S	S				S	M	
				3R11685		18 x 12	S				S	M		
	Coated 3 or Heavyweight 3	Coated 3A	12pt / 250gsm	3R11686		8.5 x 11						S	M	
				3R11687		17 x 11						S	M	
				3R11688		18 x 12					S	M		
Xerox Index Stock	Heavyweight 1	HW1C	163gsm/90lb	3R11747		8.5 x 11	A	A	A	A	A	A		
				3R11748		17x11	A	A	A	A	A	A		A
Xerox 110# Index Stock	Heavyweight 2		199 gsm	3R11749		8.5 x 11	S	S	S	S	S	A	A	<p>Increased jams may occur when auto-duplexing. Increased jams may occur when Output Format is Auto or Face Down. Use Face Up output format if this occurs. When feeding HW2 and/or coated stock it is highly recommended to feed from tray 5 (Bypass) or trays 6/7 (OHCF) due to degraded feeding performance of trays 1-4.</p>
Xerox Digital Color Glossy Labels	Label Mode			3R12735	1 - up	8.5 x 11	S	S	S	S			S	<p>Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray.</p>
				3R12736	1 - up	8.5 x 11	S	S	S	S			S	
				3R12737	4-up	8.5 x 11	S	S	S	S			S	
				3R12738	2 UP CD	8.5 x 11	S	S	S	S			S	
				3R12739	6 UP CD	11 X 17							S	
				3R12740	10 - up	8.5 x 11	S	S	S	S			S	
				3R12741	30 - up	8.5 x 11	S	S	S	S			S	
Xerox Digital Color Matte Labels	Label Mode			3R5772	1 - up	8.5 x 11	S	S	S	S			S	<p>Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray.</p>
				3R12371	1 - up	8.5 x 11	S	S	S	S			S	
				3R5773	4-up	8.5 x 11	S	S	S	S			S	
				3R6332	10-up	8.5 x 11	S	S	S	S			S	
				3R6333	30-up	8.5 x 11	S	S	S	S			S	
				3R6330	2 UP CD	8.5 x 11	S	S	S	S			S	
				3R12373	6 UP CD	11 X 17							S	

Plain/Recycled (64-105gsm)	Coated 1 (106-150gsm)	
Heavyweight 1 (106-176gsm)	Coated 2 (151-220gsm)	
Heavyweight 2 (176-220gsm)	Coated 3 (221-300gsm)	
Heavyweight 3/4 (221-300gsm)	Label	
Transparency	Transfer Paper	

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Xerox Transparency	Transparency Mode			3R3117	8.5 x 11	S	S	S	S		S	S	It is not recommended that you output more than 20 transparencies at a time. If your job is larger than 20 pages, use Transparency Separators feature.
				3R12505									
				3R3108									

Xerox Tabs	Tab Stock1	Tab1C	163gsm/ 90lb index	3R4417	8.5/9 x 11							S	For copy jobs, 8.5x11 size should be selected. For print jobs, 9x11 size should be selected. Tab stock functionality and work flow will vary for different Digital Front End Print/Network Controllers. Please consult the Network controller documentation when running tabs.
				3R4418 (3-hole)									

Xerox Digital EA Transfer Paper	Transfer Paper			3R12398	8.5 x 11							S	Transfer Paper is not intended as sole application of machine. Limit Monthly usage. Use a machine with Offset Catch Tray rather than finishing devices if possible to minimize the risk of paper jams. While the job is printing, remove each sheet as it exits the machine to avoid stacking problems in the exit tray.
				3R12397									

Xerox Premium Digital Carbonless Paper (Precollated)	Plain	Plain A	2-Part (W/C)	3R12420	8.5 x 11	S	S	S	S	S	S	S	Carbonless Paper is not intended for extensive or exclusive usage. Limit monthly volumes. Use a machine equipped with an Offset Catch Tray rather than finishing devices if possible to minimize the risk of paper jams.		
				3R12422										S	S
				3R12423										S	S
	Plain	Plain A	3-Part Straight	3R12425	8.5 x 11					S	S	S			
				3R12427										S	S
	Plain	Plain A	3-Part Reverse	3R12424	8.5 x 11	S	S	S	S						
				3R12430										S	S
	Plain	Plain A	4-Part Straight	3R12429	8.5 x 11	S	S	S	S						
				3R12429										S	S

Xerox Premium Digital Carbonless Paper (Singles)	Plain	Plain A	CB White	3R12434	8.5 x 11	S	S	S	S	S	S	S	Carbonless Paper is not intended for extensive or exclusive usage. Limit monthly volumes. Use a machine equipped with an Offset Catch Tray rather than finishing devices if possible to minimize the risk of paper jams.		
				3R12435										S	S
				3R12440										S	S
				3R12437										S	S
				3R12439										S	S

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Xerox makes no guarantees or warranties, either express or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that their expectations are met.

The quality of Xerox supplies is consistent from ream to ream, carton to carton, and it is backed by a Xerox 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best-Xerox Supplies. To learn more about the benefits of using Xerox Supplies, please contact your Supply Account Manager or call, in the US 1-800-822-2200 and in Canada 1-800-668-0199 (English) or 1-800-668-0133 (Francais).

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