

# Recommended Xerox Materials List for WorkCentre 7232 / 7242

For use in the US and Canada

Revision 1.2 - Issued Oct. 2008

**Important Notes:**

All media is listed by product, paper type, paper tray settings - image quality, weight (standard gsm), re-order number, size, tray runability, and integrated office finisher runability. The additional information column is for hints and tips on how to run certain media applications.

Machine reliability specifications may be affected by increased usage of Heavyweight 1, Heavyweight 2, Coated 1, and Coated 2 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1, Heavyweight 2, Coated 1, and Coated 2 modes or special application media types for long duration copy/print runs

Environmental Conditions may require that coated paper be fed one sheet at a time through Tray 5, (Bypass/SMH). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Some coated paper may exhibit Roller marks.

The Integrated Office (A) Finisher is capable of stapling at maximum; (maximum number may decrease if paper weight is greater than 24lb / 90 gsm):  
 50 Sheets of Letter (8.5 x 11), Executive (7.25 x 10.5), in Long Edge Feed (LEF); or of Letter in Short Edge Feed (SEF)  
 30 Sheets of Tabloid/Ledger (11 x 17), or Legal (8.5 x 14)

The Office Finisher LX (SB) is capable of stapling at maximum; (maximum number may decrease if paper weight is greater than 24lb / 90 gsm):  
 50 Sheets of Paper up to the size of 11 x 17" Short Edge Feed (SEF)

The Crease / Fold feature is not available for papers heavier than 28 lb / 105 gsm. Maximum booklet size is 15 sheets or 10 sheets max if cover sheet is used.

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Trays 1,2,3, TTM, SMH & HCF					RML WorkCentre 7232 & 7242 North America V 1.2 Oct - 08	A = Auto Duplex Full Color B = Auto Duplex Monochrome S = Simplex Only M = Manual Duplex n = Not supported	Finisher Capabilities • Capable of Stacking Sheets ♦ Capable of Stapling Sheets n = Not supported													
Plain / Bond / Recycled (64 - 105 gsm)	Coated 1 (106 - 169 gsm)	Coated 2 (170 - 216 gms)	Heavyweight 1 (106 - 169 gsm)	Heavyweight 2 (170 - 216 gsm)				Transparency	Label	Paper Types are selected when Paper Tray is closed										
Media	Paper Type	Paper Tray Settings - Image Quality	Weight	Re-Order #	Type	Size	Trays						Integrated Office "A" Finisher		Office Finisher (B)		Office Finisher LX (SB)		Additional Information	
							1	2	3	2	3	5	6	Stack	Staple	Stack	Staple	Stack		Staple
Xerox Business 4200	Plain	Plain D	75 gsm / 20 lb	3R2047		8.5 x 11	A	A	A	A	A	A	A	•	♦	•	♦	•	♦	
				3R2641 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	•	♦	•	♦	•	♦	
				3R2051		8.5 x 14	A	A	A	n	n	A	n	•	♦	•	♦	•	♦	
				3R3761		11 x 17	A	A	A	n	n	A	n	•	♦	•	♦	•	♦	
Xerox Business Plus	Plain*	Plain B	75 gsm / 20 lb	3R11600		8.5 x 11	A	A	A	A	A	A	A	•	♦	•	♦	•	♦	*Machine Administrator can define Custom Paper Type with correct Paper Settings for this paper type.
				3R11601 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	•	♦	•	♦	•	♦	
				3R11602		8.5 x 14	A	A	A	n	n	A	n	•	♦	•	♦	•	♦	
				3R11603		11 x 17	A	A	A	n	n	A	n	•	♦	•	♦	•	♦	
				3R11604		90 gsm / 24 lb	8.5 x 11	A	A	A	A	A	A	A	•	♦	•	♦	•	
Xerox Image Series	Plain*	Plain B	75 gsm / 20 lb	3R54	93 Bright	8.5 x 11	A	A	A	A	A	A	A	•	♦	•	♦	•	♦	Watermarked Papers, *Machine Administrator can define Custom Paper Type with correct Paper Settings for this paper type.
				3R1950		95 Bright	8.5 x 11	A	A	A	A	A	A	A	•	♦	•	♦	•	
Xerox Business Recycled Paper	Recycled	Plain C	75 gsm / 20 lb	3R6296	Recycled	8.5 x 11	A	A	A	A	A	A	A	•	♦	•	♦	•	♦	
				3R6297 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	•	♦	•	♦	•	♦	
				3R6298		8.5 x 14	A	A	A	n	n	A	n	•	♦	•	♦	•	♦	
				3R6299		11 x 17	A	A	A	n	n	A	n	•	♦	•	♦	•	♦	
Xerox Color Xpressions+	Bond	Plain A	90 gsm / 24 lb	3R11540	Recycled	8.5 x 11	A	A	A	A	A	A	A	•	♦	•	♦	•	♦	
				3R11541 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	•	♦	•	♦	•	♦	
				3R11542		8.5 x 14	A	A	A	n	n	A	n	•	♦	•	♦	•	♦	
				3R11543		11 x 17	A	A	A	n	n	A	n	•	♦	•	♦	•	♦	

Media	Paper Type	Paper Tray Settings - Image Quality	Weight	Re-Order #	Type	Size	Trays						SMH (Bypass)	HCF	Integrated Office "A" Finisher		Office Finisher (B)		Office Finisher LX (SB)		Additional Information
							2TM			TTM					Stack	Staple	Stack	Staple	Stack	Staple	
							1	2	3	2	3	5									
Xerox Color Xpressions Elite	Bond	Plain A	105 gsm / 28 lb	3R11760		8.5 x 11	A	A	A	A	A	A	A	•	♦	•	n	•	♦		
				3R11761 (3-hole)		8.5 x 11	A	A	A	A	A	A	A	•	♦	•	n	•	♦		
	Heavyweight 1	HW 1A	120 gsm / 32 lb	3R11764		8.5 x 11	B	B	B	B	B	B	B	•	♦	•	n	•	♦		
				3R11765		17 x 11	B	B	B	n	n	B	n	•	♦	•	n	•	♦		
Heavyweight 1	HW 1A	163 gsm / 60 lb cvr	3R11767		8.5 x 11	B	B	B	B	B	B	B	•	♦	•	n	•	♦			
			3R11768		17 x 11	B	B	B	n	n	B	n	•	♦	•	n	•	♦			
Heavyweight 2	HW 2A	215 gsm / 80 lb cvr	3R11770		8.5 x 11	S	S	S	S	S	M	S	•	♦	•	n	•	♦			
			3R11771		17 x 11	S	S	S	n	n	M	n	•	♦	•	n	•	♦			
Xerox Color Xpressions Planet 20	Bond	Plain A	105 gsm / 28 lb	3R11800		8.5 x 11	A	A	A	A	A	A	A	•	♦	•	n	•	♦		
				3R11801		17 x 11	A	A	A	n	n	A	n	•	♦	•	n	•	♦		
	Heavyweight 2	HW 2A	175 gsm / 65 lb cvr	3R11803		8.5 x 11	S	S	S	S	S	M	S	•	♦	•	n	•	♦		
3R11804				17 x 11		S	S	S	n	n	M	n	•	♦	•	n	•	♦			
Heavyweight 2	HW 2A	215 gsm / 80 lb cvr	3R11806		8.5 x 11	S	S	S	S	S	M	S	•	♦	•	n	•	♦			
			3R11807		17 x 11	S	S	S	n	n	M	n	•	♦	•	n	•	♦			
Xerox Digital Color Elite Gloss Text (C2S) and Cover	Coated 1	Coated 1	120 gsm / 80 lb txt	3R11450		Gloss Text	8.5 x 11	B	B	B	B	B	B	•	n	•	n	•	♦	Environmental conditions may require that this product be fed one sheet at a time from Tray 5 ( Bypass ).	
				3R11451		Gloss Text	17 x 11	B	B	B	n	n	B	n	•	n	•	n	•		♦
	Coated 1	Coated 1	140 gsm / 100 lb txt	3R11454		Gloss Text	8.5 x 11	B	B	B	B	B	B	•	n	•	n	•	♦		
				3R11455		Gloss Text	17 x 11	B	B	B	n	n	B	n	•	n	•	n	•		♦
Coated 2	Coated 2	210 gsm / 80 lb cvr	3R11458		Gloss Cover	8.5 x 11	S	S	S	S	S	M	S	•	n	•	n	•	♦		
			3R11459		Gloss Cover	17 x 11	S	S	S	n	n	M	n	•	n	•	n	•	♦		
Xerox Graphic Xpressions	Bond	Plain A	105 gsm / 28 lb	3R11164		Cream White	8.5 x 11	B	B	B	B	B	B	•	♦	•	n	•	♦		
				3R11168		Cream White	17 x 11	B	B	B	n	n	B	n	•	♦	•	n	•		♦
				3R11165		Warm White	8.5 x 11	B	B	B	B	B	B	B	•	♦	•	n	•		♦
	Heavyweight 2	HW 2A	215 gsm / 80 lb Cover	3R11176		Cream White	8.5 x 11	S	S	S	S	S	M	S	•	♦	•	n	•	♦	
				3R11180		Cream White	17 x 11	S	S	S	n	n	M	n	•	♦	•	n	•	♦	
				3R11177		Warm White	8.5 x 11	S	S	S	S	S	M	S	•	♦	•	n	•	♦	
3R11181	Warm White	17 x 11	S	S	S	n	n	M	n	•	♦	•	n	•	♦						
Xerox Digital Color Silk Text (C2S) and Cover	Coated 1	Coated 1	120 gsm / 80 lb txt	3R11470		Silk Text	8.5 x 11	B	B	B	B	B	B	•	n	•	n	•	♦	Environmental conditions may require that this product be fed one sheet at a time from Tray 5 ( Bypass ).	
				3R11471		Silk Text	17 x 11	B	B	B	n	n	B	n	•	n	•	n	•		♦
	Coated 1	Coated 1	140 gsm / 100 lb txt	3R11474			Silk Text	8.5 x 11	B	B	B	B	B	B	•	n	•	n	•		♦
3R11475				Silk Text	17 x 11		B	B	B	n	n	B	n	•	n	•	n	•	♦		
Coated 2	Coated 2	210 gsm / 80 lb cvr	3R11477		Silk Cover	8.5 x 11	S	S	S	S	S	M	S	•	n	•	n	•	♦		
			3R11479		Silk Cover	17 x 11	S	S	S	n	n	M	n	•	n	•	n	•	♦		
Xerox Digital Color Select Gloss Text (C2S)	Coated 1	Coated 1A	120 gsm / 80 lb txt	3R11503		Gloss Text	17 x 11	B	B	B	n	n	B	n	•	n	•	n	•	♦	Environmental conditions may require that this product be fed one sheet at a time from Tray 5 ( Bypass ).
Xerox Index	Heavyweight 1	HW 1A	163 gsm / 90 lb	3R11620			8.5 x 11	B	B	B	B	B	B	•	♦	•	n	•	♦		
				3R5102		17 x 11	B	B	B	n	n	B	n	•	♦	•	n	•	♦		
Heavyweight 2	HW 2A	199 gsm / 110 lb	3R11668			8.5 x 11	S	S	S	S	S	M	S	•	♦	•	n	•	♦	Environmental conditions may require that this product be fed one sheet at a time from Tray 5 ( Bypass ).	
Xerox Business 4200 Cover	Heavyweight 2	HW 2A	176 gsm / 65 lb cvr	3R11661			8.5 x 11	S	S	S	S	S	M	S	•	♦	•	n	•	♦	Environmental conditions may require that this product be fed one sheet at a time from Tray 5 ( Bypass ).
Xerox Matte Coated Label	Label	Label		3R6333		30 Up	8.5 x 11	S	S	S	S	S	S	S	•	n	n	n	n	n	Labels should be fed SEF (8.5 in edge as the Lead Edge) Labels are not intended as sole application of machine.
				3R6332		10 Up	8.5 x 11	S	S	S	S	S	S	S	•	n	n	n	n	n	
				3R5773		4 Up	8.5 x 11	S	S	S	S	S	S	S	•	n	n	n	n	n	
				3R5772		1 Up	8.5 x 11	S	S	S	S	S	S	S	•	n	n	n	n	n	
Xerox Removable Stripe Transparency	Transparency	Trans B		3R3108			8.5 x 11	S	S	S	S	S	S	S	•	n	n	n	n	n	Paper Type Transparency should be displayed on the User Interface for trays / Bypass. It is not recommended to output more than 20 transparencies at a time
Xerox Digital Color Clear Transparency	Transparency	Trans A		3R12505			8.5 x 11	S	S	S	S	S	S	S	•	n	n	n	n	n	Paper Type Transparency should be displayed on the User Interface for trays / Bypass. It is not recommended to output more than 20 transparencies at a time