

Recommended Materials List for DocuColor 8080 / 8002 / 7002

Review Date: 7/1/20011

Important Note:

Media recommendations made in this publication are based on qualification tests conducted using standard test images with moderate to heavy image area coverage. Test machines are maintained within specifications defined by user documentation.

* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-50%.

Reliability is based on your operating environment and application mix.

Machine reliability specifications may be affected by high usage of heavy weight and specialty stocks. In addition, variances in machine reliability may occur due to extended use of some media types.

Warranty disclaimer

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[Xerox makes no guarantees or warranties, either expressed or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guidance when purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that their expectations are met. The quality of Xerox supplies is consistent from](#)

XEROX RECOMMENDED MATERIALS LIST- DocuColor 8080 / 8002 / 7002

		Standard Cut Sizes				Basis Weight (lb)	Grammage Weight (gsm)	DC8080 / 8002 / 7002 Weight Selection and Best Practices for Operation													
		8.5X11 216x279 mm	8.5X14 216x356 mm	Short Grain 17x11 432x279 mm	Short Grain 18x12 457x305 mm	Weight of 500 sheets of the paper specific to trade type	Weight of the paper in grams per square meter	IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4					
Weight Range Specification								60-80 gsm		81-105 gsm		106-135 gsm		136-186 gsm		187-220 gsm		221- 300 gsm			
Instructions for Printing one (Simplex) or two (Duplex) sides								Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex		
Business Papers (Bond, xerographic, and laser grades)		Decurler Setting paper type		Xerographic/ Bond																	
Xerox Color Xpressions Select, 24 LB 8.5 x 11, 3-Hole Drilled	A	3R11540				24	90			OK All Trays	OK All Trays										
		3R11541				24	90			OK All Trays	OK All Trays										
Xerox Color Xpressions Planet 20, 28 LB	A	3R11800		3R11543		24	90			OK All Trays	OK All Trays										
				3R11801		28	105			OK All Trays	OK All Trays										
Xerox Color Xpressions Elite, 28 LB 8.5 x 11, 3-Hole Drilled	A	3R11760			3R11802	28	105			OK All Trays	OK All Trays										
		3R11761				28	105			OK All Trays	OK All Trays										
Xerox Color Xpressions Planet 100, 28 LB	A				3R11762	28	105			OK All Trays	OK All Trays										
					3R11763	28	105			OK All Trays	OK All Trays										
Xerox Color Xpressions Elite, 32 LB	A	3R11815				32	120					OK All Trays	OK All Trays								
		3R11764				32	120					OK All Trays	OK All Trays								
Xerox Color Xpressions Planet 100, 28 LB	A			3R11765		32	120					OK All Trays	OK All Trays								
				3R11766		32	120					OK All Trays	OK All Trays								
Tinted and textured stocks		Decurler Setting paper type		When printing solid colors or photographs, the inherent properties of these stocks may affect image quality. Please ensure output meets your requirements.				Xerographic/ Bond													
Offset/ Text weights		A		3R11820				28		105		OK All Trays		OK All Trays							
Xerox Planet 30 Cream White, 28/ 70 LB.	A			3R11821		28	105			OK All Trays	OK All Trays										
				3R11822		28	105			OK All Trays	OK All Trays										
Xerox Planet 30 Warm White, 28/ 70 LB.	A	3R11823				28	105			OK All Trays	OK All Trays										
				3R11824		28	105			OK All Trays	OK All Trays										
Xerox Planet 30 Warm White, 28/ 70 LB.	A			3R11825		28	105			OK All Trays	OK All Trays										
Uncoated Cover Stocks		Decurler Setting paper type		Cover Weight																	
Xerox Color Xpressions Elite, 60 LB Cover	A	3R11767				60	163					OK All Trays	OK All Trays								
				3R11768		60	163			OK All Trays	OK All Trays										
Xerox Color Xpressions Planet 20, 65 LB Cover	A	3R11803			3R11769	60	163					OK All Trays	OK All Trays								
				3R11804		65	176			OK All Trays	OK All Trays										
Xerox Color Xpressions Elite, 80 LB Cover	A	3R11770				80	216														
				3R11771		80	216														
Xerox Color Xpressions Planet 20, 80 LB Cover	A	3R11806			3R11772	80	216														
				3R11807		80	216														
Xerox Color Xpressions Elite, 100 LB Cover	A	3R11774			3R11808	80	216														
				3R11775		100	270														
Xerox Color Xpressions Planet 20, 100 LB Cover	A	3R11160			3R11776	100	270														
				3R11161		100	270														
Tinted and textured stocks		Decurler Setting paper type		When printing solid colors or photographs, the inherent properties of these stocks may affect image quality. Please ensure output meets your requirements.				Cover Weight													
Cover weights		A		3R11826				80		216		OK All Trays		OK All Trays							
Xerox Planet 30 Cream White, 80 LB. Cover	A			3R11827		80	216														
				3R11828		80	216														
Xerox Planet 30 Warm White, 80 LB. Cover	A	3R11829				80	216														
				3R11830		80	216														
Xerox Planet 30 Warm White, 80 LB. Cover	A			3R11831		80	216														
Coated Text or Book Stock		Decurler Setting paper type		Text Weight																	
C2S		A		3R11500				60		90		OK All Trays		OK All Trays							
Xerox Digital Color Select Gloss 60# Text	A				3R11501	60	90			OK All Trays	OK All Trays										
		3R11450				80	120			OK All Trays	OK All Trays										
Xerox Digital Color Elite Gloss 80# Text	A			3R11451		80	120					OK All Trays	OK All Trays								
				3R11452		80	120					OK All Trays	OK All Trays								
Xerox Digital Color Select Gloss 80# Text	A			3R11503		80	120					OK All Trays	OK All Trays								
				3R11504		80	120					OK All Trays	OK All Trays								
Xerox Digital Color Elite Gloss 100# Text	A	3R11454				100	140														
				3R11455		100	140														
Xerox Digital Color Select Gloss 100# Text	A				3R11456	100	140														
				3R11510		100	140														
Xerox Digital Color Elite Silk 80# Text	A	3R11470			3R11511	100	140					OK All Trays	OK All Trays								
				3R11471		80	120					OK All Trays	OK All Trays								
Xerox Digital Color Elite Silk 100# Text	A	3R11474			3R11472	80	120					OK All Trays	OK All Trays								
				3R11475		100	140					OK All Trays	OK All Trays								
Xerox Digital Color Elite Silk 100# Text	A			3R11476		100	140					OK All Trays	OK All Trays								
												OK All Trays	OK All Trays								

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	8.5X11 216x279 mm	8.5X14 216x356 mm	Short Grain 17x11 432x279 mm	Short Grain 18x12 457x305 mm	Weight of 500 sheets of the paper specific to trade type	Weight of the paper in grams per square meter	IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4				
Weight Range Specification							60-80 gsm		81-105 gsm		106-135 gsm		136-186 gsm		187-220 gsm		221- 300 gsm		
Instructions for Printing one (Simplex) or two (Duplex) sides							Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	
Coated Cover Stock	Decurler Setting paper type				Cover Weight														
C2S																			
Xerox Digital Color Elite Gloss 80# Cover	A	3R11458		3R11459	80	210										OK All Trays	OK All Trays		
				3R11460	80	210										OK All Trays	OK All Trays		
Xerox Digital Color Select Gloss 80# Cover	A			3R11506	80	210										OK All Trays	OK All Trays		
				3R11507	80	210										OK All Trays	OK All Trays		
Xerox Digital Color Elite Gloss 100# Cover	A	3R11462		3R11463	100	280												OK All Trays	Manual Duplex
				3R11464	100	280										OK All Trays*	OK All Trays		
Xerox Digital Color Select Gloss 100# Cover	A			3R11513	100	280										OK All Trays*	OK All Trays		
				3R11514	100	280										OK All Trays*	OK All Trays		
Xerox Digital Color Elite Gloss 110# Cover	A	3R11466		3R11467	110	300												OK All Trays	Manual Duplex
				3R11468	110	300										OK All Trays*	OK All Trays		
Xerox Digital Color Elite Silk 80# Cover	A	3R11478		3R11479	80	210										OK All Trays	OK All Trays		
				3R11480	80	210										OK All Trays	OK All Trays		
Xerox Digital Color Elite Silk 100# Cover	A	3R11482		3R11483	100	280												OK All Trays	Manual Duplex
				3R11484	100	280										OK All Trays*	OK All Trays		
Xerox Digital Color Elite Silk 110# Cover	A	3R11486		3R11487	110	300												OK All Trays	Manual Duplex
				3R11488	110	300										OK All Trays*	OK All Trays		
Super Gloss Coated Cover Stock	Decurler Setting paper type				No weight equiv. Trade unit is caliper														
C1S	Load coated side up. Image quality will be best on first side.																		
Xerox Digital Color Supreme Gloss 8pt. Cover C1S	A	3R11430		3R11431	8 pt	160										OK All Trays	OK All Trays		
				3R11432	8 pt	160										OK All Trays	OK All Trays		
Xerox Digital Color Supreme Gloss 10pt. Cover C1S	A	3R11434		3R11435	10 pt	210												OK All Trays	OK All Trays
				3R11436	10 pt	210										OK All Trays	OK All Trays		
Xerox Digital Color Supreme Gloss 12pt. Cover C1S	A	3R11438		3R11439	12 pt	250												OK All Trays	Manual Duplex
				3R11440	12 pt	250										OK All Trays**	OK All Trays		
Transparencies	Decurler Setting paper type				Transparencies														
Xerox Removable Stripe Transparency	Default	3R3108	Load with stripe down		OHP	NA													
Xerox Production Printer Transparency	A	3R5764	Image Quality will vary with productivity. 3R5765 is recommended for best results.		NA	NA												OK All Trays	OK All Trays
Specialties	Decurler Setting paper type				Various Categories		Approximately												
Xerox Digital Color Supreme Gloss Greeting Cards, 10 pt Cover C1S Folds to 8.5"x5.5"	A	3R6340	Second side image quality is not as good as that obtainable on side one.		10 pt	210										OK All Trays	OK All Trays		
Xerox Digital Color Trifold Brochures	A	3R12310			32lb. Xero / Bond	120				OK All Trays	OK All Trays								
Xerox Digital Color Supreme Gloss Trifold Brochures, 8 pt Cover C1S	A	3R6348	Second side image quality is not as good as that obtainable on side one.		8 pt	160							OK All Trays	OK All Trays					
Xerox Window Decals, Clear	B	3R6339			NA	NA												OK All Trays	
Xerox Window Decals, Opaque	B	3R12059			NA	NA												OK All Trays	
Xerox DocuPac Folders (9.3" x 11.7")	A	3R4885		3R12315	NA	NA												OK All Trays	
Xerox High Gloss Coated Presentation Folders (9x11")	A	3R5570			8 pt	160												OK All Trays	
Xerox Docupac Laser Folders	A	3R5105			NA	160												OK All Trays	
Xerox Color Xpressions + Document Folder	A			3R12406	80 lb. Cover	216										OK All Trays	OK All Trays		
Xerox 10 pt. Supreme Gloss Document Folder	A			3R12407	10 pt.	210										OK All Trays	OK All Trays		
Xerox DocuCard ID Card (1-UP)** (50 sheet stacks maximum)	A	3R12348			NA	165												OK All Trays	
Xerox 1-up Uncoated DocuMagnet (Short Edge Feed)**	A	3R12418			60 lb. Cover	163												OK All Trays	Manual Duplex
Xerox 1-up Coated DocuMagnet (Short Edge Feed)**	A	3R12419			8 pt	160												OK All Trays	Manual Duplex
Xerox Digital Color Premium Business Cards (10 UP)	A	3R12321			NA	250												OK All Trays	Manual Duplex
Xerox DuraPaper	A	3R12064			10 pt	200												OK All Trays	Manual Duplex
8.5 x 11, 3-Hole Drilled	A	3R12065			10 pt	200												OK All Trays	Manual Duplex
				3R12063	10 pt	200												OK All Trays	Manual Duplex
Xerox Polyester Papers	A	3R12414			3.7 mils	125												OK All Trays	
	A	3R12363	Run 25 sheets of plain paper at 200 sheet intervals to avoid gloss / oil streaks. Static may limit ability to stack neatly.		4.7 mils	160												OK All Trays	
8.5 x 11, 3-Hole Drilled	A	3R12364			4.7 mils	160												OK All Trays	
Xerox Laser Transfer Paper	A	3R5811			NA	NA												OK All Trays	
				3R5812	NA	NA												OK All Trays	
Xerox Xpressions Tabs - 5 Bank; Single reverse collated	A	3R12366	Load tabs LEF with tabs trailing		60 lb. Cover	163												OK All Trays	
Xerox Xpressions Tabs - 5 Bank; Single straight collated	A	3R12368	Load tabs LEF with tabs trailing		60 lb. Cover	163												OK All Trays	
Xerox Digital Metallic Cover, Silver	A	3R12311	Color reproduction will be affected		10 pt	213												OK All Trays	Manual Duplex

* OHP Refers to Overhead projector
 ** Maximum of 50 sheet stacks in tray 3

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Weight Range Specification Instructions for Printing one (Simplex) or two (Duplex) sides								60-80 gsm		81-105 gsm		106-135 gsm		136-186 gsm		187-220 gsm		221- 300 gsm		
								Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	
Label Stock	Decurler Setting paper type					Label Stocks	Approximately													
Xerox Digital Color Xpressions Gloss Coated Labels 1 UP 8.5 x 11 (die cut face) 1 UP 8.5 x 11 (full sheet face) 4 UP 8.5 x 11 CD-ROM 8.5 x 11 6 UP CD-ROM 11 x 17	A	3R5770				NA	190													OK All Trays
	A	3R12370																		OK All Trays
	A	3R5771				NA	190													OK All Trays
	A	3R6322				NA	190													OK All Trays
	A				3R12372	NA	190													OK All Trays
Xerox Digital Color Xpressions Matte Coated Labels 1 UP 8.5 x 11 (die cut face) 1 UP 8.5 x 11 (full sheet face) 4 UP 8.5 x 11 10 UP 8.5 x 11 30 UP 8.5 x 11 CD-ROM 8.5 x 11 6 UP CD-ROM 11 x 17	A	3R5772				NA	190													OK All Trays
	A	3R12371																		OK All Trays
	A	3R5773				NA	190													OK All Trays
	A	3R6332				NA	190													OK All Trays
	A	3R6333				NA	190													OK All Trays
	A	3R6330				NA	190													OK All Trays
	A				3R12373	NA	190													OK All Trays

* Contact your local Service representative and refer to the *System Administration Guide* for details