

# Recommended Xerox Materials for WorkCenter M 24

For use in the US and Canada

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## Important Notes:

All media is listed by product, machine run mode, weight (standard gsm), re-order number, size, and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests\* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

\* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.

\*Machine reliability specifications may be affected by increased usage of the Heavyweight 1 mode and Heavyweight 2 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1 mode, Heavyweight 2 mode or special application media types for long duration copy/print runs.

For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide that comes with your equipment.

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Xerox Recommended Material List (US and Canada)

Trays 1,2,3,& 4: Plain/Bond/Recycled (64-105gsm)   
 Paper Types are selected within system settings.

Tray 5: Plain/Bond/Recycled (64-105gsm)  Transparency   
 Heavyweight 1 (106-169gsm)  Heavyweight 2 (170-220gsm)  Labels

**WorkCenter**  
**M 24**

A=Auto Duplex M=Manual Duplex  
 S=Simplex Only  
 PCW=Post Consumer Waste  
 ECF=Elemental Chlorine Free

Media	Mode	Weight	Re-Order #	Type	Size	Trays					MSI	Additional Information	
						1	2	3	4	5			
Xerox Business Plus	Plain	75 gsm/ 20lb	3R11600	3HD	8.5 x 11	A	A	A	A	M	Paper Type <i>Plain</i> should be displayed on the user interface for trays 1, 2,3 & 4. Paper Types are selected within system settings.		
			3R11601 (3-hole)		8.5 x 11	A	A	A	A	M			
			3R11602		8.5 x 14	A	A			M			
			3R11603		11 x 17	A	A			M			
Xerox Business Multipurpose 4200	Plain	75 gsm/ 20lb	3R2047	3HD	8.5 x 11	A	A	A	A	M	Paper Type <i>Plain</i> should be displayed on the user interface for trays 1, 2,3 & 4. Paper Types are selected within system settings.		
			3R2641		8.5 x 11	A	A	A	A	M			
			3R2051		8.5 x 14	A	A			M			
			3R3761		11 x 17	A	A			M			
Xerox Color Xpressions +	Bond	90 gsm/ 24lb	3R11540	3HD	8.5 x 11	A	A	A	A	M	NOTE: Do not use for IIT calibration / White Reference Set-up Paper Type <i>Bond</i> should be displayed on the user interface for trays 1, 2,3 & 4. Paper Types are selected within system settings.		
			3R11541 (3-hole)		8.5 x 11	A	A	A	A	M			
			3R11542		8.5 x 14	A	A			M			
			3R11543		17 x 11	A	A			M			
	Bond	105gsm/ 28lb	3R11545	3HD	8.5 x 11	A	A	A	A	M	Paper Type <i>Bond</i> should be displayed on the user interface for trays 1,2,3 & 4. Paper Types are selected within system settings.		
			3R11546		8.5 x 11	A	A	A	A	M			
			3R11549		17 X 11	A	A			M			
			3R11548		18 X 12	A	A			M			
	Heavyweight 1	120gsm/ 32lb	3R11550	3HD	8.5 x 11					M	Tray 5: 2nd side printing - Use <i>Heavyweight 1 Side 2</i> mode.		
			3R11551		17 x 11					M			
			3R11552		18 x 12					M			
			3R11553		8.5 x 11					M			
Heavyweight 1	163gsm/ 60lb	3R11554	3HD	17 x 11					M	Tray 5: 2nd side printing - Use <i>Heavyweight 1 Side 2</i> mode.			
		3R11555		18 x 12					M				
Heavyweight 2	215gsm/ 80lb	3R11556	3HD	8.5 x 11					M	Tray 5: 2nd side printing - Use <i>Heavyweight 2 Side 2</i> mode. PCW=30%			
		3R11557		17 x 11					M				
Xerox Graphic Xpressions	Bond	105gsm/ 28lb	3R5529	3HD	8.5 x 11	A	A	A	A	M	Paper Type <i>Bond</i> should be displayed on the user interface for trays 1, 2,3 & 4. Paper Types are selected within system settings.PCW=30%		
			3R5530		17 x 11	A	A			M			
			3R5531		18 x 12					M			
			3R5533		8.5 x 11					M			
	Heavyweight 2	175gsm/ 65lb	3R5534	3HD	17 x 11					M	Tray 5: 2nd side printing - Use <i>Heavyweight 2 Side 2</i> mode. PCW=30%		
			3R5535		18 x 12					M			
			3R5537		8.5 x 11					M			
			3R5538		17 x 11					M			
	Heavyweight 2	215gsm/ 80lb	3R5539	3HD	18 x 12					M	Tray 5: 2nd side printing - Use <i>Heavyweight 2 Side 2</i> mode. PCW=30%		
			3R11164		Cream White	8.5 x 11	A	A	A	A		M	PCW=30%
			3R11168			17 x 11	A	A				M	
			3R11172			18 x 12						M	
Bond	105gsm/ 28lb	3R11165	3HD	8.5 x 11	A	A	A	A	M	PCW=30%			
		3R11169		17 x 11	A	A			M				
		3R11173		18 x 12					M				
		3R11176		Cream White	8.5 x 11						M	PCW=30%	
3R11180	17 x 11						M						
3R11184	18 x 12						M						
Heavyweight 2	215gsm/ 80lb	3R11177	3HD	8.5 x 11					M	PCW=30%			
		3R11181		17 x 11					M				
		3R11185		18 x 12					M				
		Bond		90gsm/ 24lb	3R5667	3HD	8.5 x 11	A	A		A	A	M
3R5669	17 x 11		A		A				M				
Xerox Digital Color Parchment	Bond	90gsm/ 24lb	3R11244	3HD	White 8.5 x 11	A	A	A	A	M	Paper Type <i>Bond</i> should be displayed on the user interface for trays 1, 2,3 & 4. Paper Types are selected within system settings. Due to the unique surface patterns in Parchment paper, this product will exhibit image mottle as a design feature. PCW=30%		
			3R11245		Gold 8.5 x 11	A	A	A	A	M			
Xerox Digital Color Elite Silk Coated Text and Covers (C2S)	Heavyweight 1	120gsm/ 80lb	3R11470	3HD	Silk Text 8.5 x 11					M	Tray 5: 2nd side printing - Use <i>Heavyweight 1 Side 2</i> mode. Environmental conditions may require that this product be fed one sheet at a time.		
			3R11471		17 x 11					M			
			3R11472		18 x 12					M			
	Heavyweight 1	140gsm/ 100lb	3R11474	3HD	Silk Text 8.5 x 11					M			
			3R11475		17 x 11					M			
			3R11476		18 x 12					M			
	Heavyweight 1	220gsm/ 80lb	3R11478	3HD	Silk Cover 8.5 x 11					M			
			3R11479		17 x 11					M			
3R11480	18 x 12					M							

Media		Mode	Weight	Re-Order #	Type	Size	Trays					MSI	Additional Information
							1	2	3	4	5		
Xerox Digital Color Elite Gloss Coated Text and Covers (C2S)	Heavyweight 1		120gsm/80lb	3R11450	Gloss Text	8.5 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. Environmental conditions may require that this product be fed one sheet at a time.
				3R11451		17 x 11					M		
				3R11452		18 x 12					M		
	Heavyweight 1		140gsm/100lb	3R11454	Gloss Text	8.5 x 11						M	
				3R11455		17 x 11					M		
				3R11456		18 x 12					M		
	Heavyweight 1		220gsm/80lb	3R11458	GlossCover	8.5 x 11						M	
				3R11459		17 x 11					M		
				3R11460		18 x 12					M		
Xerox Digital Color Select Gloss Coated Text and Covers (C2S)	Heavyweight 1		120gsm/80lb	3R11503	Gloss Text	17 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. Environmental conditions may require that this product be fed one sheet at a time.
			3R11504	18 x 12						M			
			220gsm/80lb	3R11506		Gloss Cover	17 x 11					M	
			3R11507	18 x 12							M		
Xerox Digital Color Supreme Gloss (C1S)	Heavyweight 1		160 gsm / 8pt.	3R11430		8.5 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. Duplex text or light area coverage/ Print on uncoated side first. Environmental conditions may require that this product be fed one sheet at a time. Differential gloss may be apparent, on the coated side.
				3R11431		17 x 11					M		
				3R11432		18 x 12					M		
Digital Color Supreme Gloss Recycled (C1S)	Heavyweight 1		160 gsm / 8pt.	3R11189		8.5 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. Duplex text or light area coverage/ Print on uncoated side first. Environmental conditions may require that this product be fed one sheet at a time. Differential gloss may be apparent, on the coated side.
				3R11190		17 x 11					M		
				3R11191		18 x 12					M		
Xerox Digital Color Super Gloss Trifold Brochure (C1S)	Heavyweight 1		160 gsm / 8 pt.	3R6348		8.5 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. Duplex text or light area coverage/ Print on uncoated side first. Environmental conditions may require that this product be fed one sheet at a time.
Xerox Index Stock	Heavyweight 1		163gsm/90lb	3R3004		8.5 x 11						M	
				3R5102		11 x 17					M		
Xerox 110# Index Stock	Heavyweight 2		199 gsm	3R6383		8.5 x 11						M	
Xerox 65# Cover	Heavyweight 2		176 gsm	3R3041		8.5 x 11						M	
Xerox Digital Color Clear Transparency	Transparency Mode			3R12327		8.5 x 11						S	
Removable Stripe Transparency	Transparency Mode			3R3108		8.5 X 11.						S	Removable stripe must be positioned (up) on the top side and at the rear (left) of Tray 5 (bypass). Removable stripe may cause feeding and stacking variation.
Xerox Label Stock	Heavyweight 2		33 UP	3R3139		8.5 x 11						M	Use Heavyweight 1 Side 2 mode.
			24 UP	3R4474		8.5 x 11						M	
			14 UP	3R5719		8.5 x 11					M		
			8 UP	3R4475		8.5 x 11					M		
			6 UP	3R3146		8.5 x 11					M		
			1 UP	3R4476		8.5 x 11					M		
Digital EA Color Transfer Paper	Heavyweight 1			3R12398		8.5 x 11	S					S	Load Media in the Short Edge feed orientation, 50 sheets max, with the stripe on the sheet as the lead edge (side to be imaged = stripe side) Remove sheets from the output tray / finisher, every 20 copies.
				3R12397		11 x 17	S				S		

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