

**Recommended Materials List for DocuColor 8000AP/ 8000 / 7000AP / 7000**

Review Date: 12/10/2007

**Important Note:**

Media recommendations made in this publication are based on qualification tests conducted using standard test images with moderate to heavy image area coverage. Test machines are maintained within specifications defined by user documentation.

\* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-50%.

Reliability is based on your operating environment and application mix.

Machine reliability specifications may be affected by high usage of heavy weight and specialty stocks. In addition, variances in machine reliability may occur due to extended use of some media types.

**Warranty disclaimer**

Xerox makes no guarantees or warranties, either expressed or implied, concerning the performance, use, or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure their expectations are met. The quality of Xerox supplies is consistent from ream to ream and is backed by a 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best - Xerox Supplies. To learn more about the benefits of using Xerox Supplies, please contact your Supplies Representative or call in the US 1-800-822-2200 and in Canada 1-800-668-0133.

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**XEROX RECOMMENDED MATERIALS LIST- DocuColor 8000AP / 8000 / 7000AP / 7000**

	Standard Cut Sizes	Basis Weight (lb)	Grammage Weight (gsm)	DC7000 - 7000AP - 8000 - 8000AP Trays / Weight Selection and Best Practices for Operation															
				8.5X11 216x279 mm		8.5X14 216x356 mm		Short Grain 17x11 432x279 mm		Short Grain 18x12 457x305 mm		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4	
Weight Range Specification				60-80 gsm		81-105 gsm		106-135 gsm		136-186 gsm		187-220 gsm		221- 300 gsm					
Instructions for Printing one (Simplex) or two (Duplex) sides				Simplex		Duplex		Simplex		Duplex		Simplex		Duplex		Simplex		Duplex	
<b>Business Papers (Bond, xerographic, and laser grades)</b>	Decurler Setting paper type	Xerographic/ Bond																	
Xerox Color Xpressions +, 24 LB 8.5 x 11, 3-Hole Drilled*	A	3R11540			24	90													
		3R11541			24	90													
			3R11542		24	90													
				3R11543	24	90													
Xerox Graphic Xpressions (True White), 24 LB 8.5 x 11, 3-Hole Drilled*	A	3R11152			24	90													
		3R11153			24	90													
				3R11154	24	90													
Xerox Color Xpressions +, 28 LB 8.5 x 11, 3-Hole Drilled*	A	3R11545			28	105													
		3R11546			28	105													
				3R11549	28	105													
Xerox Graphic Xpressions (True White), 28 LB	A	3R5529			28	105													
				3R5530	28	105													
				3R5531	28	105													
Xerox Color Xpressions +, 32 LB	B	3R11550			32	120													
				3R11551	32	120													
				3R11552	32	120													
<b>Uncoated Cover Stocks</b>	Decurler Setting paper type	Cover Weight																	
Xerox Color Xpressions +, 60 LB Cover	A	3R11553			60	163													
				3R11554	60	163													
				3R11555	60	163													
Xerox Graphic Xpressions (True White), 65 LB Cover	A	3R5533			65	176													
				3R5534	65	176													
				3R5535	65	176													
Xerox Color Xpressions +, 80 LB Cover	A	3R11556			80	216													
				3R11557	80	216													
				3R11558	80	216													
Xerox Graphic Xpressions (True White), 80 LB Cover	A	3R5537			80	216													
				3R5538	80	216													
				3R5539	80	216													
Xerox Graphic Xpressions (True White), 100 LB Cover	A	3R11160			100	270													
				3R11161	100	270													
				3R11162	100	270													
<b>Coated Text or Book Stock C2S</b>	Decurler Setting paper type	Text Weight																	
Xerox Digital Color Select Gloss 60# Text	A			3R11500	60	90													
				3R11501	60	90													
Xerox Digital Color Elite Gloss 80# Text	A	3R11450			80	120													
				3R11451	80	120													
				3R11452	80	120													
Xerox Digital Color Select Gloss 80# Text	A			3R11503	80	120													
				3R11504	80	120													
Xerox Digital Color Elite Gloss 100# Text	A	3R11454			100	140													
				3R11455	100	140													
				3R11456	100	140													
Xerox Digital Color Select Gloss 100# Text	A			3R11510	100	140													
				3R11511	100	140													
Xerox Digital Color Elite Silk 80# Text	A	3R11470			80	120													
				3R11471	80	120													
				3R11472	80	120													
Xerox Digital Color Elite Silk 100# Text	A	3R11474			100	140													
				3R11475	100	140													
				3R11476	100	140													
<b>Coated Cover Stock C2S</b>	Decurler Setting paper type	Cover Weight																	
Xerox Digital Color Elite Gloss 80# Cover	A	3R11458			80	210													
				3R11459	80	210													
				3R11460	80	210													
Xerox Digital Color Select Gloss 80# Cover	A			3R11506	80	210													
				3R11507	80	210													
Xerox Digital Color Elite Gloss 100# Cover	A	3R11462			100	280													
				3R11463	100	280													
				3R11464	100	280													
Xerox Digital Color Select Gloss 100# Cover	A			3R11513	100	280													
				3R11514	100	280													
Xerox Digital Color Elite Gloss 110# Cover	A	3R11466			110	300													
				3R11467	110	300													
				3R11468	110	300													
Xerox Digital Color Elite Silk 80# Cover	A	3R11478			80	210													
				3R11479	80	210													
				3R11480	80	210													
Xerox Digital Color Elite Silk 100# Cover	A	3R11482			100	280													
				3R11483	100	280													
				3R11484	100	280													
Xerox Digital Color Elite Silk 110# Cover	A	3R11486			110	300													
				3R11487	110	300													
				3R11488	110	300													

\* See "Specialty Media Guide: hints and tips" document for special run instructions

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	Standard Cut Sizes				Basis Weight (lb)	Grammage Weight (gsm)	DC7000 - 7000AP - 8000 - 8000AP Trays / Weight Selection and Best Practices for Operation											
	8.5X11 216x279 mm	8.5X14 216x356 mm	Short Grain 17x11 432x279 mm	Short Grain 18x12 457x305 mm	Weight of 500 sheets of the paper specific to trade type	Weight of the paper in grams per square meter	IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4		IOT: Trays 1, 2 SFM: Trays 3, 4			
Weight Range Specification Instructions for Printing one (Simplex) or two (Duplex) sides							60-80 gsm		81-105 gsm		106-135 gsm		136-186 gsm		187-220 gsm		221-300 gsm	
							Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex
<b>Super Gloss Coated Cover Stock C1S</b>	Decurler Setting paper type	Load coated side up. Image quality will be best on first side.			No weight equiv. Trade unit is caliper													
Xerox Digital Color Supreme Gloss 8pt. Cover C1S	A	3R11430			8 pt	160								OK All Trays	OK All Trays			
				3R11431	8 pt	160								OK All Trays	OK All Trays			
				3R11432	8 pt	160								OK All Trays	OK All Trays			
Xerox Digital Color Supreme Gloss 10pt. Cover C1S	A	3R11434			10 pt	210										OK All Trays	OK All Trays	
				3R11435	10 pt	210										OK All Trays	OK All Trays	
				3R11436	10 pt	210										OK All Trays	OK All Trays	
Xerox Digital Color Supreme Gloss 12pt. Cover C1S	A	3R11438			12 pt	250											OK All Trays	Manual Duplex
				3R11439	12 pt	250										OK All Trays**	OK All Trays	
				3R11440	12 pt	250										OK All Trays**	OK All Trays	
<b>Transparencies</b>	Decurler Setting paper type				Transparencies													
Xerox Removable Stripe Transparency	Default	3R3108	Load with stripe down		OHP	NA												
Xerox Production Printer Transparency	A	3R5764	Image Quality will vary with productivity. 3R5766 is recommended for best results.		NA	NA										OK All Trays		OK All Trays
<b>Specialties</b>	Decurler Setting paper type				Various Categories	Approximately												
Xerox Digital Color Supreme Gloss Greeting Cards, 10 pt Cover C1S Folds to 8.5"x5.5"	A	3R6340	Second side image quality is not as good as that obtainable on side one		10 pt	210										OK All Trays	OK All Trays	
Xerox Digital Color Trifold Brochures	A	3R12310			32lb. Xero / Bond	120				OK All Trays	OK All Trays							
Xerox Digital Color Supreme Gloss Trifold Brochures, 8 pt Cover C1S	A	3R6348	Second side image quality is not as good as that obtainable on side one		8 pt	160								OK All Trays	OK All Trays			
Xerox Window Decals, Clear	B	3R6339			NA	NA										OK All Trays		
Xerox Window Decals, Opaque	B	3R12059			NA	NA										OK All Trays		
				3R12315	NA	NA										OK All Trays		
Xerox DocuPac Folders (9.3" x 11.7")	A	3R4885			NA	160										OK All Trays		
Xerox High Gloss Coated Presentation Folders (9x11")	A	3R5570			8 pt	160										OK All Trays		
Xerox Docupac Laser Folders	A	3R5105			NA	160								OK All Trays				
Xerox Color Xpressions + Document Folder	A			3R12406	80 lb. Cover	216								OK All Trays	OK All Trays			
Xerox 10 pt. Supreme Gloss Document Folder	A			3R12407	10 pt.	210								OK All Trays	OK All Trays			
Xerox DocuCard ID Card (1-UP)** (50 sheet stacks maximum)	A	3R12348			NA	165										OK All Trays		
Xerox 1-up Uncoated DocuMagnet (Short Edge Feed)**	A	3R12418			60 lb. Cover	163											OK All Trays	Manual Duplex
Xerox 1-up Coated DocuMagnet (Short Edge Feed)**	A	3R12419			8 pt	160											OK All Trays	Manual Duplex
Xerox Digital Color Premium Business Cards (10 UP)	A	3R12321			NA	250											OK All Trays	Manual Duplex
Xerox DuraPaper	A	3R12064			10 pt	200											OK All Trays	Manual Duplex
8.5 x 11, 3-Hole Drilled**	A	3R12065			10 pt	200											OK All Trays	Manual Duplex
				3R12063	10 pt	200											OK All Trays	Manual Duplex
Xerox Polyester Papers	A	3R12414			3.7 mils	125										OK All Trays		
	A	3R12363	Run 25 sheets of plain paper at 200 sheet intervals to avoid gloss / oil streaks. Static may limit ability to stack neatly.		4.7 mils	160										OK All Trays		
8.5 x 11, 3-Hole Drilled**	A	3R12364			4.7 mils	160										OK All Trays		
Xerox Laser Transfer Paper	A	3R5811			NA	NA								OK All Trays				
				3R5812	NA	NA								OK All Trays				
Xerox Xpressions Tabs - 5 Bank; Single reverse collated**	A	3R12366	Load tabs LEF with tabs trailing		60 lb. Cover	163								OK All Trays				
Xerox Xpressions Tabs - 5 Bank; Single straight collated**	A	3R12368	Load tabs LEF with tabs trailing		60 lb. Cover	163								OK All Trays				
Xerox Digital Metallic Cover, Silver	A	3R12311	Color reproduction will be affected		10 pt	213											OK All Trays	Manual Duplex

\* OHP Refers to Overhead projector

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\*\*\* Maximum of 50 sheet stacks in tray 3

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Weight Range Specification								60-80 gsm		81-105 gsm		106-135 gsm		136-186 gsm		187-220 gsm		221-300 gsm			
Instructions for Printing one (Simplex) or two (Duplex) sides								Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex		
<b>Tinted and textured stocks</b>		Decurler Setting paper type		When printing solid colors or photographs, the inherent properties of these stocks may affect image quality. Please ensure output meets your requirements.				Xerographic/ Bond													
<b>Offset/ Text weights</b>		A																			
Xerox Graphic Xpressions Cream White, 28/ 70 LB.		3R11164						28													
				3R11168				28		OK All Trays											
				3R11172				28		OK All Trays											
Xerox Graphic Xpressions Warm White, 28/ 70 LB.		3R11165						28													
				3R11169				28		OK All Trays											
				3R11173				28		OK All Trays											
<b>Tinted and textured stocks</b>		Decurler Setting paper type		When printing solid colors or photographs, the inherent properties of these stocks may affect image quality. Please ensure output meets your requirements.				Cover Weight													
<b>Cover weights</b>		A																			
Xerox Graphic Xpressions Cream White, 80 LB. Cover		3R11176						80													
				3R11180				80		OK All Trays											
				3R11184				80		OK All Trays											
Xerox Graphic Xpressions Warm White, 80 LB. Cover		3R11177						80													
				3R11181				80		OK All Trays											
				3R11185				80		OK All Trays											
<b>Label Stock</b>		Decurler Setting paper type						Label Stocks		Approximately											
Xerox Digital Color Xpressions Gloss Coated Labels		A						NA													
1 UP 8.5 x 11 (die cut face)		3R5770						190		OK All Trays											
1 UP 8.5 x 11 (full sheet face)		3R12370						NA		OK All Trays											
4 UP 8.5 x 11		3R5771						190		OK All Trays											
CD-ROM 8.5 x 11		3R6322						190		OK All Trays											
6 UP CD-ROM 11 x 17				3R12372				190		OK All Trays											
Xerox Digital Color Xpressions Matte Coated Labels		A						NA													
1 UP 8.5 x 11 (die cut face)		3R5772						190		OK All Trays											
1 UP 8.5 x 11 (full sheet face)		3R12371						NA		OK All Trays											
4 UP 8.5 x 11		3R5773						190		OK All Trays											
10 UP 8.5 x 11		3R6332						190		OK All Trays											
30 UP 8.5 x 11		3R6333						190		OK All Trays											
CD-ROM 8.5 x 11		3R6330						190		OK All Trays											
6 UP CD-ROM 11 x 17				3R12373				190		OK All Trays											
<b>Carbonless Paper</b>		Decurler Setting		When printing solid colors or photographs, the inherent properties of these stocks may affect image quality. Please ensure output meets your requirements.				Bond Weight		Approximately											
DC8000 Note: IOT System Software V 2.0 (printer V 2.2.5) must be installed, and fan disabled, prior to use.*																					
Xerox Premium Digital Carbonless Paper		A																			
Singles		CB Singles White (W)		3R12434				22		82											
		CFB Singles White (W)		3R12435				23		86											
		CFB Singles White (Mini carton)		3R12436				23		86											
		CFB Singles Canary (C)		3R12437				23		86											
		CF Singles Canary (C)		3R12438				22		82											
		CF Singles Pink (P)		3R12439				22		82											
		CF Singles White (W)		3R12440				22		82											
2 Part		2 Part Straight/Reverse W/C		3R12420				22/22		82/82											
		2 Part Straight/Reverse W/P		3R12421				22/22		82/82											
		2 Part Straight/Reverse W/C		3R12422				22/22		82/82											
		2 Part Straight/Reverse W/C		3R12423				22/22		82/82											
3 Part		3 Part Reverse P/C/W		3R12424				22/23/22		82/86/82											
		3 Part Straight W/C/P		3R12425				22/23/22		82/86/82											
		3 Part Straight W/C/P (Mini carton)		3R12426				22/23/22		82/86/82											
		3 Part Straight W/C/P		3R12427				22/23/22		82/86/82											
		3 Part Straight W/C/P		3R12428				22/23/22		82/86/82											
4 Part		4 Part Reverse G/P/C/W		3R12429				22/23/23/22		82/86/86/82											
		4 Part Straight W/C/P/G		3R12430				22/23/23/22		82/86/86/82											
		4 Part Straight W/C/P/G		3R12431				22/23/23/22		82/86/86/82											
Perf		1/2 Vertical Pre-Perfed 3 Part Straight W/C/P (9" x 11")		3R12432				22/23/22		82/86/82											
		1/2 Vertical Pre-Perfed 3 Part Straight W/C/P		3R12433				22/23/22		82/86/82											

\* Contact your local Service representative and refer to the System Administration Guide for details