

Horizon

ColorWorks

Document Finisher

ColorWorks 8000
ColorWorks 5000

All-In-One

Professional Duty



Easy to use

Productive

Versatile and Flexible



DocuColor 8000+ColorWorks 8000



DocuColor 5000+ColorWorks 5000

WOW!

You mean I can produce professional quality **Booklets** ...in one pass?

The ColorWorks is an all-in-one inline document finisher that combines, bleed trimming, channel scoring, stitching, folding, face trimming and stacking. Professionally finished documents are produced without any need for further post processing. Bleed trims are clean and accurate. Booklets have precise stitch placement, tight folds, and razor-sharp face trims. The channel scoring averts image cracking. Booklets are stacked within the system for unloading. The offset catch tray receives staple-only or flat-sheet documents, with the ability to offset one sheet or set from the next.

The ColorWorks 8000 connects in-line with Xerox DocuColor 5000, 6060, 7000, and 8000 digital color presses.

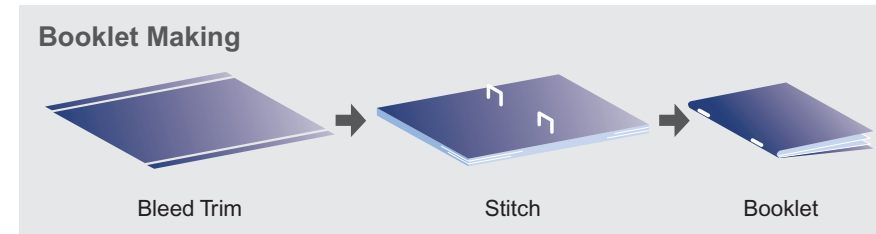


The ColorWorks 5000 connects in-line with Xerox DocuColor 5000 digital color press.

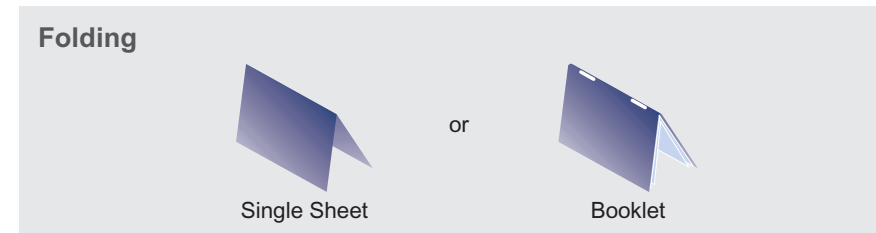


Impress customers or in-house clients with the diverse range of applications you can produce....

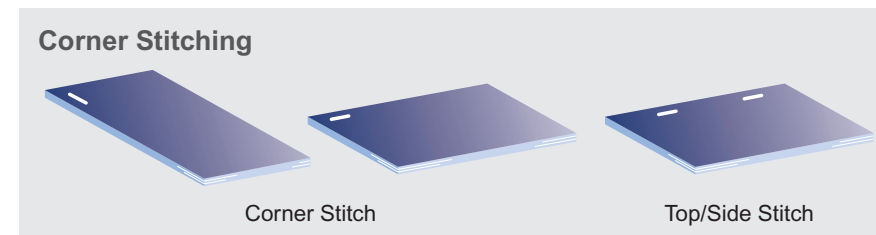
Now you can handle **all** of these **Applications...**



Produce booklets up to 80 pages (20 sheets with each sheet scored for flatter folding, full bleed trimming on all sides.)



Produce single sheet folded brochures with full-bleed three-side trimming.



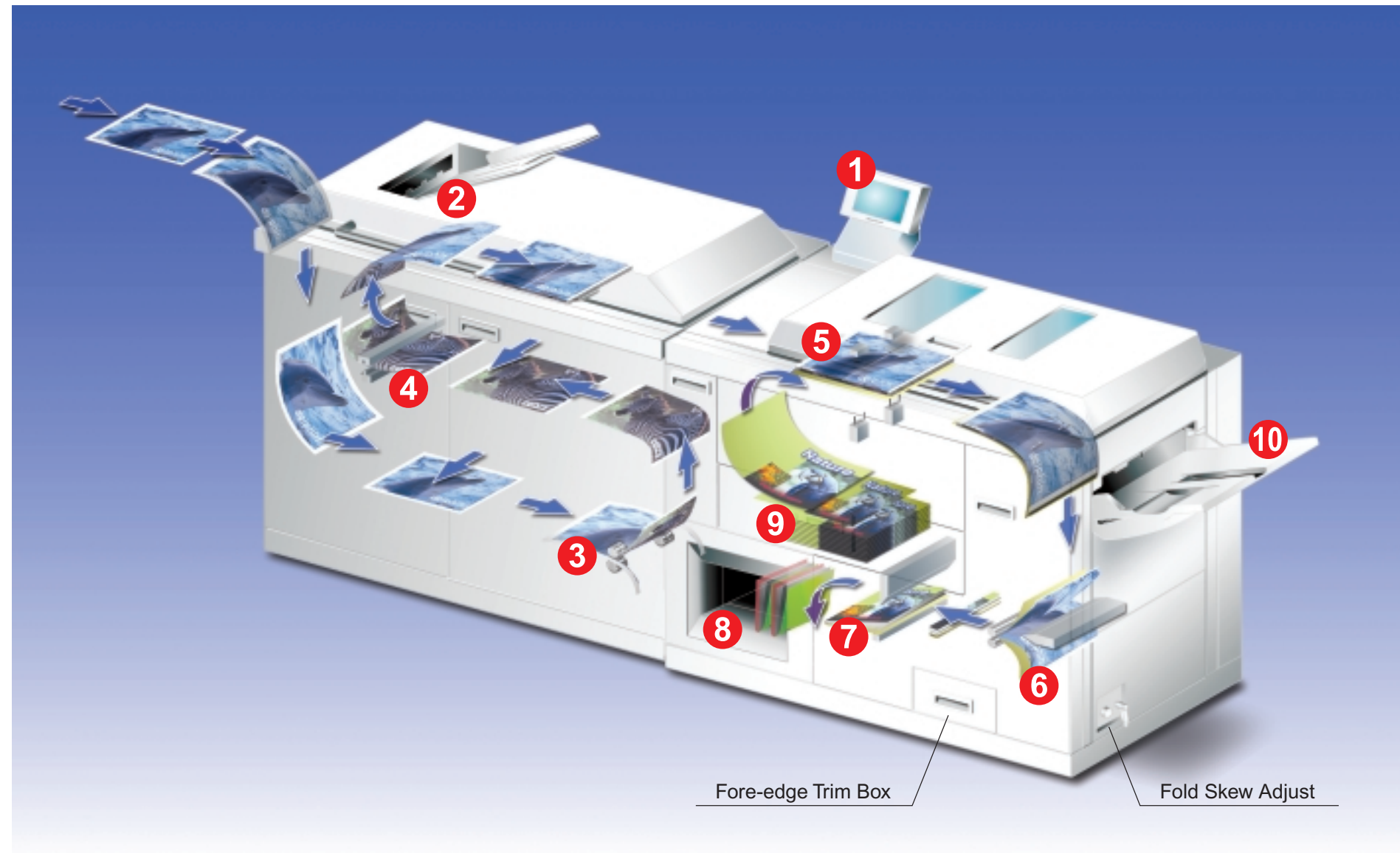
Produce corner/top stitched documents up to 50 pages (25 sheets). Corner/Top stitch + half-fold is also available.



Apply multiple scores on flat sheets for perfect bind covers and off-line folding of multi-panel brochures or mailers. (Only for ColorWorks 8000)



Here's how ColorWorks puts the **Finishing Touch** on your documents



1 Touchscreen

Intuitive, icon-based touchscreen control for simple set-ups and changeover. "Service Mode" facilitates troubleshooting and diagnostics.

2 Top Tray

Simple print jobs can be delivered into the top tray. If the ColorWorks jams, the printed sheets are delivered to the top tray.

3 Bleed Trimming

Rotary trimmers remove excess paper from head and foot of sheet for edge-to-edge color. Trimmings are automatically removed to a waste bin behind the finisher.

Trim width
2.5 to 15 mm (0.1" to 0.6")

4 Channel Scoring

Channel scored sheets fold without cracking image and create flatter folded booklets. Multiple scores are available for ColorWorks 8000 for perfect bind cover or tri-fold leaflet.

Number of scores
ColorWorks 8000 : Max. 4 lines
ColorWorks 5000 : 1 line

5 Stitching

Professional quality stitching with customer replaceable staple cartridge (5,000 staples) and adjustable stitch distance.

Stitch Capacity (90 gsm coated)
Booklets : 20 sheets
Corner/top stitch : 25 sheets

6 Folding

Tight, accurate half-folding is provided with operator accessible skew adjustment.

Fold Capacity
20 sheets (90 gsm coated)

7 Face Trimming

Heavy-duty trim knife cuts fore-edge of booklet to produce professional quality booklets.

Trimming Width
3 to 19 mm (0.12" to 0.74")

8 Booklet Stacker

The ColorWorks is equipped with an internal, space-saving booklet stacker. Booklets can be unloaded for non-stop production.

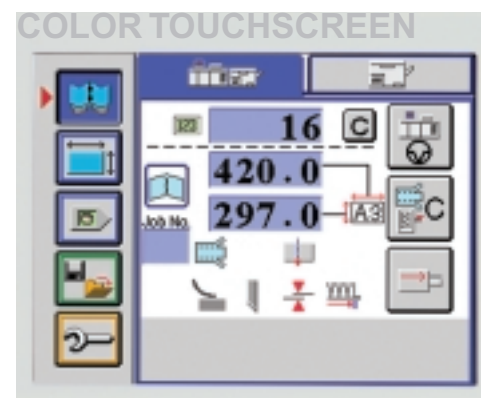
Stack Capacity
100 books

9 Cover Feeder

Slide-out suction cover feeder inserts digitally-printed, conventionally-printed, or die-cut covers for application flexibility. The cover feeder can be used as off-line feeder.

10 Off-set Catch Tray (OCT)

The offset catch tray receives staple-only or flat-sheet documents, with the ability to offset one sheet or set from the next.



The **Benefits** of the **ColorWorks** are perfectly clear...

Document Appearance

- Professional, high-impact finished documents with full-bleed trim, score, and face trim.
- Precise stitch placement, flat tight folds, and razor-sharp face trims.
- Image integrity is maintained by scoring documents to avoid image cracking.



Ease of Use

- Fast, easy set-up via the intuitive, icon-based touchscreen controls.
- Save up to 20 job profiles so set-up parameters can be easily recalled with a few touches of a button.
- Enables efficient jam/fault recovery via error codes, icons and diagrams.

Versatility & Flexibility

- Customer replaceable 5,000 staple cartridge.
- The cover feeder can be used to feed pre-printed sheets, for off-line document finishing.
- Custom paper sizes to be entered easily.
- The stacker can be unloaded while running for non-stop productivity.

Benefits of In-line Finishing

- Maintain document integrity as pages never leave the system.
- Improve job turn around time by consolidating finishing functions - trimming, folding, stitching, and stacking in one pass.
- Reduce operating errors and labor costs by avoiding multiple off-line production steps.

And now, our **Customers** speak out

"The in-line scoring feature is a big plus..."

- *Digital Printer, NYC, NY*

"We run jobs from start to finish in record time..."

- *Federal Agency, Washington, DC*

"We may be nonprofit, but we have very high production standards... we had great expectations, and so far the ColorWorks has delivered, saving us money, time, and producing more professional output at the same time."

- *Lions Club International, Oak Brook, IL*

"Bleed trimming creates the look-and-feel we wanted..."

- *University, NJ*

"Our publications have a more professional appearance..."

- *Insurance Company, Nebraska*

"Cadmus is solely focused on the printing and delivery of medical and scientific periodicals... we use the ColorWorks for short-run reprints... we enjoy the benefit of start-to-finish in one line, then just box it and ship it."

- *Cadmus Communication, Easton, MD*

"Our high-net-worth customers like receiving a classy, color, personalized statement."

- *Financial Services Company, CA*

"The ColorWorks was intuitive and easy to learn... this system has helped us enhance the quality and timeliness of our catalogs and helped us mine different verticals with targeted messaging that was impossible before."

- *Pacific Rim, Wholesale Distributor, Seattle, WA*

"The booklets look like they've been offset printed and trade-bound..."

- *Newspaper, Los Angeles*

"The ColorWorks has really helped streamline our production..."

- *Corporate In-plant, MA*

"We needed to move beyond being just a commercial printer... the DocuColor-ColorWorks combination has lived up to our expectations... when we did the calculations, we were much more competitive because we had a finished piece coming off the back of the system."

- *Bentley Graphic Communications, Pottstown, PA*

"It's helped professionalize our external and internal communications..."

- *Healthcare In-plant, MO*

"The ColorWorks gives us quick turnaround, and it's helped attract new work..."

- *Commercial Printer, PA*

ColorWorks Major Specifications

Compatible Printers

ColorWorks 8000:

Xerox DocuColor 5000, 6060, 7000, 8000

ColorWorks 5000:

Xerox DocuColor 5000

User Interface

Icon-based touchscreen. LCD panel indicates finisher status and job parameters, and facilitates troubleshooting and diagnostics.

Sheet Size (Cross Fold Direction x Feed Direction)

Bookletmaking

Min. 7.2" x 10.1" (182 x 257 mm)

Max. 12.6" x 18.0" (320 x 458 mm)

Side/Top Stitching

Min. 7.2" x 8.3" (182 x 210 mm)

Max. 12.6" x 14.1" (320 x 360 mm)

Side/Top Stitching + Fold

Min. 7.2" x 10.1" (182 x 257 mm)

Max. 12.6" x 14.1" (320 x 360 mm)

Corner Stitching

Min. 7.2" x 10.1" (182 x 257 mm)

Max. 8.6" x 14.1" (220 x 360 mm)

Folding

Min. 7.2" x 10.1" (182 x 257 mm)

Max. 12.6" x 18.0" (320 x 458 mm)

Pass Through

Min. 7.2" x 10.1" (182 x 257 mm)

Max. 12.6" x 19.2" (320 x 488 mm)

Scoring

Min. 7.2" x 10.1" (182 x 257 mm)

Max. 12.6" x 19.2" (320 x 488 mm)

Bleed Trimming

Min. 7.3" x 10.1" (187 x 257 mm)

Max. 12.6" x 19.2" (320 x 488 mm)

Sheet Weight Range

64 to 250 gsm

Stitch and Fold Thickness

Coated: 20 sheets, 90 gsm (self-cover)**Uncoated:** 20 sheets, 70 gsm (self-cover)

Stitch Thickness

Coated: 25 sheets, 90 gsm**Uncoated:** 25 sheets, 70 gsm

Stitch Distance

ColorWorks 8000:

3.62" to 5.98" (92 mm to 150 mm)

When the sheet width after bleed trim is 11.46" (291 mm) or larger, stitch distance range is 4.8" (122 mm) +/- [12.6" (320 mm) - sheet width].

ColorWorks 5000:

4.7" (120 mm), fixed position

Stitch Cartridge

5,000 stitches, customer replaceable

Cover Feeder

Sheet Size

Min. 7.2" x 7.2" (182 x 182 mm)

Max. 12.6" x 19.21" (320 x 488 mm)

Weight Range

64 to 250 gsm

Pile Height

2" (50 mm)

Head and Foot Bleed Trim

0.1" to 0.6" (2.5 to 15 mm)

Face Trim

0.12" to 0.74" (3 to 19 mm)

Face Trimming Thickness

Coated: 90 gsm (self-cover), 20 sheets Booklet**Uncoated:** 70 gsm (self-cover), 20 sheets Booklet

Scoring

ColorWorks 8000: Number of Line

Max. 4 lines

Line Distance

Min. 0.08" (2 mm)

ColorWorks 5000: Number of Line

1 line

Production Speed

Depends on printer speed and job type.

Machine Dimensions (Width x Depth x Height)

Front Unit

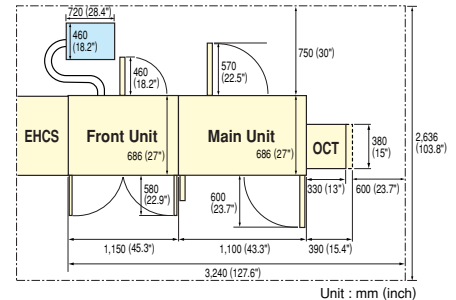
45.3" x 27.0" x 43.3" (1,150 x 686 x 1,100 mm)

Main Unit

43.3" x 27.0" x 47.3" (1,100 x 686 x 1,200 mm)

Evacuation Unit

28.4" x 18.2" x 37.8" (720 x 460 x 969 mm)



Machine Weight

Front Unit

265 kg (583 lbs.)

Main Unit

295 kg (649 lbs.)

Evacuation Unit

64 kg (141 lbs.)

Voltage / Frequency

Single Phase, 200 to 240 V AC, 50 / 60 Hz

Rated Current

6.9 A

Heat Output

2,900 kJ (690 kcal)

Temperature & Humidity

Temperature

10 to 32 °C (50 to 89.6 °F)

Humidity

30 to 70 percent RH

System performance is optimized when conditions are maintained between 20 to 25 °C (68 to 77 °F) and 45 to 55 percent RH.

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