

Xerox is a world leader in environmental sustainability

Xerox focused on environmental sustainability LONG before it was popular. Environmental sustainability is just the way we **have been**, and **will continue to do business**.

We actually walk the talk, and have been doing so for decades. We have been actively involved with the leading organizations working on slowing down environmental impact.

- **Our manufacturing plants and products are waste-free**
- At the end of 2006, Xerox's carbon emissions were 18% lower than 2002 levels
- Xerox has pledged to reduce total emissions 25% by 2012
- Xerox reduced its manufacturing air emissions by 94% between 1991 and 2006
- Xerox eliminated the use of ozone depleting substances in Xerox processes and services in 1992

Xerox has been an **innovator** in environmental technology for our customers

- The ENERGY STAR program was initiated in 1993 by the U.S. Environmental Protection Agency **with Xerox as a Charter Partner**, as a way to certify products with specific energy saving attributes.

Xerox Energy Star products enable 600,000 tons of avoided CO₂ emissions annually

- Xerox **pioneered** the remanufacturing and recycling of office equipment
- Xerox offers the **industry's most comprehensive** returns program for spent imaging supplies

Together, these programs have diverted over 2 billion pounds of waste from landfills since 1991

- Our EA Toner requires less energy to produce and to print (60-70% combined savings in energy/page)
- Our Solid Ink Color in Phaser Printers generates 90% less waste and conserves raw materials

Xerox is one of the world's **largest brand distributors** of cut-sheet paper

- Environmental requirements for suppliers
- Recycled Paper
- High Yield Paper:
 - **51% less wood,**
 - **69% less greenhouse gas emission,**
 - **35% less wastewater,**
 - **18% less energy,**
 - **76% less hazardous air pollution**
- Xerox paper and packaging are **recyclable**, except ream wrappers

Xerox Suppliers: We enforce strict requirements on all of our suppliers as well to make sure that they are good stewards of the environment and have policies in place that protect our natural resources.

- Adhere to sustainable forest management standards
- ISO 14001 3rd party certified - ensures environmental impacts are managed and reduced
- Elemental Chlorine Free

Xerox equipment is designed for efficient use of paper:

- Xerox **pioneered** two-sided (duplex) copying and printing and our technology **enables customers to set duplex printing as the default** which can cut paper use in half.
- Electronic documents: Our print on demand and document management services significantly reduce the amount of paper that gets printed each year.
- Recycled paper runs reliably: We design our products so that recycled paper performs with excellent image quality and reliability.

A sampling of Xerox's environmental awards since 2000:

- 2007 – Recognized by US EPA for Achievement of Carbon Reductions
- 2007 — FT / Citi Private Bank Environmental Award for Carbon Footprint reduction
- 2007 — Named to the Dow Jones Sustainability Index — North America
- 2007 Xerox was #49 on the list of 100 Best Corporate Citizens, Corporate Responsibility Officer magazine
- 2006 / 2007 — Five Xerox facilities accepted in the EPA “National Environmental Performance Track Program”
 - Decreased energy consumption
 - Increased solid waste recycling
 - Elimination of hazardous materials from products
 - Decreased water consumption
- 2003/2005 US EPA Climate Leaders program recognition
- The 2004 Industrial Achievement Award for pollution prevention
- The 2003 Arizona Mexico International Green Organization (AMIGO) Award
- INFORM's 2000 Corporate Environmental Vision Award
- The Princes' Award Foundation's 2000 Millennium Award

Xerox's Environmental Partnerships:

- U.S. Climate Action Partnership
- U.S. E.P.A. Climate Leaders
- U.S. E.P.A. ENERGY STAR
- U.S. E.P.A. National Environmental Performance Track
- U.S. E.P.A. WasteWise
- International Leadership Council of The Nature Conservancy
- Business Roundtable Climate Resolve
- Business Roundtable S.E.E. (Society, Environment, Economy) Change
- Business for Social Responsibility
- California's Climate Action Registry
- Advisory Board of Golisano Sustainability Institute at Rochester Institute of Technology
- Advisory Board of the Center for Sustainable Systems at the University of Michigan
- Sustainable Energy Ireland