



Xerox® Automated Packaging Solution for the Xerox® iGen® Press product family

The first integrated, inline digital solution for packaging.

Better solutions for your customers, an expanded product line for you.

Offer more options and get products to market faster with an integrated short-run solution. The Xerox® Automated Packaging Solution seamlessly joins four components into one powerful system for folding carton manufacturing. Designed to make short runs effective and affordable, it expands your opportunities for producing targeted, specialized packaging that better meets your customers' needs.

Take advantage of new product opportunities.

With a print-on-demand system, you can satisfy the growing trend for short-run packaging quantities and expanded versioning. Accommodate your customers' needs for multiple languages, regional preferences or targeted marketing by changing colors, text and images on the fly. Enable item-level product identification for tracking and tracing, as well as advanced anti-counterfeiting measures. With the system's variable information capability, you can quickly and affordably produce packaging with a high degree of customization and personalization.

Reduce time to market.

Whether the need is short runs for test marketing and private-label brands, or multiple versions for regional preferences and time-sensitive promotions, you'll be able to efficiently produce packaging with this print-on-demand workflow. You'll reduce your turnaround time, while helping your customers get their products to market faster.

Improve efficiency and integrity working inline.

Streamline your folding carton manufacturing with one inline system that does it all—printing, coating, stacking and die cutting. With the inline configuration, you have full system integrity for secure applications. Plus, it can be combined with your existing workflow so you can leverage your current investments.



The Xerox® Automated Packaging Solution integrates the latest in digital printing technology with a versatile coating unit, an innovative buffering stacker and a custom die cutter. With its modular architecture, the system is scalable to your needs.

Enhance your capacity and productivity.

The Xerox® Automated Packaging Solution for Xerox® iGen® presses complements your current packaging operation. Move short runs to this digital production line and you'll free up capacity on your other equipment for longer runs. Designed for quick changeovers, it accommodates last-minute needs and changes with ease.

Achieve greater profits with shorter runs.

By adding this high-quality, short-run folding carton solution to your production workflow, you become an indispensable, one-stop resource with the ability to offer both long-run offset and short-run digital. When you can say "yes" to every packaging job, you actually increase your already profitable offset business. It's a win-win situation that yields greater opportunities, productivity and profits.

What can an on-demand production solution give you?

- Accelerated time to market
- Faster changeover between jobs
- Less inventory and waste
- Variable information options
- Anti-counterfeiting measures
- Cost effective short runs
- Expanded revenue generating capabilities



Xerox® Automated Packaging Solution



Xerox® iGen® Press Product Family

Count on these revolutionary digital presses for short-run color that's fast, effective and affordable. Deliver high-quality printing and a wide range of applications.

Xerox® iGen4® Press

- Print speeds up to 110 ppm
- Exceptional color image quality with resolution of 4800 x 600 dpi
- Pantone® certified
- Prints on packaging boards (up to 24pt with X SIS thick stock)
- Driven by Xerox® FreeFlow® or EFI™ Fiery® Print Server
- Enables versioning with Xerox® FreeFlow VI Suite and XMPie®

Xerox® iGen® 150 Press

- Print speeds up to 150 ppm
- Exceptional color image quality with resolution of 2400 x 2400 dpi
- Pantone certified
- Prints on packaging boards (up to 18pt)
- Driven by Xerox® FreeFlow or EFI Fiery Print Server
- Enables versioning with Xerox® FreeFlow VI Suite and XMPie

Xerox® iGen® 5 Press

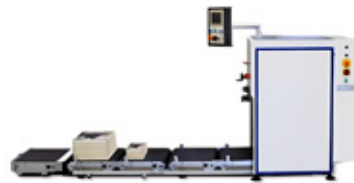
- Options available for 90 ppm, 120 ppm and 150 ppm print speeds
- Extended color gamut available with Green, Orange and Blue
- Exceptional color image quality with resolution of 2400 x 2400 dpi
- Pantone certified
- Prints on packaging boards up to 18pt (only for 120 ppm speed option, up to 24pt with X SIS thick stock)
- Driven by Xerox® FreeFlow or EFI Fiery Print Server
- Enables versioning with Xerox® FreeFlow VI Suite and XMPie



Epic CTi-635 Inline Coater

With this easy-to-use inline coater, you can have the versatility of applying a gloss or matte finish. Prints emerge dry and ready for finishing.

- CoatTech Anilox coating technology
- Aqueous or UV approved coatings
- Precision Anilox roller and blade
- Digital sheet controls
- Bypass mode
- Maximum sheet size 14.3 in. x 26 in. (364 mm x 660 mm)



KAMA Buffering Stacker Line

Continue printing even when the die cutter is offline with this unique buffering stacker. It efficiently separates jobs using multiple queues for enhanced productivity.

- Stacks up to 24 inches (600 mm) high
- Precise sheet alignment function
- Inline and offline operation
- Clearly structured user interface
- Industrial grade construction
- Seamless integration with KAMA Die Cutter



KAMA DC 76 Die Cutter

- Flat-bed die cutter
- Speed of 5,000 sheet/hr
- Maximum sheet size 24 in. x 30 in. (600 mm x 760 mm)
- Braille and embossing
- Optional hot foiling/hologram unit
- Optional 2D sheet scanner
- Inline or offline



TRESU Pinta Coater

- Optimized for digital printing with modular structure
- Option for both aqueous and UV coating
- Optional image inspection system for print integrity
- Inline or standalone
- Maximum sheet size 14.3 in. x 26 in. (364 mm x 660 mm)
- Sample/Rejection box module
- Anilox coating technology
- Bypass mode
- Integrated stacker and buffer line
- Seamless integration with KAMA Die Cutter
- Industrial grade construction



KAMA DC 58 Die Cutter

Specifically built for the Xerox® Automated Packaging Solution, the accessible design of this compact die cutter makes it quick and easy to change tooling.

- Simple and compact die cutting
- Maximum sheet size 15.7 in. x 22.8 in. (399 mm x 579 mm)
- Precise sheet transport with sheet feeder arranged at a right angle
- Two suction nozzles
- Gripper bar system
- Accessible locking frames and cutting plates
- Constructed on a single monobloc with integrated vibration absorbers

Contact your Xerox representative to learn more about how you can use digital technology to maximize your package printing capabilities.