

Xerox® Versant® 80 Press
Xerox® Versant® 2100 Press
Xerox® Colour 800i/1000i Presses
Finishing Guide



Xerox® Finishing Solutions

Freedom To Finish Whatever You Start



Keep pace with your production, no matter how you slice, staple, punch or bind it.

With the range of finishing options available for Xerox® Production Colour Digital Presses, you can add the capabilities that best suit your job mix and improve your workflow, keeping more jobs in progress, all with optimal return on your investments.

This guide will help you match your finishing choices to the type of work you produce on your Xerox® Production Colour Presses and how you run your shop. Whether you need high-capacity stacking, stapling, inserting or booklet making, all our finishing options can keep pace with your equipment's production level speeds. And we're expanding our automation options to help you save even more time and cost in prepress and in postpress finishing processes. Deliver the quality and polish your customers want with your Xerox® Production Colour Press and Xerox® Finishing Solutions.

Efficient Finishing

Xerox® Dual-Mode Sheet Feeder (BSF) by C.P. Bourg

As a standalone device or as part of the Xerox® IntegratedPLUS Solution for Booklets, the Xerox® Dual-Mode Sheet Feeder provides an efficient means of preparing jobs for finishers, providing automated finisher setup and for sharing a finishing device with multiple printers. A printer that is equipped with a sheet feeder inline can bypass the sheet feeder and send sheets directly to the inline finisher. In addition, stacks from other printers can be fed into the BSF to use that inline finisher when the attached printer is not using it. The BSF can also be used as input to offline auto-finishers if inline finishing doesn't fit into your business plan.

The BSF includes two separate feeding compartments: a lower high-capacity tray that can accommodate pile heights up to 20" and an upper feed drawer that accommodates pile heights up to 6.3" of cover or insert sheets. A hand scanner is used to read JDF data from job-specific printed banner sheets that travel with the stacks. The BSF is equipped with OMR (optical mark recognition), double and missed sheets detection from both compartments and detects when either tray is empty. In offline mode, the attached finisher can run up to 15,000 sheets/hour.

Benefits

- Combines the benefits of an inline finishing device with the convenience and cost effectiveness of sharing one finisher with multiple printers.
- Saves time and enables you to produce more jobs through automated setup of files and automated setup of inline or offline finishers with the Xerox® IntegratedPLUS Finishing Solution for Booklets.
- Adds integrity by allowing printed stacks to easily be moved to the finisher without splitting the stack.

Xerox® IntegratedPLUS Automated Finishing Solution Support

- One of the many automated workflows that includes multiple finishing jobs per stack.
- Barcodes read by the BSF offer on-the-fly reprogramming of any attached finisher that is also JDF-enabled.



Xerox® Dual-Mode Sheet Feeder

A Professional Punch

GBC® AdvancedPunch™ and AdvancedPunch Pro

The GBC AdvancedPunch and AdvancedPunch Pro let you create professionally bound documents in-house by combining printing, punching and collating into one convenient step. Select from various interchangeable die sets for popular binding styles without manual punching, thereby increasing productivity and lowering costs while producing professional looking documents.

GBC AdvancedPunch Features

- Enables inline printing, punching and collating for ready-to-bind offline applications.
- AdvancedPunch module is fully integrated with the printer.
- Select from various interchangeable (optional) die sets for popular binding styles; no need for offline manual punching.
- Three additional die sets can be stored within the AdvancedPunch module.
- User-friendly replacement of die sets without the need for levers or tools.
- AdvancedPunch module uses a unique waste container sensor design and includes a large waste container to collect scrap punches.
- Supports punching of pre-cut tab stock to create punched applications such as manuals, guides or planners.

GBC AdvancedPunch Pro Features

- Combines printing and punching/collating into one easy process for delivery to coil or comb binders.
- Delivers full bleed processing for applications such as calendars and photo books in common sizes including SRA4, SRA3, oversized letter and 12" x 18".
- Provides automatic die detection and cycle count for monitoring purposes.
- Offers optional interchangeable die sets for popular binding styles (comb, wire, coil, GBC VeloBind® and 3–7 hole varieties).
- Operates at rated print engine speed for most paper sizes.
- Punches a variety of sheet sizes and weights up to 110 lb Cover (300 gsm).
- Enables tab punching without the use of an inverter module.

Benefits

- Designed for walkup users or for production professionals, so users can initiate punch jobs right from their desktop or from the print controllers.
- Enhances your shop's offerings by enabling cost-effective production of lay-flat and wraparound booklets such as reports, directories, educational workbooks, manuals and catalogues at the touch of a button.
- Saves time and reduces labour costs with a streamlined and automated inline workflow.
- Reduces touchpoints and the high error rate associated with traditional mechanical punching processes.
- Leverages existing technology investments by seamlessly integrating with a variety of Xerox® production and light production devices.



GBC® AdvancedPunch™



GBC® AdvancedPunch™ Pro

A Professional Bind

Plockmatic Pro 50/35 Booklet Maker

To keep your booklet making jobs in-house, choose the Plockmatic Pro 50/35 Booklet Maker, which offers an effective and productive booklet making solution. Designed to support production run lengths, it can saddle stitch and fold from one sheet to 35 or 50 sheets (35 sheets with Pro35) for booklets up to 200 pages (140 with Pro35). The Plockmatic Pro 50/35 Booklet Maker system is a modular solution that consists of a booklet maker, face trimmer, square fold unit and cover feeder. The optional square fold module creates a neat square-edged spine that is a perfect complement to any booklet. The RCT Rotate Crease Trimmer enables three-sided trimming of full bleed saddle stitched booklets. The Cover Feeder makes it possible to add pre-printed colour covers (140 lb Index/250 gsm).

Benefits

- Can easily produce a variety of booklets in one continuous operation.
- Designed to support production run lengths.
- Optional square fold module flattens the saddle stitch for a squared, perfect bind.
- Optional cover feeder module adds pre-printed front and back colour covers to create durable eye-catching catalogues, user manuals, course books, etc.
- Optional trimmer module trims the white gripping edges from each sheet, enabling full bleed applications.
- Flexibility due to offline capability.

Xerox® IntegratedPLUS Automated Finishing Solution Support

- Offers one-touch automation for both small runs of diverse-sized booklet applications and long run booklet applications.



Plockmatic Pro 50/35 Booklet Maker

A Professional Bind

C.P. Bourg® BDF-e with Square Edge

The C.P. Bourg BDF-e is a fully automated signature booklet maker that produces high-quality saddle stitched booklets inline. The new Square Edge (SQEDG) Module option further expands its capability by offering an optional square edge spine.

The BDF-e can top or corner stitch from 2 to 50 sheets and it can also be used in the fold-only mode.

The BDF-e is touchscreen controlled and requires absolutely no tools for changeover in sheet size or application. A complete paper path sensing system ensures that document production is monitored throughout each step of the process. It includes an easy load, self-threading wire stitching cassette that automatically produces over 50,000 stitches and even adjusts for various book thicknesses. Other features include a dual roller folder that ensures sharp, square, accurate folds and automatic sizing that utilises a self-sharpening two-blade trimmer.

Benefits

- New user interface allows up to 500 stored jobs with full alphanumeric names.
- Increases speed and efficiency for digital printing with inline finishing.
- Adjust finishing settings as the job runs through the new UI.
- Usage of two or four stitch heads.
- For full bleed (three-sided trimming), the Bleed Crease Module (BCMEx) is offered as an optional device. The BCMEx can bleed trim independently from 5/32" to 1" and crease the cover only or crease cover and body pages for a better finished booklet. The BCMEx also has a large capacity waste bin to collect bleed trimmings.

Xerox® IntegratedPLUS Automated Finishing Solution Support

- Offers one-touch automation for both small runs of diverse-sized booklet applications and long run booklet applications.

Watkiss PowerSquare™ 224

A complete book making system, the Watkiss PowerSquare 224 combines the four processes required to produce quality manuals: stitching, folding, spine forming and trimming. This finisher produces SquareBack™ books up to 10.4 mm (224 pages/56 sheets at 70 gsm). It features fully automatic settings and includes a six-position single stitch head that allows for a variable stitch leg length to accommodate for varying book thicknesses. A cost-effective alternative to perfect binding or tape binding, the Watkiss PowerSquare 224 will automatically adjust itself based on sheet count to provide the most accurate stitch length and fold depth – on the fly – to easily accommodate a variety of jobs.

Benefits

- SquareBack books have the polished appearance of a perfect bind but with the security of a stitched spine.
- The PowerSquare's six-position single stitch head and clincher allow for multiple-up layouts for smaller "pocket-sized" booklets, saving you money in print.
- Space-saving ergonomic design has very small footprint.
- Accommodates the full range of stock weights and sizes available on Xerox Nuvera® Production and Perfecting Production Systems.
- Automatic sheet rotation keeps up with the speed of the printer.
- Optional trimmer for full bleed.



C.P. Bourg® BDF-e with Square Edge



Watkiss PowerSquare™ 224

GBC® eWire™

The first fully automated inline binding system using traditional twin-loop wire binding eliminates the need for manual binding. The GBC eWire runs inline with selected Xerox® printers and the GBC AdvancedPunch™ Pro, so your books are produced seamlessly – from printing to punching to a finished wire-bound book.

The GBC eWire is the first fully inline mechanical binding system for creating twin loop wire-bound booklets. This unique solution combining the GBC AdvancedPunch Pro and GBC eWire eliminates separate punching, collating and binding operations so you can initiate a fully automated workflow with just the touch of a button. And your shop can create professionally bound documents as quickly and easily as they can be printed. Whether you're producing high-end proposals for professional bids, corporate manuals or general booklets for healthcare, real estate or legal applications, wire binding provides strong, durable documents combined with an attractive and professional appearance.

Features

- Combines printing, punching, collating and twin-loop binding into one integrated process.
- Seamlessly connects with a variety of Xerox® production and light production presses and the GBC AdvancedPunch Pro.
- Produces wire-bound applications such as calendars and books in common sizes, including letter, statement, A4 and A5.
- Provides attractive layflat output for ease of use.
- Operates at rated print engine speed for most paper sizes.
- Binds a variety of sheet sizes and weights up to 110 lb Cover (300 gsm).

Benefits

- Enhances your shop's offerings by enabling seamless production of wire-bound documents at the touch of a button.
- Creates booklets, reports, directories, educational workbooks and manuals, plus specialty books including cookbooks and children's books.
- Saves significant time over offline production and reduces labour costs with an efficient, inline workflow.
- Reduces touchpoints and saves on tangled wires and waste associated with pre-cut wire and cartons.
- Twin-loop supply spool can be loaded and unloaded with ease.



GBC® eWire™

Cut and trim with unmatched simplicity.

Duplo® DC-646 Slitter/Cutter/Creaser

The DC-646 Slitter/Cutter/Creaser is Duplo's versatile, high-performance, all-in-one digital colour finisher that provides printers the ability to create unique, full bleed applications with more efficiency and flexibility. Performing multiple slits, cuts and creases in a single pass, the DC-646 eliminates white borders and prevents toner cracking on a wide range of full bleed applications such as business cards, postcards, greeting cards, brochures, invitations, photos, direct mailers and much more. Professionally finished digital printed communications and point-of-sale advertisements can be produced in a matter of minutes with the DC-646.

Benefits

- Same as the Duplo DC-645, however, it is equipped with PC Controller software. This software enables users to operate the system from a PC, create new jobs, make adjustments and save virtually an unlimited number of jobs on the PC hard drive for faster changeovers. Additionally, the DC-646 comes built-in with a CCD scanner, enabling it to recall any job stored in memory simply by reading the printed barcode and automatically setting up the job.
- Up to 8 slits, 25 cuts and 20 creases in a single pass. Users can produce 24-up business cards on 12" x 18" or 36-up on 14" x 26" paper sizes, slit-score greeting cards, micro-perforated coupons, direct mailers with tear-away cards and much more.
- The Integrated Folding System (IFS) is made up of several modules and can be configured to meet individual needs.
- Optional Rotary Tool and Cross Perforating Modules.

Xerox® IntegratedPLUS Automated Finishing Solution Support

- Offers one-touch automation for quick and error-free setup of business cards, postcards and greeting cards.



Duplo® DC-646 Slitter/Cutter/Creaser

Duplo® UD-300 Rotary Die Cutter

The UD-300 Die Cutter produces a variety of digital print and packaging products such as custom-shaped brochures and direct mailers, stationery, retail packages, labels and folded boxes in quantities as low as one. Designed for use with flexible dies, the UD-300 performs multiple cuts, slits, slit-scores, kiss cuts, perforations and window punches for single and multiple-up pieces on a wide range of paper stock up to 14" x 20" at 3,000 sheets per hour. The UD-300 comes standard with an exit tray and users can install the optional separator and conveyor unit, in place of the tray, to automatically remove the waste of each sheet. The photo eye sensor ensures only the finished pieces are neatly stacked onto the conveyor for faster productivity.

Features

- Rotary magnetic cylinder die cutter.
- Designed for use with flexible dies.
- Fast die changeover.
- Minimal setup times.
- 6,000 cycles per hour.
- Processes 14" x 20" sheets at 3,000 sheets per hour.
- Optional separator/conveyor unit with photo eye sensor.



Duplo® UD-300 Rotary Die Cutter

Cut and trim with unmatched simplicity.

Duplo® DC-745 Slitter/Cutter/Creaser

The DC-745 Slitter/Cutter/Creaser is Duplo's most powerful all-in-one digital colour finishing solution. Taking the success of the popular DC-645 model to the next level, the DC-745 is the ideal companion for mid- to high-volume production digital printers. Offering greater speed, productivity and versatility, the DC-745 not only processes jobs faster but also finishes a wider range of digitally printed applications in a single pass. The DC-745 comes loaded with new features, including a higher feed capacity and a PC Controller for easy job setup, as well as a range of optional modules for scoring and perforating, enabling users to go beyond basic finishing.

Benefits

- Finishes jobs at speeds up to 50 sheets per minute.
- Reads and processes barcodes and registration marks up to 40 sheets per minute.
- Uses the barcode reader to automatically recall preset jobs, set up the system and read the registration mark to adjust for the sheet-by-sheet image shift, finishing each piece accurately every time.
- Stores and recalls an infinite number of jobs when using the standard PC Controller; enables users to perform changeovers in less than 20 seconds.
- Elevator Stacker is ideal for smaller documents, such as business cards and postcards. This 3.5" capacity stacker automatically lowers as the finished pieces are delivered, keeping them neatly stacked and organised.
- Waste Chopper prevents the waste bin from filling up prematurely. Cuts down the margins and gutters into even smaller pieces, reducing downtime even further.
- The PC Controller software package included with the DC-745 allows users to operate the system from a PC via USB interface.
- The versatility of the DC-745 has been truly extended with a variety of new optional scoring and perforating modules, making it possible to quickly enhance its capabilities.



Duplo® DC-745 Slitter/Cutter/Creaser

Horizon SmartSlitter

The SmartSlitter offers a host of innovative features for easy operation and production flexibility. Perforation, creasing and slitting can be performed in both horizontal and vertical directions in the same pass.

The system can deliver multiple-up greeting cards with or without creasing. For accordion-fold applications or perfect bound books, up and down creasing can also be performed in one pass. The system can produce standard size business cards printed 21-up on a sheet and process to a receding stacker for easy handling. It accepts sheets up to 14.33" x 26.37" and can deliver finished sheets just under 2" x 2".

Features

- Creasing, perforating and sheet cutting can be performed for various applications such as business cards, shop cards, invitations, greeting cards, laminated sheets and covers for perfect binding.
- Skip Perforation cassette enables skip perforation for various applications such as coupons, tickets and cheques.
- Print mark registration automatically adjusts for digital print image shift from sheet to sheet.
- Quick, easy and accurate job setup via barcode or 2D code for automated changeover. Or simply input setup requirements via the user-friendly colour touchscreen.
- Six rotary slitters accommodate bleed trim or gutter cuts for 3-up output.
- JDF Workflow can be enhanced from upstream to postpress using the Horizon SmartConnect System.

Benefits

- Quick changeover between jobs of different sheet size, imposition, cutting position and processing type (creasing or perforating).
- Easily stores the setups of frequently used jobs.
- Allows for perforation in cross-process direction.



Horizon SmartSlitter

Innovative Solutions

Xerox® IntegratedPLUS Finishing Solution for Booklets

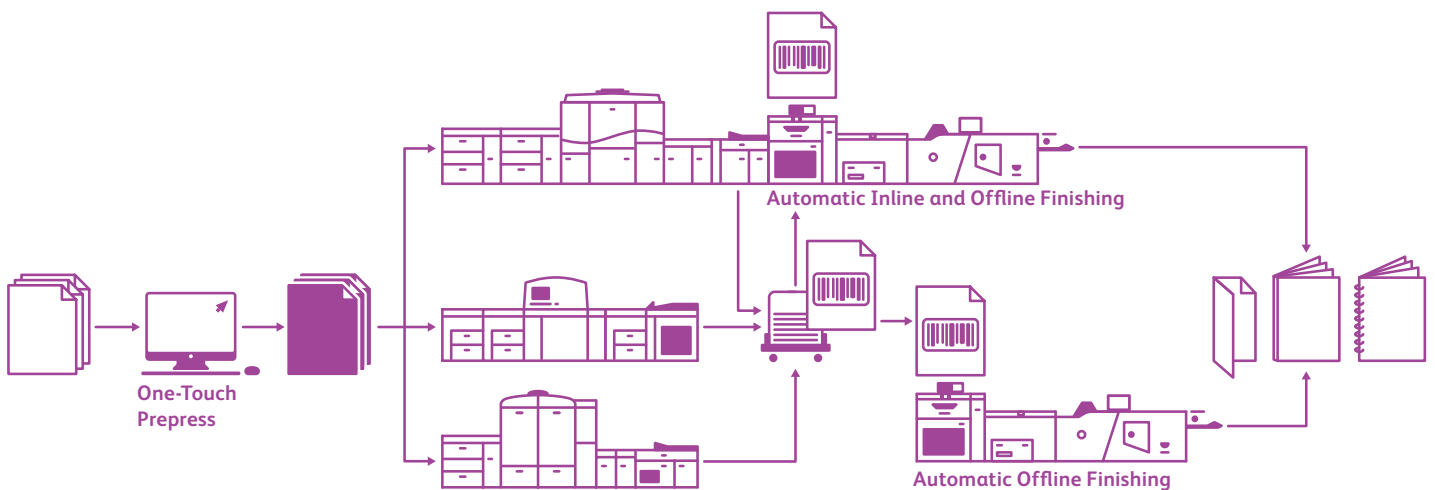
Beneficial as it is, automated finishing used to tie up valuable assets on your shop floor. Prepress and postpress processes required highly skilled personnel to set up files to match finishing devices at the front end and then later to set up the actual finishing device to run the job. And you were forced to dedicate a finishing device to just one printer. If you weren't running booklets, for example, that booklet maker sat idle. Xerox® IntegratedPLUS Finishing Solution for Booklets changes all that. Now prepress setup and finishing setup can be automated, whether or not the finishing device is inline with a printer or offline. You get the best of both finishing worlds – the convenience of inline with the flexibility of offline, plus unsurpassed labour savings.

Xerox® IntegratedPLUS Finishing Solution for Booklets enables selected finishing devices to be set up automatically, through JDF instructions, whether or not they are attached to a specific printer. An operator simply loads sheets and covers into the finishing device, scans a bar coded banner sheet and presses “start.” No manual finisher setup is required. In the example below, your production printer can be printing and stacking an annual report to be perfect bound on an offline finisher while the inline booklet maker is busy binding benefit booklets originally printed on an entirely different device. Or, depending on your shop, you can choose to have an offline booklet maker serve multiple printers. Either way, the automatic booklet maker setup enabled by your Xerox® IntegratedPLUS Solution gives you the opportunity to optimise your investment and your operation by leveraging automation.

Benefits

- Eliminates the need for highly skilled prepress operators to prepare files according to finisher specifications.
- Eliminates manual programming at the finishing device and reduces the risk of error because the necessary parameters (e.g., page imposition, page ordering and trimming) are set automatically when a job enters your workflow.
- Extends the convenience and cost effectiveness of automated finishing to multiple printers (including Xerox® and non-Xerox® printers in the same shop) without the need for multiple, dedicated inline finishing devices.
- Maximises productivity by enabling prints to be output to stacker trolleys at full rated print speed, while an attached finishing device binds other jobs at its full rated speed.
- Makes it easy to manage a mix of jobs that includes diverse finishing requirements and short print runs without tying up a high-volume printer.

Xerox® IntegratedPLUS Finishing Solution for Booklets



Eliminate prepress and finishing bottlenecks while increasing asset utilisation.

Finishers At a Glance

		Xerox® Versant® 80 Press	Xerox® Versant® 2100 Press	Xerox® Colour 800i/ 1000i Presses
Booklets (Saddle-Stitched)	Booklet Maker Finisher with Optional C-Z Folder	X	X	X
	C.P. Bourg® BDF-e Booklet Maker			X
	Plockmatic Pro 50/35 Booklet Maker	X	X	X
	Business Ready Booklet Maker Finisher	X		
	Xerox® 2-Knife Trimmer	X	X	
	Xerox® SquareFold® Trimmer	X	X	X
	Watkiss PowerSquare™ 224			X
Feeding/Bypass	Xerox® Dual-Mode Sheet Feeder (BSF)			X
Folding	Booklet Maker Finisher with Optional C-Z Folder	X	X	X
	Standard Finisher with Optional C-Z Folder	X	X	X
Punched/Lay Flats	Business Ready Finisher	X		
	Booklet Maker Finisher with Optional C-Z Folder	X	X	X
	GBC® AdvancedPunch™	X	X	X
	GBC® AdvancedPunch™ Pro	X	X	X
	Standard Finisher with Optional C-Z Folder	X	X	X
Slit/Cut/Crease	Duplo® UD-300 Rotary Die Cutter	X	X	X
	Duplo® DC-646 Slitter/Cutter/Creaser			
	Duplo® DC-745 Slitter/Cutter/Creaser	X	X	X
	Horizon SmartSlitter	X	X	X
Stack/Bypass	High-Capacity Stacker	X	X	X
Stitched Sets	Business Ready Finisher	X		
	Booklet Maker Finisher with Optional C-Z Folder	X	X	X
	C.P. Bourg® BDF-e Booklet Maker			X
	Plockmatic Pro50/35 Booklet Maker	X	X	X
	Standard Finisher with Optional C-Z Folder	X	X	X
Xerox® IntegratedPLUS Finishing	C.P. Bourg® BDF-e Booklet Maker			X
	Plockmatic Pro 50/35 Booklet Maker	X	X	X
	Xerox® Dual-Mode Sheet Feeder (BSF)			X
Mechanical Binding	GBC® eWire™	X	X	

Third-Party Finishers At a Glance

Device	Xerox® Dual-Mode Sheet Feeder (BSF)	GBC® AdvancedPunch™	GBC® AdvancedPunch™ Pro
Mode	Inline w/bypass or Nearline	Inline w/bypass	Inline w/bypass
Dimensions (W x D x H) Inches	48 x 36 x 52	12 x 28.5 x 38.5	7.5 x 28.5 x 39
Dimensions (W x D x H) Millimetres	1,229 x 913 x 1,316	305 x 724 x 978	445 x 724 x 992
Weight	992 lb	154 lb	220 lb
Stock Weight Range	60 – 350 gsm	64 – 300 gsm	75 – 300 gsm
Type of Finish	Dual Mode Feeder	Punched Sheets	Punched Sheets
Approved On	Xerox® Colour 800i/1000i Press Inline All Systems Nearline	Xerox® Colour 800i/1000i Presses, Xerox® Versant® Presses, Xerox® D110/D125 Printer and Xerox® Colour C60/C70 Printer	Xerox® Colour 800i/1000i Presses, Xerox® Versant® Presses and Xerox® Colour C60/C70 Printer
Main Stack Capacity	N/A	Continuous	Continuous
Min. Stack Size	N/A	8.5" x 11", 210 x 297 mm Long Edge Feed 11" side only	8.5" x 11", 210 x 297 mm Long Edge Feed A5, 8.5" x 5.5"
Max. Stack Size	N/A	8.5" x 11", 210 x 297 mm Long Edge Feed 11" side only	8.5" x 11", 210 x 297 mm Long Edge Feed A5, 8.5" x 5.5"
Hole Punch	N/A	Y (Multiple dies available)	Y (Multiple dies available)
Bypass/Feed Third-Party Devices	Y	Y	Y
Fed By/Requires	Stacker	Interface Module	Interface Module

Device	Plockmatic Pro 50/35 Booklet Maker	C.P. Bourg® Document Finisher BDF-e	Watkiss PowerSquare™ 224
Mode	Inline	Inline	Inline
Dimensions (W x D x H) Inches	57 x 25 x 43	104 x 24 x 71	66 x 74 x 53
Dimensions (W x D x H) Millimetres	1,455 x 645 x 1,085	2,650 x 739 x 1,803	1,680 x 1,870 x 1,330
Weight	297 lb	992 lb	950 lb
Stock Weight Range	64 – 300 gsm	60 – 200 gsm	70 – 250 gsm
Type of Finish	Signature Booklets	Stapling/Signature Booklets	Signature Booklets
Approved On	Xerox® Colour 800i/1000i Presses and Xerox® Versant® Presses	Xerox® Colour 800i/1000i Presses	Xerox® Colour 800i/1000i Presses
Main Stack Capacity	15 sets of 30-sheet booklets	Continuous	35 sets of 20-sheet booklets
Max. Sheets per Book	50/35	22	50
Min. Stack Size	N/A	N/A	N/A
Max. Stack Size	N/A	N/A	N/A
Hole Punch	N/A	N	N/A
Bypass/Feed Third-Party Devices	N	N	N
Fed By/Requires	Standard Finisher Plus	Stacker, optional BSR or optional BCMEx	XPS, DS3500 or BFM-Direct Connect

Third-Party Finishers At a Glance

Device	Duplo® UD-300 Rotary Die Cutter	Duplo® DC-646 Slitter/Cutter/ Creaser	Duplo® DC-745 Slitter/Cutter/ Creaser	Horizon SmartSlitter	GBC® eWire™
Mode	Inline	Nearline	Nearline	Nearline	Inline
Dimensions (W x D x H) Inches	81.10 x 27.17 x 46.85 With conveyor: 127 x 27.17 x 46.85	69 x 35 x 53	89.6 x 30 x 44.6	120 x 30.1 x 57.9 (when tray is used)	35 x 29 x 41
Dimensions (W x D x H) Millimetres	2,060 x 690 x 1,190 With conveyor: 3,226 x 690 x 1,190	1,760 x 880 x 1,335	2,240 x 750 x 1,115	3,100 x 765 x 1,470 (when tray is used)	890 x 740 x 1,040
Weight	880 lb	617 lb	665 lb	1,203 lb	498 lb
Stock Weight Range	106 – 400 gsm	110 – 350 gsm	110 – 350 gsm	75 – 300 gsm	75 – 300 gsm
Type of Finish	Slit, cut, crease	Slit, cut, crease	Slit, cut, crease and optional fold	Slit, cut, cross cut, crease and optional fold	Twin Loop Wire Bind
Approved On	All Systems	All Systems	All Systems	All Systems	All Systems
Booklet Making	N/A	N/A	N/A	N/A	Wire Bound Books
Max. Sheets per Book	N/A	N/A	N/A	N/A	80 sheets 20 lb Bond (75 gsm)
Min. Stack Size	8.267" x 11.693" 219 x 297 mm	1.89" x 1.97" 48 x 50 mm	1.89" x 1.97" 48 x 50 mm	2" x 2"	5.5" x 8.5" A5
Max. Stack Size	14.33" x 20.275" 364 x 515 mm	14.56" x 39.3" 370 x 999 mm	14.56" x 39.3" 370 x 999 mm	14.33" x 26.37" 51 x 51 mm	13" x 19.2" 330 x 488 mm
Folding	N/A	Y	N	Y	N
Hole Punch	N/A	N	N	N	Y
Bypass/Feed Third-Party Devices	Y	N	N	N/A	Y
Fed By/Requires	DFA-Compliant Devices	N/A	N/A	N/A	Standard Finisher and GBC AdvancedPunch™ Pro

For more information on finishing options, call 1-800-ASK-XEROX or visit us at www.xerox.com

